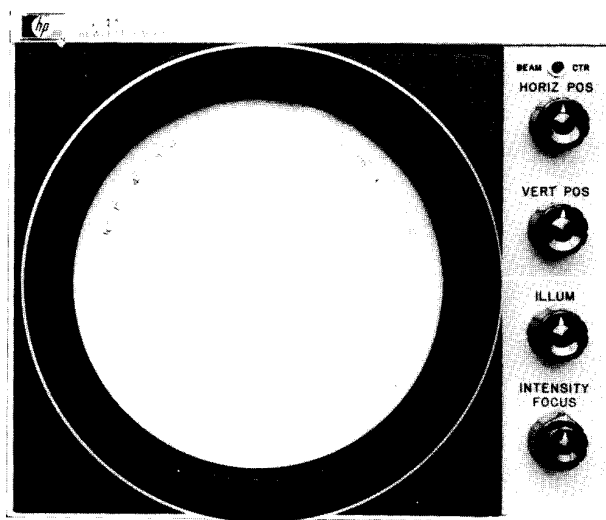


# OPERATING AND SERVICE MANUAL

## POLAR DISPLAY 8414A



**HEWLETT  
PACKARD**

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# **8414A**

## **POLAR DISPLAY**

### **SERIAL NUMBERS**

This manual applies directly to instruments with serial numbers prefixed 981 and 1144A.

With changes described in Section VII, this manual also applies to instruments with serial numbers prefixed 936 and 940.

For additional important information concerning serial numbers, see INSTRUMENTS COVERED BY MANUAL in Section I.

This manual does not apply to serial numbers prefixed 933 and below.

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PACKARD**

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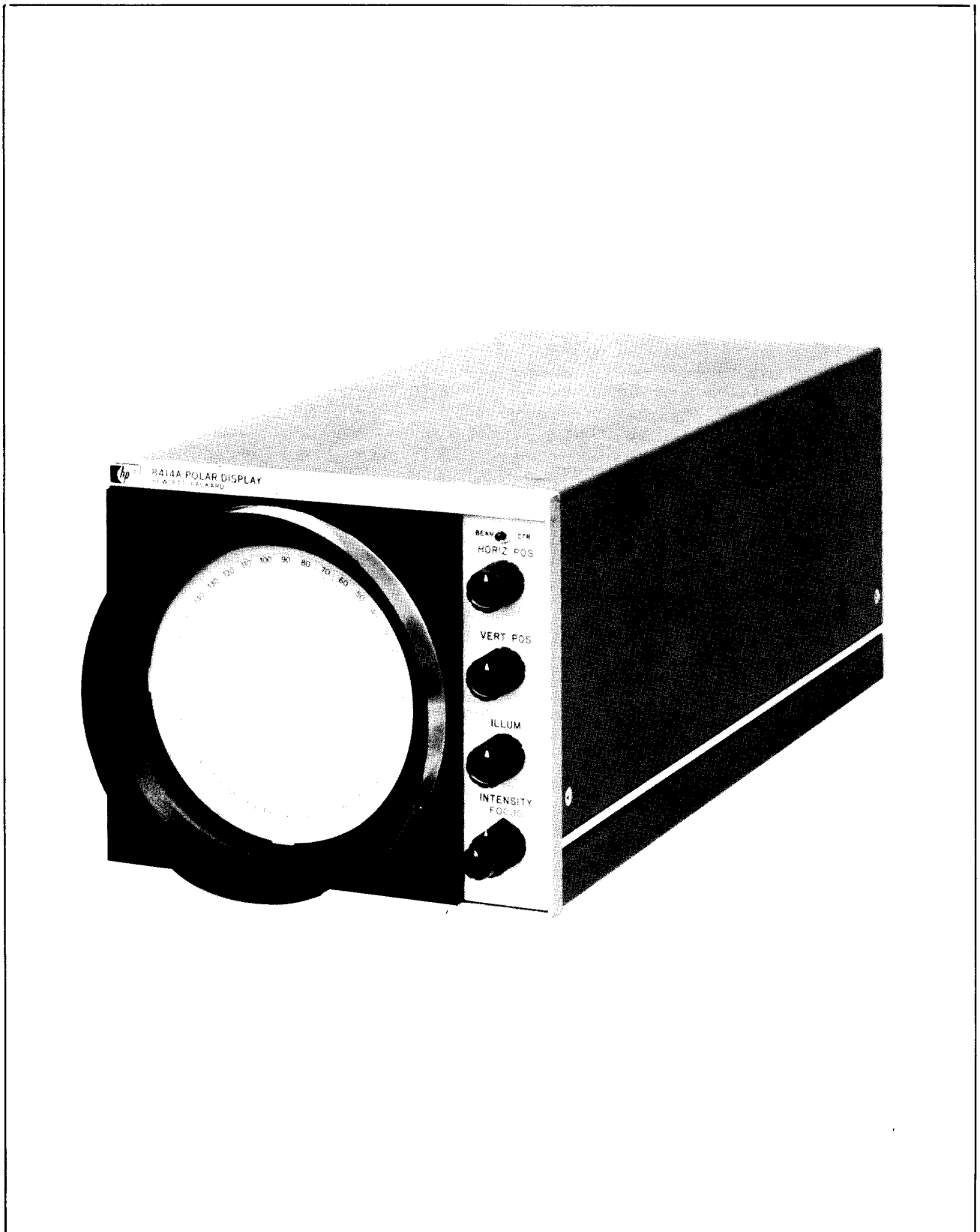


Figure 1-1. Model 8414A Polar Display

## SECTION I GENERAL INFORMATION

### 1-1. DESCRIPTION.

1-2. The Hewlett-Packard Model 8414A Polar Display (Figure 1-1) is a plug-in display unit for Hewlett-Packard Model 8410A and Model 8407A Network Analyzers. It displays, in polar form on a five-inch CRT, the relative phase and magnitude of the signals applied to the Network Analyzer.

1-3. The CRT's internal graticule has five circular magnitude divisions and 36 radial ten-degree phase divisions. Full scale magnitude calibration is determined by controls on the Network Analyzer. The internal graticule, augmented by a set of snap-on overlays, allows the display to be read directly in reflection coefficient, impedance or return loss for maximum convenience in viewing and photo-

graphing displays. An additional convenience for photographing displays is provided by panel-controlled, internal graticule illumination eliminating the need for an ultraviolet light source in the camera. A beam centering pushbutton, in conjunction with continuous action positioning controls, permits easy initial calibration and accuracy-improving offset adjustments. Rear-panel blanking and marker inputs accept externally-generated signals for between sweep display blanking and for frequency marking by beam brightening. The horizontal and vertical components of the polar display are available at separate rear-panel outputs for driving external displays such as X-Y graphic recorders. The polar display is fully transistorized, except for the CRT, and is powered by the Network Analyzer mainframe. Complete specifications are given in Table 1-1.

Table 1-1. Specifications

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Range: Normalized polar coordinate display; magnitude calibration 20 percent of full scale per division. Scale factor is a function of gain setting on Network Analyzer. Maximum scale factor 10, minimum 0.0316. Phase is calibrated in ten-degree increments over 360-degree range.</p> <p>Accuracy: Error circle on CRT less than 3 mm radius.</p> <p>Output: Two dc outputs provide horizontal and vertical components of polar quantity. For full scale deflection output is nominally <math>\pm 2.5</math> volts, source impedance less than 100 ohms, minimum bandwidth (3 dB) 10 kHz.</p> <p>Drift: CRT, <math>&lt; \pm 0.2</math> mm/<math>^{\circ}</math>C; auxiliary outputs, <math>&lt; \pm 10</math> mV/<math>^{\circ}</math>C.</p> <p>Beam Center: Pressing BEAM CTR pushbutton simulates zero signal input to test channel and allows convenient beam position adjustment for reference.</p> <p>CRT: Five-inch, 5-kV post accelerator tube with P-2 phosphor and internal polar graticule.</p> | <p>Marker Input (rear panel): Accepts frequency marker output pulse from HP 8690-series or 690-series Sweep Oscillators, -5 volts peak. Trace is brightened for duration of marker pulse.</p> <p>Blanking Input (rear panel): Accepts -4 volt blanking pulse from HP 8690-series and 690-series Sweep Oscillators to blank retrace during sweep operation.</p> <p>Background Illumination: Controls intensity of CRT background illumination for photography. Eliminates need for ultraviolet light source in oscilloscope camera when photographing internal graticule.</p> <p>Power: Additional 35 watts supplied by Network Analyzer.</p> <p>Weight: Net, 11 lb (4,9 kg).</p> <p>Dimensions: 6 in. high, 15-9/16 in. deep, 7-9/32 in. wide (15,2 x 39, 5 x 18, 6 cm), excluding front panel knobs.</p> |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

#### **1-4. EQUIPMENT SUPPLIED.**

1-5. The Polar Display has 16 chart overlays provided as accessories, 12 Smith Chart and four return loss overlays. These overlays are plastic sheets that snap onto the face of the CRT. Three different Smith Chart scale factors are used and four different styles of each scale are supplied for different applications (refer to Figure 3-5).

#### **1-6. INSTRUMENTS COVERED BY MANUAL**

1-7. This instrument has a two-part serial number. The first four digits and the letter comprise the serial number prefix. The last five digits form the sequential suffix that is unique to each instrument. The contents of this manual apply directly to instruments having the same serial number prefix(es) as listed under SERIAL NUMBERS on the title page.

1-8. An instrument manufactured after the printing of this manual may have a serial prefix that is not listed on the title page. This unlisted serial prefix indicates that the instrument is different from those documented in this manual. The manual for this instrument is supplied with a yellow Manual Changes supplement that contains "change information" that documents the differences.

1-9. For information concerning a serial number prefix not listed on the title page or in the Manual Changes supplement, contact your nearest Hewlett-Packard office.

#### **1-10. OPTION**

1-11. The Option H26 modification to the standard 8414A Polar Display allows computerized control of magnitude and phase data in the 8542A series Automatic Network Analyzer systems. See Figure 3-12 for further information.

## SAFETY CONSIDERATIONS

## GENERAL

This product and related documentation must be reviewed for familiarization with safety markings and instructions before operation. This product has been designed and tested in accordance with international standards.

## SAFETY SYMBOLS



Instruction manual symbol: the product will be marked with this symbol when it is necessary for the user to refer to the instruction manual (refer to Table of Contents).



Indicates hazardous voltages.



Indicates earth (ground) terminal.

**WARNING**

The WARNING sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond a WARNING sign until the indicated conditions are fully understood and met.

**CAUTION**

The CAUTION sign denotes a hazard. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product. Do not proceed beyond a CAUTION sign until the indicated conditions are fully understood and met.

## SAFETY EARTH GROUND

This is a Safety Class I product (provided with a protective earthing terminal). An uninterruptible safety earth ground must be provided from the main power source to the product input wiring terminals, power cord, or supplied power cord set. Whenever it is likely that the protection has been impaired, the product must be made inoperative and be secured against any unintended operation.

## BEFORE APPLYING POWER

Verify that the product is configured to match the available main power source per the input power configuration instructions provided in this manual.

If this product is to be energized via an autotransformer make sure the common terminal is connected to the neutral (grounded side of mains supply).

## SERVICING

**WARNING**

*Any servicing, adjustment, maintenance, or repair of this product must be performed only by qualified personnel.*

*Adjustments described in this manual may be performed with power supplied to the product while protective covers are removed. Energy available at many points may, if contacted, result in personal injury.*

*Capacitors inside this product may still be charged even when disconnected from its power source.*

*To avoid a fire hazard, only fuses with the required current rating and of the specified type (normal blow, time delay, etc.) are to be used for replacement.*

## SECTION II INSTALLATION

### 2-1. INITIAL INSPECTION.

2-2. Inspect the instrument for shipping damage as soon as it is unpacked. Check for broken knobs and connectors; inspect cabinet and panel surfaces for dents and scratches. Check electrical performance using procedures in Section IV. If the instrument is damaged in any way, or fails to operate properly, notify the carrier and your nearest Hewlett-Packard Sales and Service Office. In the event of mechanical damage, the packing material and carton should be held for carrier's inspection. For assistance of any kind, including instruments under warranty, contact the nearest Hewlett-Packard Sales Office.

### 2-3. REPACKAGING FOR SHIPMENT.

#### 2-4. Using Original Packaging.

2-5. The same type containers and materials used in factory packaging can be obtained through any Hewlett-Packard office.

2-6. If the Model 8414A is being returned to Hewlett-Packard for servicing, attach a tag indicating the type of service required, return address, model number and full serial number. Also, mark the container FRAGILE to assure careful handling.

2-7. In any correspondence refer to the instrument by model number and full serial number.

#### 2-8. Using Other Packaging.

2-9. The following general instructions should be used when repackaging with commercially-available materials:

a. Wrap the 8414A in heavy paper or plastic. (If shipping to a Hewlett-Packard service office or center, attach a tag indicating the type of service required, the return address, model number and full serial number.)

b. Use a strong shipping container. A double-wall carton made of 350 pound test material is adequate.

c. Use enough shock-absorbing material (three to four inch layer) around all sides of the instrument to provide firm cushion and prevent movement inside the container. Protect the control panel with cardboard.

d. Seal the shipping container securely, and mark it FRAGILE to assure careful handling.

e. In any correspondence refer to the instrument by model number and full serial number.

### 2-10. PREPARATION FOR USE.

#### 2-11. Installation.

2-12. Instructions for installing the Polar Display in the Network Analyzer mainframe are in the Network Analyzer Operating and Service manual.

#### 2-13. Power Requirements.

2-14. The Polar Display obtains power from the Network Analyzer mainframe through the rear connector, when it is properly installed.

## SECTION III OPERATION

### 3-1. INTRODUCTION.

3-2. Signals from the Network Analyzer containing phase and amplitude information are fed to the 8414A through a rear-panel connector. These signals are resolved into vertical and horizontal deflection signals and applied to the CRT, where they are displayed in polar form. Signals from the horizontal and vertical amplifiers are available at rear-panel output connectors for use with an external X-Y recorder or oscilloscope. Controls on the front panel provide centering, focus and intensity adjustments for the CRT display.

#### CAUTION

**MECHANICAL SHOCK.** Do not bump or jar the Polar Display as misalignment of the CRT gun may result.

**MAGNETIC FIELDS.** Do not place the Polar Display near a sweep generator containing a BWO which has an unshielded magnet or the CRT will be permanently magnetized, causing poor focus. Separate the 8414A from any magnetic source by at least two feet.

### 3-3. PANEL FEATURES.

3-4. Front and rear panel controls, connectors and indicators are described in Figure 3-1. In this figure the numbers on the illustrations match the description numbers.

### 3-5. MEASUREMENT PROCEDURES.

3-6. General measurement procedures are given in Figures 3-9 and 3-10. Measurement procedures using a specific transducer are given in the Operating and Service Manual or Operating Note for the particular transducer.

### 3-7. OPERATING INFORMATION.

#### 3-8. Polar Display of Reflection Coefficient and Phase Angle.

3-9. If the device under test has an impedance of 50 ohms at all frequencies in the range being

swept, the display of its complex reflection coefficient is a dot at the center of the graticule. If the device does not have an impedance of 50 ohms at all frequencies the display of complex reflection coefficient is an irregular pattern which represents at each point:

- a. A specific frequency.
- b. A reflection coefficient magnitude, and
- c. Phase angle — The angle between the incident voltage and reflected voltage at the plane of measurement.

The magnitude of the reflection coefficient of the device under test may be read on the concentric circles, using the scale reflection coefficient  $\Gamma = 0.2/\text{division}$ , with zero at the center and 1.0 at the outer circle. The phase angle may be read directly in degrees by drawing a radial line through the point on the display that represents the frequency of interest and reading the angle off the outside ring of the graticule.

#### 3-10. High Resolution Display of Reflection Coefficient Measurements.

3-11. A device under test which is close to 50-ohms impedance produces a spot in the center of the CRT. This center section of the CRT may be expanded to give high resolution so that slight mismatch may be observed. To obtain higher resolution, add additional gain to the test channel by setting the Network Analyzer test channel gain<sup>1</sup> controls to a higher value. For instance, adding 14 dB gives full scale calibration of 0.2 and adding 20 dB gives full scale calibration of 0.1. Since initially the system was calibrated for a reflection coefficient of 1.0, determine the *change* in test channel gain<sup>1</sup> required to expand the full scale calibration to a desired reflection coefficient by:

$$-20 \log_{10} |\Gamma|$$

(which is equivalent to the Return Loss of the desired full scale reflection coefficient calibration).

<sup>1</sup>Display reference for 8407A.

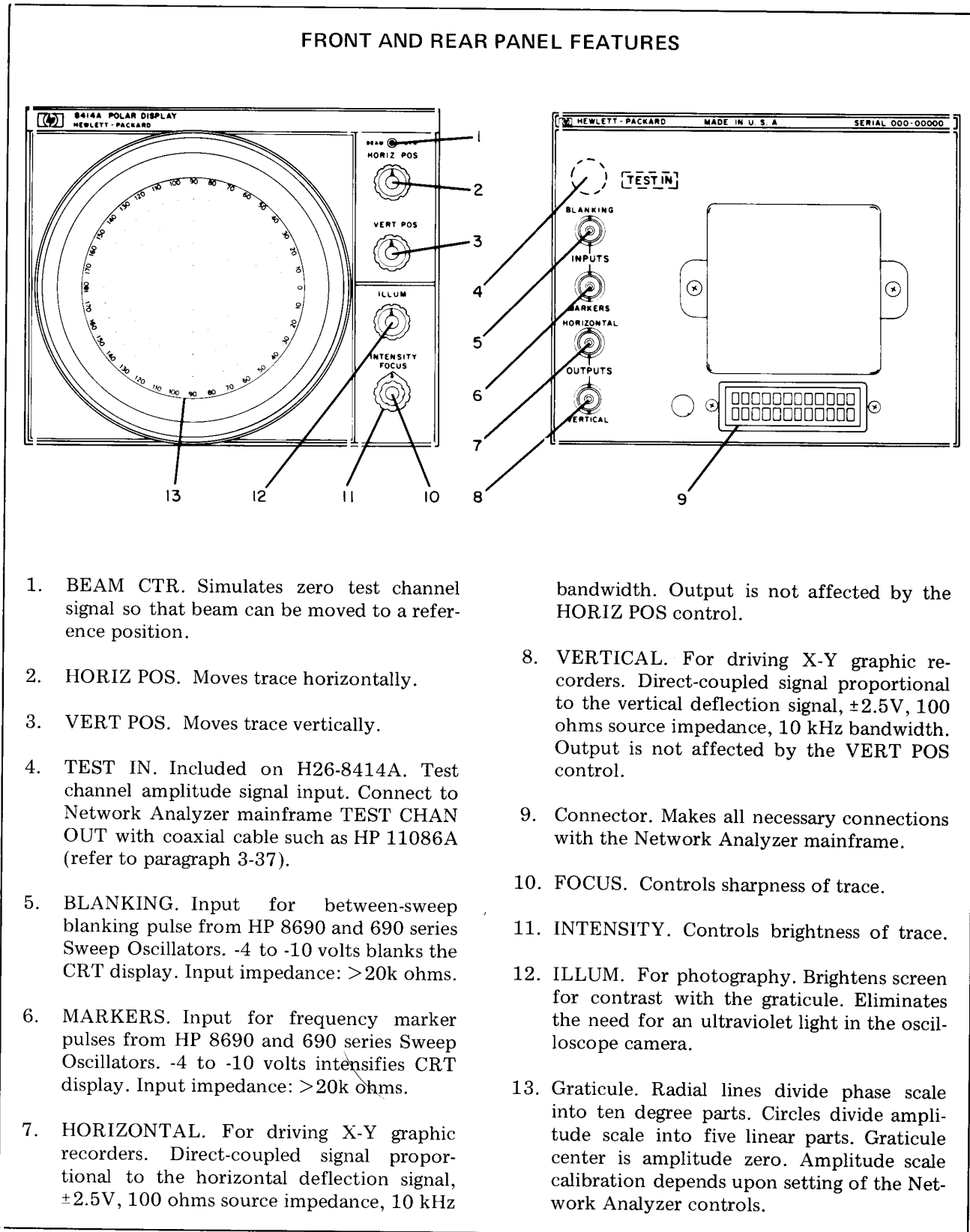


Figure 3-1. Model 8414A Front and Rear Panel Features



**3-12. Polar Display of Return Loss.**

3-13. With the Network Analyzer test channel gain<sup>1</sup> set to the calibration value, giving an indication of  $\Gamma = 1.0$  full scale, a Return Loss overlay, such as the one shown in Figure 3-2 may be used on the CRT to convert reflection coefficient magnitude to return loss. The Return Loss overlay has concentric circles calibrated in dB, with zero at the outer circle, 1-dB increments to 10 dB, and an inner circle representing 20 dB. For return loss measurements of greater than 10 dB, resolution can be improved by changing the full scale calibration. To obtain higher resolution, add additional gain to the test channel by setting the Network Analyzer test channel gain<sup>1</sup> controls to a higher value. The outer or 0 dB circle will then equal the *change* in test channel gain<sup>1</sup>. The total return loss is the sum of the change in test channel gain<sup>1</sup> plus the value indicated on the return loss overlay. For example, if the initial display indicated a return loss greater than 10 dB and a 12 dB increase in Network Analyzer test channel gain<sup>1</sup> moved the display indication to mid-point between the 0 and 1 dB graticule circles, the total return loss would be 12 dB plus 0.5 dB or 12.5 dB.

3-14. Four return-loss overlays are furnished with the Polar Display, two for viewing and two with parallax correction for photographing. There is a clear overlay and an opaque overlay for viewing, a

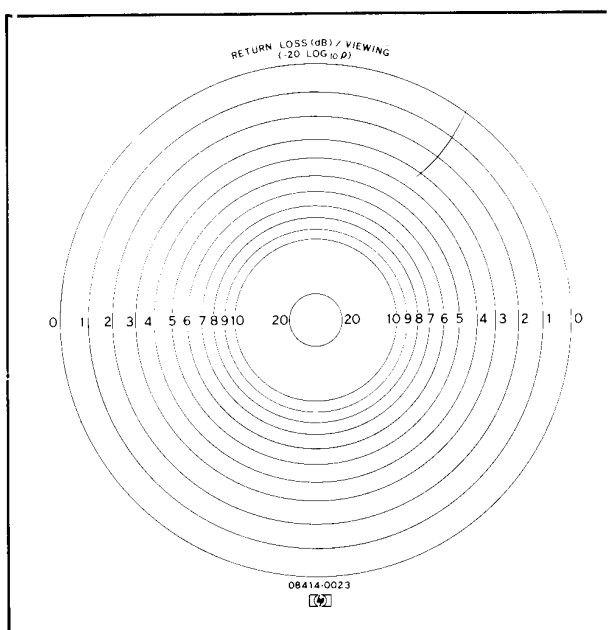


Figure 3-2. Return Loss Overlay

clear and an opaque overlay for photographing. The opaque overlays mask the internal graticule so only the overlay lines are visible.

**3-15. Polar Display of Transmission Measurements.**

3-16. A polar display of transmission measurements in dB or in transmission coefficient ( $\tau$ ) and phase angle can be obtained using the test setup and procedures in Figure 3-10. During calibration the display's outer ring is calibrated for a gain of one (0 dB) or  $\tau = 1$ . Phase angle for all transmission measurements may be read directly in degrees by drawing a radial line through the point on the display that represents the frequency of interest and reading the angle off the outside ring of the graticule.

**3-17. Transmission Measurements of Attenuation or Gain in Transmission Coefficient ( $\tau$ ).** If the unit under test is a passive device, producing attenuation of the test signal, the transmission coefficient magnitude can be determined in the same manner as reflection coefficient; i.e., the magnitude of the transmission coefficient may be read on the concentric circles, using the scale  $\tau = 0.2/\text{division}$ , with zero at the center and 1.0 at the outer circle. For high attenuation measurements, resolution can be improved by changing the full scale calibration. To obtain higher resolution, add additional gain to the test channel by setting the Network Analyzer test channel gain<sup>1</sup> controls to a higher value. For instance, adding 14 dB gives full scale calibration of 0.2 and adding 20 dB gives full scale calibration of 0.1. If the device under test is an active device, producing gain of the test signal, the full scale calibration must be increased by setting the Network Analyzer test channel gain<sup>1</sup> controls to a lower value. For instance, removing 6 dB gives full scale calibration of two, removing 14 dB gives full scale calibration of five, and removing 20 dB gives full scale calibration of ten.

**3-18. Transmission Measurements of Attenuation or Gain in dB.** During calibration the display's outer ring is calibrated for 0 dB. The attenuation or gain of the device under test may be determined by noting the Network Analyzer's test channel gain<sup>1</sup> setting and changing the test channel gain<sup>1</sup> to return the display to the outer circle. The difference in test channel gain<sup>1</sup> settings is the magnitude of the attenuation or gain.

<sup>1</sup>Display reference for 8407A

3-19. Another way to determine attenuation or gain is to install a Return Loss overlay on the CRT. The Return Loss overlay has concentric circles in 1-dB increments to 10 dB. For attenuation of 10 dB or less, attenuation can be read directly from the overlay. For attenuation of greater than 10 dB, or for gain measurements, use a combination of change in Network Analyzer test channel gain and the Return Loss overlay. For example, if the initial display indicated an attenuation greater than 10 dB and a 12 dB increase in Network Analyzer test channel gain<sup>1</sup> moved the display indication to mid-point between the 0 and 1 dB graticule circles, the total attenuation would be 12 dB plus 0.5 dB or 12.5 dB.

### 3-20. Scattering Parameters Measurement.

3-21. Measurement of scattering or s-parameters is possible using the Polar Display. With two swept tests for transmission and two for reflection, a complete set of s-parameters for any two-port device may be derived. The four parameters that must be obtained are:

- $S_{11}$ , input reflection coefficient with the output port terminated by a matched load.
- $S_{22}$ , output reflection coefficient with the input terminated by a matched load.
- $S_{21}$ , forward transmission coefficient with the output port terminated in a matched load.

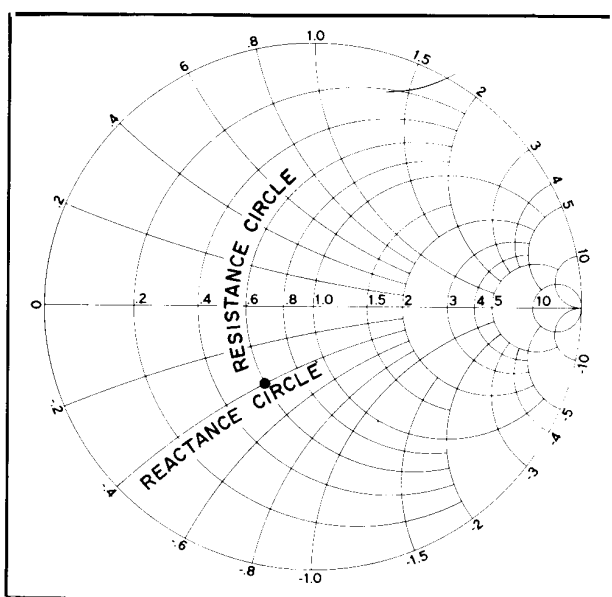


Figure 3-3. Typical Smith Chart Display of Normalized Impedance

- $S_{12}$ , reverse transmission coefficient with the input port terminated in a matched load.

The input reflection coefficient ( $S_{11}$ ) and the output reflection coefficient ( $S_{22}$ ) may be obtained using the procedure and setup in Figure 3-9. The transmission coefficients ( $S_{21}$  and  $S_{12}$ ) may be obtained using the procedure outlined in Figure 3-10. Paragraph 3-17 describes how to read attenuation or gain in transmission coefficient.

### 3-22. Polar Display of Normalized Impedance and Admittance.

3-23. With the Network Analyzer test channel gain<sup>1</sup> set to the calibrated value, giving an indication of  $\Gamma = 1.0$  full scale, a Smith Chart overlay may be used on the CRT to convert the reflection coefficient and phase angle directly to impedance or admittance. The standard Smith Chart overlay contains a horizontal line through the center representing the resistance component of the load impedance. The center of the resistance line is 1.0 corresponding to the normalized 50-ohm point. Circles passing through the horizontal resistance line are constant resistance lines. Numbers along the outer circle of the Smith Chart represent the reactive component of the impedance. Inductive reactance is read in the upper half of the graph and capacitive reactance is read in the lower half of the graph. Lines of constant reactance originate from a point at the center right edge of the graph and extend to points along the outer circle. Figure 3-3 shows a spot on the graph representing a normalized impedance  $Z_n = 0.6 - j0.4$ . The real part (0.6) is found by following the resistance circle up to the horizontal line through the center of the Smith Chart overlay. The real part is read from the resistance scale where the resistance circle crosses the horizontal line. The imaginary part ( $-j0.4$ ) is found by following the reactance circle to the outer edge of the Smith Chart overlay. To determine the actual impedance multiply each part of the normalized impedance by  $Z_0$  (50 ohms). In this case the actual impedance is  $(50 \times 0.6) - j(50 \times 0.4)$  or  $30 - j20$  ohms. To obtain the corresponding admittance value for a given impedance value, draw an admittance circle as shown in Figure 3-4, using the 1.0 point on the resistance line for the center, and the impedance point as the circle radius. Draw a diameter line from the impedance point, through the 1.0 resistance point (center) to the opposite side of the admittance circle. The admittance point is where the diameter line intersects the admittance circle opposite the impedance point. The normal-

<sup>1</sup>Display reference for 8407A

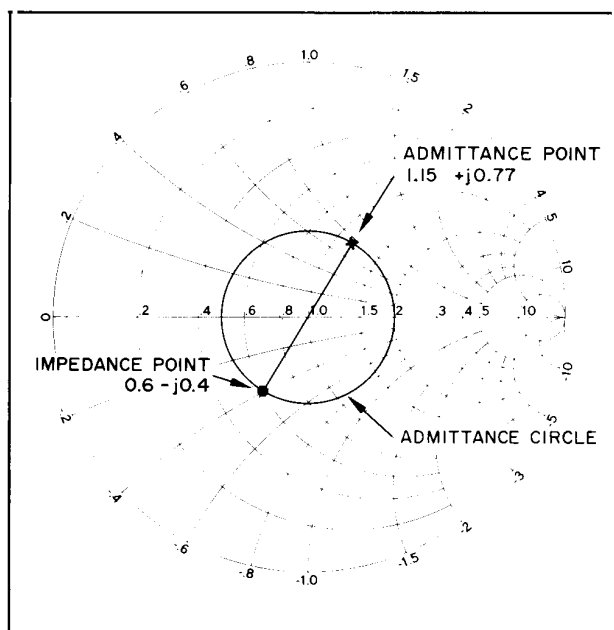


Figure 3-4. Smith Chart Plot of Admittance Point

ized admittance may be read directly from the graph. In Figure 3-4 the normalized admittance value is  $1.15 + j0.77$ .

### 3-24. Alternate Smith Chart Overlays.

3-25. Twelve different Smith Chart overlay graphs are furnished with the Polar Display. There are three graph styles in the Smith Chart overlays; a standard graph, an expanded graph and a compressed graph (refer to Figure 3-5). There are four overlays for each of the graph styles, two for viewing and two with parallax correction for photographing. There is a clear overlay and an opaque overlay for viewing, a clear and an opaque overlay for photographing. The opaque overlays mask the internal graticule so only the overlay lines are visible.

3-26. **Standard Smith Chart Overlay.** When a standard Smith Chart overlay is installed on the face of the CRT, the standard calibration of the Polar Display provides the correct scaling factor for the Smith Chart. Scaling factors for the expanded and compressed chart overlays are computed from the standard calibration of the Polar Display. Adjustment of the test channel gain for the expanded and compressed graphs is explained in the following paragraphs.

3-27. **Expanded Smith Chart Overlay.** The expanded Smith Chart enlarges the center of the standard Smith Chart to full scale so that the region close to 50 ohms can be analyzed in detail. When the expanded Smith Chart is installed on the CRT, the gain of the Network Analyzer test channel amplifier must be increased by 14 dB to match the scale of the overlay. This is accomplished by first noting the calibration setting of the test channel gain<sup>1</sup> controls on the Network Analyzer for the standard Smith Chart. This calibration value is added to 14 dB and the total value is set at the test channel gain<sup>1</sup> controls.

3-28. **Compressed Smith Chart Overlay.** The compressed Smith Chart overlay provides a display in the negative-real impedance region. When the compressed Smith Chart overlay is installed on the CRT, the gain of the Network Analyzer test-channel amplifier must be decreased by 10 dB to match the scale of the overlay. This is accomplished by first noting the calibration setting of the test channel gain<sup>1</sup> controls on the Network Analyzer for the standard Smith Chart. Ten dB is then subtracted from this calibration value and the resultant number is set at the test channel gain controls<sup>1</sup>.

### 3-29. Marking Frequency on the Display.

3-30. A rear-panel marker INPUT connector accepts dc frequency-marker pulses from the Sweep Oscillator. Markers appear on the trace as bright spots. This allows measurements to be made at specific frequencies on a broadband display.

### 3-31. Display Blanking.

3-32. Blanking pulses from HP 690 and 8690 series Sweep Oscillators may be applied to a rear-panel blanking input connector blanking the CRT during sweeper retrace. A blanking signal is also obtained from the 8410A Network Analyzer main-frame. The 8410A Network Analyzer automatically produces a blanking signal whenever it is not tuned to its input signals. This blanking signal is fed internally to the 8414A. The 8407A main-frame does not produce this second form of blanking.

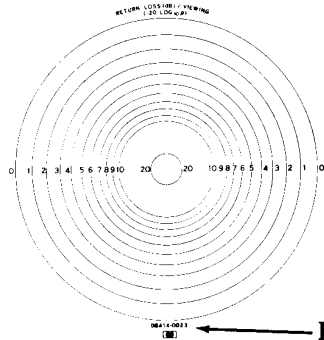
### 3-33. Increased Accuracy for Reflection Measurements by Minimizing Directivity Errors.

3-34. Directivity errors become significant in the measurement of small reflection coefficients, but the error can be calibrated out at single frequen-

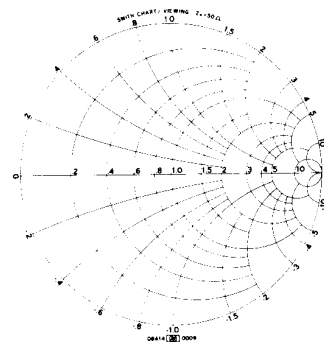
<sup>1</sup>Display reference for 8407A

### CLEAR OVERLAYS

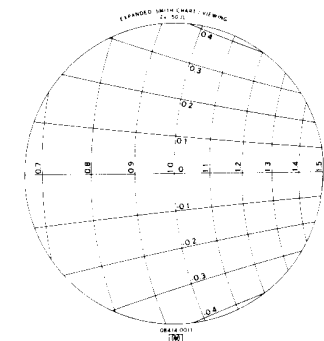
Internal graticule lines will show through overlay.



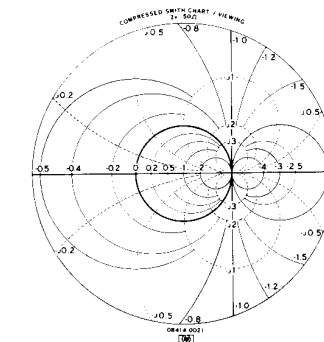
Return Loss/  
Viewing



Standard  
Smith Chart/  
Viewing



Expanded  
Smith Chart/  
Viewing



Compressed  
Smith Chart/  
Viewing

Note

There is a photographic overlay similar to each overlay above. The photographic overlays correct for parallax.

### OPAQUE OVERLAYS

Internal graticule lines are masked so only the overlay lines are visible.

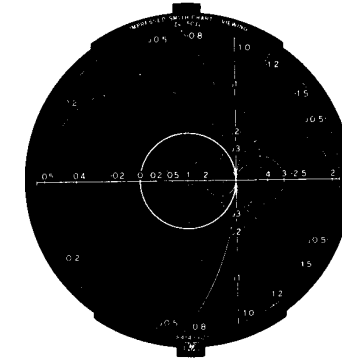
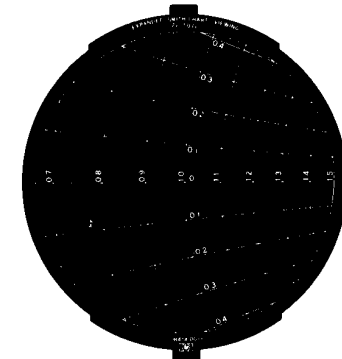
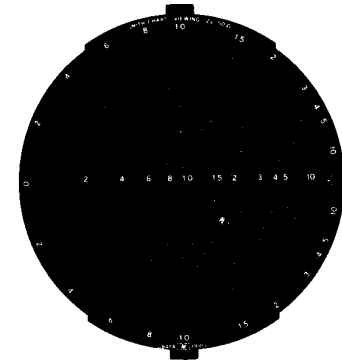


Figure 3-5. CRT Overlays

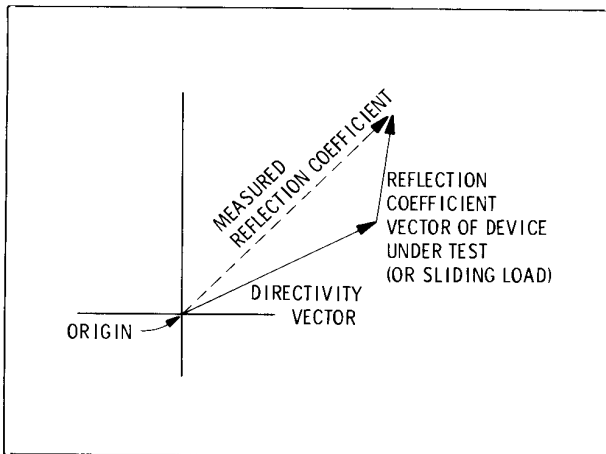


Figure 3-6. Measured Reflection Coefficient

cies. The measured reflection is the vector sum of the directivity vector plus the reflection coefficient of the device under test, or a sliding load (see Figure 3-6). The error can be calibrated out with a sliding load. Figure 3-7 depicts the sliding load in one position at a single frequency. As the sliding load is moved, the magnitude of its reflection coefficient remains constant but the phase of the coefficient changes. As the load is moved its reflection coefficient indication rotates in a circle of constant magnitude about the directivity vector. The center of this circle is the tip of the directivity vector. When the magnitude of the directivity vector is zero, the locus circle is centered about the origin as shown in Figure 3-8. When the location of the center of the circle is known, the directivity vector can be subtracted from the measured reflection. The

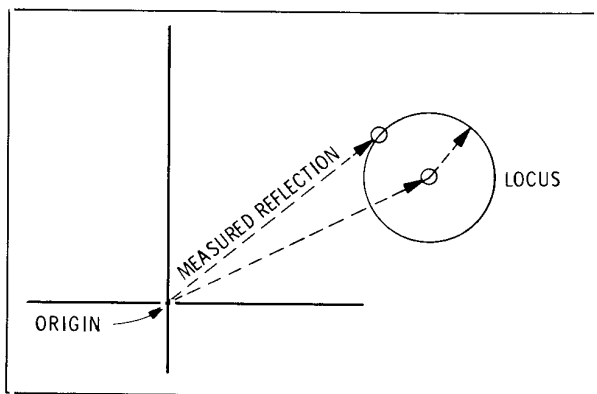


Figure 3-7. Locus of Measured Reflection when Load is Moved

resultant is the reflection coefficient of the device under test.

3-35. The vector subtraction can be performed directly with the horizontal and vertical controls on the 8414A Polar Display. Increase the Network Analyzer test channel gain<sup>1</sup> so full scale reflection on the polar display is suitable for the component you wish to measure. Attach a sliding load such as the HP 905A in place of the device under test. Slide the load and adjust the horizontal and vertical controls until the circle rotates about the center of the CRT. The effect of directivity is now cancelled for this frequency and this test channel gain<sup>1</sup> on the Network Analyzer. Remove the sliding load and connect the device under test. The 8414A display is now the reflection coefficient of the device under test.

### 3-36. H26-8414A POLAR DISPLAY.

3-37. The H26 modification to the standard 8414A Polar Display controls the display of magnitude and phase data in the Hewlett-Packard 8542 series Automatic Network Analyzer systems. The H26-8414A contains circuits to achieve compatibility with the automatic system. The H26-8414A is also compatible with the standard Network Analyzer except for the test channel amplitude signal. For the standard Network Analyzer and 8414A the test channel amplitude signal is fed to the 8414A through a 24-contact rear-panel connector. For the H26-8414A the test channel amplitude signal input is through a rear-panel BNC connector (TEST IN). To use the H26-8414A in a standard Network Analyzer mainframe connect the Network Analyzer rear-panel test output to the H26-8414A TEST IN. See Figure 3-12 on page 3-12.

<sup>1</sup>Display reference for 8407A

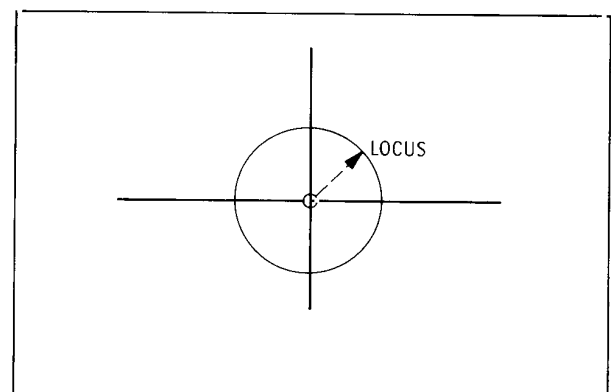


Figure 3-8. Locus of Measured Reflection with Directivity Cancelled

### REFLECTION COEFFICIENT MEASUREMENT

#### CAUTION

**MECHANICAL SHOCK.** Do not bump or jar the Polar Display as misalignment of the CRT gun may result.

**MAGNETIC FIELDS.** Do not place the Polar Display near a sweep generator containing a BWO which has an unshielded magnet or the CRT will be permanently magnetized, causing poor focus. Separate the 8414A from any magnetic source by at least two feet.

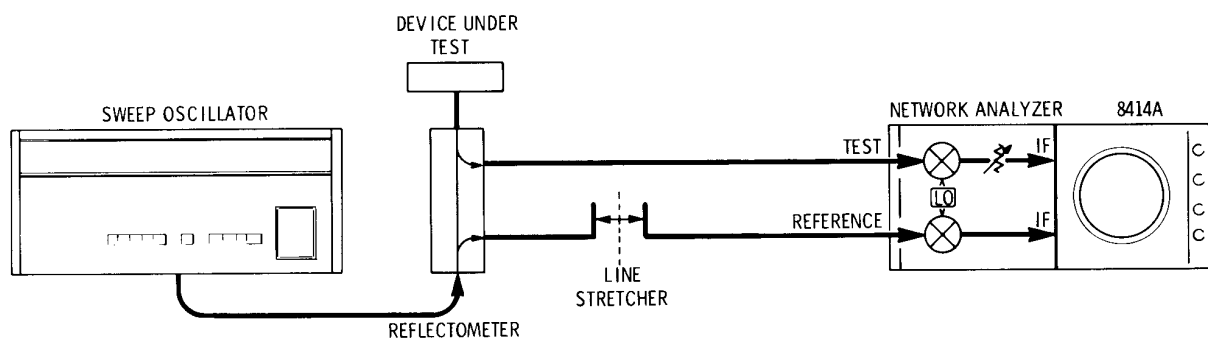


Figure 3-9. Reflection Coefficient Measurement (Sheet 1 of 2)

**REFLECTION COEFFICIENT MEASUREMENT****CALIBRATION**

1. Connect equipment as shown in setup.
2. Connect a coaxial short such as the HP 11565A to the reflectometer unknown port.
3. Phase lock the Network Analyzer over the desired frequency band.
4. Push and hold the 8414A BEAM CTR push-button and adjust HORIZ POS and VERT POS controls to place the dot in the center of the graticule. To bring the dot onto the display rotate each positioning control about five turns counterclockwise or until a slight increase in resistance to movement is encountered. Then turn each control about two and one-half turns clockwise.

**NOTE**

If an input signal does not deflect the CRT beam, S1, the TEST-NORMAL switch, may be in the TEST position. Refer to Figure 8-24 (last foldout) for location of S1 and set S1 to NORMAL.

5. Obtain equal reference and test channel electrical lengths by adjusting the Line

Stretcher to collapse the trace to a dot or smallest cluster.

6. Adjust the Network Analyzer phase vernier, test channel gain<sup>1</sup> and amplitude vernier controls to place the dot or cluster for a reference indication of  $\Gamma = 1 \angle 180^\circ$  (see Figure 3-11, Display B).

**MEASUREMENT**

1. Remove the coaxial short and connect the device under test to the reflectometer unknown port.
2. Read the reflection coefficient, magnitude and phase (or impedance using a Smith Chart overlay) from the display.

**NOTE**

For small reflection coefficients the 8414A resolution can be improved by increasing the Network Analyzer test channel gain<sup>1</sup>. For example, increasing the test channel gain<sup>1</sup> by 20 dB changes the full scale calibration from 1.0 to 0.1 at the outer circle (see paragraph 3-10). For increased accuracy by minimizing directivity errors, see paragraph 3-33.

<sup>1</sup>Display reference for 8407A.

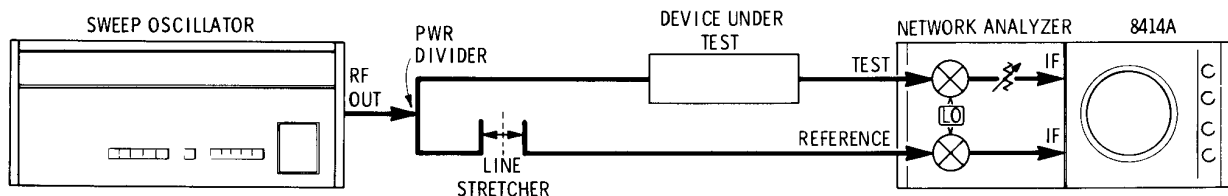
Figure 3-9. Reflection Coefficient Measurement (Sheet 2 of 2)

## TRANSMISSION MEASUREMENT

### CAUTION

**MECHANICAL SHOCK.** Do not bump or jar the Polar Display as misalignment of the CRT gun may result.

**MAGNETIC FIELDS.** Do not place the Polar Display near a sweep generator containing a BWO which has an unshielded magnet or the CRT will be permanently magnetized, causing poor focus. Separate the 8414A from any magnetic source by at least two feet.



### CALIBRATION

1. Connect equipment as shown in setup without the device under test.
2. Phase lock the Network Analyzer over the desired frequency band.
3. Push and hold the 8414A BEAM CTR push-button and adjust HORIZ POS and VERT POS controls to place the dot in the center of the Polar Display. To bring the dot onto the display rotate each positioning control about five turns counterclockwise or until a slight increase in resistance to movement is encountered. Then turn each control about two and one-half turns clockwise.
4. Obtain equal reference and test channel electrical lengths by adjusting the Line Stretcher to collapse the trace to a dot or smallest cluster.
5. Adjust the Network Analyzer phase vernier, test channel gain and amplitude vernier controls to place the dot or cluster for a reference indication of  $\tau = 1 \angle 0^\circ$ .

### MEASUREMENT

1. Insert the device under test.
2. Note the Network Analyzer test channel gain<sup>1</sup> setting. This is the calibrated gain setting. Adjust the test channel gain controls<sup>1</sup> to locate the CRT display on the outside ring. The difference in test channel gain<sup>1</sup> settings is the magnitude of the transmission gain or loss of the device under test.

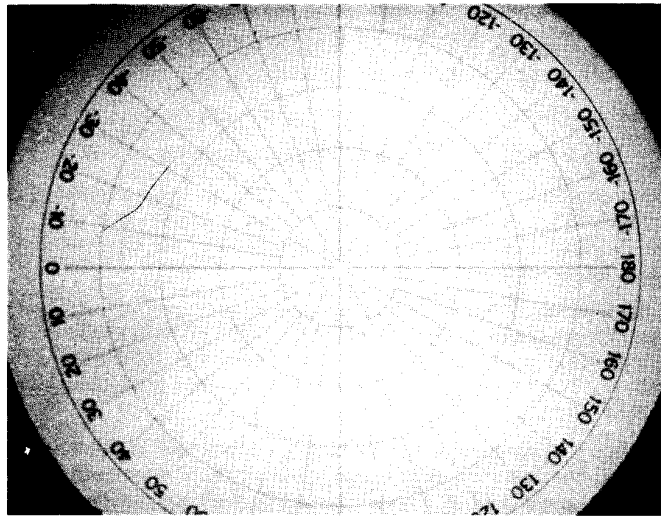
### NOTE

If an input signal does not deflect the CRT beam, S1, the TEST-NORMAL switch, may be in the TEST position. Refer to Figure 8-24 (last foldout) for location of S1 and set S1 to NORMAL.

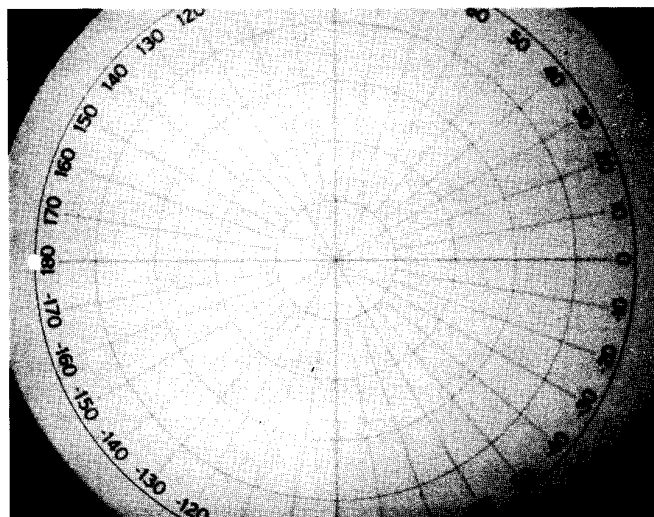
<sup>1</sup>Display reference for 8407A.

Figure 3-10. Transmission Measurement





Display A. Polar Display with BEAM CTR Pushbutton Depressed, Showing Beam Correctly Centered with HORIZ POS and VERT POS Controls.



Display B. Swept Polar Display Correctly Calibrated for  $\Gamma = 1.0 \angle +180^\circ$  (Reflectometer Shorted at UNKNOWN port).

Figure 3-11. Typical Polar Displays During Initial Calibration Adjustment

The H26 modification to the standard 8414A Polar Display allows computerized control of magnitude and phase data in the 8542A series Automatic Network Analyzer systems. The H26-8414A contains additional circuits as follows to achieve compatibility with the automatic system.

- a. Automatic beam centering; programmable via 8419B
  - b. Manual offset adjusts for zeroing vertical/horizontal outputs
  - c. Corrected or real-time data display control; programmable via 8419B.
- a. The automatic beam centering circuit permits the display spot to be centered on the screen by nulling the test channel signal under program control. A +5-volt control signal from the 8419B activates the auto beam circuit, producing the same result as depression of the manual beam center switch on the front panel. Refer to the block diagram .
  - b. The dc offset adjustments allow zeroing of the vertical and horizontal buffer amplifier outputs when in the beam centering mode. Manual adjustment of vertical and horizontal potentiometers reduces the output voltages at the rear panel BNC connectors to zero when a 0-volt test channel input or beam center signal is applied. The front panel vertical and horizontal position controls can then be used to center the beam spot as desired.
  - c. The corrected/real-time display circuit contains a relay switch actuated by a ground-level control signal from the 8419B. With the relay set in the manual position, vertical and horizontal data outputs are displayed on the screen in real time. With the relay set to the auto position, vertical and horizontal data outputs are routed through the 8419B to the computer and returned as corrected data for display.

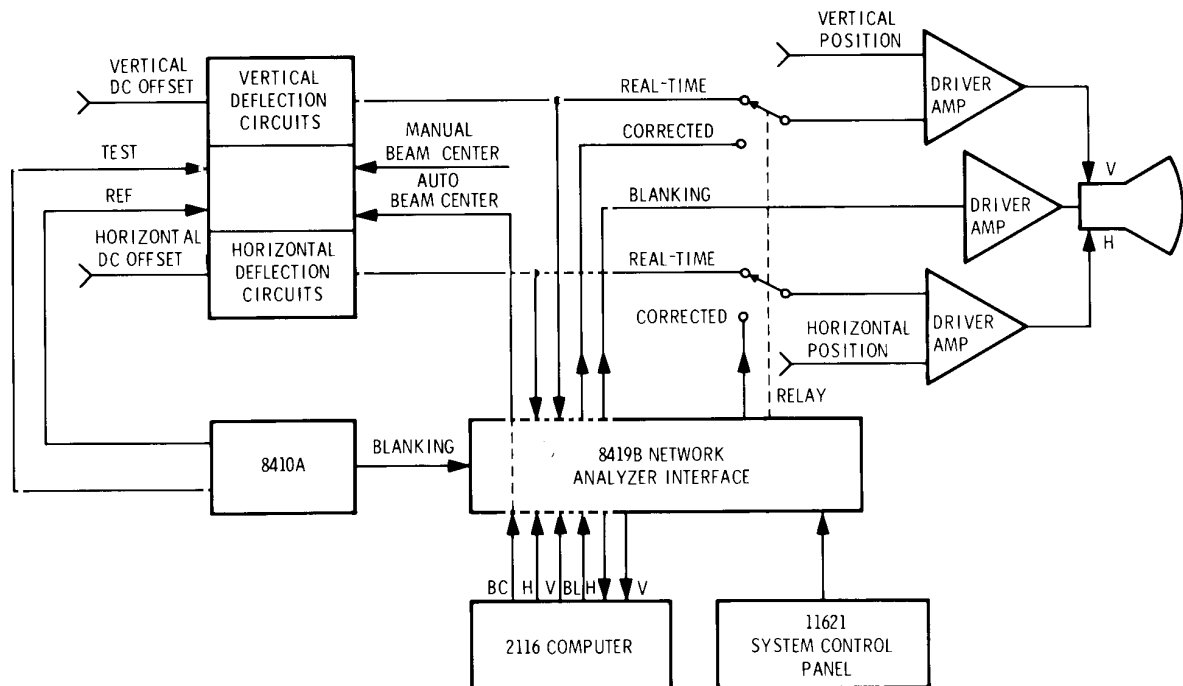


Figure 3-12. Model 8414A-H26 Polar Display and Automatic System Interface Block Diagram

## SECTION IV

### PERFORMANCE TESTS

#### 4-1. INTRODUCTION

4-2. This section provides instructions for performance testing the 8414A. If the serial prefix of your instrument is different from that listed on the title page of this manual, there are differences between your instrument and the instrument described in this manual. See Paragraphs 1-7 and 1-8.

4-3. Figure 4-1 is the equipment setup for all performance tests. The procedures in Paragraphs 4-8 through 4-10 check the 8414A performance for incoming inspection and periodic evaluation. The tests can be performed without access to the instrument interior. The specifications in Table 1-1 are the performance standards. Before starting the

performance tests, allow 30 minutes warm-up time for the 8414A and Network Analyzer.

#### 4-4. EQUIPMENT REQUIRED.

4-5. The test instruments and accessories required to make the performance tests are listed in Table 4-1. Test instruments other than the ones listed can be used provided their performance equals or exceeds the Critical Specifications listed.

#### 4-6. TEST RECORD.

4-7. Table 4-2 is a performance test record. This table may be used during the test to record the test values obtained, and it provides a permanent record of the test values for use at a later time during calibration or periodic evaluation.

Table 4-1. Recommended Test Equipment

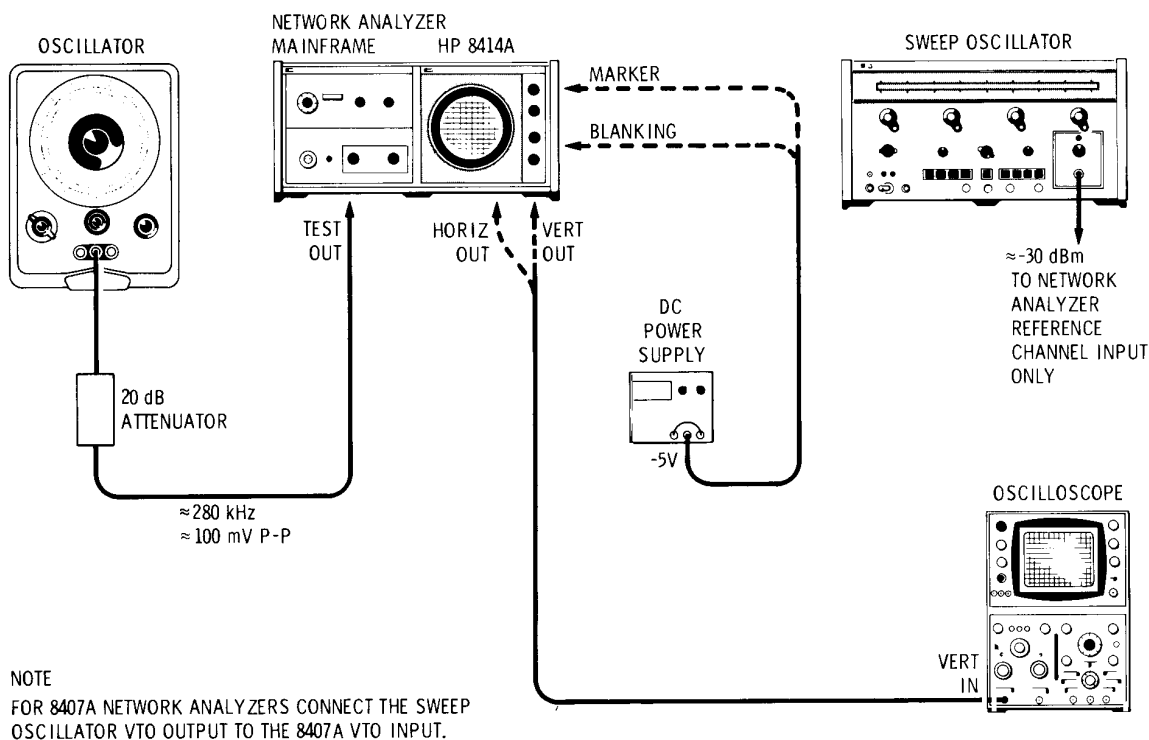
| Item                                                                                                                                                                                                            | Critical Specifications                                                                                                                              | Recommended HP Model                        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|
| Oscillator                                                                                                                                                                                                      | Frequency Range: 280 ( $\pm 50$ ) kHz<br>Output Level: variable from 0 to 3.0 Vrms<br>Output Impedance: 50 to 600 ohms                               | 200CD, 651A                                 |
| DC Power Supply                                                                                                                                                                                                 | Output: -5 Vdc                                                                                                                                       | 6213A                                       |
| Oscilloscope                                                                                                                                                                                                    | Vertical:<br>Minimum bandwidth: 5 MHz<br>Minimum sensitivity: 10 mV/cm<br>Input: dc and ac<br>Horizontal:<br>Range: 1 $\mu$ sec/cm to 5 $\mu$ sec/cm | 180A with 1801A and 1821A                   |
| Network Analyzer                                                                                                                                                                                                | No Substitute may be used.                                                                                                                           | 8410A with 8411A or 8407A                   |
| Sweep Oscillator                                                                                                                                                                                                | Frequency Range: any frequency within the operating range of the Network Analyzer.                                                                   | 8690A with RF unit as required (see Note 1) |
| 20-dB Attenuator                                                                                                                                                                                                | Impedance: 50 ohms nominal<br>Attenuation: 20 dB $\pm$ 8 dB<br>SWR: 1.3 max (280 kHz)<br>Connector: BNC                                              | 8491A with N to BNC adapters (see Note 2)   |
| <p><sup>1</sup>For 8407A Network Analyzers, Model 8601A Sweep Oscillator may be used.</p> <p><sup>2</sup>Oscilloscope 10:1 divider probe, such as HP Model 10003A may be used in place of 20-dB attenuator.</p> |                                                                                                                                                      |                                             |

## PERFORMANCE TEST

### OPERATING PRECAUTIONS

**MECHANICAL SHOCK.** Do not bump or jar the Polar Display as misalignment of the CRT gun may result.

**MAGNETIC FIELDS.** Do not place the Polar Display near a sweep generator containing a BWO which has an unshielded magnet or the CRT will be permanently magnetized, causing poor focus. Separate the 8414A from any magnetic source by at least two feet.



### EQUIPMENT

|                  |                                         |
|------------------|-----------------------------------------|
| 20 dB ATTENUATOR | HP 8491A                                |
| OSCILLATOR       | HP 200CD                                |
| NETWORK ANALYZER | HP 8410A/8411A OR HP 8407A              |
| SWEEP OSCILLATOR | HP 8690-SERIES WITH RF UNIT AS REQUIRED |
| OSCILLOSCOPE     | HP 180A/1801A/1821A                     |
| DC POWER SUPPLY  | HP 721A                                 |

Figure 4-1. Performance Test Equipment Setup

---

**PERFORMANCE TEST**

---

**4-8. ACCURACY TEST.****SPECIFICATION:**

Error circle on CRT less than 3mm radius.

**DESCRIPTION:**

A CW signal is applied to the Network Analyzer to provide a reference channel input signal to the 8414A. A 280 kHz signal is applied to the 8414A amplitude channel through the Network Analyzer test channel output connector. By adjusting the frequency difference between these two signals, a circle can be displayed on the 8414A. The radius of this circle is adjusted to the radius of the outer graticule circle by adjusting the amplitude of the 280 kHz signal. The trace must be less than 3 mm from the outer graticule circle around the entire circle.

**PROCEDURE:**

- a. Connect equipment as shown in Figure 4-1.
- b. Set the sweep oscillator for single-frequency operation at any frequency within the frequency range of the Network Analyzer.
- c. Set the Network Analyzer to phase lock to the applied signal and adjust the sweep oscillator RF amplitude for a Network Analyzer reference channel level meter indication in the middle of the operate region.
- d. Press and hold the 8414A BEAM CTR pushbutton and adjust the HORIZ and VERT POS controls to locate the dot in the center of the Polar Display's CRT. To bring the dot onto the display, rotate each positioning control about 5 turns counterclockwise or until a slight increase in resistance to movement is encountered. Then turn each control about 2½ turns clockwise.
- e. Set the Network Analyzer test channel gain controls for 00 dB. For 8407A Network Analyzers set display reference controls to bottom position.
- f. Adjust the oscillator connected to the Network Analyzer test channel output as follows:
  - 1) Adjust the frequency to obtain the best circle. The best circle will occur when the trace has a slight flicker.
  - 2) Adjust the output amplitude to obtain a circle whose radius is equal to the radius of the CRT's outer graticule circle.

**NOTE**

It may be necessary to adjust the HORIZ and VERT POS controls to locate the average of the trace over the outer graticule circle.

- g. The trace must be less than 3 mm from the outer graticule circle around the entire circle (3 mm is about the center of the numbers on the CRT's graticule).

## PERFORMANCE TEST

---

### 4-9. HORIZONTAL AND VERTICAL OUTPUT TESTS (Rear Panel)

**SPECIFICATION:**

Bandwidth of rear-panel horizontal and vertical outputs at 3-dB points, 10 kHz minimum.

**DESCRIPTION:**

The rear-panel HORIZONTAL and VERTICAL output amplitude is observed on an oscilloscope, the test channel input frequency is varied, and the upper and lower frequencies at which the output amplitude decreases 3 dB is determined. The difference between the upper and lower 3 dB points must be greater than 10 kHz.

**PROCEDURE:**

- a. If equipment was altered from paragraph 4-8, repeat procedures in Paragraph 4-8 to obtain a trace on the CRT's outer graticule circle.
  - b. Connect oscilloscope to 8414A rear-panel VERTICAL output and note peak-to-peak amplitude.
  - c. Increase frequency of the oscillator connected to the Network Analyzer test channel output connector, until the oscilloscope presentation decreases to 0.707 of the amplitude noted in step b. Note the oscillator frequency.
  - d. Decrease the oscillator frequency through 278 kHz until the oscilloscope presentation is again 0.707 of the amplitude noted in step b. Note the oscillator frequency.
  - e. The difference in frequency noted in steps c and d must be greater than 10 kHz.
  - f. Return the oscillator frequency to 280 kHz, connect oscilloscope to the 8414A rear-panel HORIZONTAL output and note the peak-to-peak amplitude.
  - g. Repeat steps c through e.
- 

### 4-10. MARKER AND BLANKING INPUT TESTS (Rear Panel)

**SPECIFICATION:**

- 5 volt marker input intensifies the CRT display.
- 5 volt blanking input blanks the CRT display.

**DESCRIPTION:**

—5 volts dc is applied to the rear-panel MARKER input. The intensity of the CRT trace should increase. —5 volts is connected to the rear-panel BLANKING input. The CRT trace should be blanked.

---

**PERFORMANCE TEST****PROCEDURE:**

a. If equipment was altered from previous test, repeat procedures in Paragraph 4-8 to obtain a trace on the CRT's outer graticule circle.

b. Adjust the power supply to -5 volts. Apply -5 volts to MARKER input connector on Polar Display and -5 volt return to chassis ground. Connect and disconnect -5 volts several times. Intensity of CRT trace should brighten when -5 volts is applied.

c. Disconnect -5 volts from MARKER input connector and connect it to BLANKING input connector. The trace should be blanked.

Table 4-2. Performance Test Record

| Hewlett-Packard Model 8414A |                                                                 | Date: _____                                               |
|-----------------------------|-----------------------------------------------------------------|-----------------------------------------------------------|
| Polar Display               |                                                                 | Test Performed by: _____                                  |
| Serial No. _____            |                                                                 |                                                           |
| Para Number                 | Specification Tested                                            | Measured                                                  |
| 4-8                         | Error circle on CRT less than 3 mm radius.                      | Max. Error _____                                          |
| 4-9                         | Horizontal and Vertical output minimum bandwidth (3 dB) 10 kHz. | Horiz.<br>Bandwidth _____<br><br>Vert.<br>Bandwidth _____ |
| 4-10                        | -5V marker input intensifies CRT display.                       | _____                                                     |
|                             | -5V blanking input blanks CRT display.                          | _____                                                     |

## SECTION V

### ADJUSTMENT PROCEDURES

#### 5-1. INTRODUCTION.

5-2. This section provides instructions for adjusting the 8414A. If the serial prefix of your instrument is different from that listed on the title page of this manual, there are differences between your instrument and the instrument described in this manual. See paragraphs 1-7 and 1-8.

5-3. Paragraphs 5-9 through 5-15 contain the complete adjustment procedures for the 8414A. Adjustments in paragraphs 5-9 and 5-10 interact and should be performed sequentially. Adjustments in paragraphs 5-11 through 5-15 do not interact and need not be performed sequentially. These procedures should not be performed as part of routine maintenance but should be used only after replacement of a part or component, or when the performance test shows that the specifications of Table 1-1 cannot be met. Before attempting any adjustment, allow 30 minutes warm-up time for the 8414A and Network Analyzer.

5-4. The location of all adjustment controls is shown in Figure 8-24 (last foldout). Table 5-2 lists the adjustment controls and the function of each control.

#### 5-5. FACTORY SELECTED COMPONENTS.

5-6. A2C51 is the only factory-selected component. It is selected (see paragraph 5-15) to obtain the proper phase balance between the reference and test channels; however the Network Analyzer mainframe phase vernier control has sufficient range to obtain the proper phase balance for most applications.

#### 5-7. EQUIPMENT REQUIRED.

5-8. The test instruments and accessories required to perform the adjustment procedures are listed in Table 5-1. Test instruments other than the ones listed can be used provided their performance equals or exceeds the Critical Specifications listed.



Table 5-1. Recommended Test Equipment

| Item                                                                                                                                                                                                                                                                                        | Critical Specifications                                                                                                                            | Recommended HP Model                                    |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Oscillator                                                                                                                                                                                                                                                                                  | Frequency Range: 280 ( $\pm 50$ ) kHz and 1 ( $\pm 0.1$ ) kHz<br>Output Level: Variable from 0 to 3.0 Vrms<br>Output Impedance: 50 to 600 ohms     | 200 CD, 651A                                            |
| DC Power Supply                                                                                                                                                                                                                                                                             | Output: -5 Vdc                                                                                                                                     | 6231A                                                   |
| Oscilloscope (Dual Trace)                                                                                                                                                                                                                                                                   | Vertical:<br>Minimum bandwidth 5 MHz<br>Minimum Sensitivity 10 mV/cm<br>Input: dc and ac<br>Horizontal:<br>Range: 1 $\mu$ sec/cm to 5 $\mu$ sec/cm | 180A with 1801A and 1821A                               |
| Network Analyzer                                                                                                                                                                                                                                                                            | No substitute may be used                                                                                                                          | 8410A with 8411A or 8407A                               |
| Transducer                                                                                                                                                                                                                                                                                  | Frequency Range: Same as Sweep Oscillator                                                                                                          | 8740A, 8741A, 8742A, 8743A or 8745A (see Note 1)        |
| Sweep Oscillator                                                                                                                                                                                                                                                                            | Frequency Range: Any frequency within the operating range of the Network Analyzer                                                                  | 8690A with RF unit as required (see Note 2)             |
| 20-dB Attenuator                                                                                                                                                                                                                                                                            | Impedance: 50 ohms nominal<br>Attenuation: 20 dB $\pm 3$ dB<br>SWR: 1.3 max (1 kHz and 280 kHz)<br>Connector: BNC                                  | 8419A with N to BNC adapters (see Note 3)               |
| Termination                                                                                                                                                                                                                                                                                 | Impedance: 50 ohms $\pm 10\%$ at 278 kHz<br>Connector: Male BNC                                                                                    | 10100A or HP Part No. 1250-0839 with adapter 1250-0831. |
| <p><sup>1</sup>For 8407A Network Analyzers use HP Model 11561A or BNC Tee</p> <p><sup>2</sup>For 8407A Network Analyzers Model 8601A Sweep Oscillator may be used</p> <p><sup>3</sup>Oscilloscope 10:1 divider probe, such as HP Model 10003A may be used in place of 20 dB attenuator.</p> |                                                                                                                                                    |                                                         |

Table 5-2. Adjustment Controls and Functions

| Control                                                                                                                                                                                                                        | Function Affected                                                                                  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| Phase Adjust A2R21.                                                                                                                                                                                                            | Adjust phase shift of $-90^\circ$ phase shifter.                                                   |
| Recorder Gain Adjust A2R37.                                                                                                                                                                                                    | Adjusts horizontal and vertical amplitude balance by adjusting gain of vertical buffer amplifier.  |
| CRT Gain Adj A2R57                                                                                                                                                                                                             | Adjust horizontal and vertical deflection balance by adjusting gain of vertical deflection driver. |
| Intensity Limit A3R20.                                                                                                                                                                                                         | Sets brightness range of INTENSITY control.                                                        |
| Pattern Shape A3R10.                                                                                                                                                                                                           | Provides grid accelerator voltage for pattern shaping.                                             |
| Illumination Limit A3R9.                                                                                                                                                                                                       | Adjusts uniformity of illumination from flood gun.                                                 |
| Astigmatism A3R11.                                                                                                                                                                                                             | Adjusts uniformity of focus.                                                                       |
| Trace Align R5.                                                                                                                                                                                                                | Calibration of trace to CRT graticule.                                                             |
| Manual Beam Centering Horiz Zero Adj A1R32.                                                                                                                                                                                    | Sets horizontal output voltage to zero when the BEAM CTR pushbutton is pressed.                    |
| Manual Beam Centering Vert Zero Adj A1R33.                                                                                                                                                                                     | Sets vertical output voltage to zero when the BEAM CTR pushbutton is pressed.                      |
| NOTES                                                                                                                                                                                                                          |                                                                                                    |
| <ol style="list-style-type: none"> <li>1. A2C51 is selected to obtain <math>0 \pm 5^\circ</math> phase balance between reference and test channels.</li> <li>2. Adjustment locations are shown on the last foldout.</li> </ol> |                                                                                                    |

## ADJUSTMENT PROCEDURE

---

### CAUTION

MECHANICAL SHOCK. Do not bump or jar the Polar Display as misalignment of the CRT gun may result.

MAGNETIC FIELDS. Do not place the Polar Display near a sweep generator containing a BWO which has an unshielded magnet or the CRT will be permanently magnetized, causing poor focus. Separate the 8414A from any magnetic source by at least two feet.

### 5-9. TRACE ALIGNMENT AND VERTICAL GAIN ADJUSTMENT.

#### DESCRIPTION:

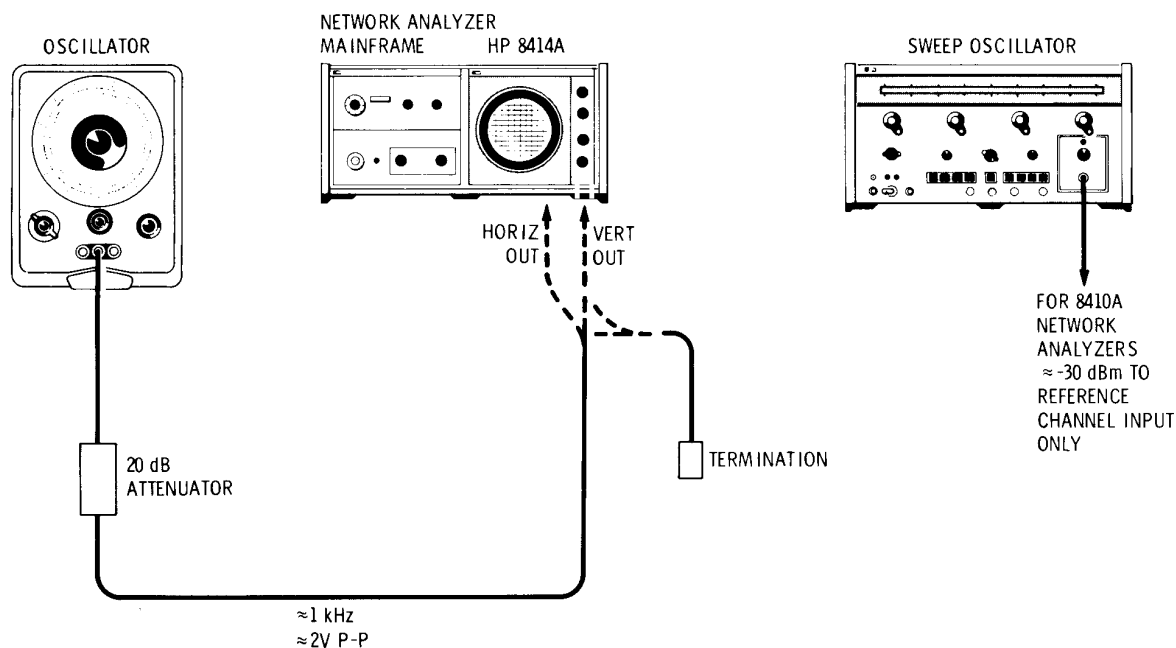
For 8410A Network Analyzers a CW signal is applied to the Network Analyzer and a phase locked condition is set up so that the Network Analyzer unblanks the 8414A display. 8407A Network Analyzers unblank the 8414A display without an input signal. Function switch S1 is switched to the TEST position which isolates the deflection circuits from the input circuits so that only signals applied to the 8414A rear-panel HORIZONTAL and VERTICAL outputs will be displayed on the CRT. A 1.0 kHz deflection signal is applied to the 8414A HORIZONTAL output to display a horizontal trace on the CRT. The TRACE ALIGN control is adjusted to align the trace with the horizontal graticule line.

The vertical amplifier gain is matched to the horizontal amplifier gain by applying the 1.0 kHz signal to the VERTICAL output and adjusting the vertical gain control (CRT Gain Adj) for a vertical trace equal to the magnitude of the horizontal trace.

#### PROCEDURE:

- a. Remove top covers from both the Network Analyzer and the 8414A. All adjustments should be made with the 8414A installed in the mainframe.
- b. Connect equipment as shown in Figure 5-1.
- c. Set the sweep oscillator for single frequency operation at any frequency within the frequency range of the Network Analyzer.
- d. Set the Network Analyzer to phase lock to the applied signal and adjust the sweep oscillator RF amplitude for a Network Analyzer reference channel level meter indication in the middle of the operate region.
- e. Set the 8414A function switch A2S1 to the TEST position.
- f. Terminate the 8414A rear-panel VERTICAL output connector with a 50-ohm load.
- g. Adjust front-panel VERT POS and HORIZ POS controls to locate dot in center of the CRT.
- h. Adjust front-panel INTENSITY control for medium beam intensity on CRT. Adjust front-panel FOCUS control for a small round dot on CRT.
- i. Connect oscillator set for 1.0 kHz to the rear-panel HORIZONTAL output. Adjust oscillator signal level for a 10-cm deflection on CRT (diameter of outer graticule circle).
- j. Adjust R5 (Trace Align control) and VERT POS control to superimpose the trace on the horizontal graticule line.

## ADJUSTMENT PROCEDURE



NOTE  
SWEEP OSCILLATOR NOT REQUIRED FOR 8407A NETWORK ANALYZERS

## EQUIPMENT

|                            |                                                              |
|----------------------------|--------------------------------------------------------------|
| OSCILLATOR . . . . .       | HP 200CD                                                     |
| NETWORK ANALYZER . . . . . | HP 8410A/8411A OR HP 8407A                                   |
| SWEEP OSCILLATOR . . . . . | HP 8690-SERIES WITH RF UNIT AS REQUIRED                      |
| 20 dB ATTENUATOR . . . . . | HP 8491A                                                     |
| TERMINATION . . . . .      | HP 10100A OR HP PART NO. 1250-0839<br>WITH ADAPTER 1250-0831 |

Figure 5-1. Setup for Trace Alignment and Vertical Gain Adjustment

- k. Without changing oscillator signal level, connect the oscillator to the VERTICAL output and terminate the HORIZONTAL output.
- m. Adjust A2R57 (CRT Gain Adj) for a 10-cm vertical deflection.
- n. Disconnect the oscillator and termination from VERTICAL and HORIZONTAL outputs and set function switch S1 to NORMAL position.

## ADJUSTMENT PROCEDURE

---

### 5-10. PHASE, RECORDER GAIN, AND PATTERN SHAPE ADJUSTMENTS.

#### DESCRIPTION:

A CW signal is applied to the Network Analyzer to provide a reference channel input signal to the 8414A and for 8410A Network Analyzers so that the Network Analyzer unblanks the 8414A display. A 280-kHz signal is applied to the 8414A amplitude channel through the Network Analyzer test channel output connector. These two signals cause a circle to be displayed on the 8414A. The radius of this circle is adjusted to the radius of the outer graticule circle by adjusting the amplitude of the 280-kHz signal. The 8414A PHASE ADJUST control, RECORDER GAIN ADJUST control and PATTERN SHAPE control are adjusted for the best circle.

#### PROCEDURE:

##### NOTE

Perform paragraph 5-9, TRACE ALIGNMENT AND VERTICAL GAIN ADJUSTMENT before performing this adjustment.

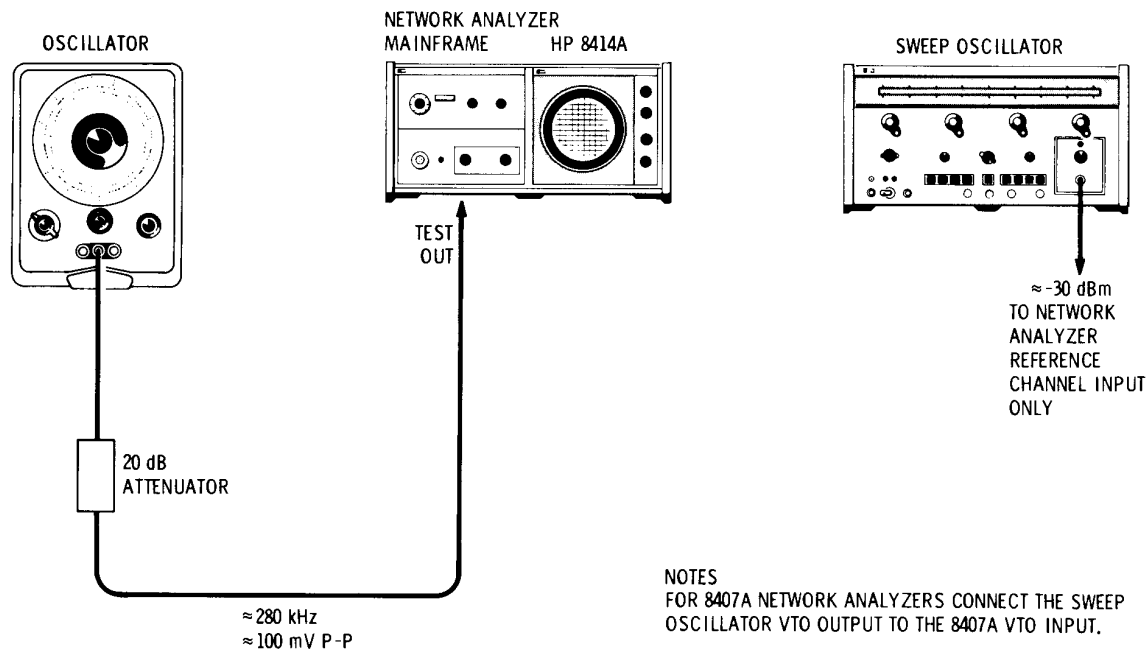
- a. Connect equipment as shown in Figure 5-2.
- b. Set the sweep oscillator for single frequency operation at any frequency within the frequency range of the Network Analyzer.
- c. Set the Network Analyzer to phase lock to the applied signal and adjust the sweep oscillator RF amplitude for a Network Analyzer reference channel level meter indication in the middle of the operate region.
- d. Press and hold the 8414A BEAM CTR pushbutton and adjust the HORIZ POS and VERT POS controls to locate the dot in the center of the Polar Display.
- e. Set the Network Analyzer test channel gain controls for *minimum* gain. For 8407A Network Analyzers set display reference control switches down.
- f. Adjust the oscillator connected to the Network Analyzer test channel output as follows:
  1. Adjust the frequency to obtain the best circle (slight flicker in 8414A display).
  2. Adjust the output amplitude to obtain a circle whose radius is equal to the radius of the CRT's outer graticule circle.

##### NOTE

It may be necessary to adjust the HORIZ POS and VERT POS controls to locate the average of the trace over the outer graticule circle.

- g. Adjust A2R21 (Phase Adjust), A1R37 (Recorder Gain Adjust) and A3R20 (Pattern Shape) for the best circle. The trace must be less than 3 mm from the outer graticule circle around the entire circle.

ADJUSTMENT PROCEDURE



EQUIPMENT

|                  |                                         |
|------------------|-----------------------------------------|
| OSCILLATOR       | HP 200 CD                               |
| NETWORK ANALYZER | HP 8410A/8411A OR HP 8407A              |
| SWEEP OSCILLATOR | HP 8690-SERIES WITH RF UNIT AS REQUIRED |
| 20 dB ATTENUATOR | HP 8491A                                |

Figure 5-2. Setup for Phase, Recorder Gain, and Pattern Shape Adjustments

## ADJUSTMENT PROCEDURE

---

### 5-11. ASTIGMATISM ADJUSTMENT.

#### DESCRIPTION:

Without changing the equipment from the previous setup, the Astigmatism control and FOCUS are adjusted with and without the BEAM CTR pushbutton pressed for the sharpest focus at both the center and the outside edge of the CRT.

#### EQUIPMENT SETUP:

Same as Figure 5-2.

#### PROCEDURE:

- a. If equipment was altered from Paragraph 5-10, repeat procedure in Paragraph 5-10.
  - b. Adjust front-panel FOCUS control and A3R11 (Astigmatism control) alternately, with and without the BEAM CTR pushbutton pressed, until sharp focus is obtained at both the center and outside edge of the CRT.
- 

### 5-12. ILLUMINATION ADJUSTMENT.

#### DESCRIPTION:

Without changing the equipment from the previous setup, the front-panel ILLUMINATION control is adjusted for maximum CRT illumination and the Illumination Limit control is adjusted for the brightest possible *uniform* illumination.

#### EQUIPMENT SETUP:

Same as Figure 5-2.

#### PROCEDURE:

- a. If equipment was altered from previous test, repeat procedures in Paragraph 5-10.
  - b. Shield the face of the CRT from ambient light (oscilloscope viewing hood, HP Model 10175A/B may be used).
  - c. Turn front-panel ILLUMINATION control fully clockwise.
  - d. Adjust A3R9 (Illumination Limit control) until brightest possible *uniform* illumination is obtained on the CRT.
-

---

ADJUSTMENT PROCEDURE

---

**5-13. INTENSITY ADJUSTMENT.****DESCRIPTION:**

A spot is obtained in the center of the CRT, the front-panel INTENSITY control is set to mid-range and the Intensity Limit control is adjusted to make the spot just visible.

**EQUIPMENT SETUP:**

Same as Figure 5-2.

**PROCEDURE:**

- a. Disconnect oscillator from the Network Analyzer test channel output connector.
- b. Set the 8414A front-panel INTENSITY control to mid-range (12 o'clock position).
- c. Adjust A3R10 (Intensity Limit control) until the spot is just visible.



## ADJUSTMENT PROCEDURE

---

### 5-14. MANUAL BEAM CENTERING ZERO ADJUSTMENT.

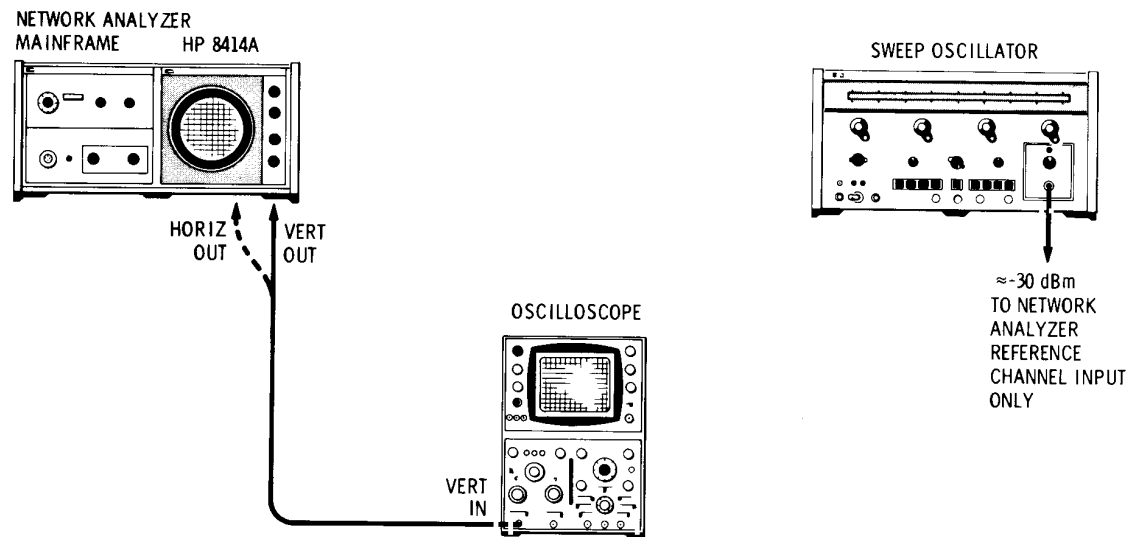
#### DESCRIPTION:

A dc coupled oscilloscope is connected to the 8414A HORIZONTAL and VERTICAL output connectors. The 8414A BEAM CTR pushbutton is pressed and the horizontal and vertical Manual Beam Centering Zero Adj controls are adjusted for  $0 \pm 10$  mV.

#### PROCEDURE:

- a. Connect equipment as shown in Figure 5-3.
- b. Connect the oscilloscope vertical input to the 8414A rear-panel HORIZONTAL output connector, dc couple and dc balance the oscilloscope.
- c. Press and hold the 8414A BEAM CTR pushbutton and adjust A1R32 (Manual Beam Centering Horiz Zero Adj) for  $0 \pm 10$  mVdc.
- d. Connect the oscilloscope vertical input to the 8414A VERTICAL output connector, press and hold the 8414A BEAM CTR pushbutton and adjust A1R33 (Manual Beam Centering Vert Zero Adj) for  $0 \pm 10$  mV.

ADJUSTMENT PROCEDURE



NOTE  
FOR 8407A NETWORK ANALYZERS CONNECT THE  
SWEEP OSCILLATOR VTO OUTPUT TO THE 8407A  
VTO INPUT

EQUIPMENT

|                  |                                         |
|------------------|-----------------------------------------|
| NETWORK ANALYZER | HP 8410A/8411A OR HP 8407A              |
| SWEEP OSCILLATOR | HP 8690-SERIES WITH RF UNIT AS REQUIRED |
| OSCILLOSCOPE     | HP 180A/1801A/1821A                     |

Figure 5-3. Setup for Manual Beam Centering Zero Adjustment

## ADJUSTMENT PROCEDURE

---

### 5-15. PHASE ZERO ADJUSTMENT (Select A2C51).

#### DESCRIPTION:

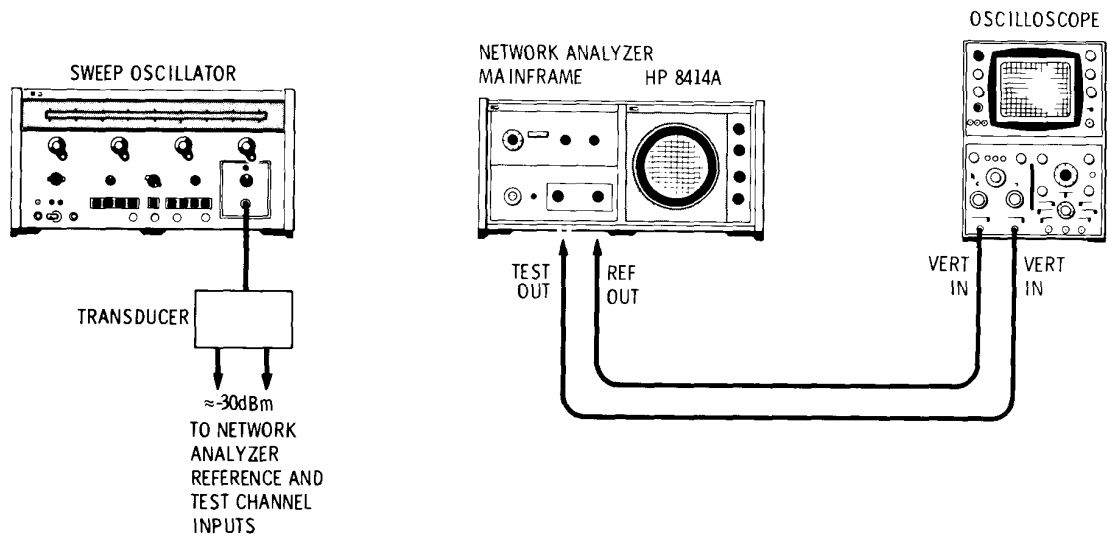
The Network Analyzer mainframe phase vernier control has sufficient range to set the 8414A for a zero phase reference for most applications; however, in some applications it is desirable to adjust the 8414A phase indication close to zero with the input signals in-phase. This can be accomplished by selecting a value for A2C51 that produces the desired indication. Normal single-frequency test and reference channel signals are applied to the Network Analyzer. The mainframe 278-kHz test and reference channel output signals, which are also the 8414A input signals, are connected to a dual trace oscilloscope. The Network Analyzer phase vernier control is adjusted to superimpose the two signals on the oscilloscope and A2C51 is selected for a  $0 \pm 5$  degree indication on the Polar Display.

#### PROCEDURE:

- a. Connect equipment as shown in Figure 5-4.
- b. Set the sweep oscillator for single-frequency operation and adjust the Network Analyzer to phase lock to the applied signal.
- c. Connect the oscilloscope vertical inputs to the Network Analyzer rear-panel reference and test channel outputs.
- d. Adjust the Network Analyzer phase vernier, test channel gain<sup>1</sup> and amplitude vernier controls to obtain two sine waves on the oscilloscope exactly superimposed on one another. To ensure oscilloscope and oscilloscope cables give a true in-phase indication, reverse the oscilloscope cables at the Network Analyzer. The two sine waves should still be superimposed on one another.
- e. Select a value for A2C51 to obtain a  $0 \pm 5$  degree 8414A indication. Typical range of values for A2C51 is 150 pF to 250 pF.

<sup>1</sup>Display reference for 8407A

ADJUSTMENT PROCEDURE



NOTE  
FOR 8407A NETWORK ANALYZERS CONNECT THE SWEEP  
OSCILLATOR VTO OUTPUT TO THE 8407A VTO INPUT.

EQUIPMENT

|                            |                                         |
|----------------------------|-----------------------------------------|
| NETWORK ANALYZER . . . . . | HP 8410A/8411A OR HP 8407A              |
| SWEEP OSCILLATOR . . . . . | HP 8690-SERIES WITH RF UNIT AS REQUIRED |
| OSCILLOSCOPE . . . . .     | HP 180A/1801A/1821A                     |

Figure 5-4. Setup for Phase Zero Adjustment (Select A2C51)

## SECTION VI REPLACEABLE PARTS

### 6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. Table 6-2 lists parts in alpha-numerical order of their reference designators and indicates the description and HP stock number of each part, together with any applicable notes. Miscellaneous parts are listed at the end of Table 6-2. Table 6-3 lists parts in alpha-numerical order of their HP stock number and provides the following information on each part.

- a. Description.
- b. Manufacturer of the part in a five-digit code; see list of manufacturers in Table 6-4.

- c. Manufacturer's part number.
- d. Total quantity used (TQ column).

### 6-3. ORDERING INFORMATION.

6-4. To obtain replacement parts, address order or inquiry to your local Hewlett-Packard Field Office. Identify parts by their Hewlett-Packard stock numbers.

6-5. To obtain a part that is not listed, include:

- a. Instrument model number.
- b. Instrument serial number.
- c. Description of the part.
- d. Function and location of the part.

Table 6-1. Reference Designations and Abbreviations

| REFERENCE DESIGNATORS |                           |    |                                           |
|-----------------------|---------------------------|----|-------------------------------------------|
| A                     | = assembly                | F  | = fuse                                    |
| B                     | = motor                   | FL | = Filter                                  |
| BT                    | = battery                 | J  | = jack                                    |
| C                     | = capacitor               | K  | = relay                                   |
| CP                    | = coupler                 | L  | = inductor                                |
| CR                    | = diode                   | LS | = loud speaker                            |
| DL                    | = delay line              | M  | = meter                                   |
| DS                    | = device signaling (lamp) | MK | = microphone                              |
| E                     | = misc electronic part    | MP | = mechanical part                         |
| P                     | = plug                    | Q  | = transistor                              |
| R                     | = resistor                | RT | = thermistor                              |
| S                     | = switch                  | T  | = transformer                             |
| TB                    | = terminal board          | TP | = test point                              |
| U                     | = integrated circuit      | V  | = vacuum tube, neon bulb, photocell, etc. |
| VR                    | = voltage regulator       | W  | = cable                                   |
| X                     | = socket                  | Y  | = crystal                                 |
| Z                     | = tuned cavity, network   |    |                                           |

| ABBREVIATIONS |                                                         |         |                                         |
|---------------|---------------------------------------------------------|---------|-----------------------------------------|
| A             | = amperes                                               | H       | = henries                               |
| AFC           | = automatic frequency control                           | HDW     | = hardware                              |
| AMPL          | = amplifier                                             | HEX     | = hexagonal                             |
| BFO           | = beat frequency oscillator                             | HG      | = mercury                               |
| BE CU         | = beryllium copper                                      | HR      | = hour(s)                               |
| BH            | = binder head                                           | Hz      | = Hertz                                 |
| BP            | = bandpass                                              | IF      | = intermediate freq                     |
| BRS           | = brass                                                 | IMPG    | = impregnated                           |
| BWO           | = backward wave oscillator                              | INCD    | = incandescent                          |
| CCW           | = counterclockwise                                      | INCL    | = include(s)                            |
| CER           | = ceramic                                               | INS     | = insulation(ed)                        |
| CMO           | = cabinet mount only                                    | INT     | = internal                              |
| COEF          | = coefficient                                           | K       | = kilo = 1000                           |
| COM           | = common                                                | LH      | = left hand                             |
| COMP          | = composition                                           | LIN     | = linear taper                          |
| COMPL         | = complete                                              | LK WASH | = lock washer                           |
| CONN          | = connector                                             | LOG     | = logarithmic taper                     |
| CP            | = cadmium plate                                         | LPF     | = low pass filter                       |
| CRT           | = cathode-ray tube                                      | M       | = milli = 10 <sup>-3</sup>              |
| CW            | = clockwise                                             | MEG     | = meg = 10 <sup>6</sup>                 |
| DEPC          | = deposited carbon                                      | MET FLM | = metal film                            |
| DR            | = drive                                                 | MET OX  | = metallic oxide                        |
| ELECT         | = electrolytic                                          | MFR     | = manufacturer                          |
| ENCAP         | = encapsulated                                          | MHz     | = mega Hertz                            |
| EXT           | = external                                              | MINAT   | = miniature                             |
| F             | = farads                                                | MOM     | = momentary                             |
| FH            | = flat head                                             | MOS     | = metalized substrate                   |
| FIL H         | = Fillister head                                        | MTG     | = mounting                              |
| FXD           | = fixed                                                 | MY      | = "mylar"                               |
| G             | = giga (10 <sup>9</sup> )                               | N       | = nano (10 <sup>-9</sup> )              |
| GE            | = germanium                                             | N/C     | = normally closed                       |
| GL            | = glass                                                 | NE      | = neon                                  |
| GRD           | = ground(ed)                                            | NI PL   | = nickel plate                          |
| N/O           | = normally open                                         | NPN     | = negative-positive-negative            |
| NOM           | = nominal                                               | NRFR    | = not recommended for field replacement |
| NPO           | = negative positive zero (zero temperature coefficient) | NSR     | = not separately replaceable            |
| OB            | = order by description                                  | OBD     | = order by description                  |
| OH            | = oval head                                             | OH      | = oval head                             |
| OX            | = oxide                                                 | OX      | = oxide                                 |
| P             | = peak                                                  | P       | = peak                                  |
| PC            | = printed circuit                                       | PC      | = printed circuit                       |
| PF            | = picofarads = 10 <sup>-12</sup> farads                 | PF      | = picofarads = 10 <sup>-12</sup> farads |
| PH BRZ        | = phosphor bronze                                       | PH BRZ  | = phosphor bronze                       |
| PHL           | = Phillips                                              | PHL     | = Phillips                              |
| PIV           | = peak inverse voltage                                  | PIV     | = peak inverse voltage                  |
| PNP           | = positive-negative-positive                            | PNP     | = positive-negative-positive            |
| P/O           | = part of                                               | P/O     | = part of                               |
| POLY          | = polystyrene                                           | POLY    | = polystyrene                           |
| PORC          | = porcelain                                             | PORC    | = porcelain                             |
| POS           | = position(s)                                           | POS     | = position(s)                           |
| POT           | = potentiometer                                         | POT     | = potentiometer                         |
| PP            | = peak-to-peak                                          | PP      | = peak-to-peak                          |
| PT            | = point                                                 | PT      | = point                                 |
| PWV           | = peak working voltage                                  | PWV     | = peak working voltage                  |
| RECT          | = rectifier                                             | RECT    | = rectifier                             |
| RF            | = radio frequency                                       | RF      | = radio frequency                       |
| RH            | = round head or right hand                              | RH      | = round head or right hand              |
| RMO           | = rack mount only                                       | RMO     | = rack mount only                       |
| RMS           | = root-mean square                                      | RMS     | = root-mean square                      |
| RWV           | = reverse working voltage                               | RWV     | = reverse working voltage               |
| S-B           | = slow-blow                                             | S-B     | = slow-blow                             |
| SCR           | = screw                                                 | SCR     | = screw                                 |
| SE            | = selenium                                              | SE      | = selenium                              |
| SECT          | = section(s)                                            | SECT    | = section(s)                            |
| SEMICON       | = semiconductor                                         | SEMICON | = semiconductor                         |
| SI            | = silicon                                               | SI      | = silicon                               |
| SIL           | = silver                                                | SIL     | = silver                                |
| SL            | = slide                                                 | SL      | = slide                                 |
| SPG           | = spring                                                | SPG     | = spring                                |
| SPL           | = special                                               | SPL     | = special                               |
| SST           | = Stainless steel                                       | SST     | = Stainless steel                       |
| SR            | = split ring                                            | SR      | = split ring                            |
| STL           | = steel                                                 | STL     | = steel                                 |
| TA            | = tantalum                                              | TA      | = tantalum                              |
| TD            | = time delay                                            | TD      | = time delay                            |
| TGL           | = toggle                                                | TGL     | = toggle                                |
| THD           | = thread                                                | THD     | = thread                                |
| TI            | = titanium                                              | TI      | = titanium                              |
| TOL           | = tolerance                                             | TOL     | = tolerance                             |
| TRIM          | = trimmer                                               | TRIM    | = trimmer                               |
| TWT           | = traveling wave tube                                   | TWT     | = traveling wave tube                   |
| μ             | = micro = 10 <sup>-6</sup>                              | μ       | = micro = 10 <sup>-6</sup>              |
| VAR           | = variable                                              | VAR     | = variable                              |
| VDCW          | = dc working volts                                      | VDCW    | = dc working volts                      |
| W/            | = with                                                  | W/      | = with                                  |
| W             | = watts                                                 | W       | = watts                                 |
| WIV           | = working inverse voltage                               | WIV     | = working inverse voltage               |
| WW            | = wirewound                                             | WW      | = wirewound                             |
| W/O           | = without                                               | W/O     | = without                               |

Table 6-2. Parts List Indexed by Reference Designation

| Reference Designation | Part No.    | Description #                                                 | Note |
|-----------------------|-------------|---------------------------------------------------------------|------|
| A1                    | 08414-6029  | ASSY:Z-AXIS MOD & INTERCONNECTION (STANDARD)                  |      |
| A1                    | 08414-61003 | ASSY:Z-AXIS MOD & INTERCONNECTION (OPT H26)                   |      |
| A1C1                  | 0180-0269   | C:FXD ELECT 1.0 UF +50-10% 150VDCW                            |      |
| A1C2                  | 0150-0121   | C:FXD CER 0.1 UF +80-20% 50VDCW                               |      |
| A1CR1                 | 1901-0040   | DIODE:SILICON 30MA 30WV                                       |      |
| A1CR2                 | 1902-0041   | DIODE:BREAKDOWN 5.11V 5%                                      |      |
| A1CR3                 | 1901-0C40   | DIODE:SILICON 30MA 30WV                                       |      |
| A1CR4                 | 1901-0C40   | DIODE:SILICON 30MA 30WV                                       |      |
| A1CR5                 | 1901-0C40   | DIODE:SILICON 30MA 30WV                                       |      |
| A1CR6                 | 1901-0025   | DIODE:SILICON 100MA/1V                                        |      |
| A1CR7                 | 1901-0025   | DIODE:SILICON 100MA/1V                                        |      |
| A1CR8                 | 1901-0025   | DIODE:SILICON 100MA/1V                                        |      |
| A1J1                  |             | NOT ASSIGNED                                                  |      |
| A1J2                  | 1251-1378   | CONNECTOR:PC 9 CONTACTS                                       |      |
| A1J3                  |             | NOT ASSIGNED                                                  |      |
| A1K1                  | 0490-0739   | RELAY:DPDT 2A<br>INSTALLED IN H26-8414A ONLY                  |      |
| A1L1                  | 9100-1630   | COIL/CHOKE 51.0 UH 5%                                         |      |
| A1Q1                  | 1853-0020   | Q:SI PNP(SELECTED FROM 2N3702)                                |      |
| A1Q2                  | 1854-0071   | Q:SI NPN(SELECTED FROM 2N3704)                                |      |
| A1Q3                  | 1854-0232   | Q:SI NPN(SELECTED FROM 2N3440)                                |      |
| A1Q4                  | 1853-0020   | Q:SI PNP(SELECTED FROM 2N3702)                                |      |
| A1Q5                  | 1854-0C71   | Q:SI NPN(SELECTED FROM 2N3704)                                |      |
| A1Q6                  | 1854-0232   | Q:SI NPN(SELECTED FROM 2N3440)                                |      |
| A1Q7                  | 1854-0232   | Q:SI NPN(SELECTED FROM 2N3440)                                |      |
| A1Q8                  | 1854-0C71   | Q:SI NPN(SELECTED FROM 2N3704)<br>INSTALLED IN H26-8414A ONLY |      |
| A1Q9                  | 1853-0051   | Q:SI PNP<br>INSTALLED IN H26-8414A ONLY                       |      |
| A1Q10                 | 1853-0051   | Q:SI PNP<br>INSTALLED IN H26-8414A ONLY                       |      |
| A1Q11                 | 1854-0071   | Q:SI NPN(SELECTED FROM 2N3704)<br>INSTALLED IN H26-8414A ONLY |      |
| A1R1                  | 0698-3157   | R:FXD MET FLM 19.6K 1% 1/8W                                   |      |
| A1R2                  | 0698-3157   | R:FXD MET FLM 19.6K 1% 1/8W                                   |      |
| A1R3                  | 0698-3157   | R:FXD MET FLM 19.6K 1% 1/8W                                   |      |
| A1R4                  | 0698-0083   | R:FXD MET FLM 1.96K OHM 1% 1/8W                               |      |
| A1R5                  | 0757-0290   | R:FXD MET FLM 6.19K OHM 1% 1/8W                               |      |
| A1R6                  | 0757-0438   | R:FXD MET FLM 5.11K 1% 1/8W                                   |      |
| A1R7                  | 0757-0280   | R:FXD MET FLM 1K OHM 1% 1/8W                                  |      |
| A1R8                  | 0698-3157   | R:FXD MET FLM 19.6K 1% 1/8W                                   |      |
| A1R9                  | 0757-0280   | R:FXD MET FLM 1K OHM 1% 1/8W                                  |      |
| A1R10                 | 0757-0442   | R:FXD MET FLM 10.0K 1% 1/8W                                   |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.   | Description #                                            | Note |
|-----------------------|------------|----------------------------------------------------------|------|
| A1R11                 | 0757-0442  | R:FXD MET FLM 10.0K 1% 1/8W                              |      |
| A1R12                 | 0698-3154  | R:FXD MET FLM 4.22K OHM 1% 1/8W                          |      |
| A1R13                 | 0698-3153  | R:FXD MET FLM 3.83K 1% 1/8W                              |      |
| A1R14                 | 0698-3159  | R:FXD MET FLM 26.1K OHM 1% 1/8W                          |      |
| A1R15                 | 0757-0853  | R:FXD MET FLM 51.1K OHM 1% 1/2W                          |      |
| A1R16                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R17                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R18                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R19                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R20                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R21                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R22                 | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W                              |      |
| A1R23                 | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W                              |      |
| A1R24                 | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W                              |      |
| A1R25                 |            | NOT ASSIGNED                                             |      |
| A1R26                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R27                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R28                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R29                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R30                 | 0757-0123  | R:FXD MET FLM 34.8K OHM 1% 1/8W<br>FACTORY SELECTED PART |      |
| A1R31                 | 0757-0123  | R:FXD MET FLM 34.8K OHM 1% 1/8W<br>FACTORY SELECTED PART |      |
| A1R32                 | 2100-1770  | R:VAR WW 100 OHM 5% TYPE H 1W                            |      |
| A1R33                 | 2100-1770  | R:VAR WW 100 OHM 5% TYPE H 1W                            |      |
| A1R34                 | 0698-0083  | R:FXD MET FLM 1.96K OHM 1% 1/8W                          |      |
| A1R35                 | 0698-3156  | R:FXD MET FLM 14.7K OHM 1% 1/8W                          |      |
| A1R36                 | 0698-0083  | R:FXD MET FLM 2.61K OHM 1% 1/8W                          |      |
| A1R37                 | 0757-0279  | R:FXD MET FLM 3.16K OHM 1% 1/8W                          |      |
| A1R38                 | 0757-0439  | R:FXD MET FLM 6.81K OHM 1% 1/8W                          |      |
| A1R39                 | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W                              |      |
| A1R40                 | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W                              |      |
| A1R41                 | 0698-3154  | R:FXD MET FLM 4.22K OHM 1% 1/8W                          |      |
| A1XA1                 |            | NOT ASSIGNED                                             |      |
| A1XA2                 | 1251-0498  | CONNECTOR:PC 22 CONTACTS                                 |      |
| A1XA3                 | 1251-0498  | CONNECTOR:PC 22 CONTACTS                                 |      |
| A2                    | 08414-6028 | ASSY:COORDINATE CONVERTER                                |      |
| A2C1                  | 0160-2917  | C:FXD CER 0.05 UF +80-20% 100VDCW                        |      |
| A2C2                  | 0160-0168  | C:FXD MY 0.1 UF 10% 200VDCW                              |      |
| A2C3                  | 0160-2930  | C:FXD CER 0.01 UF +80-20% 100VDCW                        |      |
| A2C4                  | 0160-2917  | C:FXD CER 0.05 UF +80-20% 100VDCW                        |      |
| A2C5                  | 0160-2917  | C:FXD CER 0.05 UF +80-20% 100VDCW                        |      |
| A2C6                  |            | NOT ASSIGNED                                             |      |
| A2C7                  | 0160-2917  | C:FXD CER 0.05 UF +80-20% 100VDCW                        |      |
| A2C8                  | 0160-2930  | C:FXD CER 0.01 UF +80-20% 100VDCW                        |      |
| A2C9                  | 0160-2917  | C:FXD CER 0.05 UF +80-20% 100VDCW                        |      |
| A2C10                 | 0140-0196  | C:FXD MICA 150 PF 5%                                     |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.  | Description #                                 | Note |
|-----------------------|-----------|-----------------------------------------------|------|
| A2C11                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C12                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C13                 | 0160-2930 | C:FXD CER 0.01 UF +80-20% 100VDCW             |      |
| A2C14                 | 0160-2204 | C:FXD MICA 100PF 5%                           |      |
| A2C15                 | 0160-0939 | C: FXD MICA 430 PF 5% 300 VDCW                |      |
| A2C16                 | 0160-0939 | C: FXD MICA 430 PF 5% 300 VDCW                |      |
| A2C17                 | 0160-2210 | C:FXD MICA 470 PF 5%                          |      |
| A2C18                 | 0160-2208 | C:FXD MICA 330 PF 5% 300VDCW                  |      |
| A2C19                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C20                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C21                 | 0140-0157 | C:FXD MICA 1857 PF 1%                         |      |
| A2C22                 | 0140-0157 | C:FXD MICA 1857 PF 1%                         |      |
| A2C23                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C24                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C25                 | 0160-2208 | C:FXD MICA 330 PF 5% 300VDCW                  |      |
| A2C26                 | 0140-0157 | C:FXD MICA 1857 PF 1%                         |      |
| A2C27                 | 0150-0C82 | C:FXD CER 8200 PF 500VDCW                     |      |
| A2C28                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C29                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C30                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C31                 | 0160-2930 | C:FXD CER 0.01 UF +80-20% 100VDCW             |      |
| A2C32                 | 0160-2930 | C:FXD CER 0.01 UF +80-20% 100VDCW             |      |
| A2C33                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C34                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C35                 | 0160-2930 | C:FXD CER 0.01 UF +80-20% 100VDCW             |      |
| A2C36                 | 0160-2204 | C:FXD MICA 100PF 5%                           |      |
| A2C37                 | 0160-0939 | C: FXD MICA 430 PF 5% 300 VDCW                |      |
| A2C38                 | 0160-0939 | C: FXD MICA 430 PF 5% 300 VDCW                |      |
| A2C39                 | 0160-2210 | C:FXD MICA 470 PF 5%                          |      |
| A2C40                 | 0160-2208 | C:FXD MICA 330 PF 5% 300VDCW                  |      |
| A2C41                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C42                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C43                 | 0140-0157 | C:FXD MICA 1857 PF 1%                         |      |
| A2C44                 | 0140-0157 | C:FXD MICA 1857 PF 1%                         |      |
| A2C45                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C46                 | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW                 |      |
| A2C47                 | 0160-2208 | C:FXD MICA 330 PF 5% 300VDCW                  |      |
| A2C48                 | 0140-0157 | C:FXD MICA 1857 PF 1%                         |      |
| A2C49                 | 0150-0C82 | C:FXD CER 8200 PF 500VDCW                     |      |
| A2C50                 | 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW             |      |
| A2C51                 | 0140-0198 | C:FXD MICA 200 PF 5%<br>FACTORY SELECTED PART |      |
| A2CR1                 | 1901-0040 | DIODE:SILICON 30MA 30WV                       |      |
| A2CR2                 | 1901-0040 | DIODE:SILICON 30MA 30WV                       |      |
| A2CR3                 | 1901-0040 | DIODE:SILICON 30MA 30WV                       |      |
| A2CR4                 |           | NOT ASSIGNED                                  |      |
| A2CR5                 | 1902-0025 | DIODE,BREAKDOWN:10.0V 5% 400 Mw               |      |

# See introduction to this section for ordering information



Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.  | Description #                   | Note |
|-----------------------|-----------|---------------------------------|------|
| A2CR6                 | 1901-0040 | DICDE:SILICON 30MA 30WV         |      |
| A2CR7                 | 1901-0040 | DIODE:SILICON 30MA 30WV         |      |
| A2J1                  | 1250-0835 | CONNECTOR:RF PC MOUNT           |      |
| A2L1                  | 9100-1664 | COIL/CHOKE 3000 UH 5%           |      |
| A2L2                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L3                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L4                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L5                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L6                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L7                  | 9100-1664 | COIL/CHOKE 3000 UH 5%           |      |
| A2L8                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L9                  | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L10                 | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2L11                 | 9100-1641 | COIL:MOLDED CHOKE 240.0 UH      |      |
| A2Q1                  | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q2                  | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q3                  | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q4                  | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q5                  | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q6                  | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q7                  | 1854-0475 | Q:SI NPN                        |      |
| A2Q8                  | 1854-0475 | Q:SI NPN                        |      |
| A2Q9                  | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q10                 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q11                 | 1854-0475 | Q:SI NPN                        |      |
| A2Q12                 | 1854-0475 | Q:SI NPN                        |      |
| A2Q13                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q14                 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q15                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q16                 | 1854-0232 | Q:SI NPN(SELECTED FROM 2N3440)  |      |
| A2Q17                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q18                 | 1854-0232 | Q:SI NPN(SELECTED FROM 2N3440)  |      |
| A2Q19                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q20                 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q21                 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q22                 | 1854-0475 | Q:SI NPN                        |      |
| A2Q23                 | 1854-0221 | Q:SI NPN(REPLACEABLE BY 2N4044) |      |
| A2Q24                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q25                 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q26                 | 1854-0221 | Q:SI NPN(REPLACEABLE BY 2N4044) |      |
| A2Q27                 | 1854-0475 | Q:SI NPN                        |      |
| A2Q28                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q29                 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)  |      |
| A2Q30                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |
| A2Q31                 | 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)  |      |

# See introduction to this section for ordering information

Section VI  
Replaceable Parts

Model 8414A

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.  | Description #                                        | Note |
|-----------------------|-----------|------------------------------------------------------|------|
| A2Q32                 | 1854-0232 | Q: SI NPN(SELECTED FROM 2N3440)                      |      |
| A2Q33                 | 1854-0232 | Q: SI NPN(SELECTED FROM 2N3440)                      |      |
| A2R1                  | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R2                  | 0757-0438 | R:FXD MET FLM 5.11K 1% 1/8W                          |      |
| A2R3                  | 0757-0443 | R:FXD MET FLM 11.0K OHM 1% 1/8W                      |      |
| A2R4                  | 0757-0443 | R:FXD MET FLM 11.0K OHM 1% 1/8W                      |      |
| A2R5                  | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W                        |      |
| A2R6                  | 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W                          |      |
| A2R7                  | 0757-0460 | R:FXD MET FLM 61.9K OHM 1% 1/8W                      |      |
| A2R8                  | 0698-3136 | R:FXD MET FLM 17.8K OHM 1% 1/8W                      |      |
| A2R9                  | 0757-0123 | R:FXD MET FLM 34.8K OHM 1% 1/8W                      |      |
| A2R10                 | 0757-0416 | R:FXD MET FLM 511 OHM 1% 1/8W                        |      |
| A2R11                 | 0757-0444 | R:FXD MET FLM 12.1K OHM 1% 1/8W                      |      |
| A2R12                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R13                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R14                 | 0757-0460 | R:FXD MET FLM 61.9K OHM 1% 1/8W                      |      |
| A2R15                 | 0757-0421 | R:FXD MET FLM 825 OHM 1% 1/8W                        |      |
| A2R16                 | 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W                          |      |
| A2R17                 | 0698-0084 | R:FXD MET FLM 2.15K 1% 1/8W                          |      |
| A2R18                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W                      |      |
| A2R19                 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W                        |      |
| A2R20                 | 0698-0084 | R:FXD MET FLM 2.15K 1% 1/8W<br>FACTORY SELECTED PART |      |
| A2R21                 | 2100-1759 | R:VAR WW 2K OHM 5% TYPE V 1W                         |      |
| A2R22                 | 0757-0460 | R:FXD MET FLM 61.9K OHM 1% 1/8W                      |      |
| A2R23                 | 0757-0421 | R:FXD MET FLM 825 OHM 1% 1/8W                        |      |
| A2R24                 | 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W                          |      |
| A2R25                 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W                        |      |
| A2R26                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W                      |      |
| A2R27                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W                      |      |
| A2R28                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R29                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R30                 | 0698-3445 | R:FXD MET FLM 348 OHM 1% 1/8W                        |      |
| A2R31                 | 0757-0458 | R:FXD MET FLM 51.1K OHM 1% 1/8W                      |      |
| A2R32                 | 0757-0465 | R:FXD MET FLM 100K 1% 1/8W                           |      |
| A2R33                 | 0757-0424 | R:FXD MET FLM 1.10K OHM 1% 1/8W                      |      |
| A2R34                 | 0757-0440 | R:FXD MET FLM 7.50K 1% 1/8W                          |      |
| A2R35                 | 0698-3450 | R:FXD MET FLM 42.2K OHM 1% 1/8W                      |      |
| A2R36                 | 0698-3156 | R:FXD MET FLM 14.7K OHM 1% 1/8W                      |      |
| A2R37                 | 2100-1760 | R:VAR WW 5K OHM 5% TYPE V 1W                         |      |
| A2R38                 | 0698-3154 | R:FXD MET FLM 4.22K OHM 1% 1/8W                      |      |
| A2R39                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R40                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W                          |      |
| A2R41                 | 0698-3151 | R:FXD MET FLM 2.87K OHM 1% 1/8W                      |      |
| A2R42                 | 0757-0458 | R:FXD MET FLM 51.1K OHM 1% 1/8W                      |      |
| A2R43                 | 0757-0465 | R:FXD MET FLM 100K 1% 1/8W                           |      |
| A2R44                 | 0698-3491 | R:FXD MET FLM 1K OHM 0.1% 1/8W                       |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.  | Description #                   | Note |
|-----------------------|-----------|---------------------------------|------|
| A2R45                 | 0698-3491 | R:FXD MET FLM 1K OHM 0.1% 1/8W  |      |
| A2R46                 | 0698-3445 | R:FXD MET FLM 348 OHM 1% 1/8W   |      |
| A2R47                 | 0757-0440 | R:FXD MET FLM 7.50K 1% 1/8W     |      |
| A2R48                 | 0698-3450 | R:FXD MET FLM 42.2K OHM 1% 1/8W |      |
| A2R49                 | 0698-0C83 | R:FXD MET FLM 1.96K OHM 1% 1/8W |      |
| A2R50                 | 0698-3154 | R:FXD MET FLM 4.22K OHM 1% 1/8W |      |
| A2R51                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W     |      |
| A2R52                 | 0757-0465 | R:FXD MET FLM 100K 1% 1/8W      |      |
| A2R53                 | 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W     |      |
| A2R54                 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W   |      |
| A2R55                 | 0757-0853 | R:FXD MET FLM 51.1K OHM 1% 1/2W |      |
| A2R56                 | 0757-0438 | R:FXD MET FLM 5.11K 1% 1/8W     |      |
| A2R57                 | 2100-1760 | R:VAR WW 5K OHM 5% TYPE V 1W    |      |
| A2R58                 | 0757-0279 | R:FXD MET FLM 3.16K OHM 1% 1/8W |      |
| A2R59                 | 0757-0853 | R:FXD MET FLM 51.1K OHM 1% 1/2W |      |
| A2R60                 | 0757-0465 | R:FXD MET FLM 100K 1% 1/8W      |      |
| A2R61                 | 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W     |      |
| A2R62                 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W   |      |
| A2R63                 | 0757-0421 | R:FXD MET FLM 825 OHM 1% 1/8W   |      |
| A2R64                 | 0698-0C83 | R:FXD MET FLM 1.96K OHM 1% 1/8W |      |
| A2R65                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W |      |
| A2R66                 | 0757-0421 | R:FXD MET FLM 825 OHM 1% 1/8W   |      |
| A2R67                 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W   |      |
| A2R68                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W |      |
| A2R69                 | 0698-3154 | R:FXD MET FLM 4.22K OHM 1% 1/8W |      |
| A2R70                 | 0698-3154 | R:FXD MET FLM 4.22K OHM 1% 1/8W |      |
| A2R71                 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W   |      |
| A2R72                 | 0757-0460 | R:FXD MET FLM 61.9K OHM 1% 1/8W |      |
| A2R73                 | 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W     |      |
| A2R74                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W |      |
| A2R75                 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W |      |
| A2R76                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W     |      |
| A2R77                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W     |      |
| A2R78                 | 0698-3445 | R:FXD MET FLM 348 OHM 1% 1/8W   |      |
| A2R79                 | 0757-0458 | R:FXD MET FLM 51.1K OHM 1% 1/8W |      |
| A2R80                 | 0757-0465 | R:FXD MET FLM 100K 1% 1/8W      |      |
| A2R81                 | 0757-0424 | R:FXD MET FLM 1.10K OHM 1% 1/8W |      |
| A2R82                 | 0757-0440 | R:FXD MET FLM 7.50K 1% 1/8W     |      |
| A2R83                 | 0698-3450 | R:FXD MET FLM 42.2K OHM 1% 1/8W |      |
| A2R84                 | 0757-0447 | R:FXD MET FLM 16.2K OHM 1% 1/8W |      |
| A2R85                 | 0698-3154 | R:FXD MET FLM 4.22K OHM 1% 1/8W |      |
| A2R86                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W     |      |
| A2R87                 | 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W     |      |
| A2R88                 | 0698-3151 | R:FXD MET FLM 2.87K OHM 1% 1/8W |      |
| A2R89                 | 0757-0458 | R:FXD MET FLM 51.1K OHM 1% 1/8W |      |
| A2R90                 | 0757-0465 | R:FXD MET FLM 100K 1% 1/8W      |      |
| A2R91                 | 0698-3491 | R:FXD MET FLM 1K OHM 0.1% 1/8W  |      |
| A2R92                 | 0698-3491 | R:FXD MET FLM 1K OHM 0.1% 1/8W  |      |
| A2R93                 | 0698-3445 | R:FXD MET FLM 348 OHM 1% 1/8W   |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.   | Description #                     | Note |
|-----------------------|------------|-----------------------------------|------|
| A2R94                 | 0757-0440  | R:FXD MET FLM 7.50K 1% 1/8W       |      |
| A2R95                 | 0698-3450  | R:FXD MET FLM 42.2K OHM 1% 1/8W   |      |
| A2R96                 | 0698-0C83  | R:FXD MET FLM 1.96K OHM 1% 1/8W   |      |
| A2R97                 | 0698-3154  | R:FXD MET FLM 4.22K OHM 1% 1/8W   |      |
| A2R98                 | 0757-0442  | R:FXD MET FLM 10.0K 1% 1/8W       |      |
| A2R99                 | 0757-0465  | R:FXD MET FLM 100K 1% 1/8W        |      |
| A2R100                | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W       |      |
| A2R101                | 0698-3440  | R:FXD MET FLM 196 OHM 1% 1/8W     |      |
| A2R102                | 0757-C853  | R:FXD MET FLM 51.1K OHM 1% 1/2W   |      |
| A2R103                | 0757-0290  | R:FXD MET FLM 6.19K OHM 1% 1/8W   |      |
| A2R104                | 0757-0279  | R:FXD MET FLM 3.16K OHM 1% 1/8W   |      |
| A2R105                | 0757-0853  | R:FXD MET FLM 51.1K OHM 1% 1/2W   |      |
| A2R106                | 0757-0465  | R:FXD MET FLM 100K 1% 1/8W        |      |
| A2R107                | 0698-3157  | R:FXD MET FLM 19.6K 1% 1/8W       |      |
| A2R108                | 0698-3440  | R:FXD MET FLM 196 OHM 1% 1/8W     |      |
| A2R109                | 0757-0421  | R:FXD MET FLM 825 OHM 1% 1/8W     |      |
| A2R110                | 0757-0421  | R:FXD MET FLM 825 OHM 1% 1/8W     |      |
| A2R111                | 0757-0442  | R:FXD MET FLM 10.0K 1% 1/8W       |      |
| A2R112                | 0757-0442  | R:FXD MET FLM 10.0K 1% 1/8W       |      |
| A2S1                  | 3101-0973  | SWITCH:SLIDE DPDT 0.5A 125V AC/DC |      |
| A2A1                  | 1901-0557  | DIODE:MULTIPLE                    |      |
| A2A2                  | 1901-0557  | DIODE:MULTIPLE                    |      |
| A3                    | 08414-6003 | ASSY:POWER SUPPLY                 |      |
| A3C1                  | 0180-0361  | C:FXD ELECT 10 UF +50-10% 350VDCW |      |
| A3C2                  | 0160-0168  | C:FXD MY 0.1 UF 10% 200VDCW       |      |
| A3C3                  | 0170-0018  | C:FXD MY 1UF 5% 200VDCW           |      |
| A3C4                  | 0180-0013  | C:FXD ELECT 100UF 100VDCW         |      |
| A3C5                  | 0150-0121  | C:FXD CER 0.1 UF +80-20% 50VDCW   |      |
| A3C6                  | 0160-2054  | C:FXD MY 0.015 UF 10% 3000VDCW    |      |
| A3C7                  | 0160-2054  | C:FXD MY 0.015 UF 10% 3000VDCW    |      |
| A3C8                  | 0160-0151  | C:FXD CER 4700 PF +80-20% 400VDCW |      |
| A3C9                  | 5040-0401  | SUPPORT:CAPACITOR                 |      |
| A3C9                  | 0160-2054  | C:FXD MY 0.015 UF 10% 3000VDCW    |      |
| A3CR1                 | 1901-0029  | DIODE:SILICON 600 PIV             |      |
| A3CR2                 | 1901-0C33  | DIODE:SILICON 100MA 180WV         |      |
| A3CR3                 | 1902-3428  | DIODE BREAKDOWN:SILICON 100V 5%   |      |
| A3CR4                 | 1902-3119  | DIODE:BREAKDOWN 6.49V 2%          |      |
| A3CR5                 | 1901-0050  | DIODE:SILICON 75V                 |      |
| A3CR6                 | 1901-0632  | DIODE:SILICON                     |      |
| A3CR7                 | 1901-0632  | DIODE:SILICON                     |      |
| A3L1                  | 9140-0051  | COIL:FXD 400 UHY                  |      |
| A3Q1                  | 1854-0232  | Q:SI NPN(SELECTED FROM 2N3440)    |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.   | Description #                                      | Note |
|-----------------------|------------|----------------------------------------------------|------|
| A3Q2                  | 1854-0232  | Q: SI NPN(SELECTED FROM 2N3440)                    |      |
| A3R1                  | 0698-3639  | R:FXD MET OX 1.2K OHM 5% 2W                        |      |
| A3R2                  | 0757-0367  | R:FXD MET FLM 100K OHM 1% 1/2W                     |      |
| A3R3                  | 0757-0853  | R:FXD MET FLM 51.1K OHM 1% 1/2W                    |      |
| A3R4                  | 0698-3422  | R:FXD MET FLM 42.2K OHM 1% 1/2W                    |      |
| A3R5                  | 0698-0C83  | R:FXD MET FLM 1.96K OHM 1% 1/8W                    |      |
| A3R6                  | 0757-0401  | R:FXD MET FLM 100 OHM 1% 1/8W                      |      |
| A3R7                  | 0757-0196  | R:FXD MET FLM 6.19K OHM 1% 1/2W                    |      |
| A3R8                  | 0698-3440  | R:FXD MET FLM 196 OHM 1% 1/8W                      |      |
| A3R9                  | 2100-1910  | R:VAR 100K OHM 20% 3/4W                            |      |
| A3R10                 | 2100-1910  | R:VAR 100K OHM 20% 3/4W                            |      |
| A3R11                 | 2100-1969  | R:VAR 1 MEGOHM 20% 3/4W                            |      |
| A3R12                 | 0836-0002  | R:FXD CARBON 20 MEGOHM 10% 1W                      |      |
| A3R13                 | 0686-2055  | R:FXD COMP 2 MEGOHM 5% 1/2W                        |      |
| A3R14                 | 0687-1031  | R:FXD COMP 10K OHM 10% 1/2W                        |      |
| A3R15                 |            | NOT ASSIGNED                                       |      |
| A3R16                 | 0686-1055  | R:FXD COMP 1 MEGOHM 5% 1/2W                        |      |
| A3R17                 | 0836-0002  | R:FXD CARBON 20 MEGOHM 10% 1W                      |      |
| A3R18                 | 0757-0442  | R:FXD MET FLM 10.0K 1% 1/8W                        |      |
| A3R19                 | 0698-3453  | R:FXD MET FLM 196K OHM 1% 1/8W                     |      |
| A3R20                 | 2100-0942  | R:VAR FLM 50K OHM 20% 3/4W                         |      |
| A3R21                 | 0761-0021  | R:FXD MET OX 1000 OHM 5% 1W                        |      |
| A3R22                 | 0761-0021  | R:FXD MET OX 1000 OHM 5% 1W                        |      |
| A3R23                 | 0761-0021  | R:FXD MET OX 1000 OHM 5% 1W                        |      |
| A3A1                  | 08414-6004 | ASSY:+ 5100 V STAND OFF                            |      |
| A3A1C1                | 0160-0151  | C:FXD CER 4700 PF +80-20% 4000VDCW                 |      |
| A3A1C2                | 0150-0036  | C:FXD CER 470 PF 20% 6KV                           |      |
| A3A1C3                | 0150-0036  | C:FXD CER 470 PF 20% 6KV                           |      |
| A3A1CR1               | 1901-0632  | DIODE:SILICON                                      |      |
| A3A1CR2               | 1901-0632  | DIODE:SILICON                                      |      |
| A3A1R1                | 0698-3456  | R:FXD MET FLM 287K OHM 1% 1/8W                     |      |
| A4                    | 08414-6030 | ASSY:PLUG-IN CONNECTION                            |      |
| A4J1                  |            | NOT SEPARATELY REPLACEABLE                         |      |
| A4J2                  | 1250-0835  | CONNECTOR:RF PC MOUNT                              |      |
| A4P1                  |            | NOT SEPARATELY REPLACEABLE                         |      |
| J1                    | 1250-0083  | CONNECTOR:BNC                                      |      |
| J2                    | 1250-0C83  | CONNECTOR:BNC                                      |      |
| J3                    | 1250-0C83  | CONNECTOR:BNC                                      |      |
| J4                    | 1250-0C83  | CONNECTOR:BNC                                      |      |
| J5                    | 1251-1016  | CONNECTOR:2 PIN                                    |      |
| J5                    | 0340-0C05  | INSULATOR:BUSHING CERAMIC                          |      |
| J5                    | 0520-0118  | SCREW:NYLON RD HD SLOT DR 2-56"                    |      |
| J6                    | 1250-0C83  | CONNECTOR:BNC(INSTALLED IN H26-8414A ONLY)         |      |
|                       | 5040-0702  | WASHER:INSULATING (2 EA.)                          |      |
| L1                    | 5060-0409  | COIL:ALIGNMENT                                     |      |
| P1 THRU<br>P3<br>P4   | 1251-1017  | NOT ASSIGNED<br>CONNECTOR:2 PIN, MATES W/1251-1016 |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No.    | Description #                                      | Note |
|-----------------------|-------------|----------------------------------------------------|------|
| Q1                    | 1854-0072   | Q: SI NPN                                          |      |
| Q1                    | 0340-0162   | INSULATOR:TRANSISTOR                               |      |
| Q2                    | 1854-0072   | Q: SI NPN                                          |      |
| Q2                    | 0340-0162   | INSULATOR:TRANSISTOR                               |      |
| Q3                    | 1854-0237   | Q: SI NPN                                          |      |
| Q3                    | 0340-0162   | INSULATOR:TRANSISTOR                               |      |
| R1                    | 2100-2415   | R: VAR COMP 1K OHM 20% LIN 1/2W                    |      |
| R2                    | 2100-2415   | R: VAR COMP 1K OHM 20% LIN 1/2W                    |      |
| R3                    | 2100-2708   | R: VAR COMP 5K-5 MEGOHM 20-30% LIN 1W              |      |
| R4                    | 2100-1808   | R: VAR 100 OHM 20% LIN 1/2W                        |      |
| R5                    | 2100-0150   | R: VAR GANGED 2X10K OHM 20% LIN 1/4W               |      |
| S1                    | 3101-0044   | SWITCH:PUSHBUTTON SPST NO                          |      |
| T1                    | 9100-2421   | TRANSFORMER                                        |      |
| T2                    | 9100-2422   | TRANSFORMER                                        |      |
| V1                    | 08414-6016  | ELECTRON TUBE:CRT                                  |      |
| W1                    | 08414-6014  | CABLE ASSY:TEST CHANNEL INPUT                      |      |
| W1                    | 08410-61007 | CABLE ASSY:TEST CHANNEL INPUT (FOR H26-8414A ONLY) |      |
| W1                    | 08410-6020  | CABLE ASSY:FOR H26-8414A ONLY                      |      |
| W2                    | 00140-61606 | CABLE:CRT                                          |      |
|                       |             | MISCELLANEOUS                                      |      |
|                       | 1200-0408   | COVER PLATE:CRT SOCKET                             |      |
|                       | 1200-0037   | SOCKET:CRT TUBE                                    |      |
|                       | 08414-0009  | STANDARD SMITH CHART SET:VIEWING                   |      |
|                       | 08414-0021  | COMPRESSED SMITH CHART SET:VIEWING                 |      |
|                       | 08414-0022  | COMPRESSED SMITH CHART SET:PHOTO                   |      |
|                       | 08414-0024  | RETURN LOSS:PHOTO                                  |      |
|                       | 08414-0023  | RETURN LOSS:VIEWING                                |      |
|                       | 08414-0010  | STANDARD SMITH CHART SET:PHOTO                     |      |
|                       | 08414-0011  | EXPANDED SMITH CHART SET:VIEWING                   |      |
|                       | 08414-0012  | EXPANDED SMITH CHART SET:PHOTOGRAPHIC              |      |
|                       | 5040-0421   | INSULATOR(FOR R3B FOCUS                            |      |
|                       | 0340-0005   | INSULATOR:BUSHING CERAMIC                          |      |
|                       | 0370-0064   | KNCB:ROUND BLK 5/8 DIA                             |      |
|                       | 0370-0107   | KNCB:POINTER BLK 5/8 DIA                           |      |
|                       | 0370-0134   | KNCB:ROUND FOR 0.125" DIA SHAFT                    |      |
|                       | 0520-0118   | SCREW:NYLON RD HD SLOT DR 2-56"                    |      |

# See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (Cont)

| Reference Designation | Part No. | Description # | Note |
|-----------------------|----------|---------------|------|
|-----------------------|----------|---------------|------|

Figure 6-1. Cabinet Parts

|               |            |                                     |  |
|---------------|------------|-------------------------------------|--|
| CABINET PARTS |            |                                     |  |
| 1             | 08414-2014 | CRT BEZEL                           |  |
| 1             | 2370-0013  | SCREW:SST FLAT HD PHL DR 6-32 X 3/8 |  |
| 2             | 4320-0062  | EXTRUSION,RUBBER                    |  |
| 3             | 7120-1254  | TRADEMARK                           |  |
| 4             | 7120-1574  | PLATE:IDENTIFICATION(POLAR DISPLAY) |  |
| 5             | 5020-3281  | TRIM,NAMEPLATE                      |  |
| 5             | 2210-0001  | SCREW:MACHINE SST FH 4-40X3/16      |  |
| 6             | 5060-0239  | TOP COVER ASSY:PLUG-IN              |  |
| 6             | 2370-0003  | SCREW:SST FLAT HD 6-32 X 0.500      |  |
| 7             | 08414-0001 | COVER:REAR CRT                      |  |
| 7             | 2370-0001  | SCREW:SST FLAT HD 6-32 X 0.250      |  |
| 8             | 08414-0005 | PANEL:REAR                          |  |
| 9             | 08414-0003 | PANEL:FRONT                         |  |
| 10            | 5020-3288  | PIN,EXTRACTOR                       |  |
| 11            | 5000-3339  | COVER,PLUG-IN BOTTOM                |  |
| 11            | 2370-0003  | SCREW:SST FLAT HD 6-32 X 0.500      |  |
| 12            | 5040-0274  | FOOT,PLUG-IN                        |  |

# See introduction to this section for ordering information

Table 6-3. Parts List Indexed by HP Part Number

| Part No.  | Description #                      | Mfr.  | Mfr. Part No.     | TQ |
|-----------|------------------------------------|-------|-------------------|----|
| 0140-0157 | C:FXD MICA 1857 PF 1%              | 28480 | 0140-0157         | 6  |
| 0140-0196 | C:FXD MICA 150 PF 5%               | 28480 | 0140-0196         | 1  |
| 0140-0198 | C:FXD MICA 200 PF 5%               | 72136 | RDM15F201J3C      | 1  |
| 0150-0036 | C:FXD CER 470 PF 20% 6KV           | 91418 | 6KV470 20%        | 2  |
| 0150-0082 | C:FXD CER 8200 PF 500VDCW          | C4222 | TYPE D1-4         | 2  |
| 0150-0121 | C:FXD CER 0.1 UF +80-20% 50VDCW    | 56289 | 5C50BIS-CML       | 2  |
| 0160-0151 | C:FXD CER 4700 PF +80-20% 4000VDCW | 71590 | DA045-040CD       | 2  |
| 0160-0168 | C:FXD MY 0.1 UF 10% 200VDCW        | 28480 | 0160-0168         | 2  |
| 0160-0939 | C:FXD MICA 430 PF 5% 300 VDCW      | 28480 | 0160-0939         | 4  |
| 0160-2054 | C:FXD MY 0.015 UF 10% 3000VDCW     | 71436 | PMS153-3MS        | 3  |
| 0160-2204 | C:FXD MICA 100PF 5%                | 72136 | RDM15F101J3C      | 2  |
| 0160-2208 | C:FXD MICA 330 PF 5% 300VDCW       | 28480 | 0160-2208         | 4  |
| 0160-2210 | C:FXD MICA 470 PF 5%               | 28480 | 0160-2210         | 2  |
| 0160-2917 | C:FXD CER 0.05 UF +80-20% 100VDCW  | 84411 | TYPE TA           | 13 |
| 0160-2930 | C:FXD CER 0.01 UF +80-20% 100VDCW  | 91418 | TA                | 6  |
| 0170-0018 | C:FXD MY 1UF 5% 200VDCW            | 84411 | TYPE 621M 10552   | 1  |
| 0180-0013 | C:FXD ELECT 100UF 100VDCW          | 56289 | D33067            | 1  |
| 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW      | 28480 | 0180-0116         | 8  |
| 0180-0269 | C:FXD ELECT 1.0 UF +50-10% 150VDCW | 56289 | 30D105F150BA2-DSM | 1  |
| 0180-0361 | C:FXD ELECT 10 UF +50-10% 350VDCW  | 28480 | 0180-0361         | 1  |
| 0340-0005 | INSULATOR:BUSHING CERAMIC          | 28480 | 0340-0005         | 2  |
| 0340-0162 | INSULATOR:TRANSISTOR               | 28480 | 0340-0162         | 3  |
| 0370-0084 | KNOB:ROUND BLK 5/8 DIA             | 28480 | 0370-0084         | 1  |
| 0370-0107 | KNCB:PCINTER BLK 5/8 DIA           | 28480 | 0370-0107         | 1  |
| 0370-0134 | KNCB:ROUND FOR 0.125" DIA SHAFT    | 28480 | 0370-0134         | 1  |
| 0490-0739 | RELAY:DPDT 2A                      | 77342 | HP11D-24V         | 1  |
| 0520-0118 | SCREW:NYLON RD HD SLOT DR 2-56"    | 28480 | 0520-0118         | 2  |
| 0686-1055 | R:FXD COMP 1 MEGOHM 5% 1/2W        | 01121 | EB 1055           | 1  |
| 0686-2055 | R:FXD COMP 2 MEGOHM 5% 1/2W        | 01121 | EB 2055           | 1  |
| 0687-1031 | R:FXD COMP 10K OHM 10% 1/2W        | 01121 | EB 1031           | 1  |
| 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W    | 14674 | C4                | 23 |
| 0698-0084 | R:FXD MET FLM 2.15K 1% 1/8W        | 14674 | C4                | 2  |
| 0698-0085 | R:FXD MET FLM 2.61K OHM 1% 1/8W    | 14674 | C4                | 1  |
| 0698-3136 | R:FXD MET FLM 17.8K OHM 1% 1/8W    | 14674 | C4                | 1  |
| 0698-3151 | R:FXD MET FLM 2.87K OHM 1% 1/8W    | 28480 | 0698-3151         | 2  |
| 0698-3153 | R:FXD MET FLM 3.83K 1% 1/8W        | 91637 | MFF-1/10-32       | 1  |
| 0698-3154 | R:FXD MET FLM 4.22K OHM 1% 1/8W    | 28480 | 0698-3154         | 8  |
| 0698-3156 | R:FXD MET FLM 14.7K OHM 1% 1/8W    | 14674 | C4                | 2  |
| 0698-3157 | R:FXD MET FLM 19.6K 1% 1/8W        | 14674 | C4                | 17 |
| 0698-3159 | R:FXD MET FLM 26.1K OHM 1% 1/8W    | 75042 | CEA               | 1  |
| 0698-3422 | R:FXD MET FLM 42.2K OHM 1% 1/2W    | 91637 | MFF-1/2-10        | 1  |
| 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W      | 91637 | MF-1/10-32        | 10 |
| 0698-3445 | R:FXD MET FLM 348 OHM 1% 1/8W      | 14674 | C4                | 4  |
| 0698-3450 | R:FXD MET FLM 42.2K OHM 1% 1/8W    | 28480 | 0698-3450         | 4  |
| 0698-3453 | R:FXD MET FLM 196K OHM 1% 1/8W     | 28480 | 0698-3453         | 1  |
| 0698-3456 | R:FXD MET FLM 287K OHM 1% 1/8W     | 28480 | 0698-3456         | 1  |
| 0698-3491 | R:FXD MET FLM 1K OHM 0.1% 1/8W     | 28480 | 0698-3491         | 4  |
| 0698-3639 | R:FXD MET OX 1.2K OHM 5% 2W        | 28480 | 0698-3639         | 1  |
| 0757-0123 | R:FXD MET FLM 34.8K OHM 1% 1/8W    | 91637 | MF-1/10-32        | 3  |
| 0757-0196 | R:FXD MET FLM 6.19K OHM 1% 1/2W    | 14674 | C4                | 1  |
| 0757-0279 | R:FXD MET FLM 3.16K OHM 1% 1/8W    | 14674 | C4                | 3  |
| 0757-0280 | R:FXD MET FLM 1K OHM 1% 1/8W       | 14674 | C4                | 2  |
| 0757-0290 | R:FXD MET FLM 6.19K OHM 1% 1/8W    | 28480 | 0757-0290         | 2  |
| 0757-0367 | R:FXD MET FLM 100K OHM 1% 1/2W     | 28480 | 0757-0367         | 1  |

# See introduction to this section for ordering information



Table 6-3. Parts List Indexed by HP Part Number (Cont)

| Part No.  | Description #                        | Mfr.  | Mfr. Part No. | TQ |
|-----------|--------------------------------------|-------|---------------|----|
| 0757-0401 | R:FXD MET FLM 100 OHM 1% 1/8W        | 14674 | C4            | 1  |
| 0757-0416 | R:FXD MET FLM 511 OHM 1% 1/8W        | 14674 | C4            | 1  |
| 0757-0421 | R:FXD MET FLM 825 OHM 1% 1/8W        | 28480 | 0757-0421     | 6  |
| 0757-0424 | R:FXD MET FLM 1.10K OHM 1% 1/8W      | 28480 | 0757-0424     | 2  |
| 0757-0438 | R:FXD MET FLM 5.11K 1% 1/8W          | 14674 | C4            | 3  |
| 0757-0439 | R:FXD MET FLM 6.81K OHM 1% 1/8W      | 28480 | 0757-0439     | 1  |
| 0757-0440 | R:FXD MET FLM 7.50K 1% 1/8W          | 14674 | C4            | 4  |
| 0757-0442 | R:FXD MET FLM 10.0K 1% 1/8W          | 14674 | C4            | 18 |
| 0757-0443 | R:FXD MET FLM 11.0K OHM 1% 1/8W      | 91637 | MF-1/10-32    | 2  |
| 0757-0444 | R:FXD MET FLM 12.1K OHM 1% 1/8W      | 28480 | 0757-0444     | 1  |
| 0757-0447 | R:FXD MET FLM 16.2K OHM 1% 1/8W      | 28480 | 0757-0447     | 1  |
| 0757-0458 | R:FXD MET FLM 51.1K OHM 1% 1/8W      | 91637 | MF-1/10-32    | 4  |
| 0757-0460 | R:FXD MET FLM 61.9K OHM 1% 1/8W      | 28480 | 0757-0460     | 4  |
| 0757-0465 | R:FXD MET FLM 100K 1% 1/8W           | 14674 | C4            | 8  |
| 0757-0853 | R:FXD MET FLM 51.1K OHM 1% 1/2W      | 28480 | 0757-0853     | 6  |
| 0761-0021 | R:FXD MET QX 1000 OHM 5% 1W          | 14674 | C-32 OBD      | 3  |
| 0836-0002 | R:FXD CARBON 20 MEGOHM 10% 1W        | 28480 | 0836-0002     | 2  |
| 1200-0037 | SOCKET:CRT TUBE                      | 72825 | 97097         | 1  |
| 1200-0085 | COVER PLATE:CRT SOCKET               | 72825 | 9709-1        | 1  |
| 1250-0083 | CONNECTOR:BNC                        | 28480 | 1250-0083     | 5  |
| 1250-0835 | CONNECTOR:RF PC MOUNT                | 98291 | 50-051-0000   | 2  |
| 1251-0498 | CONNECTOR:PC 22 CONTACTS             | 28480 | 1251-0498     | 2  |
| 1251-1016 | CONNECTOR:2 PIN                      | 81312 | JF2P-2S-AB    | 1  |
| 1251-1017 | CONNECTOR:2 PIN, MATES W/1251-1016   | 81312 | JF2P-2S-AB    | 1  |
| 1251-1378 | CONNECTOR:PC 9 CONTACTS              | C2660 | 64-17         | 1  |
| 1853-0020 | Q:SI PNP(SELECTED FROM 2N3702)       | 28480 | 1853-0020     | 13 |
| 1853-0051 | Q:SI PNP                             | 02735 | 2N4037        | 2  |
| 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704)       | 28480 | 1854-0071     | 14 |
| 1854-0072 | Q:SI NPN                             | 02735 | 2N3054        | 2  |
| 1854-0221 | Q:SI NPN(REPLACEABLE BY 2N4044)      | 28480 | 1854-0221     | 8  |
| 1854-0232 | Q:SI NPN(SELECTED FROM 2N3440)       | 28480 | 1854-0232     | 9  |
| 1854-0237 | Q:SI NPN                             | 04713 | 2N3738        | 1  |
| 1901-0025 | DIODE:SILICON 100MA/1V               | 07263 | FD 2387       | 3  |
| 1901-0029 | DIODE:SILICON 600 PIV                | 28480 | 1901-0029     | 1  |
| 1901-0033 | DIODE:SILICON 100MA 180WV            | 07263 | FD3369        | 1  |
| 1901-0040 | DIODE:SILICON 30MA 30WV              | 07263 | FDG1088       | 9  |
| 1901-0050 | DIODE:SILICON 75V                    | 14433 | S270          | 1  |
| 1901-0473 | DIODE ASSY:SILICON 50 MA 7500PIV     | 28480 | 1901-0473     | 4  |
| 1901-0557 | DIODE:MULTIPLE                       | 28480 | 1901-0557     | 2  |
| 1902-0025 | DIODE,BREAKDOWN:10.0V 5% 400 MW      | 28480 | 1902-0025     | 1  |
| 1902-0041 | DIODE:BREAKDOWN 5.11V 5%             | 04713 | SZ10939-98    | 1  |
| 1902-3119 | DIODE:BREAKDOWN 6.49V 2%             | 04713 | SZ10939-129   | 1  |
| 1902-3428 | DIODE BREAKDOWN:SILICON 100V 5%      | 28480 | 1902-3428     | 1  |
| 2100-0150 | R:VAR GANGED 2X10K OHM 20% LIN 1/4W  | 28480 | 2100-0150     | 1  |
| 2100-0942 | R:VAR FLM 50K OHM 20% 3/4W           | 28480 | 2100-0942     | 1  |
| 2100-1759 | R:VAR WW 2K OHM 5% TYPE V 1W         | 28480 | 2100-1759     | 1  |
| 2100-1760 | R:VAR WW 5K OHM 5% TYPE V 1W         | 28480 | 2100-1760     | 2  |
| 2100-1770 | R:VAR WW 100 OHM 5% TYPE H 1W        | 28480 | 2100-1770     | 2  |
| 2100-1808 | R:VAR 100 OHM 20% LIN 1/2W           | 28480 | 2100-1808     | 1  |
| 2100-1910 | R:VAR 100K OHM 20% 3/4W              | 28480 | 2100-1910     | 2  |
| 2100-1969 | R:VAR 1 MEGOHM 20% 3/4W              | 28480 | 2100-1969     | 1  |
| 2100-2415 | R:VAR COMP 1K OHM 20% LIN 1/2W       | 28480 | 2100-2415     | 2  |
| 2100-2708 | R:VAR COMP 5K-5 MEGOHM 20-30% LIN 1W | 28480 | 2100-2708     | 1  |
| 2210-0001 | SCREW:MACHINE SST FH 4-40X3/16       | 97934 | OMD           | 1  |

# See introduction to this section for ordering information

Table 6-3. Parts List Indexed by HP Part Number (Cont)

| Part No.    | Description #                         | Mfr.  | Mfr. Part No. | TQ |
|-------------|---------------------------------------|-------|---------------|----|
| 2370-0001   | SCREW:SST FLAT HD 6-32 X 0.250        | 28480 | 2370-0001     | 1  |
| 2370-0003   | SCREW:SST FLAT HD 6-32 X 0.500        | 28480 | 2370-0003     | 2  |
| 2370-0013   | SCREW:SST FLAT HD PHL DR 6-32 X 3/8   | 28480 | 2370-0013     | 1  |
| 3101-0044   | SWITCH:PUSHBUTTON SPST NO             | 81073 | 39- N.O.      | 1  |
| 3101-0973   | SWITCH:SLIDE DPDT 0.5A 125V AC/DC     | 79727 | G126-0018     | 1  |
| 4320-0062   | EXTRUSION,RUBBER                      | 28480 | 4320-0062     | 1  |
| 5000-3339   | COVER,PLUG-IN BOTTOM                  | 28480 | 5000-3339     | 1  |
| 5020-3281   | TRIM,NAMEPLATE                        | 28480 | 5020-3281     | 1  |
| 5020-3288   | PIN,EXTRACTOR                         | 28480 | 5020-3288     | 1  |
| 5040-0274   | FOOT,PLUG-IN                          | 28480 | 5040-0274     | 1  |
| 5040-0401   | SUPPORT:CAPACITOR                     | 28480 | 5040-0401     | 1  |
| 5040-0421   | INSULATOR(FOR R3B FOCUS               | 28480 | 5040-0421     | 1  |
| 5060-0239   | TOP COVER ASSY:PLUG-IN                | 28480 | 5060-0239     | 1  |
| 5060-0409   | COIL:ALIGNMENT                        | 28480 | 5060-0409     | 1  |
| 7120-1254   | TRADEMARK                             | 28480 | 7120-1254     | 1  |
| 7120-1574   | PLATE:IDENTIFICATION(POLAR DISPLAY)   | 28480 | 7120-1574     | 1  |
| 9100-1630   | COIL/CHOK 51.0 UH 5%                  | 28480 | 9100-1630     | 1  |
| 9100-1641   | COIL:MOLDED CHOK 240.0 UH             | 28480 | 9100-1641     | 9  |
| 9100-1664   | COIL/CHOK 3000 UH 5%                  | 28480 | 9100-1664     | 2  |
| 9100-2421   | TRANSFORMER                           | 28480 | 9100-2421     | 1  |
| 9100-2422   | TRANSFORMER                           | 28480 | 9100-2422     | 1  |
| 9140-0051   | COIL:FXD 400 UHY                      | 28480 | 9140-0051     | 1  |
| 00140-61606 | CABLE:CRT                             | 28480 | 00140-61606   | 1  |
| 08410-61007 | CABLE ASSY:TEST CHANNEL INPUT         | 28480 | 08410-61007   | 1  |
| 08414-0001  | COVER:REAR CRT                        | 28480 | 08414-0001    | 1  |
| 08414-0003  | PANEL:FRONT                           | 28480 | 08414-0003    | 1  |
| 08414-0005  | PANEL:REAR                            | 28480 | 08414-0005    | 1  |
| 08414-0009  | STANDARD SMITH CHART SET:VIEWING      | 28480 | 08414-0009    | 1  |
| 08414-0010  | STANDARD SMITH CHART SET:PHOTO        | 28480 | 08414-0010    | 1  |
| 08414-0011  | EXPANDED SMITH CHART SET:VIEWING      | 28480 | 08414-0011    | 1  |
| 08414-0012  | EXPANDED SMITH CHART SET:PHOTOGRAPHIC | 28480 | 08414-0012    | 1  |
| 08414-0021  | COMPRESSED SMITH CHART SET:VIEWING    | 28480 | 08414-0021    | 1  |
| 08414-0022  | COMPRESSED SMITH CHART SET:PHOTO      | 28480 | 08414-0022    | 1  |
| 08414-0023  | RETURN LOSS:VIEWING                   | 28480 | 08414-0023    | 1  |
| 08414-0024  | RETURN LOSS:PHOTO                     | 28480 | 08414-0024    | 1  |
| 08414-2014  | CRT BEZEL                             | 28480 | 08414-2014    | 1  |
| 08414-6003  | ASSY:POWER SUPPLY                     | 28480 | 08414-6003    | 1  |
| 08414-6004  | ASSY:+ 5100 V STAND OFF               | 28480 | 08414-6004    | 1  |
| 08414-6014  | CABLE ASSY:TEST CHANNEL INPUT         | 28480 | 08414-6014    | 1  |
| 08414-6016  | ELECTRON TUBE:CRT                     | 28480 | 08414-6016    | 1  |
| 08414-6028  | ASSY:COORDINATE CONVERTER             | 28480 | 08414-6028    | 1  |
| 08414-6029  | ASSY:Z-AXIS MOD & INTERCONNECTION     | 28480 | 08414-6029    | 1  |
| 08414-6030  | ASSY:PLUG-IN CONNECTION               | 28480 | 08414-6030    | 1  |

# See introduction to this section for ordering information

Table 6-4. Code List of Manufacturers

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 Handbooks.

| Code No. | Manufacturer                                                 | Address                  | Code No. | Manufacturer                                               | Address                           |
|----------|--------------------------------------------------------------|--------------------------|----------|------------------------------------------------------------|-----------------------------------|
| 00000    | U.S.A Common                                                 | Any supplier of U.S.     | 05347    | Ultronix, Inc.                                             | San Mateo, Cal.                   |
| 00136    | McCoy Electronics                                            | Mount Holly Springs, Pa. | 05397    | Union Carbine Corp., Elect. Div.                           | New York, N.Y.                    |
| 00213    | Sage Electronics Corp.                                       | Rochester, N.Y.          | 05574    | Viking Ind. Inc.                                           | Canoga Park, Cal.                 |
| 00287    | Cemco, Inc.                                                  | Danielson, Conn          | 05593    | Icore Electro-Plastics Inc.                                | Sunnyvale, Cal.                   |
| 00334    | Humidial                                                     | Colton, Calif.           | 05616    | Cosmo Plastic (c/o Electrical Spec. Co.)                   | Cleveland, Ohio                   |
| 00348    | Mietron, Co., Inc.                                           | Valley Stream, N.Y.      | 05624    | Barber Colman Co.                                          | Rockford, Ill.                    |
| 00373    | Garlock Inc.                                                 | Cherry Hill, N.J.        | 05728    | Tiffen Optical Co.                                         | Roslyn Heights, Long Island, N.Y. |
| 00656    | Aerovox Corp.                                                | New Bedford, Mass.       | 05729    | Metro-Tel Corp.                                            | Westbury, N.Y.                    |
| 00779    | Amp. Inc.                                                    | Harrisburg, Pa.          | 05783    | Stewart Engineering Co.                                    | Santa Cruz, Cal.                  |
| 00781    | Aircraft Radio Corp.                                         | Boonton, N.J.            | 05820    | Wakefield Engineering Inc.                                 | Wakefield, Mass.                  |
| 00809    | Croven, Ltd.                                                 | Whitby, Ontario, Canada  | 06004    | Bassick Co., Div. of Stewart Warner Corp.                  | Bridgeport, Conn.                 |
| 00815    | Northern Engineering Laboratories, Inc.                      | Burlington, Wis.         | 06090    | Raychem Corp.                                              | Redwood City, Cal.                |
| 00853    | Sangamo Electric Co., Pickens Div.                           | Pickens, S.C.            | 06175    | Bausch and Lomb Optical Co.                                | Rochester, N.Y.                   |
| 00866    | Goe Engineering Co.                                          | City of Industry, Cal.   | 06402    | E.T.A. Products Co. of America                             | Chicago, Ill.                     |
| 00891    | Carl E. Holmes Corp.                                         | Los Angeles, Cal.        | 06540    | Amatom Electronic Hardware Co., Inc.                       | New Rochelle, N.Y.                |
| 00929    | Microlab Inc.                                                | Livingston, N.J.         | 06555    | Beede Electrical Instrument Co., Inc.                      | Penacook, N.H.                    |
| 01002    | General Electric Co., Capacitor Dept.                        | Hudson Falls, N.Y.       | 06666    | General Devices Co., Inc.                                  | Indianapolis, Ind.                |
| 01009    | Alden Products Co.                                           | Brockton, Mass.          | 06751    | Components Inc., Ariz. Div.                                | Phoenix, Arizona                  |
| 01121    | Allen Bradley Co.                                            | Milwaukee, Wis.          | 06812    | Torrington Mfg. Co., West Div.                             | Van Nuys, Cal.                    |
| 01255    | Litton Industries, Inc.                                      | Beverly Hills, Cal.      | 06980    | Varian Assoc. Etmac Div.                                   | San Carlos, Cal.                  |
| 01281    | TRW Semiconductors, Inc.                                     | Lawndale, Cal.           | 07088    | Kelvin Electric Co.                                        | Van Nuys, Cal.                    |
| 01295    | Texas Instruments, Inc., Transistor Products Div.            | Dallas, Texas            | 07126    | Digitran Co.                                               | Pasadena, Cal.                    |
| 01349    | The Alliance Mfg. Co.                                        | Alliance, Ohio           | 07137    | Transistor Electronics Corp.                               | Minneapolis, Minn.                |
| 01538    | Small Parts Inc.                                             | Los Angeles, Cal.        | 07138    | Westinghouse Electric Corp., Electronic Tube Div.          | Elmira, N.Y.                      |
| 01589    | Pacific Relays, Inc.                                         | Van Nuys, Cal.           | 07149    | Filmohm Corp.                                              | New York, N.Y.                    |
| 01670    | Gudebrod Bros. Silk Co.                                      | New York, N.Y.           | 07233    | Cinch-Graphik Co.                                          | City of Industry, Cal.            |
| 01930    | Amerock Corp.                                                | Rockford, Ill.           | 07256    | Silicon Transistor Corp.                                   | Carle Place, N.Y.                 |
| 01960    | Pulse Engineering Co.                                        | Santa Clara, Cal.        | 07261    | Avnet Corp.                                                | Culver City, Cal.                 |
| 02114    | Ferroxcube Corp. of America                                  | Saugerties, N.Y.         | 07263    | Fairchild Camera & Inst. Corp., Semiconductor Div.         | Mountain View, Cal.               |
| 02116    | Wheelock Signals, Inc.                                       | Long Branch, N.J.        | 07322    | Minnesota Rubber Co.                                       | Minneapolis, Minn.                |
| 02286    | Cole Rubber and Plastics Inc.                                | Sunnyvale, Cal.          | 07387    | Bircher Corp, The                                          | Monterey Park, Cal.               |
| 02660    | Amphenol-Borg Electronics Corp.                              | Broadview, Ill.          | 07397    | Sylvania Elect. Prod. Inc., Mt. View Operations            | Mountain View, Cal.               |
| 02735    | Radio Corp. of America, Semiconductor and Materials Division | Somerville, N.J.         | 07700    | Technical Wire Products Inc.                               | Cranford, N.J.                    |
| 02771    | Vocaline Co. of America, Inc.                                | Old Saybrook, Conn.      | 07829    | Bodine Elect. Co.                                          | Chicago, Ill.                     |
| 02777    | Hopkins Engineering Co.                                      | San Fernando, Cal.       | 07910    | Continental Device Corp.                                   | Hawthorne, Cal.                   |
| 02875    | Hudson Tool & Die                                            | Newark, N.J.             | 07933    | Raytheon Mfg. Co., Semiconductor Div.                      | Mountain View, Cal.               |
| 03508    | G.E. Semiconductor Prod. Dept.                               | Syracuse, N.Y.           | 07980    | Hewlett-Packard Co., Boonton Radio Div.                    | Rockaway, N.J.                    |
| 03705    | Apex Machine & Tool Co.                                      | Dayton, Ohio             | 08145    | U.S. Engineering Co.                                       | Los Angeles, Cal.                 |
| 03797    | Eldema Corp.                                                 | Compton, Calif.          | 08289    | Blinn, Delbert Co.                                         | Pomona, Cal.                      |
| 03818    | Parker Seal Co.                                              | Los Angeles, Cal.        | 08358    | Burgess Battery Co.                                        | Niagara Falls, Ontario, Canada    |
| 03877    | Transitron Electric Corp.                                    | Wakefield, Mass.         | 08524    | Deutsch Fastener Corp.                                     | Los Angeles, Cal.                 |
| 03888    | Pyrofilm Resistor Co., Inc.                                  | Cedar Knolls, N.J.       | 08664    | Bristol Co., The                                           | Waterbury, Conn.                  |
| 03954    | Singer Co., Diehl Div., Finderne Plant                       | Sumerville, N.J.         | 08717    | Sloan Company                                              | Sun Valley, Cal.                  |
| 04009    | Arrow, Hart and Hegeman Elect. Co.                           | Hartford, Conn.          | 08718    | ITT Cannon Electric Inc., Phoenix Div.                     | Phoenix, Arizona                  |
| 04013    | Taruus Corp.                                                 | Lambertville, N.J.       | 08727    | National Radio Lab. Inc.                                   | Paramus, N.J.                     |
| 04062    | Arco Electronic Inc.                                         | Great Neck, N.Y.         | 08792    | CBS Electronics Semiconductor Operations, Div. of CBS Inc. | Lowell, Mass.                     |
| 04217    | Essex Wire                                                   | Los Angeles, Cal.        | 08806    | General Electric Co., Miniature Lamp Dept.                 | Cleveland, Ohio                   |
| 04222    | Hi-Q Division of Aerovox                                     | Myrtle Beach, S.C.       | 08984    | Mel-Rain                                                   | Indianapolis, Ind.                |
| 04354    | Precision Paper Tube Co.                                     | Wheeling, Ill.           | 09026    | Babcock Relays Div.                                        | Costa Mesa, Cal.                  |
| 04404    | Dymec Division of Hewlett-Packard Co.                        | Palo Alto, Cal.          | 09134    | Texas Capacitor Co.                                        | Houston, Texas                    |
| 04651    | Sylvania Electric Products, Microwave Device Div.            | Mountain View, Cal.      | 09145    | Tech. Ind. Inc. Atohm Elect.                               | Burbank, Cal.                     |
| 04673    | Dakota Engr. Inc.                                            | Culver City, Cal.        | 09250    | Electro Assemblies, Inc.                                   | Chicago, Ill.                     |
| 04713    | Motorola Inc, Semiconductor Prod. Div.                       | Phoenix, Arizona         | 09353    | C & K Components Inc.                                      | Newton, Mass.                     |
| 04732    | Filtron Co., Inc. Western Div.                               | Culver City, Cal.        | 09569    | Mallory Battery Co. of Canada, Ltd.                        | Toronto, Ontario, Canada          |
| 04773    | Automatic Electric Co.                                       | Northlake, Ill.          | 09922    | Burndy Corp.                                               | Norwalk, Conn.                    |
| 04796    | Sequoia Wire Co.                                             | Redwood City, Cal.       | 10214    | General Transistor Western Corp.                           | Los Angeles, Cal.                 |
| 04811    | Precision Coil Spring Co.                                    | El Monte, Cal.           |          |                                                            |                                   |
| 04870    | P. M. Motor Company                                          | Westchester, Ill.        |          |                                                            |                                   |
| 04919    | Component Mfg. Service Co.                                   | W. Bridgewater, Mass.    |          |                                                            |                                   |
| 05006    | Twentieth Century Plastics, Inc.                             | Los Angeles, Cal.        |          |                                                            |                                   |
| 05277    | Westinghouse Electric Corp. Semiconductor Dept.              | Youngwood, Pa.           |          |                                                            |                                   |

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Revised: October 1969

From: Handbook Supplements  
H4-1 Dated AUGUST 1966

Table 6-4. Code List of Manufacturers (Cont)

| Code No. | Manufacturer                                                        | Address                        | Code No. | Manufacturer                                                | Address                     |
|----------|---------------------------------------------------------------------|--------------------------------|----------|-------------------------------------------------------------|-----------------------------|
| 10411    | Ti-Tal, Inc.                                                        | Berkeley, Cal.                 | 19589    | Concoa                                                      | Baldwin Park, Cal.          |
| 10646    | Carborundum Co.                                                     | Niagara Falls, N.Y.            | 19644    | LRC Electronics                                             | Horseheads, N.Y.            |
| 11236    | CTS of Berne, Inc.                                                  | Berne, Ind.                    | 19701    | Electra Mfg. Co.                                            | Independence, Kansas        |
| 11237    | Chicago Telephone of California, Inc.                               |                                | 20183    | General Atronics Corp.                                      | Philadelphia, Pa.           |
|          |                                                                     | So. Pasadena, Cal.             | 21226    | Executone, Inc.                                             | Long Island City, N.Y.      |
| 11242    | Bay State Electronics Corp.                                         | Waltham, Mass.                 | 21355    | Fafnir Bearing Co., The                                     | New Britain, Conn.          |
| 11312    | Teledyne Inc., Microwave Div.                                       | Palo Alto, Cal.                | 21520    | Fanstel Metallurgical Corp.                                 | N. Chicago, Ill.            |
| 11314    | National Seal                                                       | Downey, Cal.                   | 23042    | Texscan Corp.                                               | Indianapolis, Ind.          |
| 11453    | Precision Connector Corp.                                           | Jamaica, N.Y.                  | 23783    | British Radio Electronics Ltd.                              | Washington, D.C.            |
| 11534    | Duncan Electronics Inc.                                             | Costa Mesa, Cal.               | 24455    | G.E. Lamp Division                                          | Nela Park, Cleveland, Ohio  |
| 11711    | General Instrument Corp., Semiconductor Division, Products Group    | Newark, N.J.                   | 24655    | General Radio Co.                                           | West Concord, Mass.         |
|          |                                                                     | Buena Park, Cal.               | 24681    | Memcor Inc., Comp. Div.                                     | Huntington, Ind.            |
| 11717    | Imperial Electronic, Inc.                                           |                                | 26365    | Gries Reproducer Corp.                                      | New Rochelle, N.Y.          |
| 11870    | Melabs, Inc.                                                        | Palo Alto, Cal.                | 26462    | Grobert File Co. of America, Inc.                           | Carlstadt, N.J.             |
| 12136    | Philadelphia Handle Co.                                             | Camden, N.J.                   | 26851    | Compac/Hollister Co.                                        | Hollister, Cal.             |
| 12361    | Grove Mfg. Co., Inc.                                                | Shady Grove, Pa.               | 26992    | Hamilton Watch Co.                                          | Lancaster, Pa.              |
| 12574    | Gulton Ind. Inc., Data System Div.                                  | Albuquerque, N.M.              | 28480    | Hewlett-Packard Co.                                         | Palo Alto, Cal.             |
| 12697    | Clarostat Mfg. Co.                                                  | Dover, N.H.                    | 28520    | Heyman Mfg. Co.                                             | Kenilworth, N.J.            |
| 12728    | Elmar Filter Corp.                                                  | W. Haven, Conn.                | 30817    | Instrument Specialties Co., Inc.                            | Little Falls, N.J.          |
| 12859    | Nippon Electric Co., Ltd.                                           | Tokyo, Japan                   | 33173    | G.E. Receiving Tube Dept.                                   | Owensboro, Ky.              |
| 12881    | Metex Electronics Corp.                                             | Clark, N.J.                    | 35434    | Lectrohm Inc.                                               | Chicago, Ill.               |
| 12930    | Delta Semiconductor Inc.                                            | Newport Beach, Cal.            | 36196    | Stanwyck Coil Products, Ltd.                                |                             |
| 12954    | Dickson Electronics Corp.                                           | Scottsdale, Arizona            |          |                                                             | Hawkesbury, Ontario, Canada |
| 13019    | Airco Supply Co., Inc.                                              | Wichita, Kansas                | 36287    | Cunningham, W.H. & Hill, Ltd.                               |                             |
| 13103    | Thermolloy                                                          | Dallas, Texas                  |          |                                                             | Toronto, Ontario, Canada    |
| 13396    | Telefunken (GmbH)                                                   | Hanover, Germany               | 37942    | P.R. Mallory & Co., Inc.                                    | Indianapolis, Ind.          |
| 13835    | Midland-Wright Div. of Pacific Industries, Inc.                     |                                | 39543    | Mechanical Industries Prod. Co.                             | Akron, Ohio                 |
|          |                                                                     | Kansas City, Kansas            | 40920    | Miniature Precision Bearings, Inc.                          | Keene, N.H.                 |
| 14099    | Sem-Tech                                                            | Newbury Park, Cal.             | 42190    | Muter Co.                                                   | Chicago, Ill.               |
| 14193    | Calif. Resistor Corp.                                               | Santa Monica, Cal.             | 43990    | C.A. Norgren Co.                                            | Englewood, Colo.            |
| 14298    | American Components, Inc.                                           | Conshohocken, Pa.              | 44655    | Ohmite Mfg. Co.                                             | Skokie, Ill.                |
| 14433    | ITT Semiconductor, A Div. of Int. Telephone & Telegraph Corporation | West Palm Beach, Fla.          | 46384    | Penn Eng. & Mfg. Corp.                                      | Doylestown, Pa.             |
| 14493    | Hewlett-Packard Company                                             | Loveland, Colo.                | 47904    | Polaroid Corp.                                              | Cambridge, Mass.            |
| 14655    | Cornell Dublier Electric Corp.                                      | Newark, N.J.                   | 48620    | Precision Thermometer & Inst. Co.                           | Southampton, Pa.            |
| 14674    | Corning Glass Works                                                 | Corning, N.Y.                  | 49956    | Microwave & Power Tube Div.                                 | Waltham, Mass.              |
| 14752    | Electro Cube Inc.                                                   | San Gabriel, Cal.              | 52090    | Rowan Controller Co.                                        | Westminster, Md.            |
| 14960    | Williams Mfg. Co.                                                   | San Jose, Cal.                 | 52983    | Sanborn Company                                             | Waltham, Mass.              |
| 15106    | The Sphere Co., Inc.                                                | Little Falls, N.J.             | 54294    | Shallcross Mfg. Co.                                         | Selma, N.C.                 |
| 15203    | Webster Electronics Co.                                             | New York, N.Y.                 | 55026    | Simpson Electric Co.                                        | Chicago, Ill.               |
| 15287    | Scionics Corp.                                                      | Northridge, Cal.               | 55933    | Sonotone Corp.                                              | Elmsford, N.Y.              |
| 15291    | Adjustable Bushing Co.                                              | N. Hollywood, Cal.             | 55938    | Raytheon Co. Commercial Apparatus & System Div.             |                             |
| 15558    | Micron Electronics                                                  | Garden City, Long Island, N.Y. |          |                                                             | So. Norwalk, Conn.          |
| 15566    | Amprobe Inst. Corp.                                                 | Lynbrook, N.Y.                 | 56137    | Spaulding Fibre Co., Inc.                                   | Tonawanda, N.Y.             |
| 15631    | Cabletronics                                                        | Costa Mesa, Cal.               | 56289    | Sprague Electric Co.                                        | North Adams, Mass.          |
| 15772    | Twentieth Century Coil Spring Co.                                   | Santa Clara, Cal.              | 59446    | Telex Corp.                                                 | Tulsa, Okla.                |
| 15801    | Fenwal Elect. Inc.                                                  | Framingham, Mass.              | 59730    | Thomas & Betts Co.                                          | Elizabeth, N.J.             |
| 15818    | Amelco Inc.                                                         | Mountain View, Cal.            | 60741    | Triplett Electrical Inst. Co.                               | Bluffton, Ohio              |
| 16037    | Spruce Pine Mica Co.                                                | Spruce Pine, N.C.              | 61775    | Union Switch and Signal, Div. of Westinghouse Air Brake Co. | Pittsburgh, Pa.             |
| 16179    | Omni-Spectra Inc.                                                   | Detroit, Ill.                  |          |                                                             | Owosso, Mich.               |
| 16352    | Computer Diode Corp.                                                | Lodi, N.J.                     | 62119    | Universal Electric Co.                                      | Ward-Leonard Electric Co.   |
| 16585    | Boots Aircraft Nut Corp.                                            | Pasadena, Cal.                 | 64959    | Western Electric Co., Inc.                                  | Mt. Vernon, N.Y.            |
| 16688    | Ideal Prec. Meter Co., Inc., De Jur Meter Div.                      |                                | 65092    | Weston Inst. Inc. Weston-Newark                             | Newark, N.J.                |
|          |                                                                     | Brooklyn, N.Y.                 | 66295    | Witteck Mfg. Co.                                            | Chicago, Ill.               |
| 16758    | Delco Radio Div. of G.M. Corp.                                      | Kokoma, Ind.                   | 66346    | Minnesota Mining & Mfg. Co. Revere Mincom Div.              |                             |
| 17109    | Thermonetics Inc.                                                   | Canoga Park, Cal.              |          |                                                             | St. Paul, Minn.             |
| 17474    | Tranex Company                                                      | Mountain View, Cal.            | 70276    | Allen Mfg. Co.                                              | Hartford, Conn.             |
| 17675    | Hamlin Metal Products Corp.                                         | Akron, Ohio                    | 70309    | Allied Control                                              | New York, N.Y.              |
| 17745    | Angstrom Prec. Inc.                                                 | No. Hollywood, Cal.            | 70318    | Allmetal Screw Product Co., Inc.                            | Garden City, N.Y.           |
| 17856    | Siliconix Inc.                                                      | Sunnyvale, Cal.                | 70417    | Amplex, Div. of Chrysler Corp.                              | Detroit, Mich.              |
| 17870    | McGraw-Edison Co.                                                   | Manchester, N.H.               | 70485    | Atlantic India Rubber Works, Inc.                           | Chicago, Ill.               |
| 18042    | Power Design Pacific Inc.                                           | Palo Alto, Cal.                | 70563    | Amperite Co., Inc.                                          | Union City, N.J.            |
| 18083    | Clevite Corp., Semiconductor Div.                                   | Palo Alto, Cal.                | 70674    | ADC Products Inc.                                           | Minneapolis, Minn.          |
| 18324    | Signetics Corp.                                                     | Sunnyvale, Cal.                | 70903    | Belden Mfg. Co.                                             | Chicago, Ill.               |
| 18476    | Ty-Car Mfg. Co., Inc.                                               | Holliston, Mass.               | 70998    | Bird Electric Corp.                                         | Cleveland, Ohio             |
| 18486    | TRW Elect. Comp. Div.                                               | Des Plaines, Ill.              | 71002    | Birnbach Radio Co.                                          | New York, N.Y.              |
| 18583    | Curtis Instrument, Inc.                                             | Mt. Kisco, N.Y.                | 71034    | Bliley Electric Co., Inc.                                   | Erie, Pa.                   |
| 18612    | Vishay Instruments Inc.                                             | Malvern, Pa.                   | 71041    | Boston Gear Works Div. of Murray Co. of Texas               |                             |
| 18873    | E.I. DuPont and Co., Inc.                                           | Wilmington, Del.               |          |                                                             | Quincy, Mass.               |
| 18911    | Durant Mfg. Co.                                                     | Milwaukee, Wis.                | 71218    | Bud Radio, Inc.                                             | Willoughby, Ohio            |
| 19315    | The Bendix Corp., Navigation & Control Div.                         |                                | 71279    | Cambridge Thermionics Corp.                                 | Cambridge, Mass.            |
|          |                                                                     | Teterboro, N.J.                | 71286    | Camloc Fastener Corp.                                       | Paramus, N.J.               |
| 19500    | Thomas A. Edison Industries, Div. of McGraw-Edison Co.              | West Orange, N.J.              | 71313    | Cardwell Condenser Corp.                                    | Lindenhurst, L.I., N.Y.     |
|          |                                                                     |                                | 71400    | Bussmann Mfg. Div. of McGraw-Edison Co.                     | St. Louis, Mo.              |

Table 6-4. Code List of Manufacturers (Cont)

| Code No. | Manufacturer                                              | Address                | Code No. | Manufacturer                                                                             | Address                     |
|----------|-----------------------------------------------------------|------------------------|----------|------------------------------------------------------------------------------------------|-----------------------------|
| 71436    | Chicago Condenser Corp.                                   | Chicago, Ill.          | 77764    | Resistance Products Co.                                                                  | Harrisburg, Pa.             |
| 71447    | Calif. Spring Co., Inc.                                   | Pico-Rivera, Cal.      | 77969    | Rubbercraft Corp. of Calif.                                                              | Torrance, Cal.              |
| 71450    | CTS Corp.                                                 | Elkhart, Ind.          | 78189    | Shakeproof Division of Illinois Tool Works                                               | Elgin, Ill.                 |
| 71468    | ITT Cannon Electric Inc.                                  | Los Angeles, Cal.      | 78277    | Sigma                                                                                    | So. Braintree, Mass.        |
| 71471    | Cinema, Div. Aerovox Corp.                                | Burbank, Cal.          | 78283    | Signal Indicator Corp.                                                                   | New York, N.Y.              |
| 71482    | C.P. Clare & Co.                                          | Chicago, Ill.          | 78290    | Struthers-Dunn Inc.                                                                      | Pitman, N.J.                |
| 71590    | Centralab Div. of Globe Union Inc.                        | Milwaukee, Wis.        | 78452    | Thompson-Bremer & Co.                                                                    | Chicago, Ill.               |
| 71616    | Commercial Plastics Co.                                   | Chicago, Ill.          | 78471    | Tilley Mfg. Co.                                                                          | San Francisco, Cal.         |
| 71700    | Cornish Wire Co., The                                     | New York, N.Y.         | 78488    | Stackpole Carbon Co.                                                                     | St. Marys, Pa.              |
| 71707    | Coto Coil Co., Inc.                                       | Providence, R.I.       | 78493    | Standard Thomson Corp.                                                                   | Waltham, Mass.              |
| 71744    | Chicago Miniature Lamp Works                              | Chicago, Ill.          | 78553    | Tinnerman Products, Inc.                                                                 | Cleveland, Ohio             |
| 71785    | Cinch Mfg. Co., Howard B. Jones Div.                      | Chicago, Ill.          | 78790    | Transformer Engineers                                                                    | San Gabriel, Cal.           |
| 71984    | Dow Corning Corp.                                         | Midland, Mich.         | 78947    | Ucinite Co.                                                                              | Newtonville, Mass.          |
| 72136    | Electro Motive Mfg. Co., Inc.                             | Willimantic, Conn.     | 79136    | Waldes Kohinoor Inc.                                                                     | Long Island City, N.Y.      |
| 72619    | Dialight Corp.                                            | Brooklyn, N.Y.         | 79142    | Veeder Root, Inc.                                                                        | Hartford, Conn.             |
| 72656    | Indiana General Corp., Electronics Div.                   | Keasby, N.J.           | 79251    | Wenco Mfg. Co.                                                                           | Chicago, Ill.               |
| 72699    | General Instrument Corp., Cap. Div.                       | Newark, N.J.           | 79727    | Continental-Wirt Electronics Corp.                                                       | Philadelphia, Pa.           |
| 72765    | Drake Mfg. Co.                                            | Harwood Heights, Ill.  | 79963    | Zierick Mfg. Corp.                                                                       | New Rochelle, N.Y.          |
| 72825    | Hugh H. Eby Inc.                                          | Philadelphia, Pa.      | 80031    | Mepco Division of Sessions Clock Co.                                                     | Morristown, N.J.            |
| 72928    | Gudeman Co.                                               | Chicago, Ill.          | 80033    | Prestole Corp.                                                                           | Toledo, Ohio                |
| 72962    | Elastic Stop Nut Corp.                                    | Union, N.J.            | 80120    | Schnitzer Alloy Products Co.                                                             | Elizabeth, N.J.             |
| 72964    | Robert M. Hadley Co.                                      | Los Angeles, Cal.      | 80131    | Electronic Industries Association. Any Brand Tube meeting EIA Standards-Washington, D.C. |                             |
| 72982    | Erie Technological Products, Inc.                         | Erie, Pa.              | 80207    | Unimax Switch, Div. Maxon Electronics Corp.                                              |                             |
| 73061    | Hansen Mfg. Co., Inc.                                     | Princeton, Ind.        |          |                                                                                          |                             |
| 73076    | H.M. Harper Co.                                           | Chicago, Ill.          | 80223    | United Transformer Corp.                                                                 | Wallingford, Conn.          |
| 73138    | Helipot Div. of Beckman Inst. Inc.                        | Fullerton, Cal.        | 80248    | Oxford Electric Corp.                                                                    | New York, N.Y.              |
| 73293    | Hughes Products Division of Hughes Aircraft Co.           | Newport Beach, Cal.    | 80248    | Oxford Electric Corp.                                                                    | Chicago, Ill.               |
|          |                                                           |                        | 80294    | Bourns Inc.                                                                              | Riverside, Cal.             |
| 73445    | Amperex Elect. Co.                                        | Hicksville, L.I., N.Y. | 80411    | Arco Div. of Robertshaw Controls Co.                                                     | Columbus, Ohio              |
| 73506    | Bradley Semiconductor Corp.                               | New Haven, Conn.       | 80486    | All Star Products Inc.                                                                   | Defiance, Ohio              |
| 73559    | Carling Electric, Inc.                                    | Hartford, Conn.        | 80509    | Avery Label Co.                                                                          | Monrovia, Cal.              |
| 73586    | Circle F Mfg. Co.                                         | Trenton, N.J.          | 80583    | Hammarlund Co., Inc.                                                                     | Mars Hill, N.C.             |
| 73682    | George K. Garrett Co., Div. MSL Industries Inc.           | Philadelphia, Pa.      | 80640    | Stevens, Arnold, Co., Inc.                                                               | Boston, Mass.               |
|          |                                                           |                        | 80813    | Dimco Gray Co.                                                                           | Dayton, Ohio                |
| 73734    | Federal Screw Products Inc.                               | Chicago, Ill.          | 81030    | International Instruments Inc.                                                           | Orange, Conn.               |
| 73743    | Fischer Special Mfg. Co.                                  | Cincinnati, Ohio       | 81073    | Grayhill Co.                                                                             | LaGrange, Ill.              |
| 73793    | General Industries Co., The                               | Elyria, Ohio           | 81095    | Triad Transformer Corp.                                                                  | Venice, Cal.                |
| 73846    | Goshen Stamping & Tool Co.                                | Goshen, Ind.           | 81312    | Winchester Elec. Div. Litton Ind., Inc.                                                  | Oakville, Conn.             |
| 73899    | JFD Electronics Corp.                                     | Brooklyn, N.Y.         | 81349    | Military Specification                                                                   |                             |
| 73905    | Jennings Radio Mfg. Corp.                                 | San Jose, Cal.         | 81483    | International Rectifier Corp.                                                            | El Segundo, Cal.            |
| 73957    | Groove-Pin Corp.                                          | Ridgefield, N.J.       | 81541    | Airpax Electronics, Inc.                                                                 | Cambridge, Maryland         |
| 74276    | Signalite Inc.                                            | Neptune, N.J.          | 81860    | Barry Controls, Div. Barry Wright Corp.                                                  |                             |
| 74455    | J.H. Winns, and Sons                                      | Winchester, Mass.      |          |                                                                                          |                             |
| 74861    | Industrial Condenser Corp.                                | Chicago, Ill.          | 82042    | Carter Precision Electric Co.                                                            | Watertown, Mass.            |
| 74868    | R.F. Products Division of Amphenol-Borg Electronics Corp. | Danbury, Conn.         | 82047    | Sperit Faraday Inc., Copper Hewitt Electric Div.                                         | Skokie, Ill.                |
| 74970    | E.F. Johnson Co.                                          | Waseca, Minn.          |          |                                                                                          |                             |
| 75042    | International Resistance Co.                              | Philadelphia, Pa.      | 82116    | Electric Regulator Corp.                                                                 | Hoboken, N.J.               |
| 75263    | Keystone Carbon Co., Inc.                                 | St. Marys, Pa.         | 82142    | Jeffers Electronics Division of Speer Carbon Co.                                         | Norwalk, Conn.              |
| 75378    | CTS Knights Inc.                                          | Sandwich, Ill.         |          |                                                                                          |                             |
| 75382    | Kulka Electric Corporation                                | Mt. Vernon, N.Y.       | 82170    | Fairchild Camera & Inst. Corp., Space & Defense Systems Div.                             | Du Bois, Pa.                |
| 75818    | Lenz Electric Mfg. Co.                                    | Chicago, Ill.          | 82209    | Maguie Industries, Inc.                                                                  | Paramus, N.J.               |
| 75915    | Littlefuse, Inc.                                          | Des Plaines, Ill.      | 82219    | Maguie Industries, Inc., Electronic Tube Division                                        | Greenwich, Conn.            |
| 76005    | Lord Mfg. Co.                                             | Erie, Pa.              |          |                                                                                          |                             |
| 76210    | C.W. Marwedel                                             | San Francisco, Cal.    | 82376    | Astron Corp.                                                                             | Emporium, Pa.               |
| 76433    | General Instrument Corp., Micamold Division               |                        | 82389    | Switchcraft, Inc.                                                                        | East Newark, Harrison, N.J. |
|          |                                                           |                        | 82647    | Metals & Controls Inc., Spencer Products                                                 | Chicago, Ill.               |
| 76487    | James Millen Mfg. Co., Inc.                               | Newark, N.J.           |          |                                                                                          |                             |
| 76493    | J.W. Miller Co.                                           | Malden, Mass.          | 82768    | Phillips-Advance Control Co.                                                             | Attleboro, Mass.            |
| 76530    | Cinch-Monadnock, Div. of United Carr Fastener Corp.       | Los Angeles, Cal.      | 82866    | Research Products Corp.                                                                  | Jolet, Ill.                 |
|          |                                                           |                        | 82877    | Research Products Corp.                                                                  | Madison, Wis.               |
| 76545    | Mueller Electric Co.                                      | San Leandro, Cal.      | 82893    | Roltron Mfg. Co., Inc.                                                                   | Woodstock, N.Y.             |
| 76703    | National Union                                            | Cleveland, Ohio        | 83058    | Vector Electronic Co.                                                                    | Glendale, Cal.              |
| 76854    | Oak Manufacturing Co.                                     | Newark, N.J.           | 83086    | Carr Fastener Co.                                                                        | Cambridge, Mass.            |
| 77068    | The Bendix Corp., Electrodynamics Div.                    | Crystal Lake, Ill.     | 83086    | New Hampshire Ball Bearing, Inc.                                                         | Peterborough, N.H.          |
|          |                                                           |                        | 83125    | General Instrument Corp., Capacitor Div.                                                 | Darlington, S.C.            |
| 77075    | Pacific Metals Co.                                        | N. Hollywood, Cal.     |          |                                                                                          |                             |
| 77221    | Phanostran Instrument and Electronic Co.                  | San Francisco, Cal.    | 83148    | ITT Wire and Cable Div.                                                                  | Los Angeles, Cal.           |
|          |                                                           |                        | 83186    | Victory Eng. Corp.                                                                       | Springfield, N.J.           |
| 77252    | Philadelphia Steel and Wire Corp.                         | So. Pasadena, Cal.     | 83298    | Bendix Corp., Red Bank Div.                                                              | Red Bank, N.J.              |
| 77342    | American Machine & Foundry Co. Potter & Brumfield Div.    | Philadelphia, Pa.      | 83315    | Hubbell Corp.                                                                            | Mundelein, Ill.             |
|          |                                                           |                        | 83324    | Rosan Inc.                                                                               | Newport Beach, Cal.         |
| 77630    | TRW Electronic Components Div.                            | Princeton, Ind.        | 83330    | Smith, Herman H., Inc.                                                                   | Brooklyn, N.Y.              |
| 77638    | General Instrument Corp., Rectifier Div.                  | Camden, N.J.           | 83332    | Tech Labs                                                                                | Palisades Park, N.J.        |
|          |                                                           |                        | 83385    | Central Screw Co.                                                                        | Chicago, Ill.               |

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Section VI  
Replaceable Parts

Model 8414A

Table 6-4. Code List of Manufacturers (Cont)

| Code No. | Manufacturer                                            | Address                     | Code No. | Manufacturer                                     | Address               |
|----------|---------------------------------------------------------|-----------------------------|----------|--------------------------------------------------|-----------------------|
| 83501    | Gavitt Wire and Cable Co., Div. of Amerace Corp.        | Brookfield, Mass.           | 94144    | Raytheon Co., Comp. Div., Ind. Comp. Operations  | Quincy, Mass.         |
| 83594    | Burroughs Corp Electronic Tube Div.                     | Plainfield, N.J.            | 94148    | Scientific Electronics Products, Inc.            | Loveland, Colo.       |
| 83740    | Union Carbide Corp. Consumer Prod. Div.                 | New York, N.Y.              | 94154    | Wagner Elect. Corp., Tung-Sol Div.               | Newark, N.J.          |
| 83777    | Model Eng. and Mfg., Inc.                               | Huntington, Ind.            | 94197    | Curtiss-Wright Corp. Electronics Div.            | East Patterson, N.J.  |
| 83821    | Loyd Scruggs Co.                                        | Festus, Mo.                 | 94222    | South Chester Corp.                              | Chester, Pa.          |
| 83942    | Aeronautical Inst. & Radio Co.                          | Lodi, N.J.                  | 94330    | Wire Cloth Products, Inc.                        | Bellwood, Ill.        |
| 84171    | Arco Electronics Inc.                                   | Great Neck, N.Y.            | 94375    | Automatic Metal Products Co.                     | Brooklyn, N.Y.        |
| 84396    | A.J. Glesener Co., Inc.                                 | San Francisco, Cal.         | 94682    | Worcester Pressed Aluminum Corp.                 | Worcester, Mass.      |
| 84411    | TRW Capacitor Div.                                      | Ogallala, Neb.              | 94696    | Magnecraft Electric Co.                          | Chicago, Ill.         |
| 84970    | Sarkes Tarzian, Inc.                                    | Bloomington, Ind.           | 95023    | George A. Philbrick Researchers, Inc.            | Boston, Mass.         |
| 85454    | Boonton Molding Company                                 | Boonton, N.J.               | 95236    | Allies Products Corp.                            | Dania, Fla.           |
| 85471    | A.B. Boyd Co.                                           | San Francisco, Cal.         | 95238    | Continental Connector Corp.                      | Woodside, N.Y.        |
| 85474    | R.M. Bracamonte & Co.                                   | San Francisco, Cal.         | 95263    | Leecraft Mfg. Co., Inc.                          | Long Island, N.Y.     |
| 85660    | Koiled Kords, Inc.                                      | Hamden, Conn.               | 95265    | National Coil Co.                                | Sheridan, Wyo.        |
| 85911    | Seamless Rubber Co.                                     | Chicago, Ill.               | 95275    | Vitramon, Inc.                                   | Bridgeport, Conn.     |
| 86174    | Fafnir Bearing Co.                                      | Los Angeles, Calif.         | 95348    | Gordos Corp.                                     | Bloomfield, N.J.      |
| 86197    | Clifton Precision Products Co., Inc.                    | Clifton Heights, Pa.        | 95354    | Methode Mfg. Co.                                 | Rolling Meadows, Ill. |
| 86579    | Precision Rubber Products Corp.                         | Dayton, Ohio                | 95566    | Arnold Engineering Co.                           | Marengo, Ill.         |
| 86684    | Radio Corp. of America, Electronic Comp. & Devices Div. | Harrison, N.J.              | 95712    | Dage Electric Co., Inc.                          | Franklin, Ind.        |
| 86928    | Seastrom Mfg. Co.                                       | Glendale, Cal.              | 95984    | Siemon Mfg. Co.                                  | Wayne, Ill.           |
| 87034    | Marco Industries                                        | Anaheim, Cal.               | 95987    | Weckesser Co.                                    | Chicago, Ill.         |
| 87216    | Philco Corporation (Lansdale Division)                  | Lansdale, Pa.               | 96067    | Microwave Assoc., West Inc.                      | Sunnyvale, Cal.       |
| 87473    | Western Fibrous Glass Products Co.                      | San Francisco, Cal.         | 96095    | Hi-Q Div. of Aerovox Corp.                       | Olean, N.Y.           |
| 87664    | Van Waters & Rogers Inc.                                | San Francisco, Cal.         | 96256    | Thordarson-Meissner Inc.                         | Mt. Carmel, Ill.      |
| 87930    | Tower Mfg. Corp.                                        | Providence, R.I.            | 96296    | Solar Manufacturing Co.                          | Los Angeles, Cal.     |
| 88140    | Cutler-Hammer, Inc.                                     | Lincoln, Ill.               | 96396    | Microswitch, Div. of Minn.-Honeywell             | Freeport, Ill.        |
| 88220    | Gould-National Batteries, Inc.                          | St. Paul, Minn.             | 96330    | Carlton Screw Co.                                | Chicago, Ill.         |
| 88698    | General Mills, Inc.                                     | Buffalo, N.Y.               | 96341    | Microwave Associates, Inc.                       | Burlington, Mass.     |
| 89231    | Graybar Electric Co.                                    | Oakland, Cal.               | 96501    | Excel Transformer Co.                            | Oakland, Cal.         |
| 89473    | G.E. Distributing Corp.                                 | Schenectady, N.Y.           | 96508    | Xcelite Inc.                                     | Orchard Park, N.Y.    |
| 89665    | United Transformer Co.                                  | Chicago, Ill.               | 96733    | San Fernando Elect. Mfg. Co.                     | San Fernando, Cal.    |
| 90030    | United Shoe Machinery Corp.                             | Beverly, Mass.              | 96881    | Thomson Ind. Inc.                                | Long Island, N.Y.     |
| 90179    | U S Rubber Co., Consumer Ind. & Plastics Prod. Div.     | Passaic, N.J.               | 97464    | Industrial Retaining Ring Co.                    | Irvine, N.J.          |
| 90763    | United Carr Fastener Corp                               | Chicago, Ill.               | 97539    | Automatic & Precision Mfg.                       | Englewood, N.J.       |
| 90970    | Bearing Engineering Co.                                 | San Francisco, Cal.         | 97979    | Reon Resistor Corp.                              | Yonkers, N.Y.         |
| 91146    | ITT Cannon Elect. Inc., Salem Div.                      | Salem, Mass.                | 97983    | Litton System Inc., Adler-Westrex Commun. Div.   | New Rochelle, N.Y.    |
| 91260    | Connor Spring Mfg. Co.                                  | San Francisco, Cal.         | 98141    | R-Tronics, Inc.                                  | Jamaica, N.Y.         |
| 91345    | Miller Dial & Nameplate Co.                             | El Monte, Cal.              | 98159    | Rubber Teck, Inc.                                | Gardena, Cal.         |
| 91418    | Radio Materials Co.                                     | Chicago, Ill.               | 98220    | Hewlett-Packard Co., Moseley Div.                | Pasadena, Cal.        |
| 91506    | Augat Inc.                                              | Attleboro, Mass.            | 98278    | Microdot, Inc.                                   | So. Pasadena, Cal.    |
| 91637    | Dale Electronics, Inc.                                  | Columbus, Nebr.             | 98291    | Sealectro Corp.                                  | Mamaronech, N.Y.      |
| 91662    | Elco Corp.                                              | Willow Grove, Pa.           | 98376    | Zero Mfg. Co.                                    | Burbank, Cal.         |
| 91737    | Gremar Mfg. Co., Inc.                                   | Wakefield, Mass.            | 98410    | Etc Inc.                                         | Cleveland, Ohio       |
| 91827    | K F Development Co.                                     | Redwood City, Cal.          | 98731    | General Mills Inc., Electronics Div.             | Minneapolis, Minn.    |
| 91886    | Malco Mfg. Co., Inc.                                    | Chicago, Ill.               | 98734    | Paeco Div. of Hewlett-Packard Co.                | Palo Alto, Cal.       |
| 91929    | Honeywell Inc., Micro Switch Div.                       | Freeport, Ill.              | 98821    | North Hills Electronics, Inc.                    | Glen Cove, N.Y.       |
| 91961    | Nahm-Bros, Spring Co.                                   | Oakland, Cal.               | 98978    | International Electronic Research Corp.          | Burbank, Cal.         |
| 92180    | Tru-Connector Corp.                                     | Peabody, Mass.              | 99109    | Columbia Technical Corp.                         | New York, N.Y.        |
| 92367    | Elgeet Optical Co., Inc.                                | Rochester, N.Y.             | 99313    | Varian Associates                                | Palo Alto, Cal.       |
| 92607    | Tensolite Insulated Wire Co., Inc.                      | Tarrytown, N.Y.             | 99378    | Atlee Corp.                                      | Winchester, Mass.     |
| 92702    | IMC Magnetics Corp.                                     | Westbury, Long Island, N.Y. | 99515    | Marshall Ind., Capacitor Div.                    | Monrovia, Cal.        |
| 92966    | Hudson Lamp Co.                                         | Kearney, N.J.               | 99707    | Control Switch Division, Controls Co. of America | El Segundo, Cal.      |
| 93332    | Sylvania Electric Prod. Inc., Semiconductor Div.        | Woburn, Mass.               | 99800    | Delevan Electronics Corp.                        | East Aurora, N.Y.     |
| 93369    | Robbins & Myers Inc.                                    | Pallisades Park, N.J.       | 99848    | Wilco Corporation                                | Indianapolis, Ind.    |
| 93410    | Stemco Controls, Div. of Essex Wire Corp.               | Mansfield, Ohio             | 99928    | Branson Corp.                                    | Whippany, N.J.        |
| 93632    | Waters Mfg. Co.                                         | Culver City, Cal.           | 99934    | Rembrandt, Inc.                                  | Boston, Mass.         |
| 93929    | G.V. Controls                                           | Livingston, N.J.            | 99942    | Hoffman Electronics Corp., Semiconductor Div.    | El Monte, Cal.        |
| 94137    | General Cable Corp.                                     | Bayonne, N.J.               | 99957    | Technology Instrument Corp. of Calif.            | Newbury Park, Cal.    |

The following HP Vendors have no number assigned in the latest supplement to the Federal Supply Code for Manufacturers Handbook.

|       |                                       |                            |
|-------|---------------------------------------|----------------------------|
| 0000F | Malco Tool and Die                    | Los Angeles, Calif.        |
| 0000Z | Willow Leather Products Corp.         | Newark, N.J.               |
| 000AB | ETA                                   | England                    |
| 000BB | Precision Instrument Components Co.   | Van Nuys, Cal.             |
| 000CS | Hewlett-Packard Co., Colorado Springs | Colorado Springs, Colorado |

|       |                           |                   |
|-------|---------------------------|-------------------|
| 000MM | Rubber Eng. & Development | Hayward, Cal.     |
| 000NN | A "N" D Mfg. Co.          | San Jose, Cal.    |
| 000QQ | Cooltron                  | Oakland, Cal.     |
| 000WW | California Eastern Lab    | Burlington, Cal.  |
| 000YY | S.K. Smith Co.            | Los Angeles, Cal. |

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## SECTION VII

### MANUAL CHANGES

#### 7-1. INTRODUCTION

7-2. This section contains information for adapting this manual to instruments for which the content does not apply directly. In addition, information about recommended modifications for improvements to the instruments is provided.

#### 7-3. MANUAL CHANGES

7-4. To adapt this manual to your instrument, refer to Table 7-1 and make all of the manual changes listed opposite your instrument serial number.

7-5. If your instrument and serial number is not listed on the title page of this manual or in Table

7-1 below, it may be documented in a yellow MANUAL CHANGES supplement. For additional important information concerning serial number coverage refer to INSTRUMENTS COVERED BY MANUAL in Section I.

7-6. Some schematic diagrams may contain a “dagger” symbol near components which have changes or have been added during the life of the instrument. The “dagger” refers to Table 7-2, Summary of Changes by Component. Information from this table in conjunction with information from Table 7-1 may be used to determine if the change applies to the instrument being serviced.

Table 7-1. Manual Changes by Serial Number

| Serial Prefix or Number | Make Manual Changes | Serial Prefix or Number | Make Manual Changes |
|-------------------------|---------------------|-------------------------|---------------------|
| 936-                    | A, B                |                         |                     |
| 940-                    | B                   |                         |                     |
|                         |                     |                         |                     |

► NEW ITEM

#### CHANGE A

Page 6-4, Table 6-2:

Change A2C14 and A2C36 to HP Part No. 0160-2204, C: FXD MICA 100PF 5%.

Page 6-5, Table 6-2:

Change A2L1 and A2L7 to HP Part No. 9100-1664, COIL/CHOKE 3000 UH 5%.

Page 8-13, Figure 8-14:

Change A2C14 and A2C36 to 100 pF.

Change A2L1 and A2L7 to 3 mH.

#### CHANGE B

Page 6-3, Table 6-2:

Delete A1R42 through A1R44.

Page 8-17, Figure 8-18:

Delete A1R42 through A1R44.

Table 7-2. Summary of Changes by Component

| CHANGES                                                                             | A1     | A2                                    | A3 | A4 | Chassis (No Prefix) |
|-------------------------------------------------------------------------------------|--------|---------------------------------------|----|----|---------------------|
| A                                                                                   |        | C14 ②<br>C36<br>L1, 7                 |    |    |                     |
| B                                                                                   | R42-44 | Q7, 8, 11, ①<br>12, 22, 23,<br>26, 27 |    |    |                     |
| <sup>1</sup> Replace with new part.<br><br><sup>2</sup> Replace with original part. |        |                                       |    |    |                     |



Table 8-1. Recommended Test Equipment

| Item                                                                                                                                                                                                                                                                                          | Critical Specifications                                                                                                                            | Recommended HP Model                             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| Oscillator                                                                                                                                                                                                                                                                                    | Frequency Range: 280 ( $\pm 50$ ) kHz and 1 ( $\pm 0.1$ ) kHz<br>Output Level: variable from 0 to 3.0 Vrms<br>Output Impedance: 50 to 600 ohms     | 200CD, 651A                                      |
| DC Power Supply                                                                                                                                                                                                                                                                               | Output: -5 Vdc                                                                                                                                     | 6213A                                            |
| Oscilloscope                                                                                                                                                                                                                                                                                  | Vertical:<br>Minimum bandwidth 5 MHz<br>Minimum sensitivity 10 mV/cm<br>Input: dc and ac<br>Horizontal:<br>Range: 1 $\mu$ sec/cm to 5 $\mu$ sec/cm | 180A with 1801A and 1821A                        |
| Network Analyzer                                                                                                                                                                                                                                                                              | No Substitute May be Used.                                                                                                                         | 8410A with 8411A or 8407A                        |
| Sweep Oscillator                                                                                                                                                                                                                                                                              | Frequency Range: Any frequency within the operating range of the Network Analyzer.                                                                 | 8690A with RF unit as required (see Note 1)      |
| 20-dB Attenuator                                                                                                                                                                                                                                                                              | Impedance: 50 ohms nominal<br>Attenuation: 20 dB $\pm 3$ dB<br>SWR: 1.3 max (1 kHz and 280 kHz)<br>Connector: BNC                                  | 8491A with N to BNC adapters (see Note 2)        |
| Transducer                                                                                                                                                                                                                                                                                    | Frequency Range: Same as Sweep Oscillator                                                                                                          | 8740A, 8741A, 8742A, 8743A or 8745A (see Note 3) |
| Service Cable (supplied with 8410A or 8407A)                                                                                                                                                                                                                                                  | No Substitute May be Used                                                                                                                          | HP Part No. 08410-6032                           |
| High Voltage DCVM                                                                                                                                                                                                                                                                             | Range: 0 to 6 kV<br>Accuracy: $\pm 10\%$ of reading<br>Input Impedance: $\geq 12$ G ohms                                                           | 410B with 11044A voltage divider probe.          |
| <p><sup>1</sup>For 8407A Network Analyzers Model 8601A Sweep Oscillator may be used.</p> <p><sup>2</sup>Oscilloscope 10:1 divider probe, such as HP Model 10003A may be used in place of 20-dB attenuator.</p> <p><sup>3</sup>For 8407A Network Analyzers use HP Model 11561A or BNC Tee.</p> |                                                                                                                                                    |                                                  |

## SECTION VIII SERVICE

### 8-1. INTRODUCTION.

8-2. This section contains principles of operation, circuit descriptions, troubleshooting procedures, schematic diagrams and repair procedures.

### 8-3. PRINCIPLES OF OPERATION.

8-4. A description of the simplified block diagram and general principles of operation are presented on the first foldout. A detailed block diagram description is presented on the back of the foldout preceding the diagram. Schematic circuit descriptions are given on the back of the foldout preceding each schematic diagram.

### 8-5. TROUBLESHOOTING.

8-6. An equipment setup and preliminary instructions for all troubleshooting procedures are given in Figure 8-4. Troubleshooting procedures for the block diagram and each schematic are on the back of the foldout preceding the block diagram and each schematic.

### 8-7. RECOMMENDED TEST EQUIPMENT.

8-8. The test instruments and accessories required for troubleshooting are listed in Table 8-1. Test instruments other than those listed can be used provided their performance equals or exceeds the Critical Specifications listed.

### 8-9. REPAIR.

#### 8-10. Part Location Aids.

8-11. The locations of adjustments, chassis-mounted parts and major assemblies are shown on the last foldout. The locations of individual components mounted on a printed circuit board are shown opposite the related schematic diagram. The part reference designator may be found from the schematic diagram, then located on the board.

#### 8-12. Circuit Board Repair.

8-13. The printed circuit boards in the 8414A are of the plated-through type consisting of metallic

conductors bonded to both sides of insulating material. Soldering can be done from either side of the board with equally good results. Table 8-2 lists required tools and materials. Following are recommendations and precautions pertinent to printed circuit repair work.

a. Avoid unnecessary component substitution; it can result in damage to the circuit board and adjacent components.

b. Do not use a high-power soldering iron. Excessive heat may lift a conductor or damage the board.

c. Use a suction device (Table 8-2) or wooden toothpick to remove solder from component mounting holes. *Do not use a sharp metal object such as an awl or twist drill for this purpose. Sharp objects may damage the plated-through conductor.*

d. After soldering, remove excess flux from the soldered area and apply a protective coating to prevent contamination and corrosion. See Table 8-2 for recommendations.

8-14. A broken or burned section of conductor can be repaired by bridging the damaged section with a length of tinned copper wire. Allow adequate overlap and remove any varnish from the conductor before soldering wire into place.

#### 8-15. Component Replacement.

8-16. A general procedure for replacing a component is as follows:

a. Remove defective component from circuit board.

b. Remove solder from mounting holes using a suction desoldering aid (Table 8-2) or wooden toothpick.

c. Shape leads or replacement component to match mounting hole spacing.

d. Insert component leads into mounting holes and position component as original was posi-

Table 8-2. Printed Circuit Soldering Equipment

| Item                                  | Use                                                                                    | Specification                                                                         | Item Recommended                                                                             |
|---------------------------------------|----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| Soldering Tool                        | Soldering<br>Unsoldering                                                               | Wattage Ratings: 37.5<br>Tip Temp: 750 — 800° F<br>Tip Size: 1/8" OD                  | Ungar #776 Handle with<br>Ungar #1237 Heating<br>Unit                                        |
| Soldering Tip<br>general pur-<br>pose | Soldering<br>Unsoldering                                                               | Shape: chisel<br>Size: 1/8"                                                           | Ungar #PL113                                                                                 |
| De-soldering<br>aid                   | Unsoldering multiconnec-<br>tion components (e.g.,<br>sockets)                         | Suction device to remove<br>molten solder from<br>connection                          | Soldapullt by the Edsyn<br>Company, Arleta,<br>California                                    |
| Resin (flux)<br>solvent               | Remove excess flux from<br>soldered area before appli-<br>cation of protective coating | Must not dissolve etched<br>circuit base board material<br>or conductor bonding agent | Freon<br>Acetone<br>Lacquer Thinner<br>Isopropyl Alcohol (100%<br>dry)                       |
| Solder                                | Component Replacement<br>Circuit Board repair<br>Wiring                                | Resix (flux) core, high tin<br>content (60/40 tin/lead), 18<br>gauge (SWG) preferred  |                                                                                              |
| Protective<br>Coating                 | Contamination, corrosion<br>protection after soldering                                 | Good electrical insulation,<br>corrosion-prevention prop-<br>erties                   | GE DR1— FILM 88,<br>General Electric Co.,<br>Silicone Products Dept.,<br>Waterford, New York |

tioned. *Do not force leads of replacement component into mounting holes.* Sharp lead ends may damage plated-through conductor.

#### Note

Axial lead components, such as resistors and tubular capacitors, can be replaced without unsoldering. Clip leads near body of defective component, remove component and straighten leads left in board. Wrap leads of replacement component one turn around original leads. Solder wrapped connection and clip off excess lead.

#### 8-17. Transistor Replacement.

8-18. A general procedure for replacing a transistor is as follows:

- a. Do not apply excessive heat. See Table 8-2 for soldering tool specifications.

- b. Use a heat sink such as pliers or hemostat between transistor body and hot soldering iron.

- c. When installing a replacement transistor, ensure sufficient lead length to dissipate heat of soldering by maintaining about the same length of exposed lead as used for original transistor.

#### 8-19. Diode Replacement.

8-20. Solid state diodes are in many physical forms. This sometimes results in confusion as to which lead or connection is for the cathode (negative) or anode (positive), since not all diodes are marked with the standard symbols. Figure 8-1 shows examples of some diode marking methods. If doubt exists as to polarity, an ohmmeter may be used to determine the proper connection. It is necessary to know the polarity of the ohms lead with respect to the common lead for the ohmmeter used. Ohms lead polarities for some common ohmmeters are shown in Table 8-3. When the ohm-

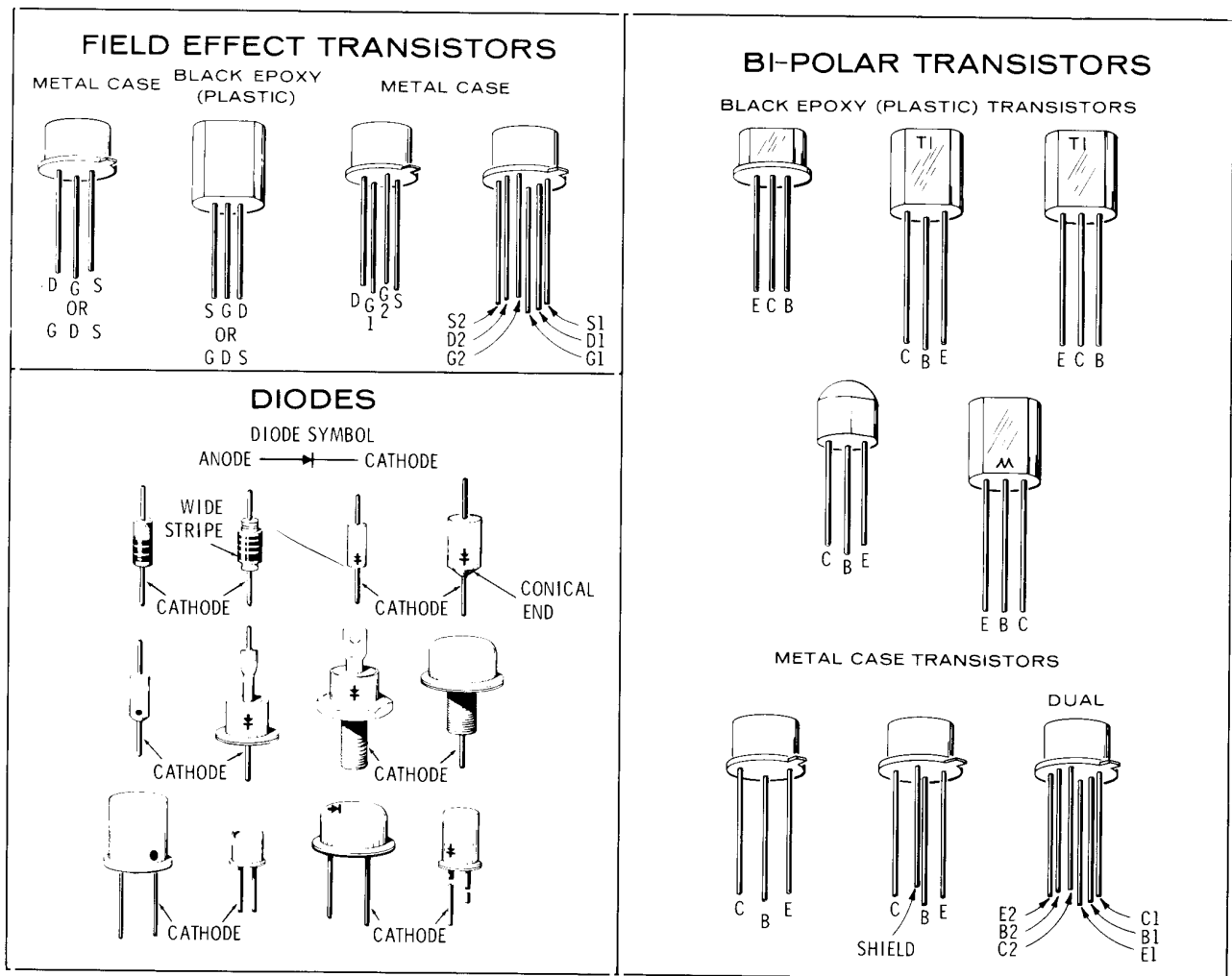


Figure 8-1. Examples of Diode and Transistor Marking Methods

meter indicates the least diode resistance, the cathode of the diode is connected to the ohmmeter lead which is negative with respect to the other lead.

#### Note

Diode replacement instructions are the same as those for transistor replacement.

### 8-21. SCHEMATIC DIAGRAMS.

8-22. The schematic diagrams in this section represent the circuits electrically. They are not wiring diagrams, though wire colors are given where practical.

8-23. The circuits are arranged according to signal flow; consequently, some switch and circuit assemblies may be shown in part on more than one diagram. If so, the reference designation is preceded by P/O, for "Part of", and is followed by a notation of the number of parts into which the assembly has been divided.

8-24. The large numbers in the lower right corners of the schematics are the schematic numbers. These numbers are used to cross reference connections between schematics.

8-25. Some of the general information obtainable from the schematics is shown in Figure 8-2. Notes

Table 8-3. Ohmmeters Used for Transistor Testing

| Ohmmeter           | Range(s)                                           | Open Circuit Voltages                | Short Circuit Current                                               | Lead                      |          |
|--------------------|----------------------------------------------------|--------------------------------------|---------------------------------------------------------------------|---------------------------|----------|
|                    |                                                    |                                      |                                                                     | Color                     | Polarity |
| HP 412A<br>HP 427A | R x 1K<br>R x 10K<br>R x 100K<br>R x 1M<br>R x 10M | 1.0V<br>1.0V<br>1.0V<br>1.0V<br>1.0V | 1 mA<br>100 $\mu$ A<br>10 $\mu$ A<br>1 $\mu$ A<br>0.1 $\mu$ A       | Red<br>Black              | +<br>—   |
| HP 410C            | R x 1K<br>R x 10K<br>R x 100K<br>R x 1M<br>R x 10M | 1.3V<br>1.3V<br>1.3V<br>1.3V<br>1.3V | 0.57 mA<br>57 $\mu$ A<br>5.7 $\mu$ A<br>0.5 $\mu$ A<br>0.05 $\mu$ A | Red<br>Black              | +<br>—   |
| HP 410B            | R x 100<br>R x 1K<br>R x 10K<br>R x 100K<br>R x 1M | 1.1V<br>1.1V<br>1.1V<br>1.1V<br>1.1V | 1.1 mA<br>110 $\mu$ A<br>11 $\mu$ A<br>1.1 $\mu$ A<br>0.11 $\mu$ A  | Black<br>Red              | +<br>—   |
| Simpson 260        | R x 100                                            | 1.5V                                 | 1 mA                                                                | Red<br>Black              | +<br>—   |
| Simpson 269        | R x 1K                                             | 1.5V                                 | 0.82 mA                                                             | Black<br>Red              | +<br>—   |
| Triplet 630        | R x 100<br>R x 1K                                  | 1.5V<br>1.5V                         | 3.25 mA<br>325 $\mu$ A                                              | Varies with Serial Number |          |
| Triplet 310        | R x 10<br>R x 100                                  | 1.5V<br>1.5V                         | 750 $\mu$ A<br>75 $\mu$ A                                           |                           |          |

and explanations of symbols pertaining to all the diagrams are contained in Figure 8-3. Notes about specific components, circuits or conditions are given on the diagram to which they apply.

8-26. As an aid to finding components and assemblies in the set of diagrams, each diagram has a box labelled "Reference Designations" that contains all the reference designations appearing on the diagram.

Table 8-4. Out-of-Circuit Transistor Testing

| Transistor Type |              | Connect Ohmmeter |                  | Measure Resistance (Ohms)   |
|-----------------|--------------|------------------|------------------|-----------------------------|
|                 |              | Positive Lead to | Negative Lead to |                             |
| PNP Germanium   | Small Signal | emitter          | base*            | 200–250                     |
|                 |              | emitter          | collector        | 10K–100K                    |
|                 | Power        | emitter          | base*            | 30–50                       |
|                 |              | emitter          | collector        | several hundred             |
| PNP Silicon     | Small Signal | emitter          | base*            | 10K–100K                    |
|                 |              | emitter          | collector        | Very high (might read open) |
| NPN Silicon     | Small Signal | base             | emitter          | 1K–3K                       |
|                 |              | collector        | emitter          | Very high (might read open) |
|                 | Power        | base             | emitter          | 200–1000                    |
|                 |              | collector        | emitter          | High, often greater than 1M |

\*To test for transistor action, add collector-base short. Measured resistance should decrease

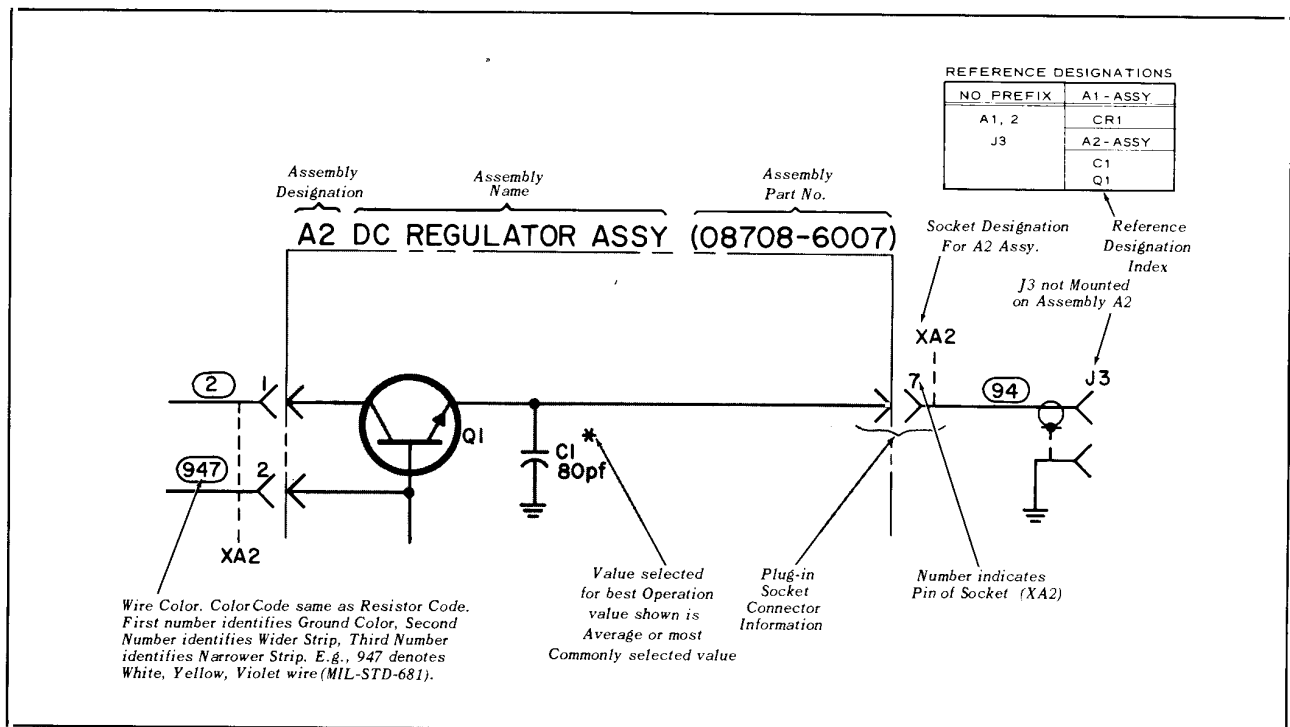


Figure 8-2. General Information on Schematic Diagrams

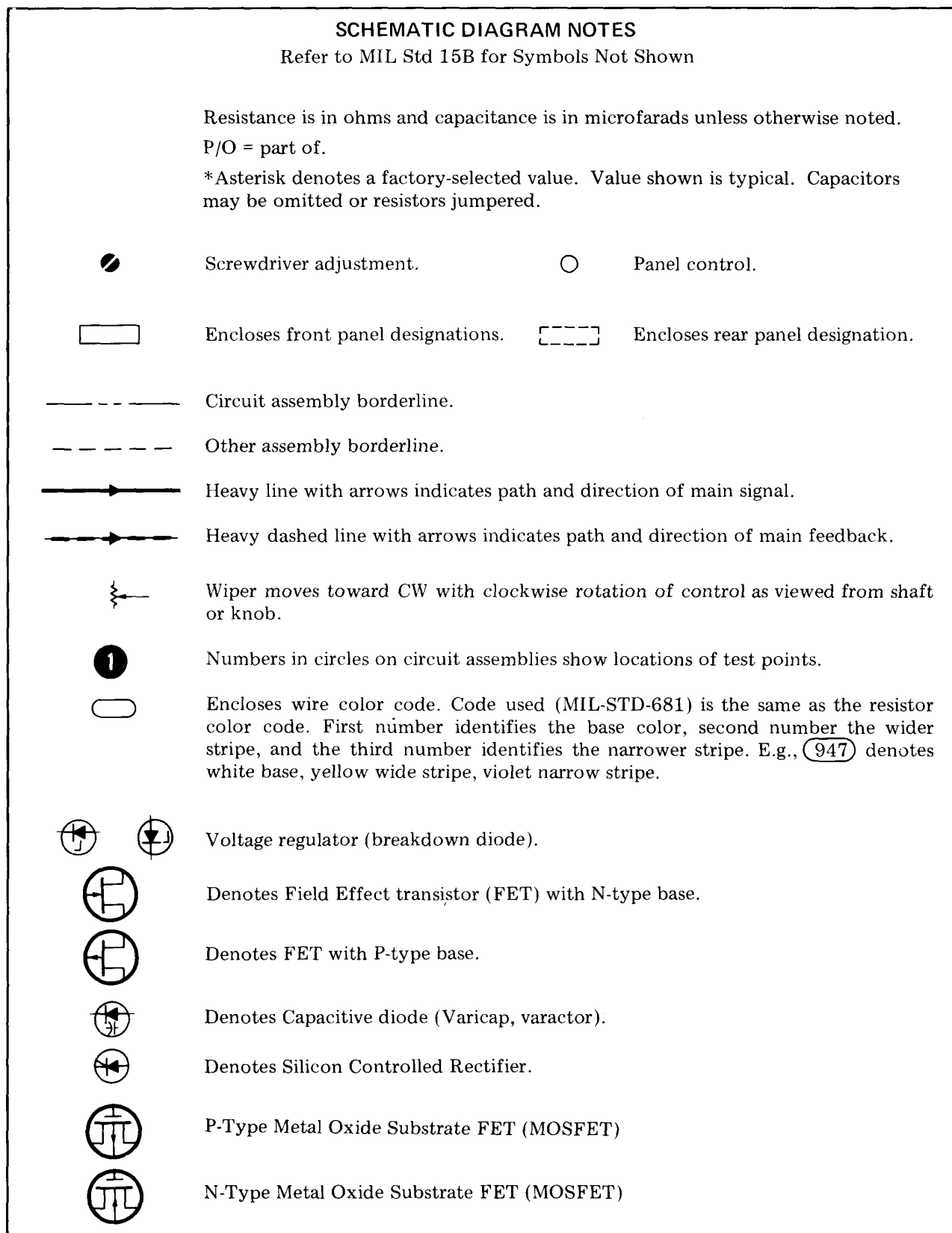


Figure 8-3. Schematic Diagram Notes

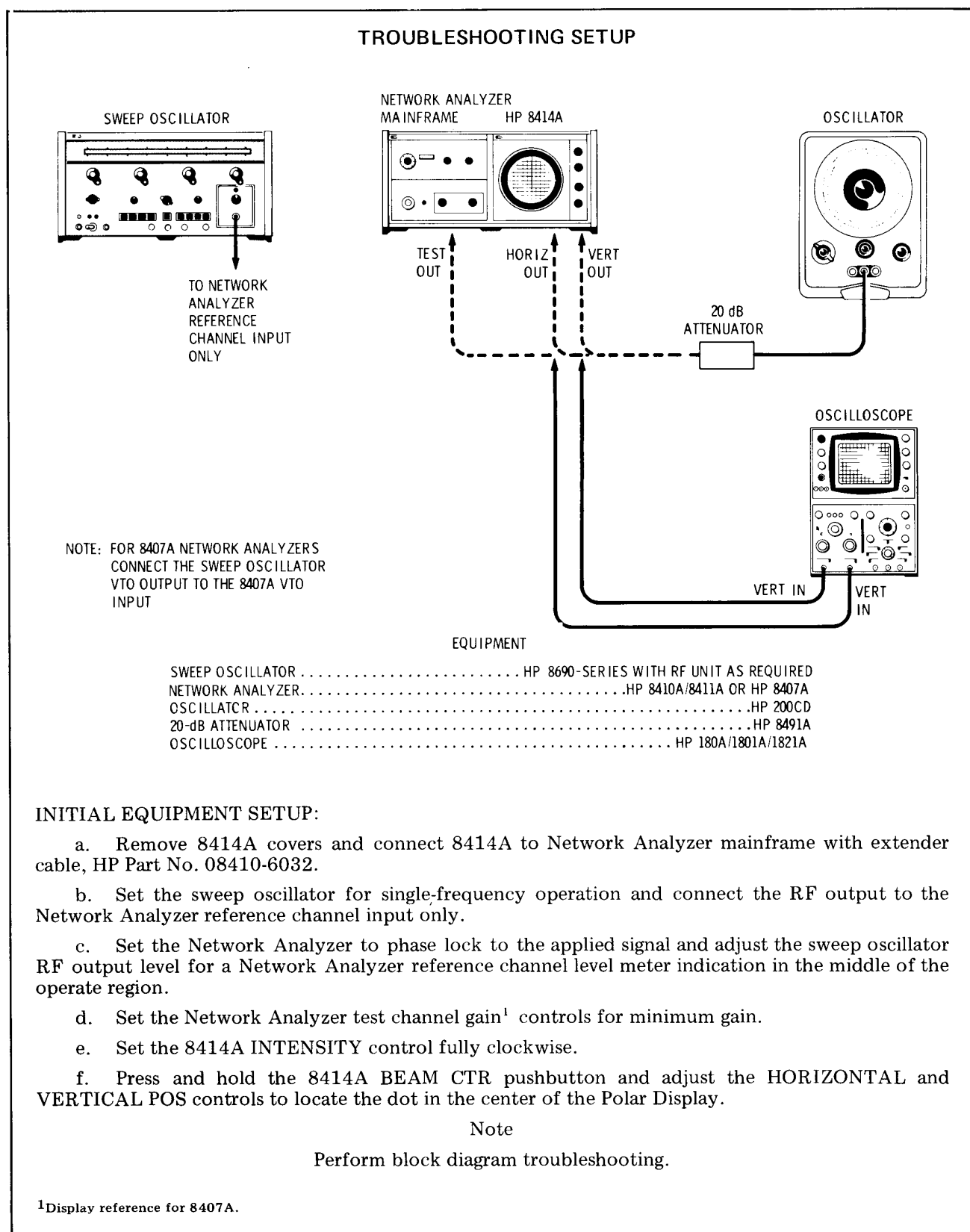


Figure 8-4. Setup for Troubleshooting



### HOW TWO SINE WAVES ARE CONVERTED TO A POLAR DISPLAY

The Model 8414A Polar Display provides a polar plot of the relative magnitude and phase of the signals applied to the Network Analyzer. Two signals from the Network Analyzer mainframe, a test signal and a phase reference signal, are applied to the 8414A. The phase reference signal alternately gates on two bridge detectors a  $\sin \phi$  detector and a  $\cos \phi$  detector. The test signal divides into two signals. One of these signals is shifted in phase by 180 degrees and fed to the  $\cos \phi$  detector. The other signal is shifted in phase by -90 degrees and fed to the  $\sin \phi$  detector. Each detector produces an output proportional to the test signal amplitude and phase relationship between the test signal and phase reference signal. The detector output signals are converted to deflection signals which are applied to the CRT, producing a polar display.

An understanding of the signal processing may be obtained by discussing the trigonometric relationship between signals. Begin by assuming two sine-wave signals, a reference signal, and a test signal which leads the reference signal by some phase angle  $\phi$ . (See figure 8-5.) For this discussion we will assume that the angle  $\phi$  is approximately 45 degrees; however, it may be any angle.

The sine-wave relationship in Figure 8-5 may be converted to a polar relationship as shown in Figure 8-6 by laying out the 360 degrees in a circle and projecting the amplitude. The reference and

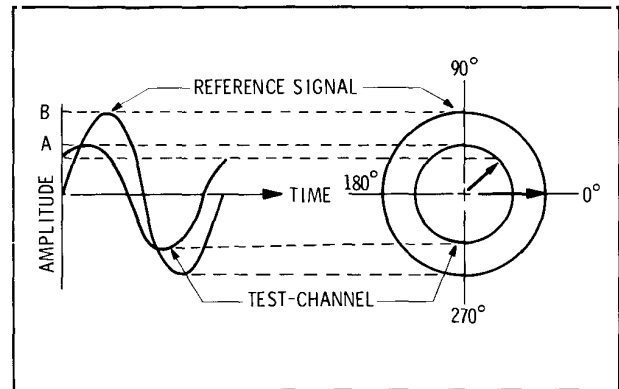


Figure 8-6. Conversion of Typical Time-Amplitude Graph to Polar Graph

test signal vectors are shown on the polar graph at zero time.

Note that the reference signal starts at zero and the test signal leads it by an angle  $\phi$ . As time progresses, the two polar vectors rotate in the counter-clockwise direction. Since both the reference and the test signals are at the same frequency, their vectors rotate at the same rate, always separated by an angle  $\phi$ ; therefore, angle  $\phi$  or phase is measured with respect to the reference signal.

The Polar Display must resolve the vector of the test signal shown in Figure 8-7 into a similar form

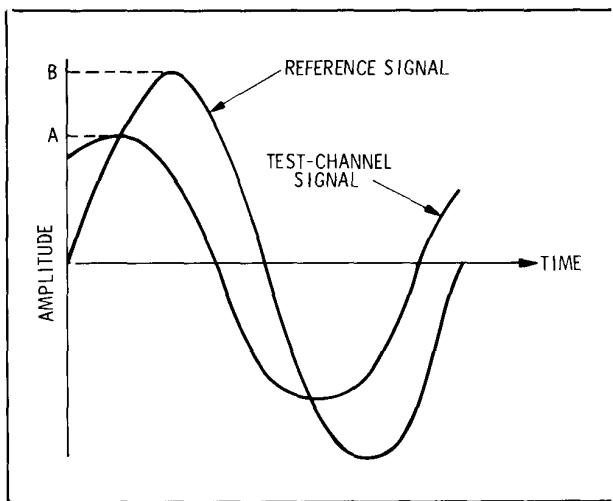


Figure 8-5. Phase and Amplitude Relationship of Typical Reference and Test Signals

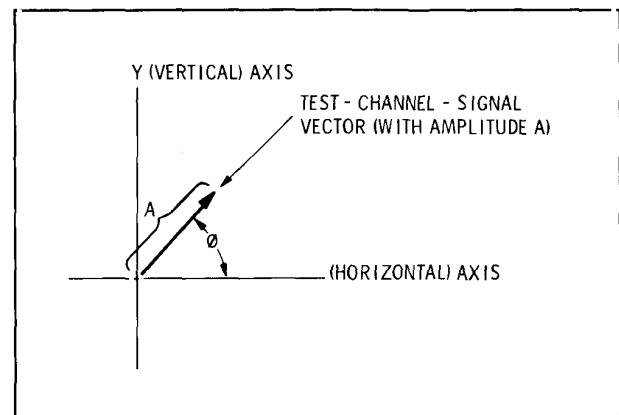


Figure 8-7. Polar Vector of Test Signal

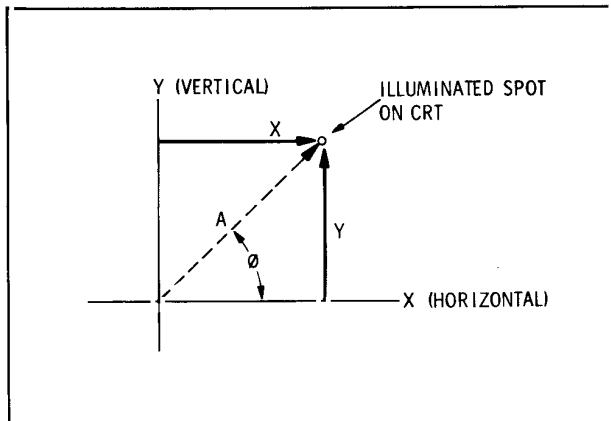


Figure 8-8. Horizontal and Vertical Vectors Required to Deflect CRT Beam

that can be displayed on the CRT. This is done by producing an illuminated spot on the CRT where the arrowhead of the vector would appear. (See Figure 8-8.) This can be interpreted into amplitude ( $A$ ) and phase ( $\phi$ ) by the use of the built-in polar graph on the face of the CRT.

To produce the illuminated spot on the CRT, the amplitude and phase of the polar signal must be resolved into X (horizontal) and Y (vertical) rectangular components as shown in Figure 8-8. These X and Y signals are applied to the horizontal and vertical deflection plates producing a spot on the CRT representing the arrowhead of the vector.

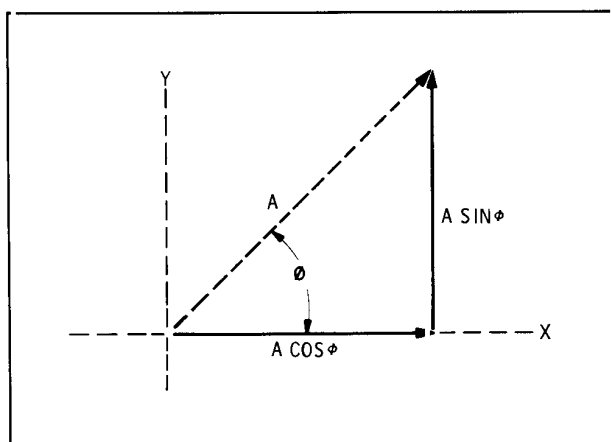


Figure 8-9. Vector Graph of a Typical Test Signal

Conversion from the two signals applied to the input of the Polar Display to the rectangular X-Y signal is accomplished by a 90 degree phase-shifter and two phase-detector circuits. To understand the operation of these circuits a brief discussion of the trigonometry used is presented. Figure 8-9 shows a vector diagram in the form of a right triangle of the signals discussed. From trigonometric relationships in a right triangle:

$$\cos \phi = \frac{\text{Adjacent Side}}{\text{Hypotenuse}} = \frac{\text{X Component}}{A};$$

therefore;

$$\text{X Component} = A \cos \phi.$$

Also,

$$\sin \phi = \frac{\text{Opposite Side}}{\text{Hypotenuse}} = \frac{\text{Y Component}}{A};$$

therefore,

$$\text{Y Component} = A \sin \phi.$$

The  $\sin \phi$  detector circuit produces a voltage with the value of  $A \sin \phi$ . This voltage is amplified and applied to the Y-axis or vertical deflection plates. The  $\cos \phi$  detector similarly produces a voltage that corresponds to the value of  $A \cos \phi$  which is amplified and applied to the X-axis or horizontal deflection plates.

The foregoing discussion explains the method of developing a spot on the CRT that represents the behavior of a device under test at one frequency. During swept-frequency operation, the device under test reacts differently as the frequency is changed. This causes a continuous trace to be produced on the CRT. This trace may be interpreted as follows. Amplitude is proportional to distance from the center of the CRT, phase can be read directly from the built-in graticule and frequency is indicated by marker pips superimposed on the trace through the intensity-modulator circuit. Marker signals applied to this circuit from a Sweep Oscillator cause a bright pip on the trace. In this manner specific frequencies may be located on the CRT display.

## SIMPLIFIED BLOCK DIAGRAM DESCRIPTION

### Test-Channel Amplitude and Phase Reference Signal Inputs.

A 278-kHz test-channel amplitude signal and a 278-kHz phase-reference signal are obtained from the Network Analyzer mainframe. The test-channel signal passes through a preamplifier and divides into two signal paths. One signal is shifted by 90 degrees and fed to the sine  $\phi$  detector. The other signal is fed to a cosine  $\phi$  detector. The 278-kHz phase-reference signal is fed to a phase splitter-limiter which produces two signals 180 degrees apart. These two signals are fed to both the sine  $\phi$  detector and the cosine  $\phi$  detector.

### Sin $\phi$ and Cos $\phi$ Detectors.

The sine  $\phi$  and cosine  $\phi$  detectors are balanced modulator phase detectors. The signals from the phase splitter-limiter turn the detectors on one at a time during alternate half cycles of the turn-on signal. Any signal appearing at a detector's input when it is turned on will be passed through the detector and the detector's output capacitor will charge to the average of the signal passed through the detector. When the input signal is in-phase with the turn-on signal the detector's output is maximum positive. When the input signal is 180 degrees out of phase with the turn-on signal the detector's output is maximum negative. When the input signal is exactly  $\pm 90$  degrees with respect to the turn-on signal the average of the detector's output signal is zero. Therefore, a detector's output can vary from a maximum positive (zero degree phase difference) to a maximum negative (180 degree phase difference) and back to a maximum positive (360 degree phase difference). The magnitude of the maximum positive and negative detector output voltages is directly proportional to the amplitude of the input signal. Because the signal to the sine  $\phi$  detector is shifted -90 degrees, the output of the sine  $\phi$  detector is equal to the amplitude of its input signal times the sine of the angle between the reference and test channel input signals ( $A \sin \phi$ ), and the

output of the cosine  $\phi$  detector is equal to the amplitude of its input signal times the cosine of the angle between the reference and test channel input signals ( $A \cos \phi$ ).

### Vertical and Horizontal Deflection Amplifiers.

The sine  $\phi$  detector's output is amplified and fed to the CRT's vertical deflection plates. The signals applied to the deflection plates produce a polar display of the relative magnitude and phase of the signals applied to the Network Analyzer.

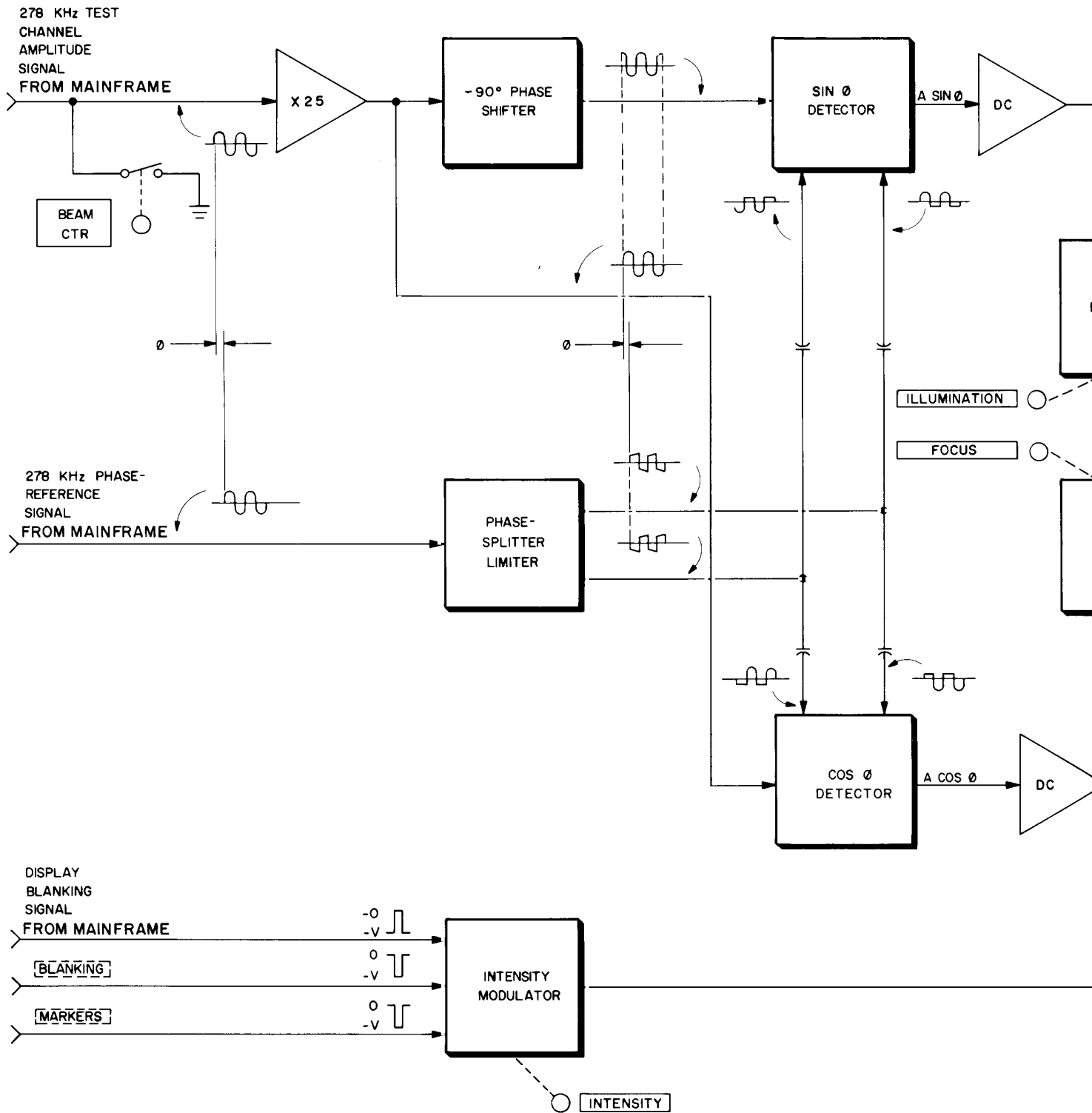
### Intensity Modulator.

The Intensity Modulator controls the CRT grid to cathode bias. Intensity Modulator input signals cause the CRT's electron beam to be turned off for blanking or intensified for frequency markers.

There are three signal inputs to the intensity modulator: one from the Network Analyzer mainframe which unblanks the CRT (8410A Network Analyzers unblank the CRT only when the Network Analyzer is phase locked); the second, a rear-panel connector which may be connected to the sweep oscillator blanking output to blank the display during sweep retrace; the third, another rear-panel connector which may be connected to a sweep oscillator frequency marker output to display frequency marks on the display by brightening the display at the point which represents the frequency of interest.

### Power Supplies.

The 8414A obtains power from the Network Analyzer mainframe through the rear connector. The mainframe furnishes +20 volts and -20 volts regulated which is used for low voltage stages and which provides primary power for the 8414A high voltage power supply. The mainframe also furnishes 175 Vac which provides primary power for the low voltage (250 Vdc) and filament supply.



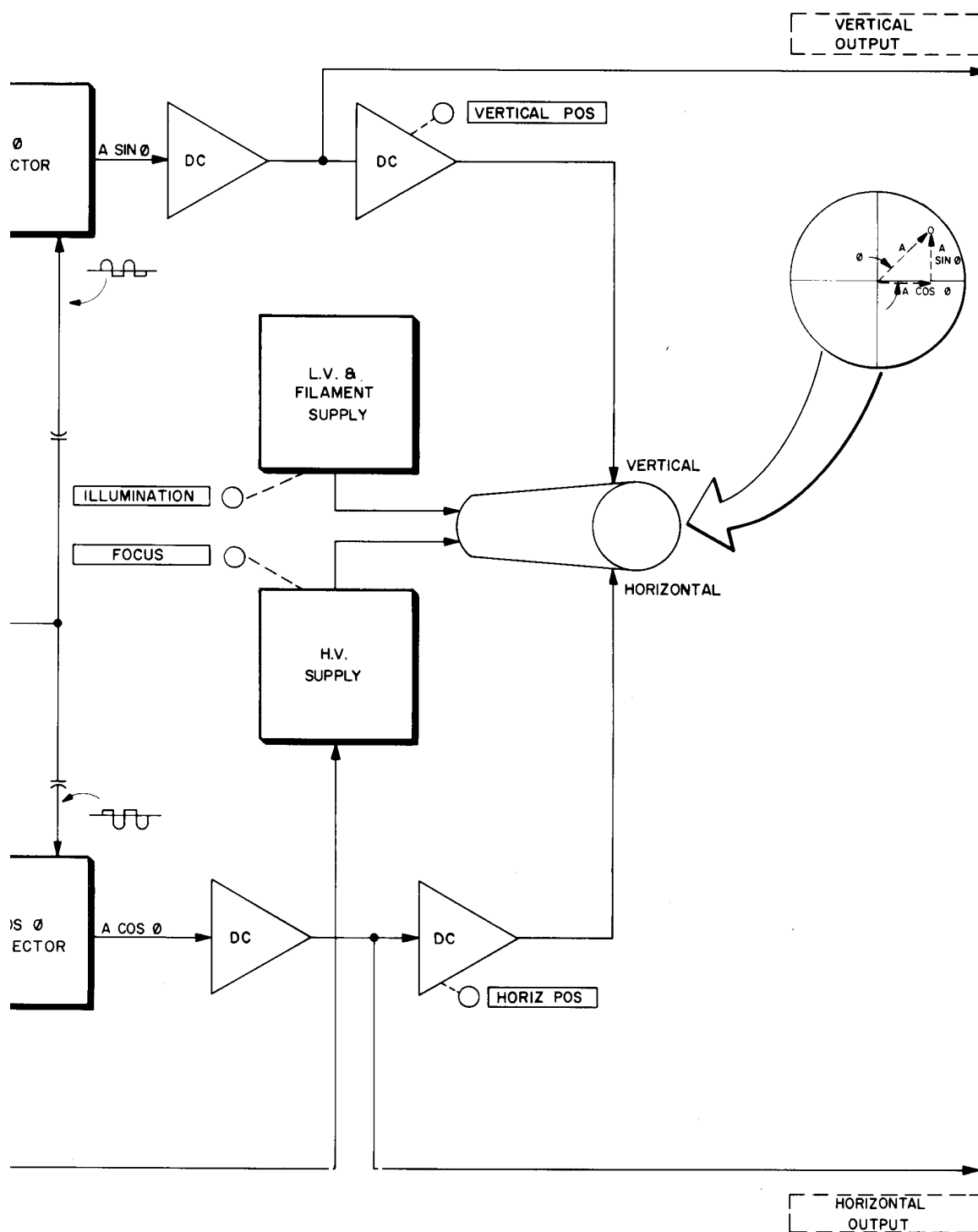


Figure 8-10. Simplified Overall Block Diagram

## DETAILED BLOCK DIAGRAM DESCRIPTION

### HORIZONTAL AND VERTICAL AMPLIFIERS

#### Test Channel Amplitude Input

The test channel signal is applied to the Polar Display Unit from either the Network Analyzer mainframe for the standard 8414A or from a rear panel BNC connector for the H26-8414A. The amplitude of this signal and phase relationship with respect to the phase reference signal contains the information that is displayed on the CRT.

#### Switch, Beam Center

The test channel input signal is grounded when the Beam Center pushbutton is pressed or for the H26-8414A when the Auto Beam Centering circuit is activated. With the input signal grounded there is no vertical or horizontal deflection voltage to the CRT, the CRT display is a dot and the front-panel centering controls may be used to locate the dot in the center of the CRT.

#### Preamplifier

The preamplifier is a feedback-pair amplifier with a voltage gain of about 25. At the output of the preamplifier the test channel signal path divides into two branches. The signal in one branch is fed through a -90 degree phase shifter and driver to the sine detector. The signal in the other branch is fed through a driver to the cosine detector.

#### Phase Shifter

The phase shifter retards the phase of one output of the preamplifier 90 degrees. The test channel input signal is then two signals separated in phase by 90 degrees or sine and cosine signals.

#### Drivers

The sine detector driver and cosine detector driver isolate the sine and cosine detectors preventing interaction with the -90 degree phase shifter and preamplifier. The gain through each driver is about unity.

#### Phase Splitter-Limiter

The phase splitter-limiter amplifies the phase reference signal from the mainframe. Its two output signals are limited to about 5V p-p and fed to the sin  $\phi$  and cos  $\phi$  detectors. These signals turn the detectors on one at a time.

### Sin $\phi$ and Cos $\phi$ Detectors

The sine  $\phi$  and cosine  $\phi$  detectors are balanced modulator phase detectors. The signals from the phase splitter-limiter turn the detectors on one at a time during alternate half cycles of the turn-on signal. When the turn-on signal from the phase splitter limiter causes the voltage at A2TP6 to be positive and A2TP7 to be negative the cosine  $\phi$  detector is turned on. During the next half cycle of the turn-on signal the sine  $\phi$  detector is turned on. Any signal appearing at the input, A2TP3 or TP15, when a detector is turned on will be passed through the detector and the detector's output capacitor will charge to the average of the signal passed through the detector. When the input signal (A2TP3 or TP15) is in-phase with the turn-on signal the detector's output is maximum positive. When the input signal is 180 degrees out of phase with the turn-on signal the detector's output is maximum negative. When the input signal is exactly  $\pm 90$  degrees with respect to the turn-on signal the average of the detector's output signal is zero. Therefore, a detector's output can vary from a maximum positive (0 degrees phase difference) to a maximum negative (180 degrees phase difference) and back to a maximum positive (360 degrees phase difference). The magnitude of the maximum positive and negative detector output voltages is directly proportional to the amplitude of the input signal. Because the signal to the sine  $\phi$  detector is shifted -90 degrees, the output of the sine  $\phi$  detector is equal to the amplitude of the signal at A2TP14 times the sine of the angle between the reference and test channel input signals ( $A \sin \phi$ ), and the output of the cosine  $\phi$  detector is equal to the amplitude of the signal at A2TP14 times the cosine of the angle between the reference and test channel input signals ( $A \cos \phi$ ).

#### Buffer Amplifiers

The Buffer Amplifiers are differential amplifiers with a voltage gain of about ten. Phase shift through these amplifiers is negligible.

#### Low Pass Filter

The low pass filters filter out frequencies above 10 kHz with a capacitor to ground and a feedback loop which couples high frequency signals from the output back to the input 180 degrees out of phase. The low frequency voltage gain through these filters is about two.

## S1

Switch S1, in the test position, opens the signal path from the filter output so that an external voltage can be applied at the rear-panel horizontal and vertical output connectors for troubleshooting the deflection circuits.

### Vertical and Horizontal Deflection Drivers

The deflection drivers are differential amplifiers with push-pull outputs. Both output voltages of each driver are at about +55 Vdc with no input signal applied. A 1V change at either driver's input should provide about a 10V change in each of its outputs, one output going 10V more positive the other 10V less positive. The front-panel horizontal and vertical centering controls vary a dc bias to the associated driver producing the same effect as an input signal.

### Intensity Modulator Inputs

The Intensity Modulator controls the CRT grid to cathode bias. Intensity Modulator input signals cause the CRT's electron beam to be turned off for blanking or intensified for frequency markers.

There are three signal inputs to the intensity modulator: one from the Network Analyzer mainframe which unblanks the CRT (8410A Network Analyzers unblank the CRT only when the Network Analyzer is phase locked); the second, a rear-panel connector which may be connected to the sweep oscillator blanking output to blank the display during sweep retrace; the third, another rear-panel connector which may be connected to a sweep oscillator frequency marker output to display frequency marks on the display by brightening the display at the point which represents the frequency of interest.

### Switches

Switch A1Q2 is turned off by an unblanking signal from the Network Analyzer. Although the output of A1Q2 at A1TP8 is always a negative voltage, when A1Q2 is turned off its output appears positive-going to the following stage and the CRT is unblanked. Switch A1Q1 is normally off. When a positive blanking pulse is applied to its input, Q1 conducts. A1Q2 turns on, the voltage at A1TP8

goes more negative, and the CRT is blanked. A negative marker pulse to switch A1Q4 turns Q4 on. Its output voltage at A1TP8 approaches ground and appears as a positive-going input signal to the following stage. This signal is more positive than the unblanking signal, therefore, the CRT's electron beam is intensified.

### Differential Amplifier

A1Q3 and Q6 form a differential amplifier. The amplifier gain varies with position of the intensity control; however, with the intensity control set for normal intensity (about -3.6V at A1TP5) and the intensity limit set for about +110V at A1TP2 the amplifier gain is about seven or eight. For example, if the voltage at A1TP8 changes from -5V (Q2 and Q4 off) to -0.1V (Q2 off Q4 on), a change of about 5V, the output at A1TP3 should change from about +70 to about +105V, a change of about 35V.

### Emitter Follower

The output of emitter follower (A1Q7) should be about +65V for a blanked condition, about +70V for an unblanked condition, and about +105V for a marker condition.

### CRT, CRT Power Supplies

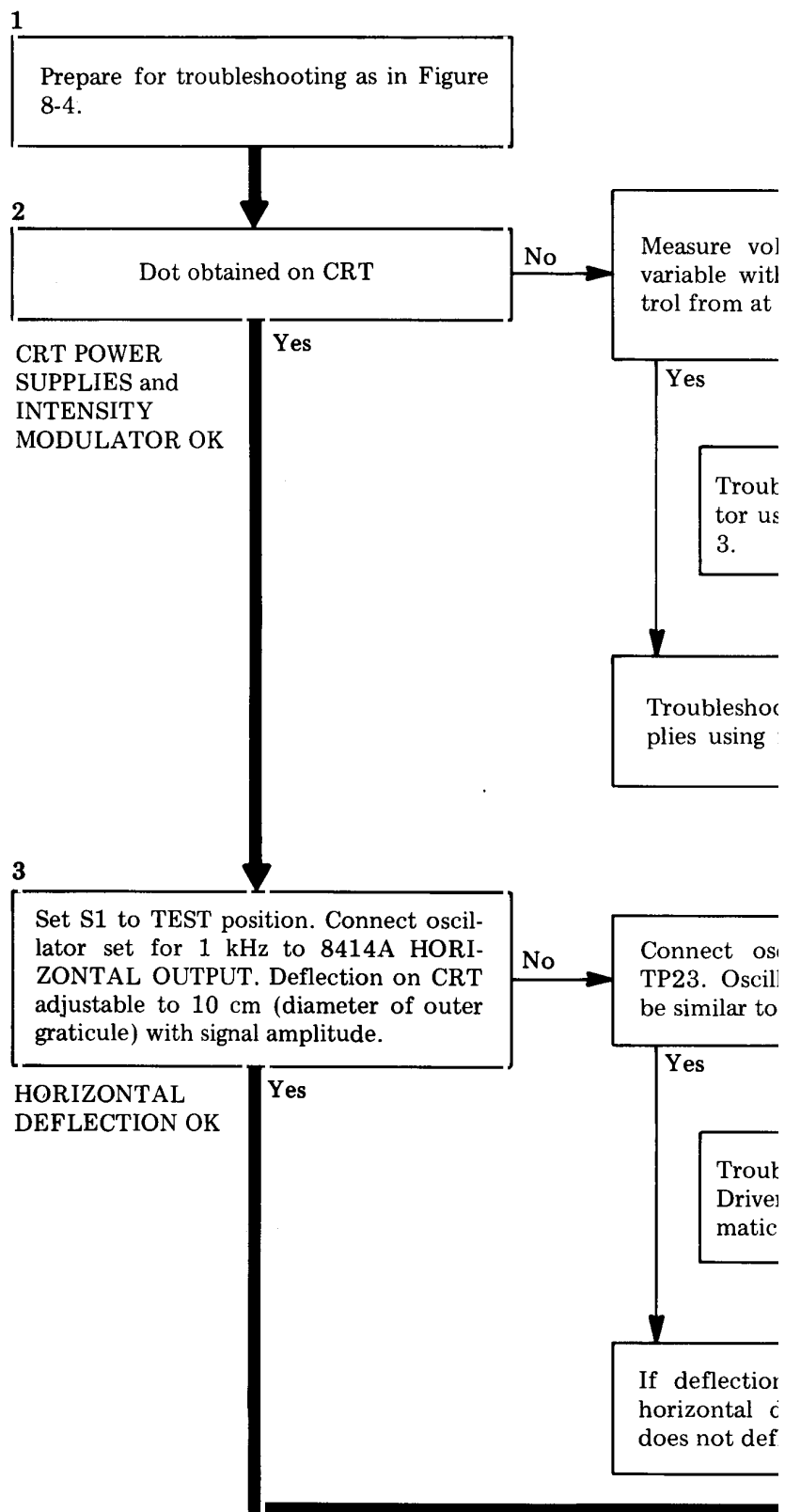
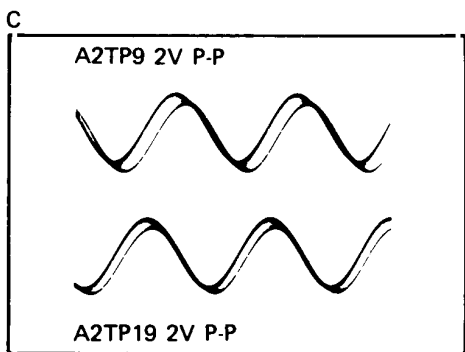
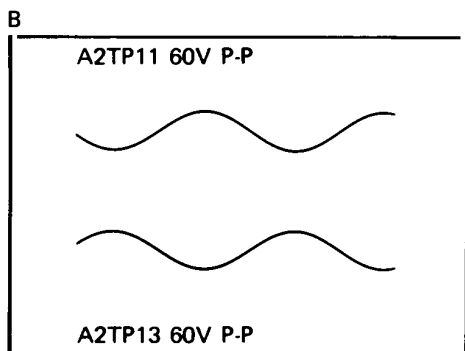
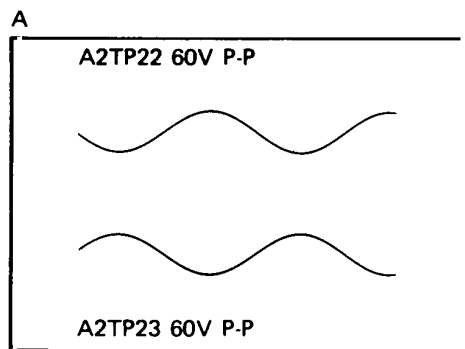
**+150V Power Supply.** The +150V power supply is a regulated supply. Its output provides collector voltage for the deflection drivers.

**High Voltage Oscillator.** The high voltage oscillator is a free-running multivibrator whose frequency, 20 kHz  $\pm$  2 kHz, is determined by the L and C of T1's primary winding.

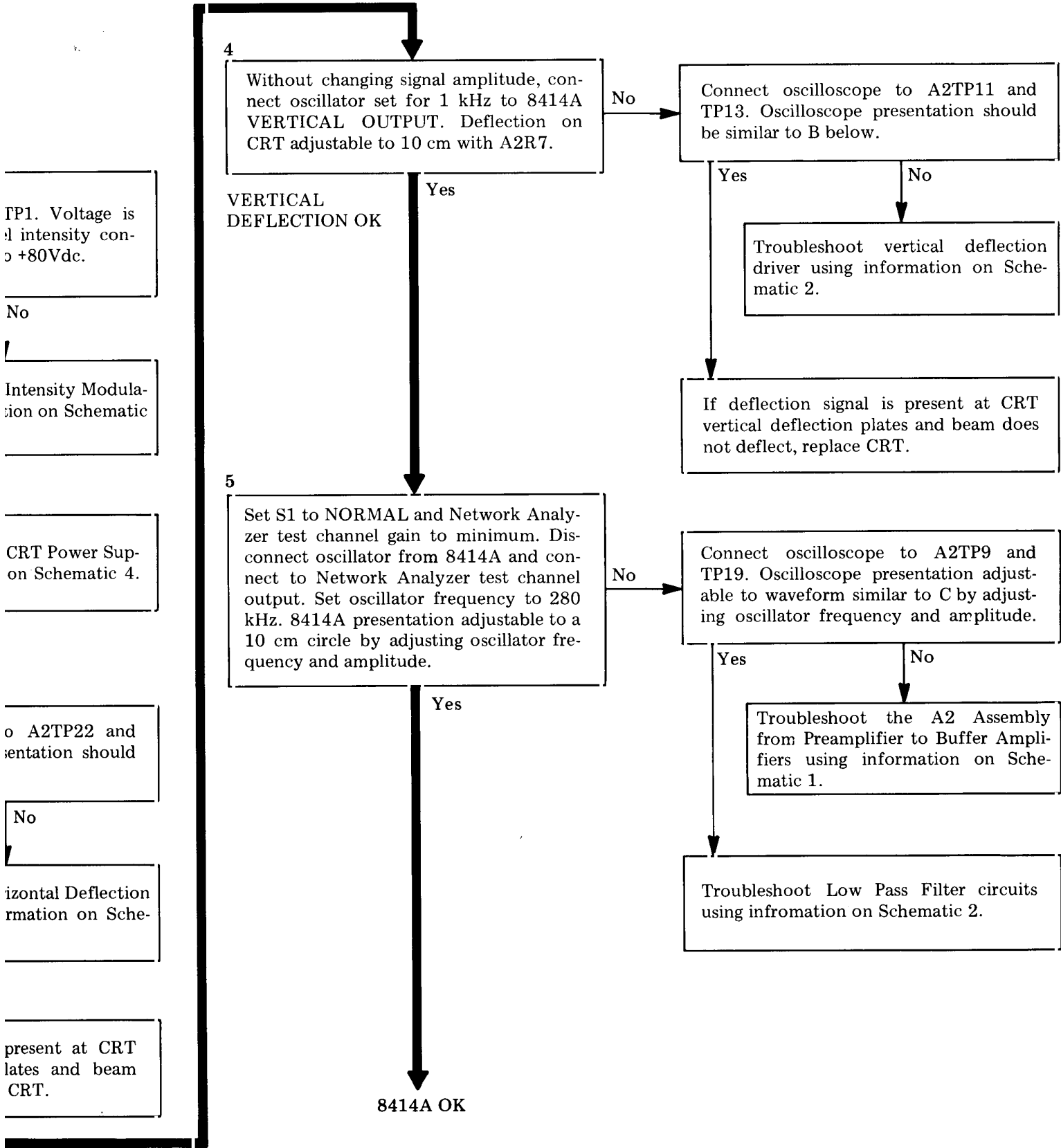
**CRT Cathode Supply.** One of T1's secondary windings supplies power to both the CRT's cathode supply and anode supply. The cathode supply consists of a half wave rectifier and pi section filter. Its output voltage is about -2450 Vdc. In addition to providing dc bias to the CRT cathode, the cathode supply's output voltage is used in a voltage divider to +150V to provide about -2000 Vdc to the focus control.

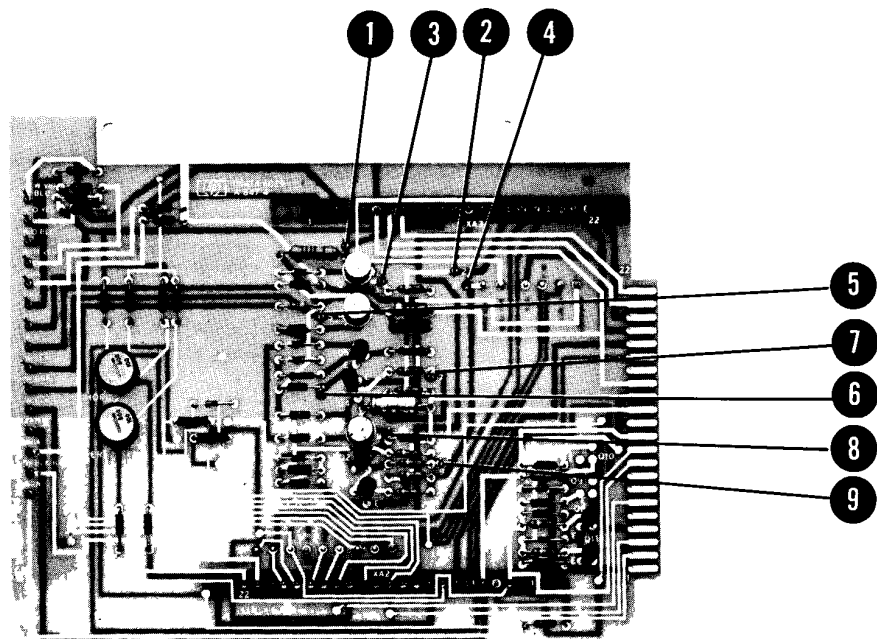
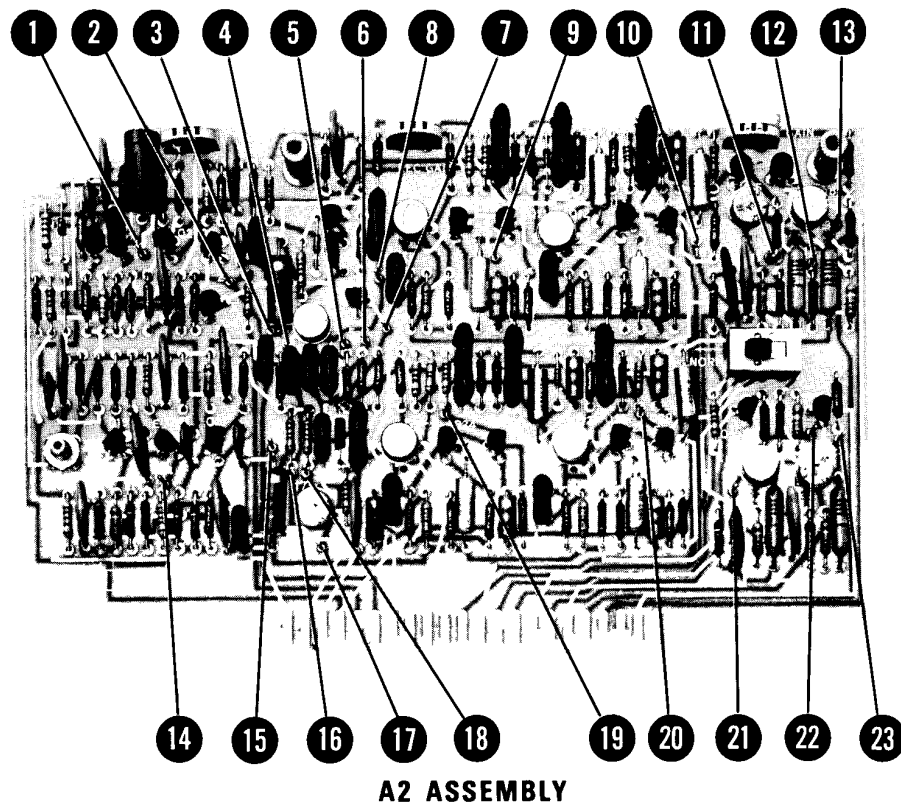
**CRT Anode Supply.** The anode supply consists of a voltage doubler and pi section filter. Its output voltage is about +5100 Vdc.

**Grid Supply.** The grid supply consists of a wave rectifier. Its output voltage is about 100 Vdc with the CRT unblanked. With zero input from the intensity modulator, the grid supply is referenced to ground; however, an input signal from the intensity modulator becomes the reference voltage for the grid supply. A change in intensity modulator output voltage causes the grid supply voltage to change, which changes the electron beam's grid to cathode bias and intensity modulates the beam.



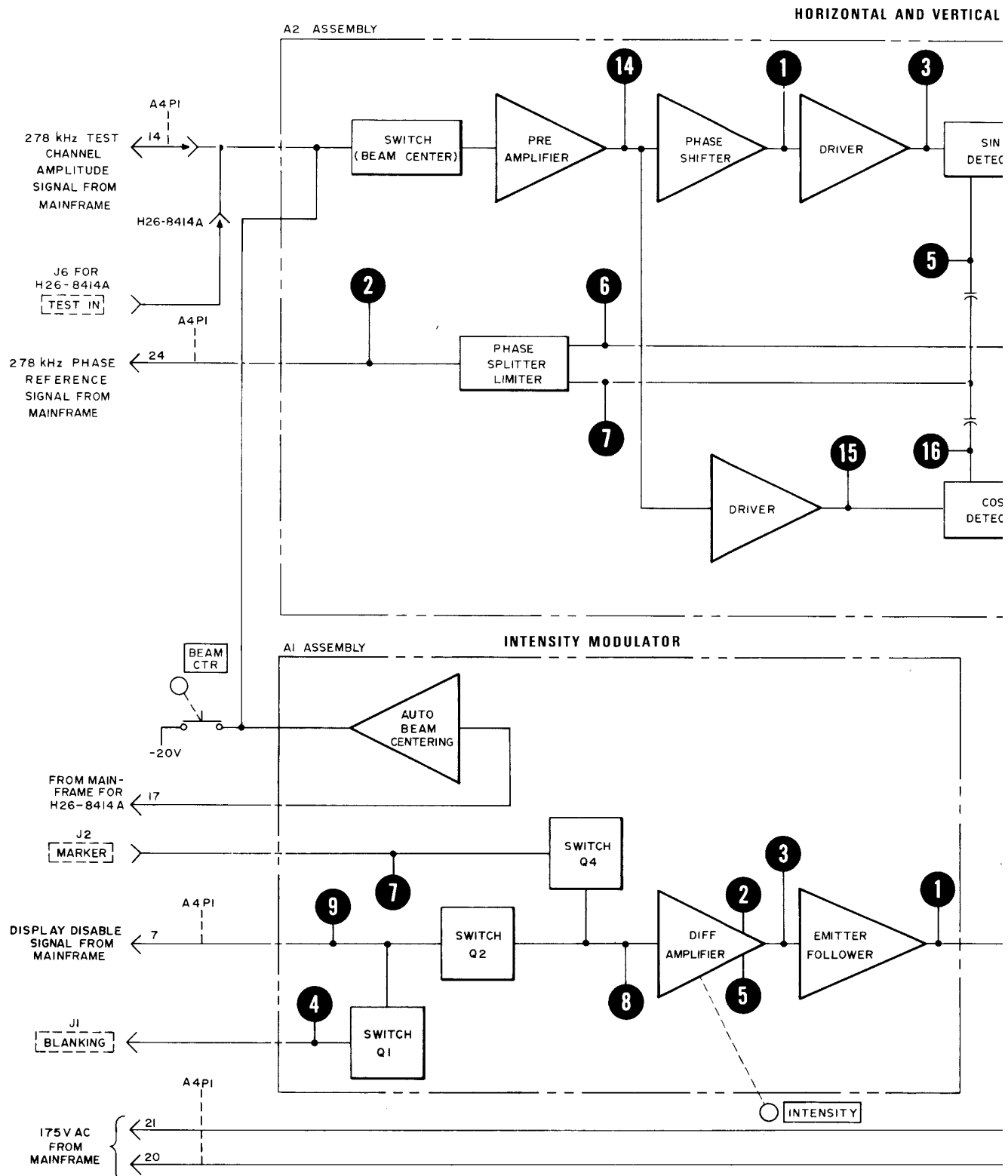




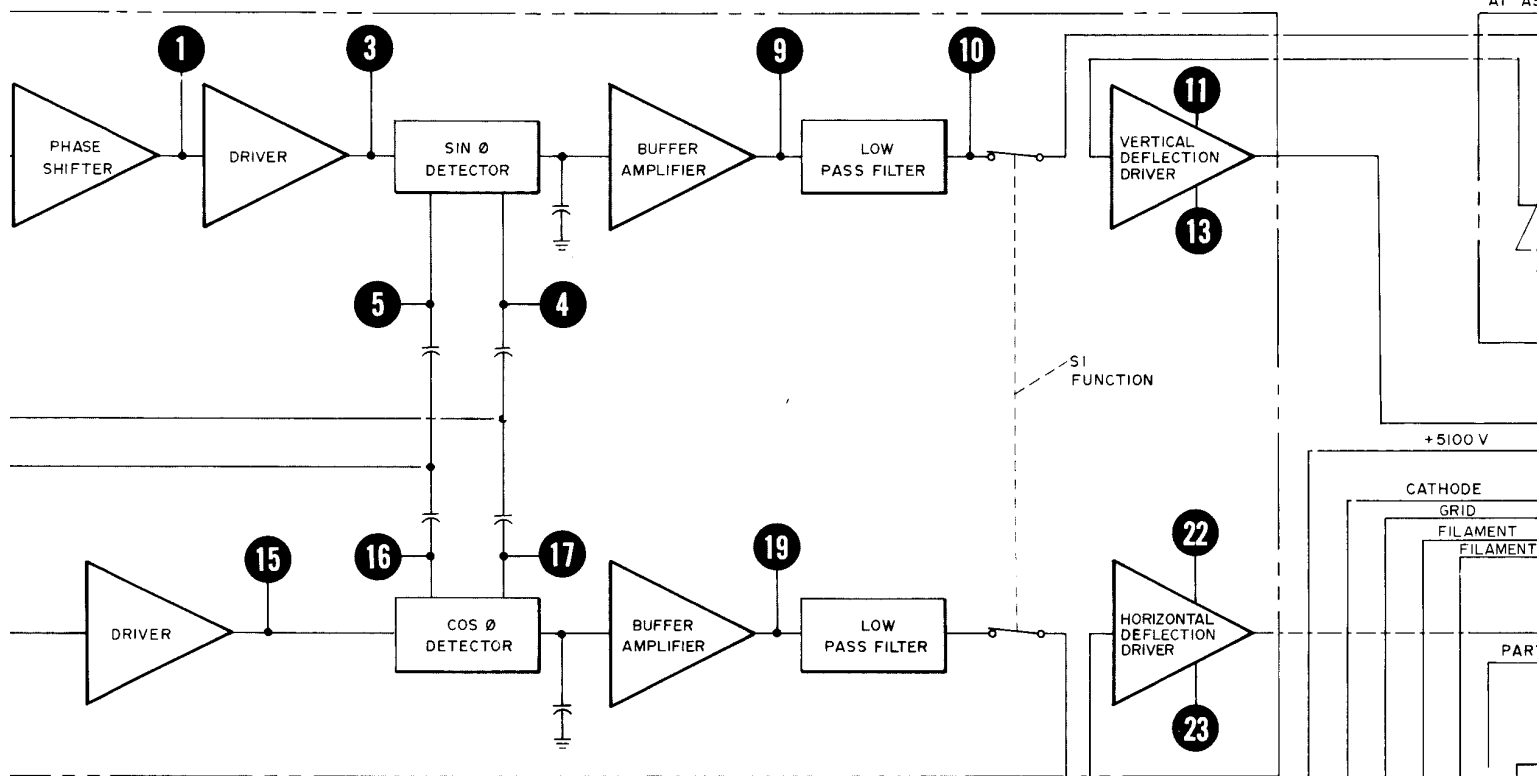


**A1 ASSEMBLY**

Figure 8-11. Test Point Locations

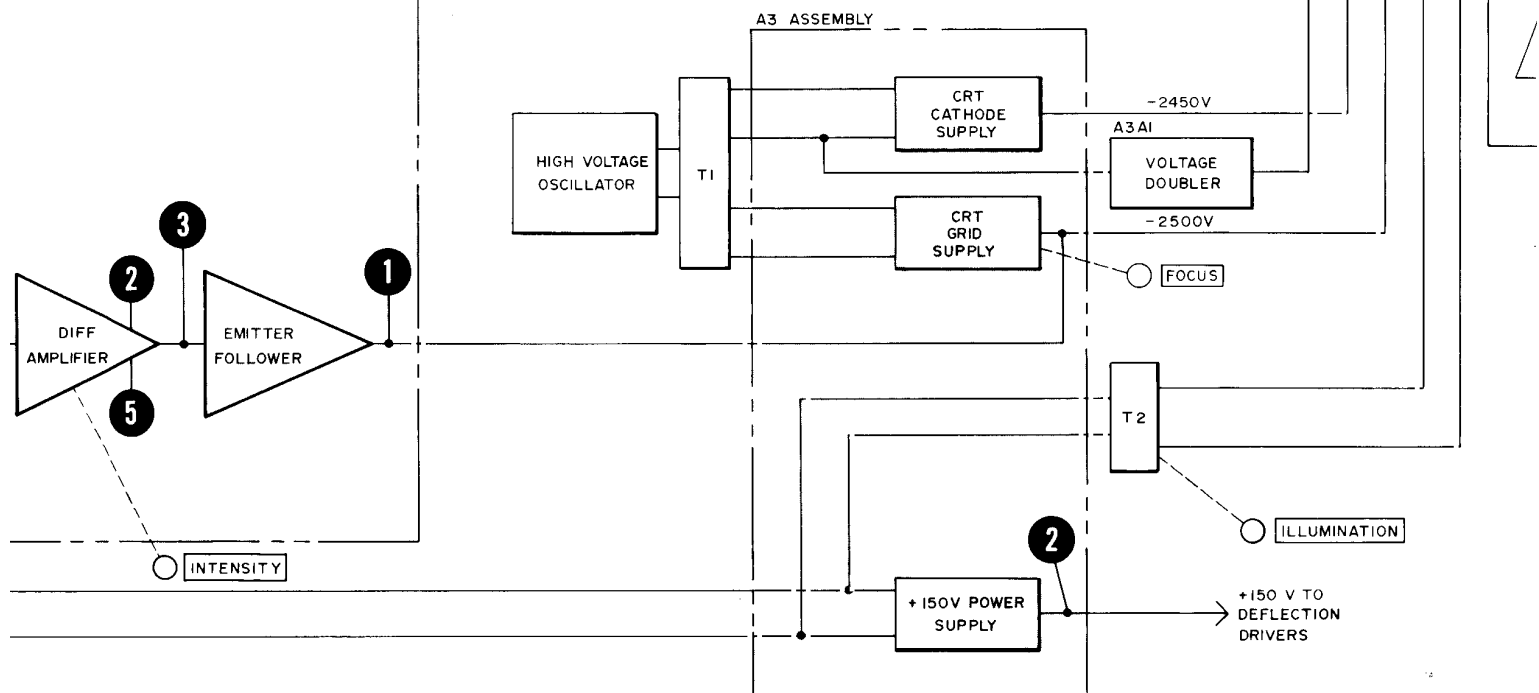


# HORIZONTAL AND VERTICAL AMPLIFIERS



FOR

## CRT POWER SUPPLIES



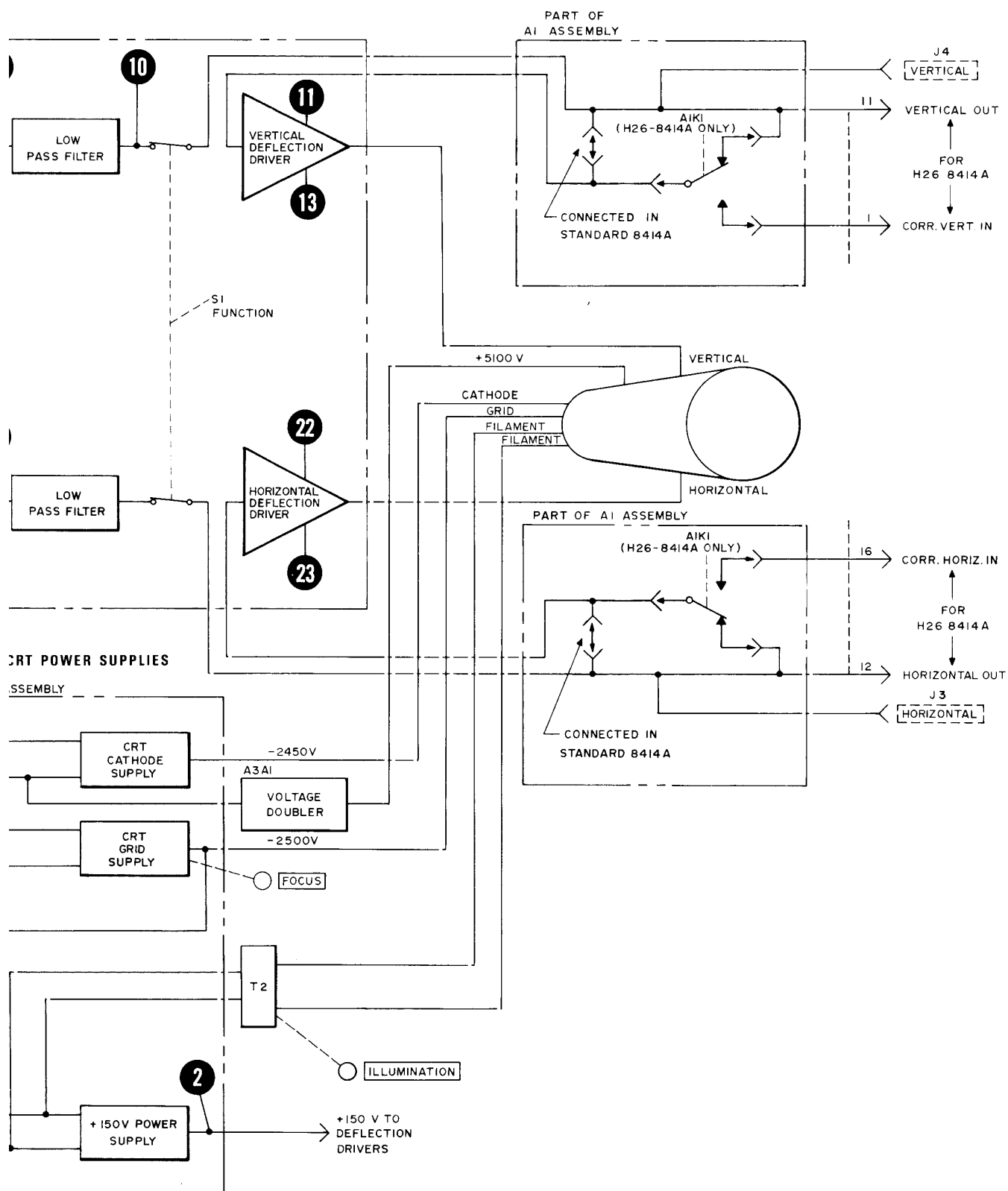
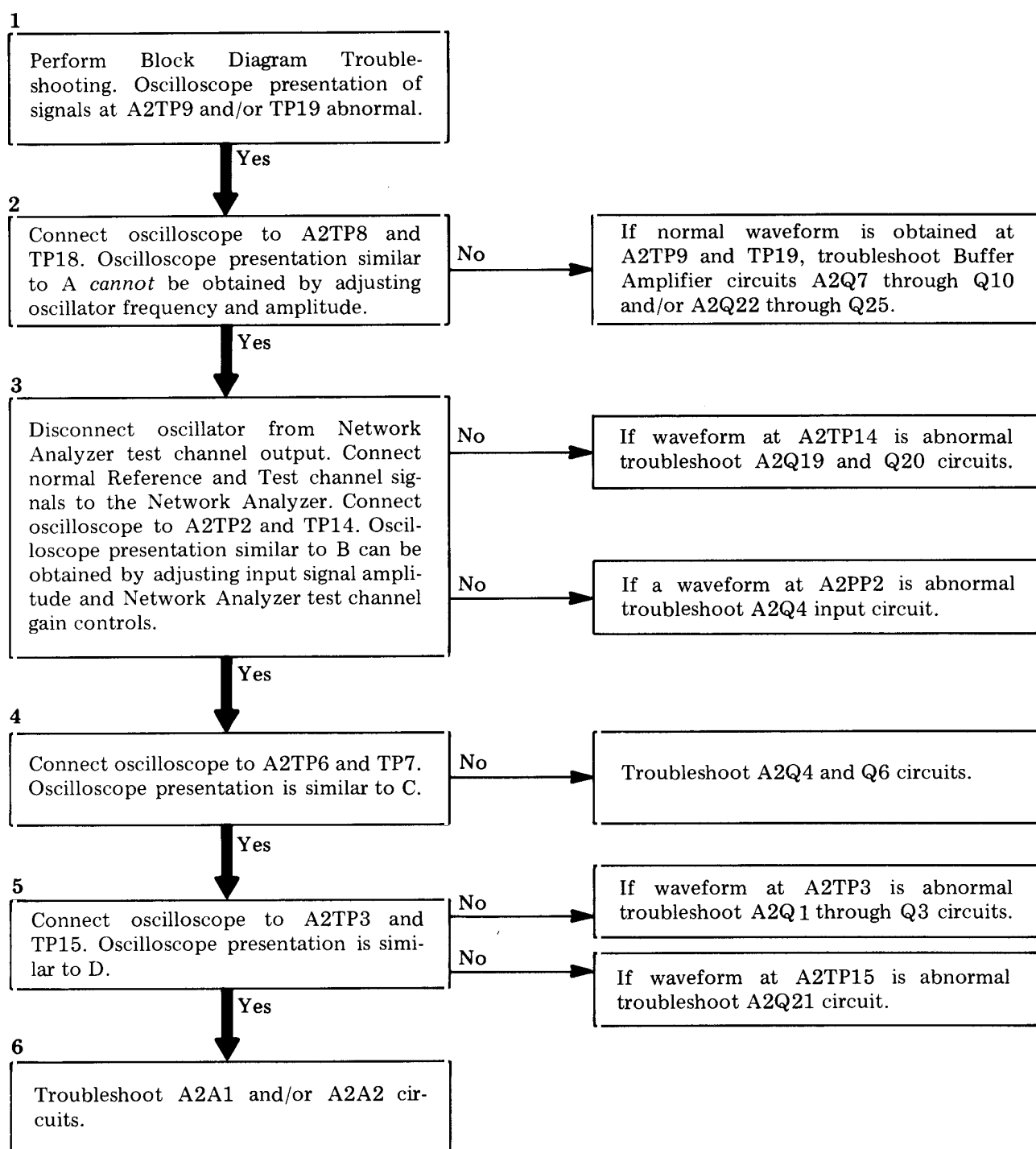
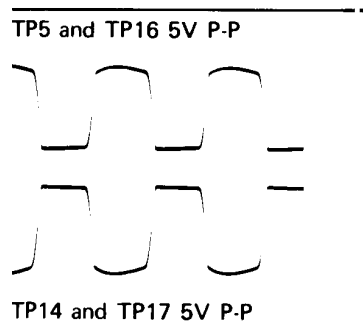
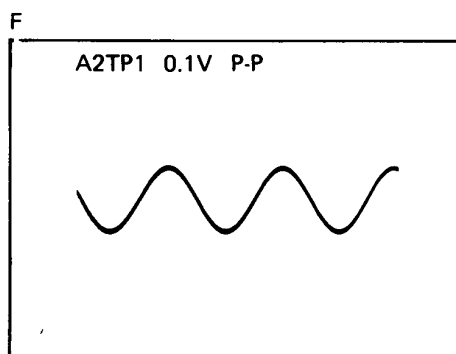
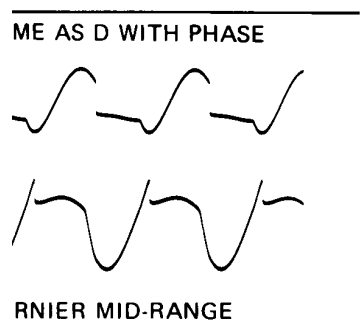
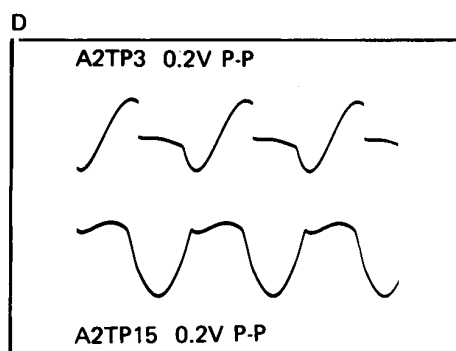
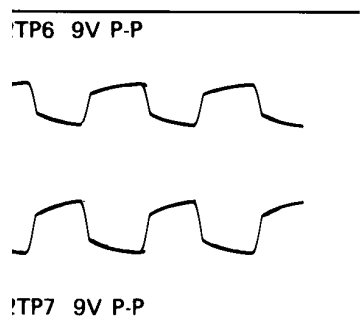
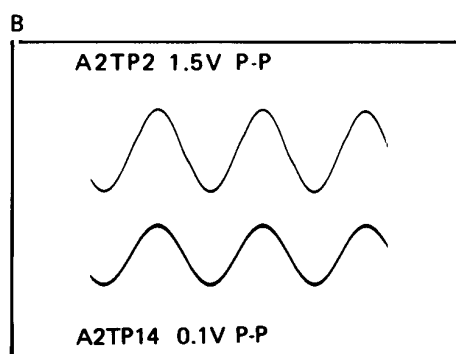
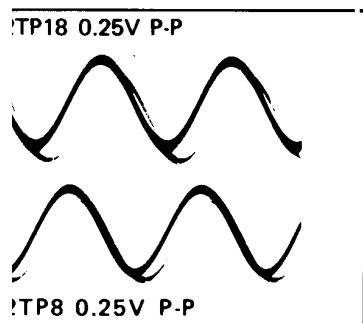


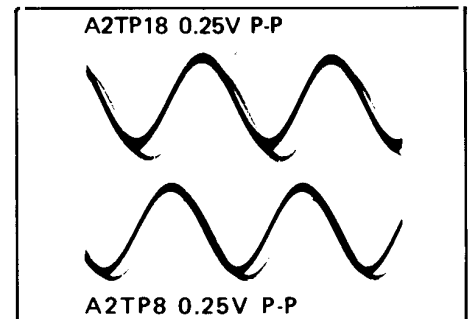
Figure 8-12. Detailed Block Diagram

Schematic 1 TROUBLESHOOTING

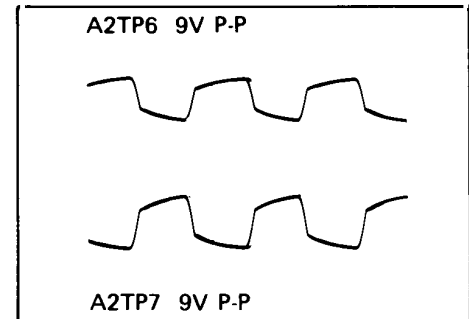




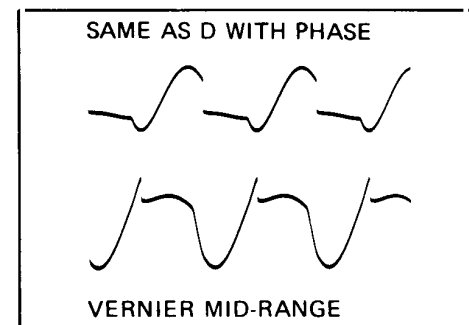
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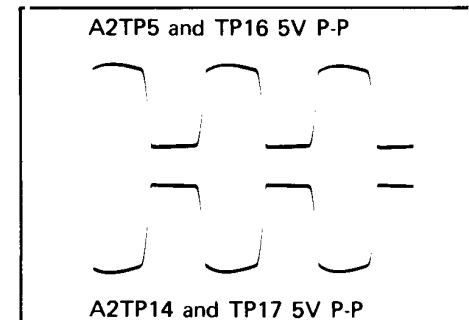
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## SCHEMATIC 1. CIRCUIT DESCRIPTION

### TEST CHANNEL AMPLITUDE

#### Input

The test channel signal is applied to the Polar Display Unit from either the Network Analyzer mainframe for the standard 8414A or from a rear-panel BNC connector for the H26-8414A.

#### Switch, Beam Center

The test channel input is fed to switch A2CR1, CR2, which grounds the input when the beam center pushbutton is pressed, or for the H26-8414A, when the Auto Beam Centering circuit is activated. During non-beam center operation a positive voltage is applied to the junction of CR1 and CR2, CR1 is biased on, CR2 is biased off and the input signal is applied to the preamplifier at A2Q19. When the beam center pushbutton is pressed or, for the H26-8414A, when the Auto Beam Centering circuit is activated the voltage at the junction of CR1 and CR2 is negative, CR2 is biased on, and the input signal is grounded through CR2.

#### Preamplifier

The preamplifier, A2Q19-Q20, is a feedback-pair amplifier with a voltage gain of about 25. The output of the preamplifier divides into two signal paths.

#### -90 Degree Phase Shifter

The -90 Degree Phase Shifter A2Q1 shifts the phase of one output of the preamplifier -90 degrees. The test channel signal is then two signals separated in phase by 90 degrees or sine and cosine signals.

#### Drivers

The sine detector's driver A2Q2, Q3 and the cosine detector's driver A2Q21 prevent the detectors from loading the phase shifter and preamplifier output circuits. The gain through each driver is about unity.

#### Phase Splitter-Limiter

The phase splitter-limiter, A2Q4, Q6, amplifies the phase reference signal from the mainframe. Its two output signals are 180 degrees apart and limited to

about 5V p-p. These two signals are fed to the Sin  $\phi$  and Cos  $\phi$  Detectors and turn the detectors on one at a time.

#### Sin $\phi$ and Cos $\phi$ Detectors

The Sin  $\phi$  and Cos  $\phi$  Detectors, A2A1 and A2A2, are balanced modulator phase detectors. The signals from the phase splitter-limiter turn the detectors on one at a time during alternate half cycles of the turn-on signal. When the turn-on signal from the phase splitter limiter causes the voltage at A2TP6 to be positive and A2TP7 to be negative, the Cos  $\phi$  detector is turned on. During the next half cycle of the turn-on signal the Sin  $\phi$  detector is turned on. Any signal appearing at the input, A1TP3 or TP15, when a detector is turned on will be passed through the detector and the detector's output capacitor will charge to the average of the signal passed through the detector. When the input signal (A2TP3 or TP15) is in-phase with the turn-on signal the detector's output is maximum positive. When the input signal is 180 degrees out of phase with the turn-on signal the detector's output is maximum negative. When the input signal is exactly  $\pm 90$  degrees with respect to the turn-on signal the average of the detector's output signal is zero. Therefore, a detector's output can vary from a maximum positive (zero degree phase difference) to a maximum negative (180 degrees phase difference) and back to a maximum positive (360 degrees phase difference). The magnitude of the maximum positive and negative detector output voltages is directly proportional to the amplitude of the input signal. Because the signal to the Sin  $\phi$  detector is shifted -90 degrees, the output of the Sin  $\phi$  detector is equal to the amplitude of the signal at A2TP14 times the sine of the angle between the reference and test channel input signals ( $A \sin \phi$ ), and the output of the Cos  $\phi$  detector is equal to the amplitude of the signal at A2TP14 times the cosine of the angle between the reference and test channel input signals ( $A \cos \phi$ ).

#### Buffer Amplifiers

A2Q7 through Q10 and A2Q22 through Q25 are differential amplifiers with voltage gains of about ten. Phase shift through these amplifiers is negligible. An adjustable bias voltage is provided (A2R32, R33) to set the rear-panel horizontal and vertical output voltages to zero with no test channel input signal (Beam Center pressed).

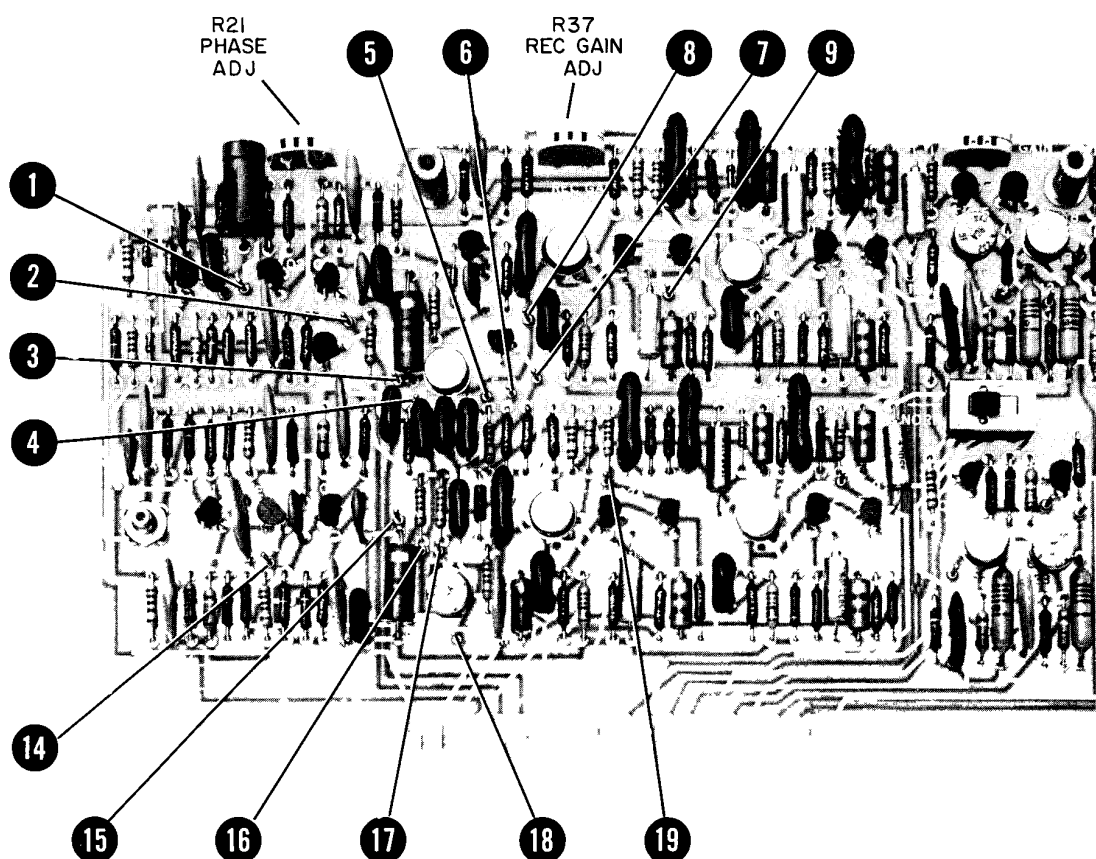
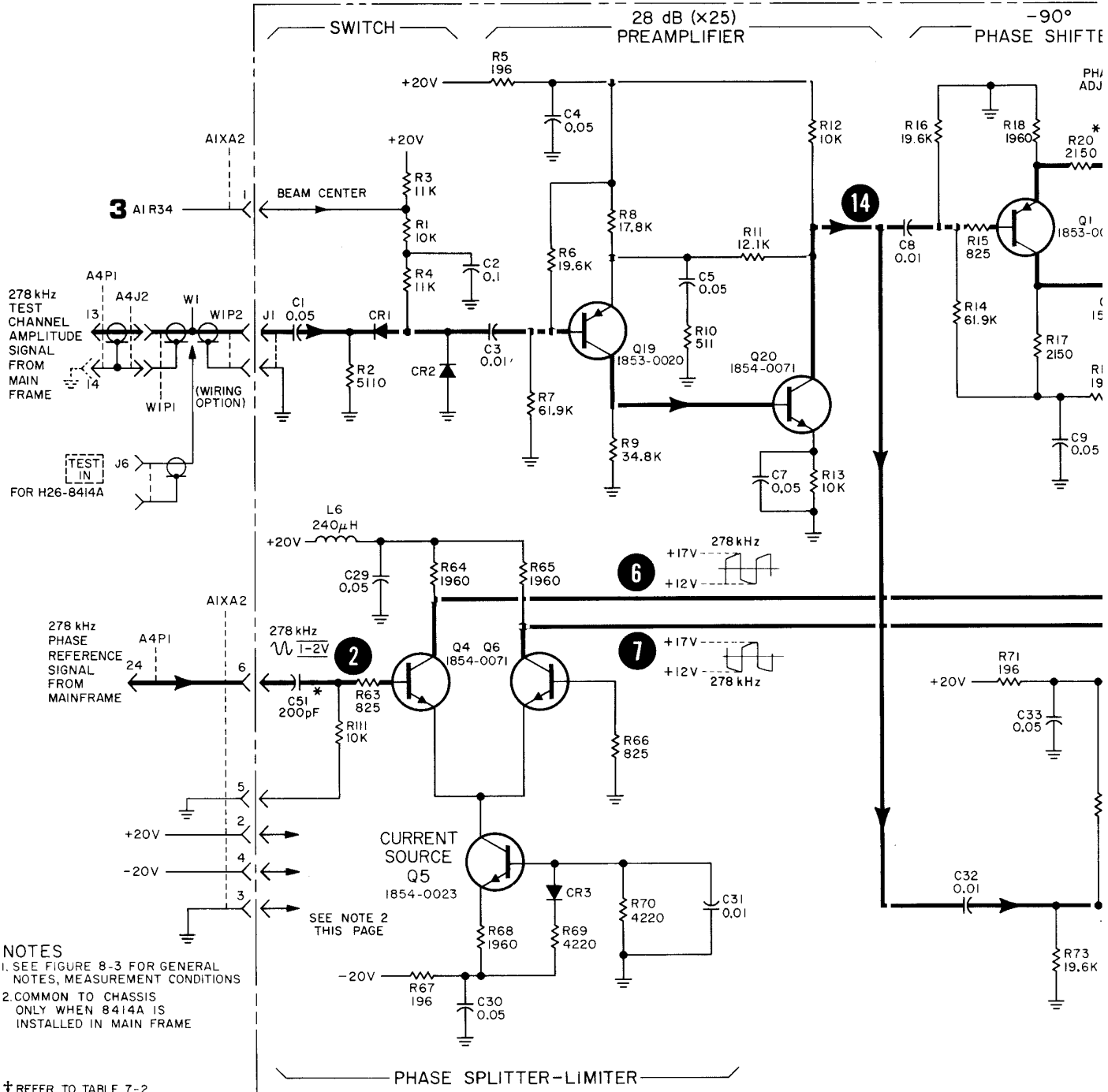
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Figure 8-13. Phase Shifter and Phase Detectors, Component Identification





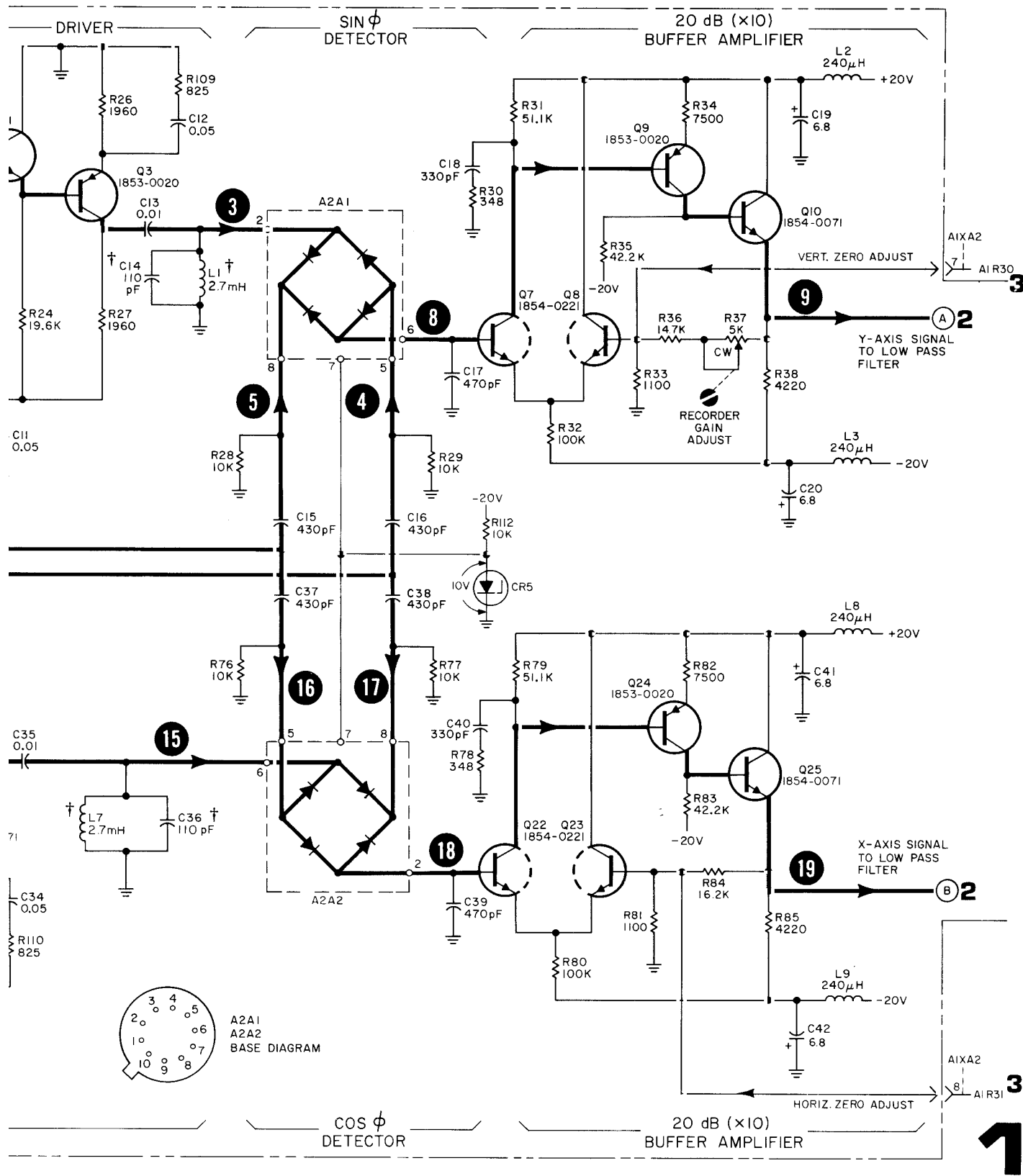
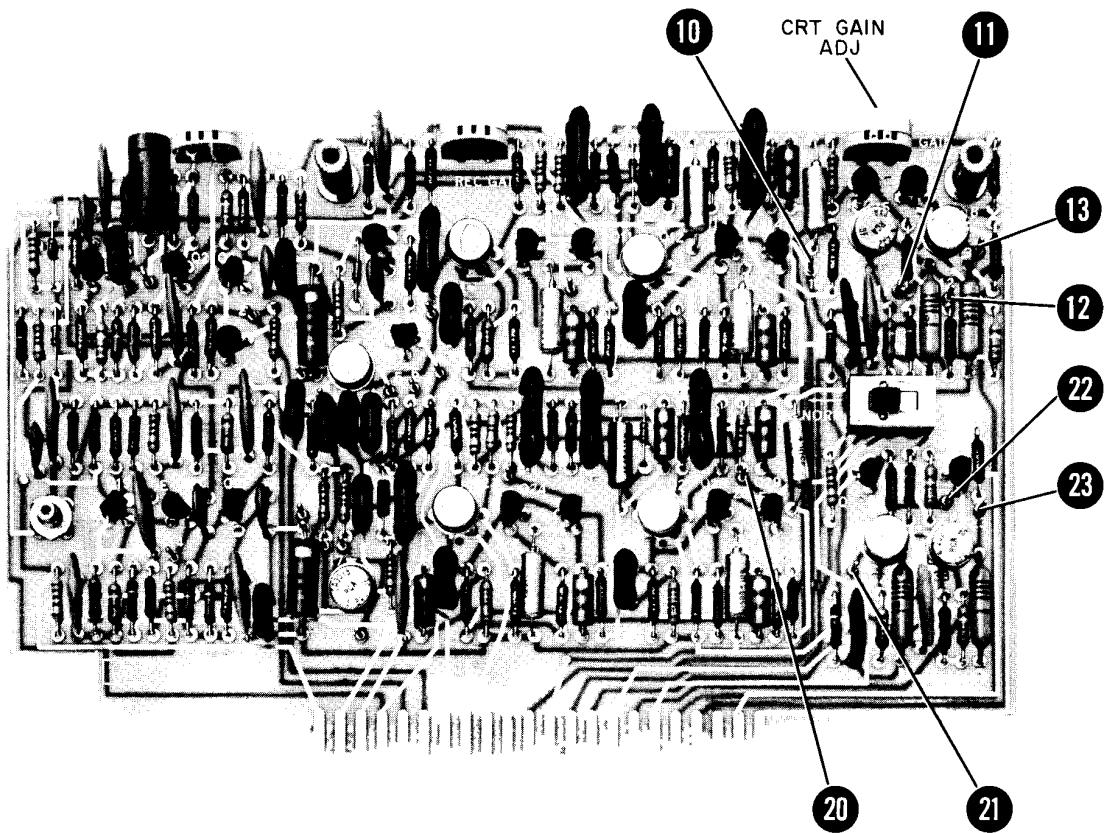
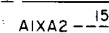


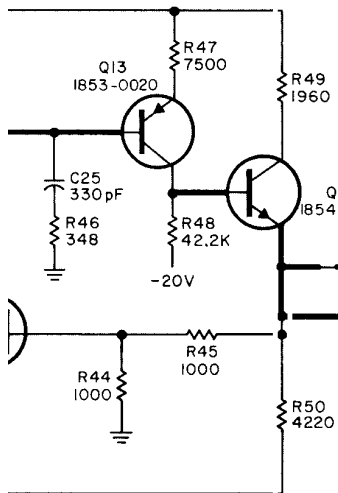
Figure 8-14. Phase Shifter and Phase Detectors, Schematic Diagram



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Figure 8-15. Low Pass Filters and Horizontal and Vertical Drivers, Component Identification

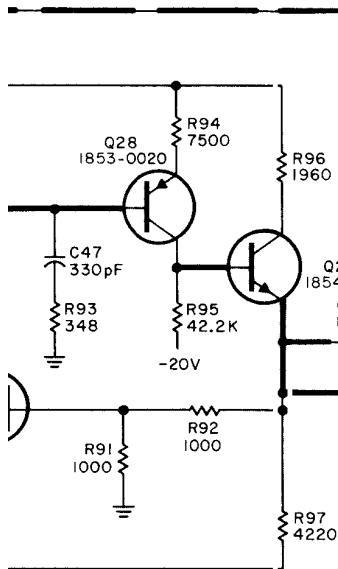


S FILTER  
0kHz

10

NORMAL

TEST

SI  
FUNCTION

20

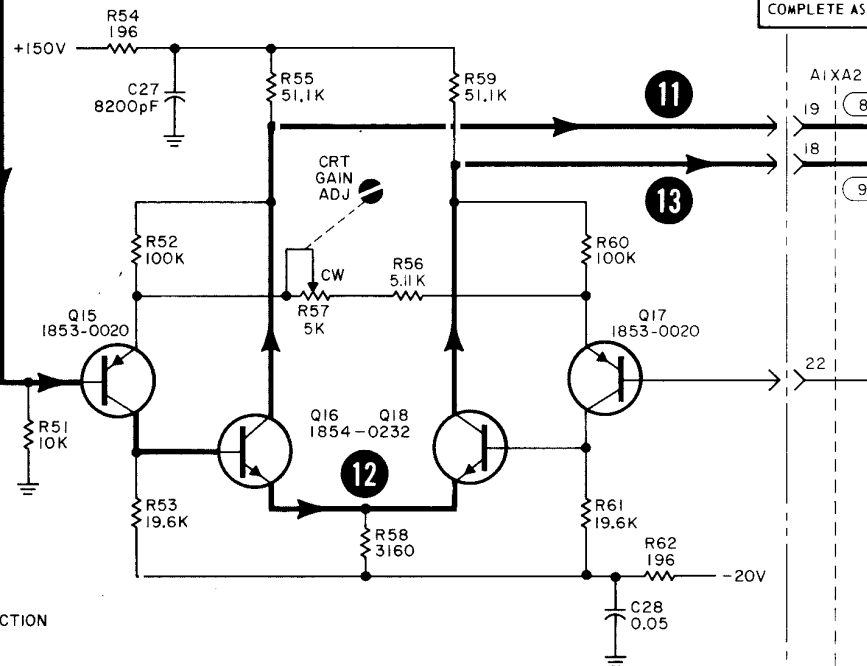
NORMAL

TEST

SS FILTER  
10kHzAIXA2 --- 15 --- 13  
(TO A1K1)

3

## VERTICAL DEFLECTION DRIVER



11

13

12

REFERENCE DI  
ASSEMBLIES A  
CLUDES ASSE  
IS A1R1 DE  
COMPLETE AS

AIXA2

19

18

9

22

21

17

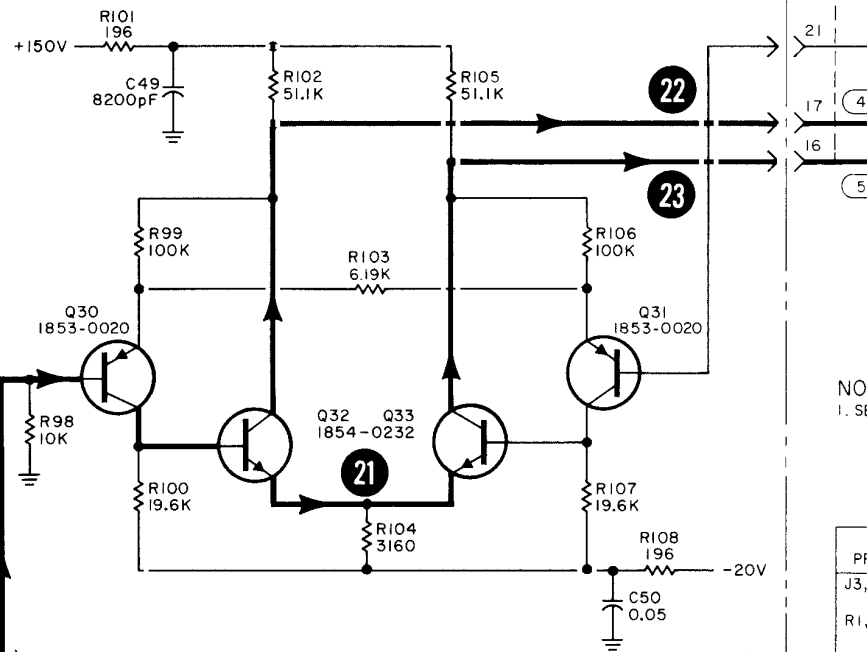
4

16

5

NO  
I. SEPR  
J3,  
R1,

## HORIZONTAL DEFLECTION DRIVER



22

23

21



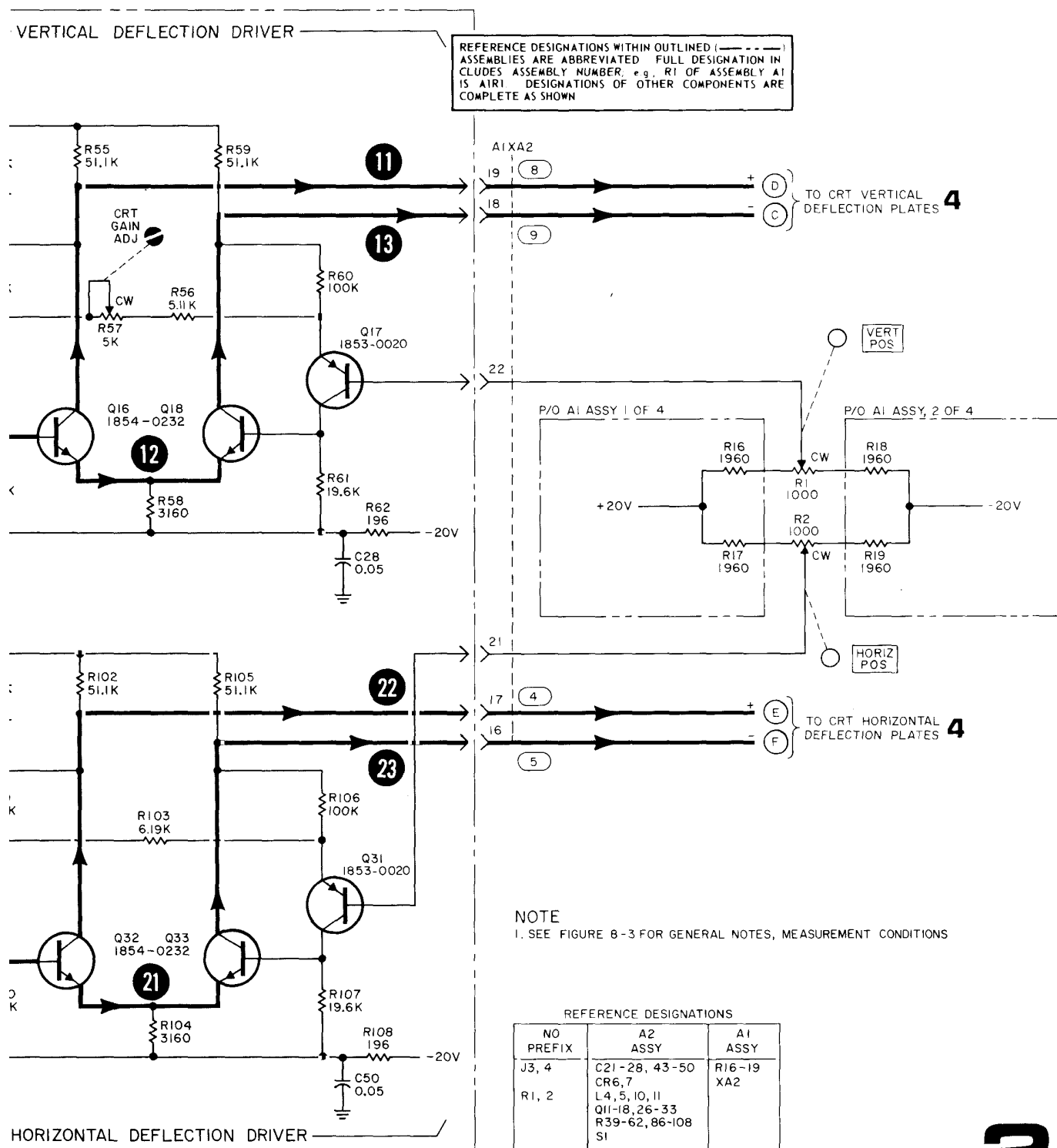


Figure 8-16. Low Pass Filters and Horizontal and Vertical Drivers, Schematic Diagram

## Schematic 3 TROUBLESHOOTING

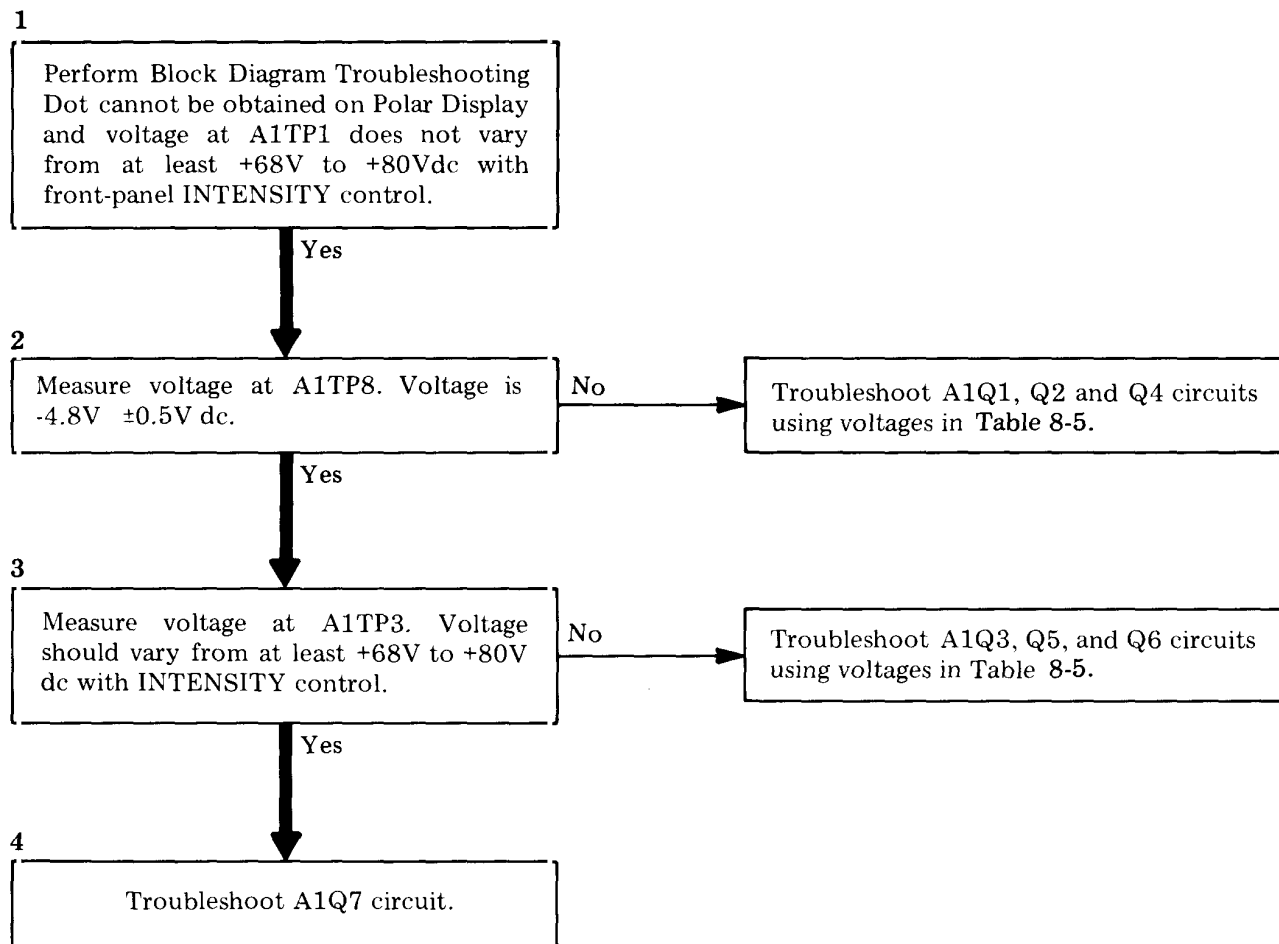


Table 8-5. Intensity Modulator DC Voltage Measurements

| Condition <sup>1</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Voltage Measurement Point |                    |            |               |              |              |               |               |                                                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|--------------------|------------|---------------|--------------|--------------|---------------|---------------|------------------------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | A1TP2                     | A1TP5              | A1TP9      | A1TP8         | A1Q2B        | A1Q2E        | A1Q3E         | A1Q6E         | A1TP1 and A1TP3                                |
| I<br>(8410A only)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | +110V <sup>2</sup>        | -3.6V <sup>3</sup> | -3<br>±1V  | -14<br>±1V    | -13.5<br>±1V | -14<br>±1V   | -6.5<br>±0.5V | -4.2<br>±0.5V | $\frac{+65V \pm 3V}{\text{none}^4}$            |
| II                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | +110V <sup>2</sup>        | -3.6V <sup>3</sup> | -18<br>±2V | -4.8<br>±0.5V | -18<br>±2V   | -15<br>±1V   | -5.5<br>±0.5V | -4.2<br>±0.1V | $\frac{+70 \pm 3V}{+65 \text{ to } +85V^4}$    |
| III                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | +110V                     | -3.4<br>±0.2V      | -18<br>±2V | -0.7<br>±0.1V | -18<br>±2V   | -15<br>±1V   | -0.6<br>±0.1V | -3.5<br>±0.1V | $\frac{+108 \pm 4V}{+102 \text{ to } +108V^4}$ |
| IV                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | +110V                     | -3.5<br>±0.1V      | -18<br>±2V | -13.5<br>±1V  | -13<br>±1V   | -13.5<br>±1V | -7<br>±1V     | -4.2<br>±0.1V | $\frac{+65 \pm 3V}{\text{none}^4}$             |
| <sup>1</sup> I. No RF signal to 8410A Network Analyzer (No unblanking signal) Does not apply for 8407A Network Analyzer.<br>II. Unblanking signal from Network Analyzer (Network Analyzer phase locked for 8410A).<br>III. Unblanking signal from Network Analyzer and -5V applied to J2 MARKER INPUT.<br>IV. Unblanking signal from Network Analyzer and -5V applied to J1 BLANKING INPUT.<br><br><sup>2</sup> Adjust R20 Intensity Limit control for +110V at A1TP2.<br><sup>3</sup> Adjust front-panel INTENSITY control for -3.6V at A1TP5 (INTENSITY control will vary voltage from about -2.5V to -4.8 Vdc).<br><sup>4</sup> Amount voltage will vary with front-panel INTENSITY control. |                           |                    |            |               |              |              |               |               |                                                |

### SCHEMATIC 3. CIRCUIT DESCRIPTION

#### Inputs

The Intensity Modulator controls the CRT grid to cathode bias. Intensity Modulator input signals cause the CRT's electron beam to be turned off for blanking or intensified for frequency markers. There are three signal inputs to the intensity modulator: one from the Network Analyzer mainframe which unblanks the CRT (8410A Network Analyzers unblank the CRT only when the Network Analyzer is phase locked); the second, a rear-panel connector, which may be connected to the sweep oscillator blanking output to blank the display during sweep retrace; the third, another rear-panel connector, which may be connected to the sweep oscillator frequency marker output to display frequency marks on the display by brightening the display at the point which represents the frequency of interest.

#### Switches

Switch A1Q2 is turned off when the Network Analyzer is phase locked. Although the output of A1Q2 at A1TP8 is always a negative voltage, when A1Q2 is turned off its output appears positive-going to the following stage and the CRT is unblanked.

Switch A1Q1 is normally off. When a positive blanking pulse is applied to its input, A1Q1 con-

ducts which turns A1Q2 on. The voltage at A1TP8 goes more negative and the CRT is blanked.

A negative marker pulse turns switch A1Q4 on, its output voltage at A1TP8 approaches ground and appears as a positive-going input signal to the following stage. This signal is more positive than the unblanking signal; therefore, the CRT's electron beam is intensified.

#### Differential Amplifier

A1Q3 and Q6 form a differential amplifier. The amplifier gain varies with position of the front-panel intensity control; however, with the intensity control set for normal intensity (about -3.6V at A1TP5) and the intensity limit set for about +110V at A1TP2, the amplifier gain is about seven or eight. For example, if the voltage at A1TP8 changes from -5V (Q2 and Q4 off) to -0.1V (Q2 off Q4 on), a change of about 5V, the output at A1TP3 should change from about +70 to about +105V, a change of about 35V.

#### Emitter Follower

The output of emitter follower A1Q7 at A1TP7 should be about +65V for a blanked condition, about +70V for an unblanked condition, and about +105V for a marker condition.

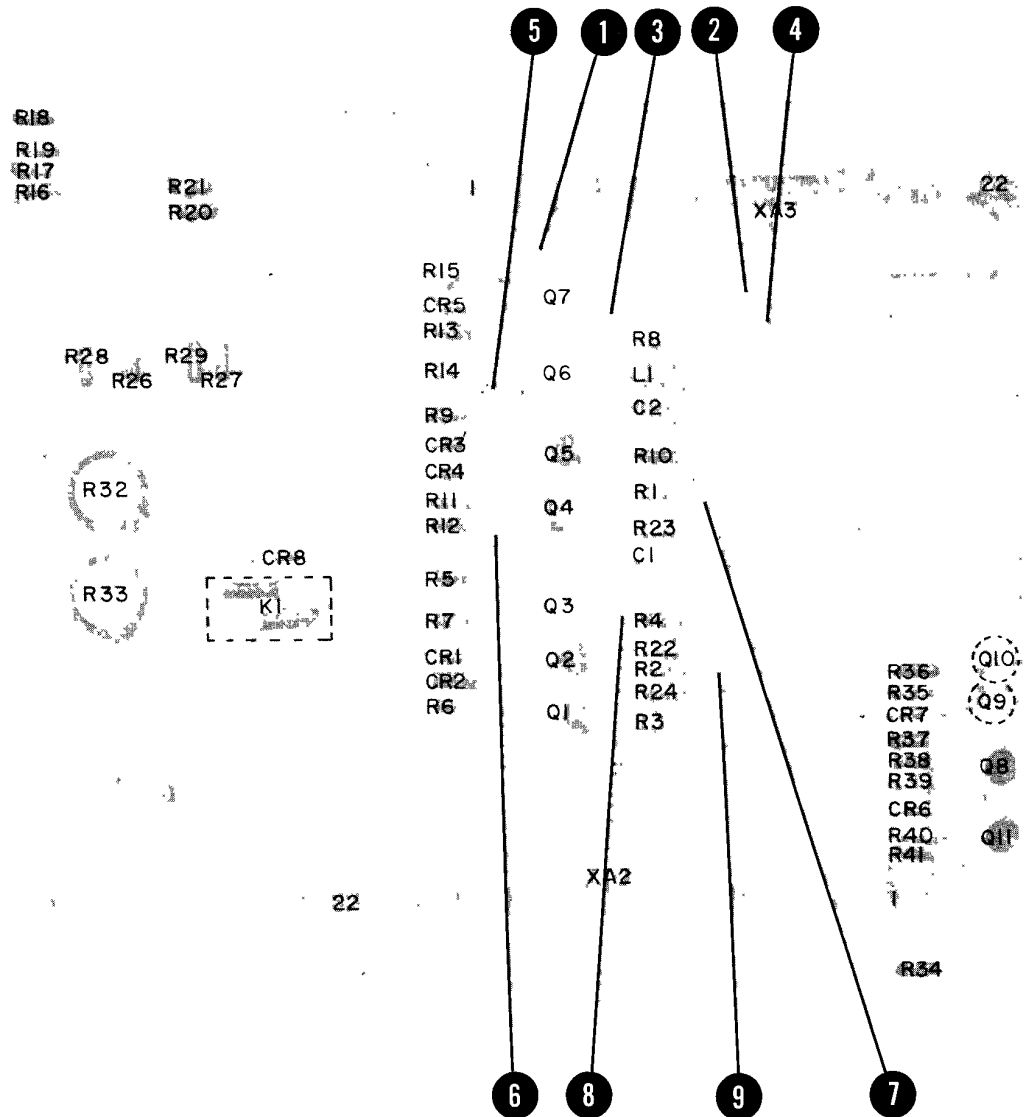
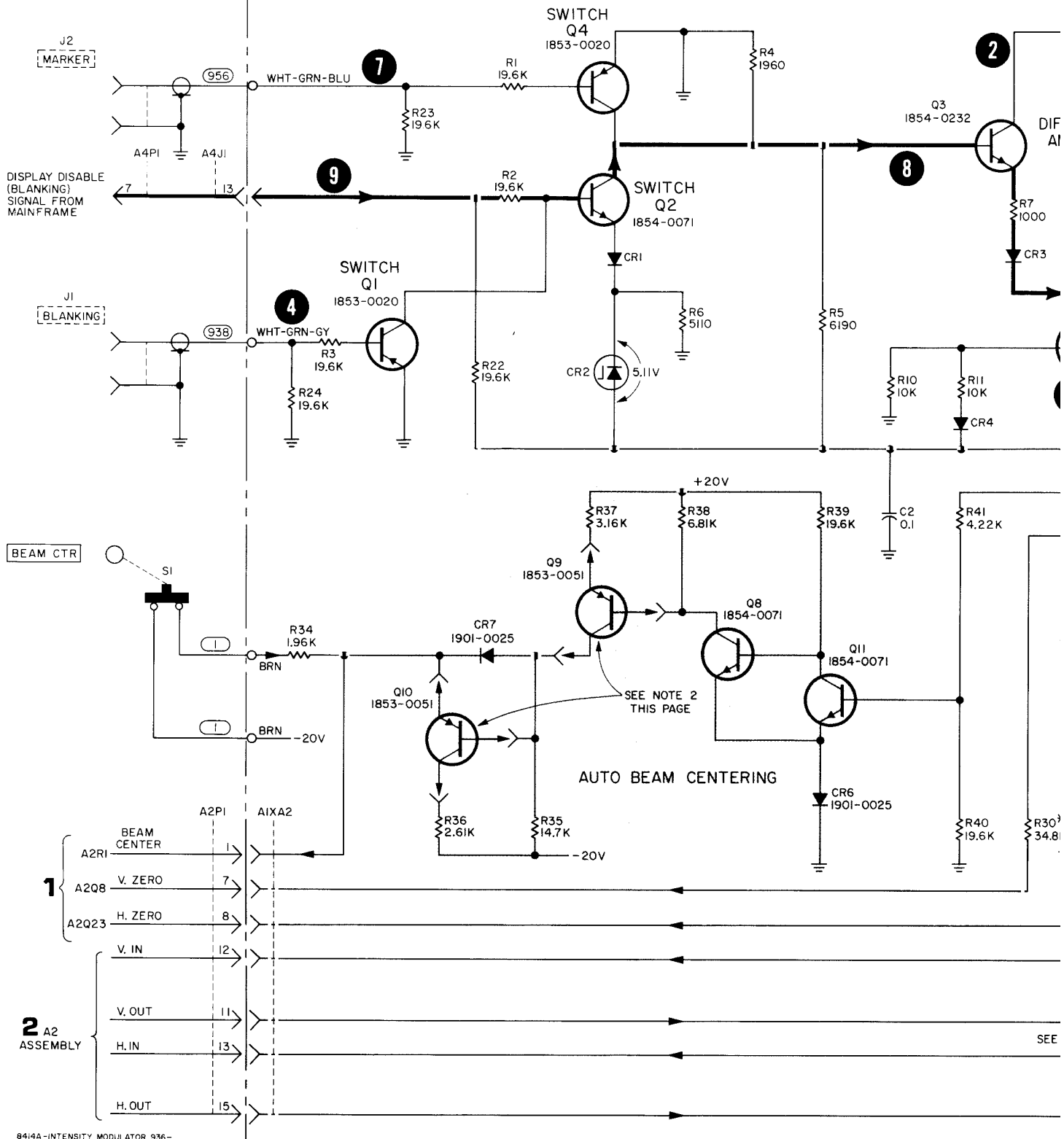
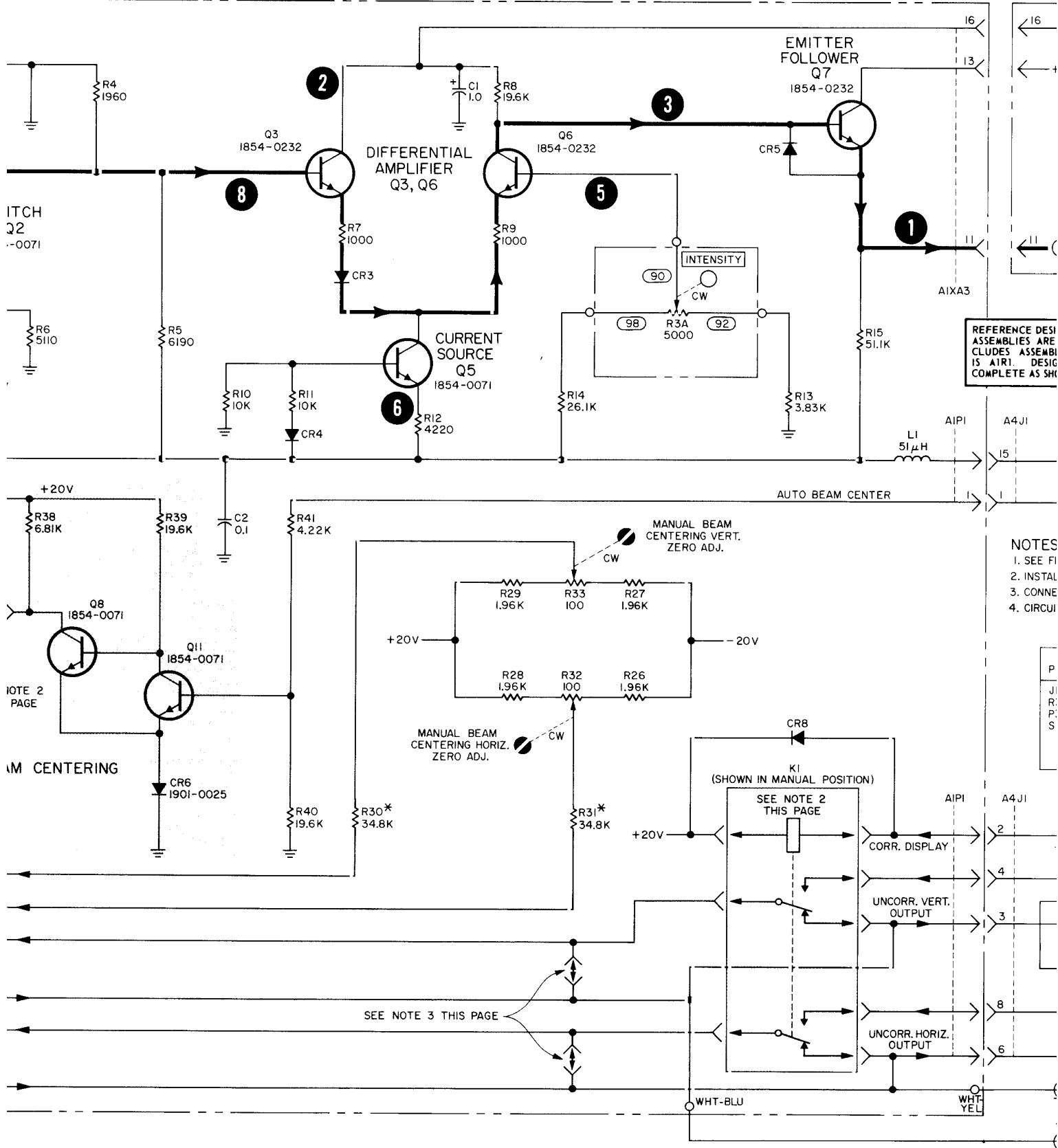


Figure 8-17. Intensity Modulator, Component Identification





REFERENCE DESI  
ASSEMBLIES ARE  
CLUDES ASSEMBL  
IS AIR1. DESIG  
COMPLETE AS SH

**NOTES**  
1. SEE FI  
2. INSTAL  
3. CONNE  
4. CIRCUI

P  
J1  
R1  
P1  
S

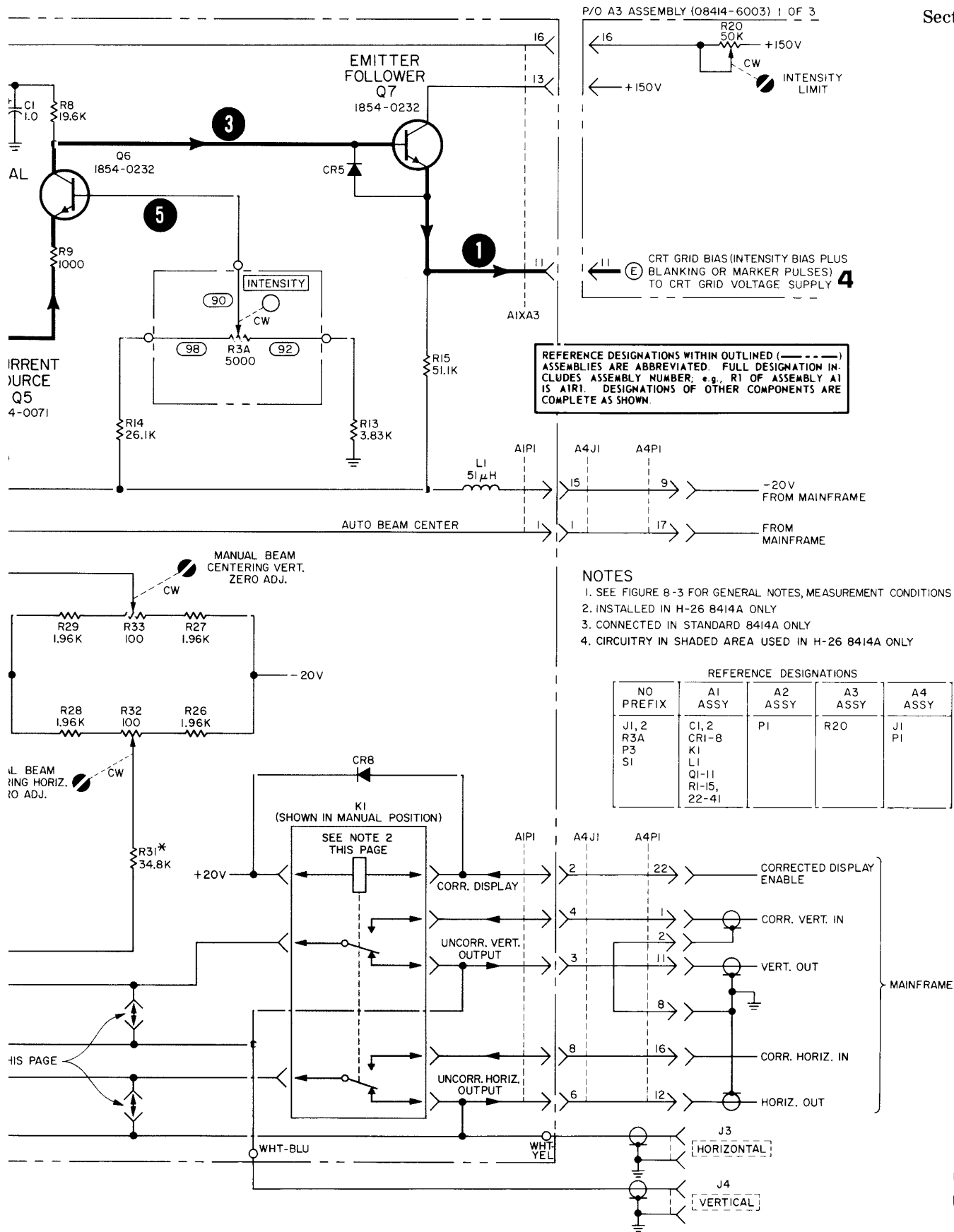
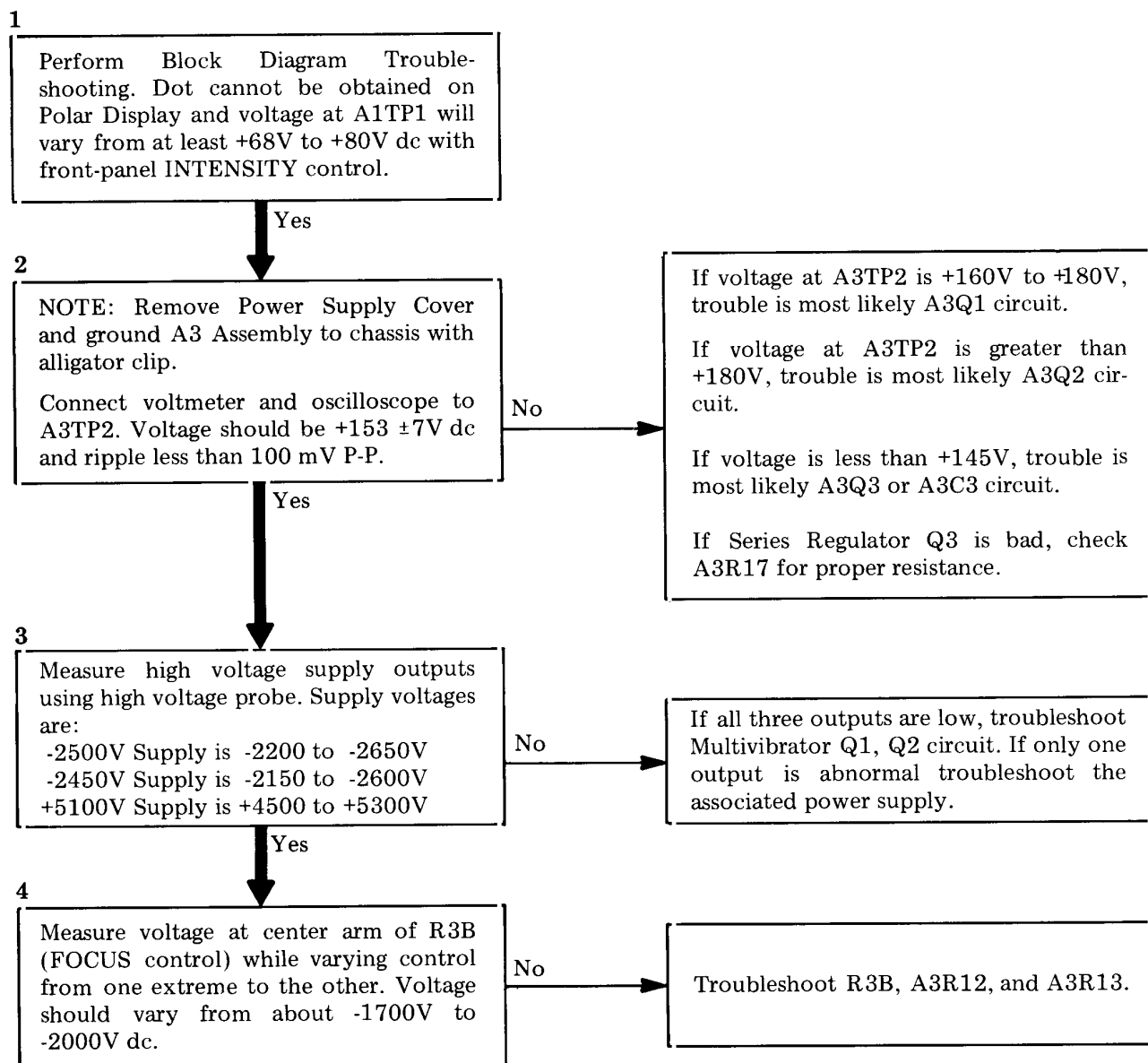


Figure 8-18. Intensity Modulator, Schematic Diagram



## Schematic 4 TROUBLESHOOTING



#### SCHEMATIC 4. CIRCUIT DESCRIPTION

##### CRT, CRT POWER SUPPLIES

**+150V Power Supply.** The +150V power supply is a regulated supply. Reference Amplifier, A3Q2 senses a change in output voltage, amplifies that change and inverts the polarity of the change. The output of the reference amplifier changes the conduction of Driver A3Q1, which changes the conduction of Series Regulator A3Q3. The series regulator acts as a variable resistor whose resistance varies inversely with collector current; i.e., if the series regulator's base voltage goes in a negative direction, its collector current decreases, dropping more voltage across the regulator, decreasing output voltage.

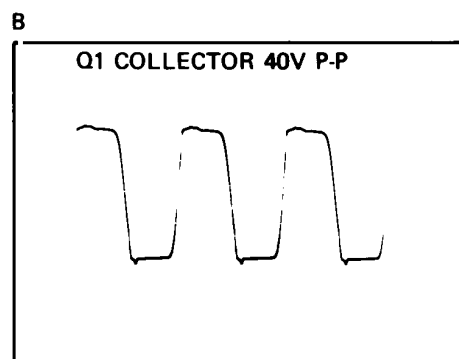
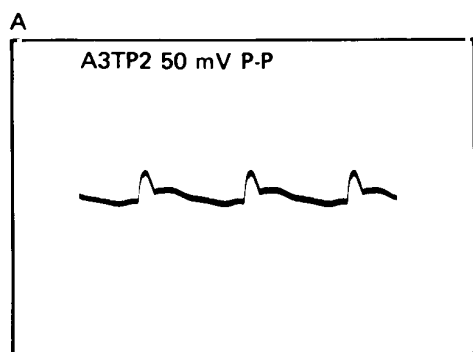
**High Voltage Oscillator.** High Voltage Oscillator Q1, Q2 is a free-running multivibrator whose frequency, 20 kHz  $\pm$  2 kHz, is determined by the L and C of T1's primary.

**CRT Cathode Supply.** One of T1's secondary windings supplies power to the CRT's cathode

supply and anode supply. The cathode supply consists of a half-wave rectifier and pi section filter. Its output voltage is about -2450 Vdc. In addition to providing dc bias to the CRT cathode, the cathode supply's output voltage is used in a voltage divider to +150V to provide about -2000 Vdc to the front-panel focus control.

**CRT Anode Supply.** The anode supply consists of a voltage doubler and pi section filter. Its output voltage is about +5100 Vdc.

**CRT Grid Supply.** The grid supply consists of a half-wave rectifier or peak detector. Its output voltage is about -2500 Vdc with the CRT unblanked. With no input from the intensity modulator, the grid supply is referenced to ground; however, an input voltage from the intensity modulator becomes the reference voltage for the grid supply. A change in this input voltage causes the grid supply's output voltage to change, which changes the CRT's grid to cathode bias.



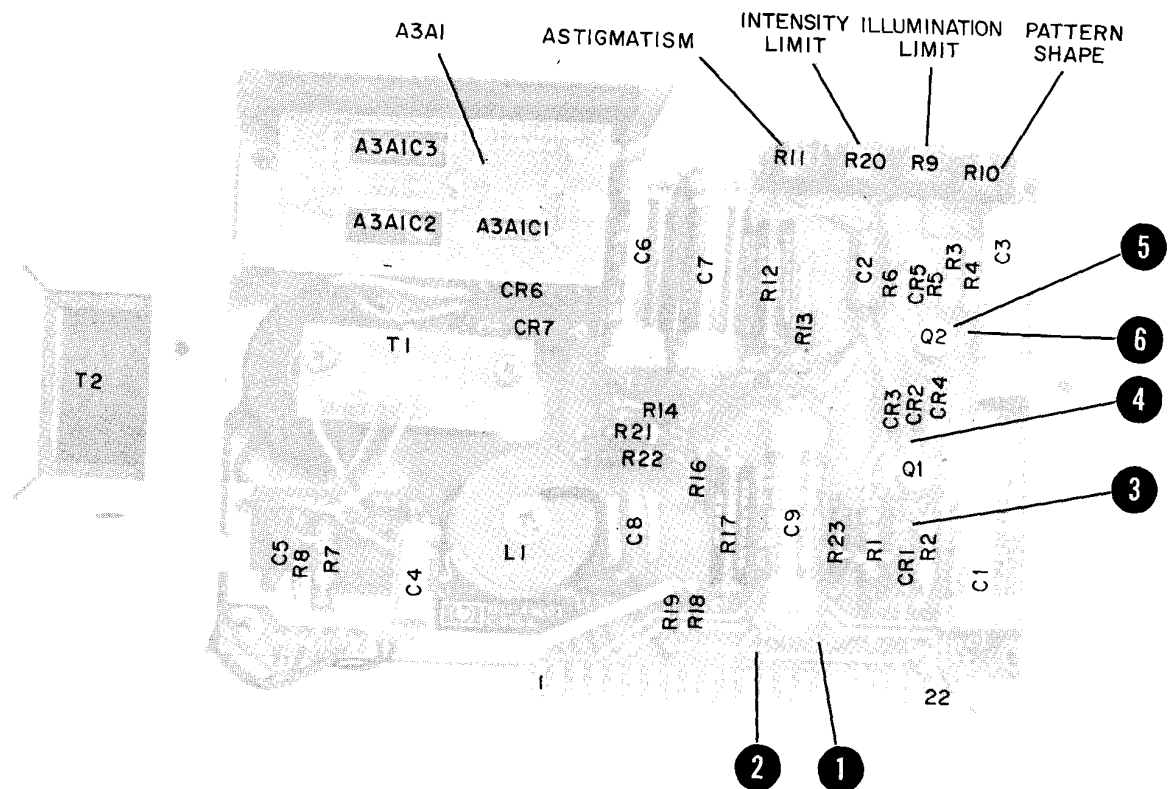
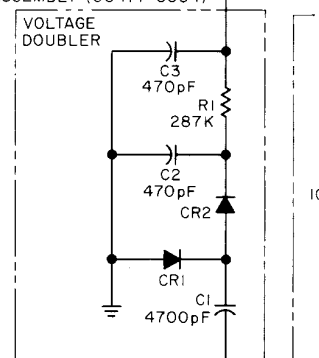


Figure 8-19. CRT High and Low Voltage Supplies and +150 Volt Supply, Component Identification

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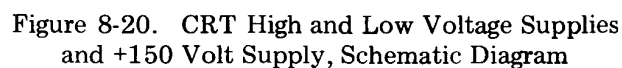
A3AI CRT ANODE SUPPLY  
ASSEMBLY (08414-6004)



1. SEE FIGURE 8-3 FOR GENERAL NOTES,  
MEASUREMENT CONDITIONS

2. COMMON TO CHASSIS ONLY WHEN 8414A  
INSTALLED IN MAINFRAME





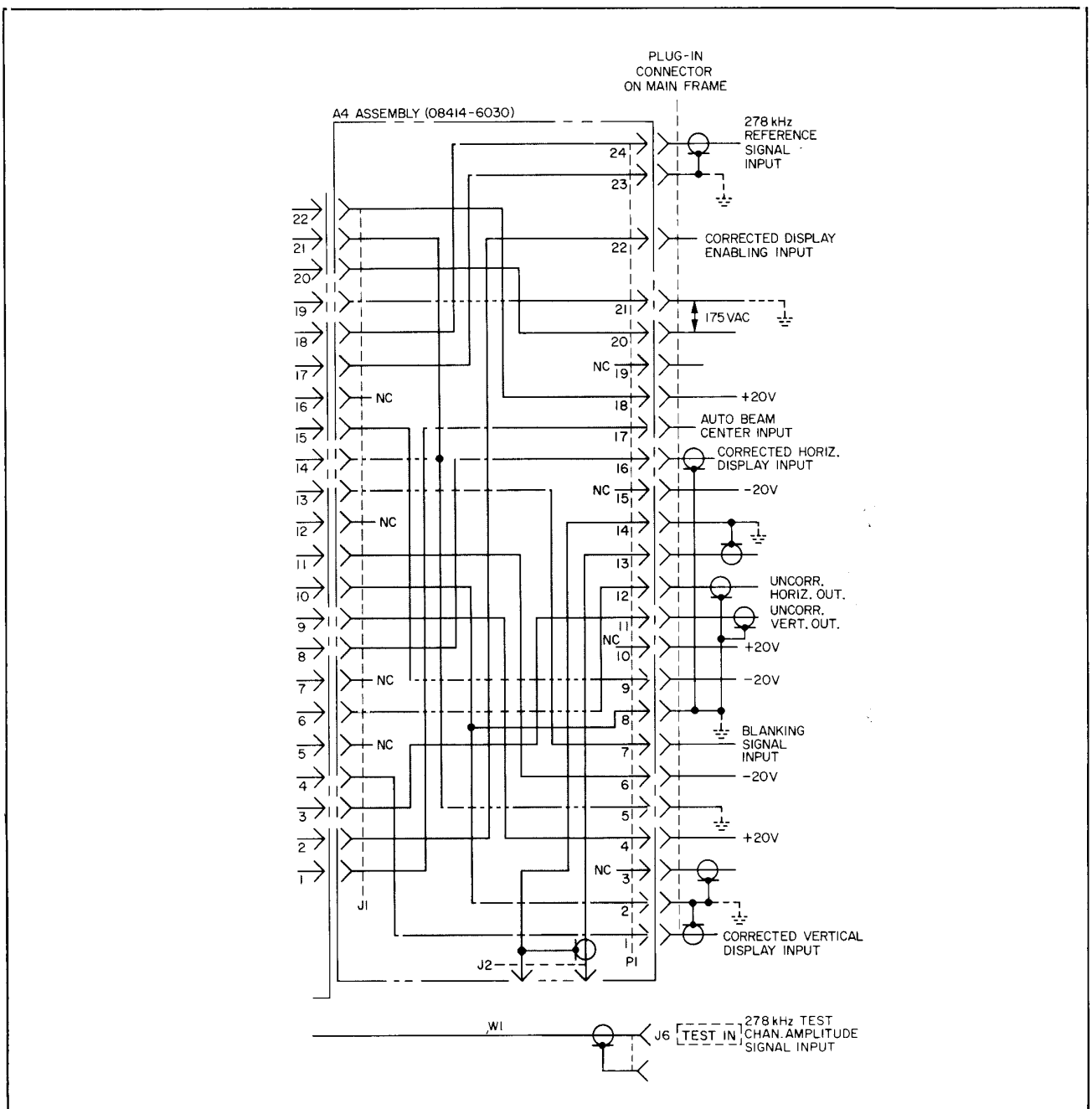


Figure 8-21. Mainframe Plug-In Connector Detail for H26-8414A

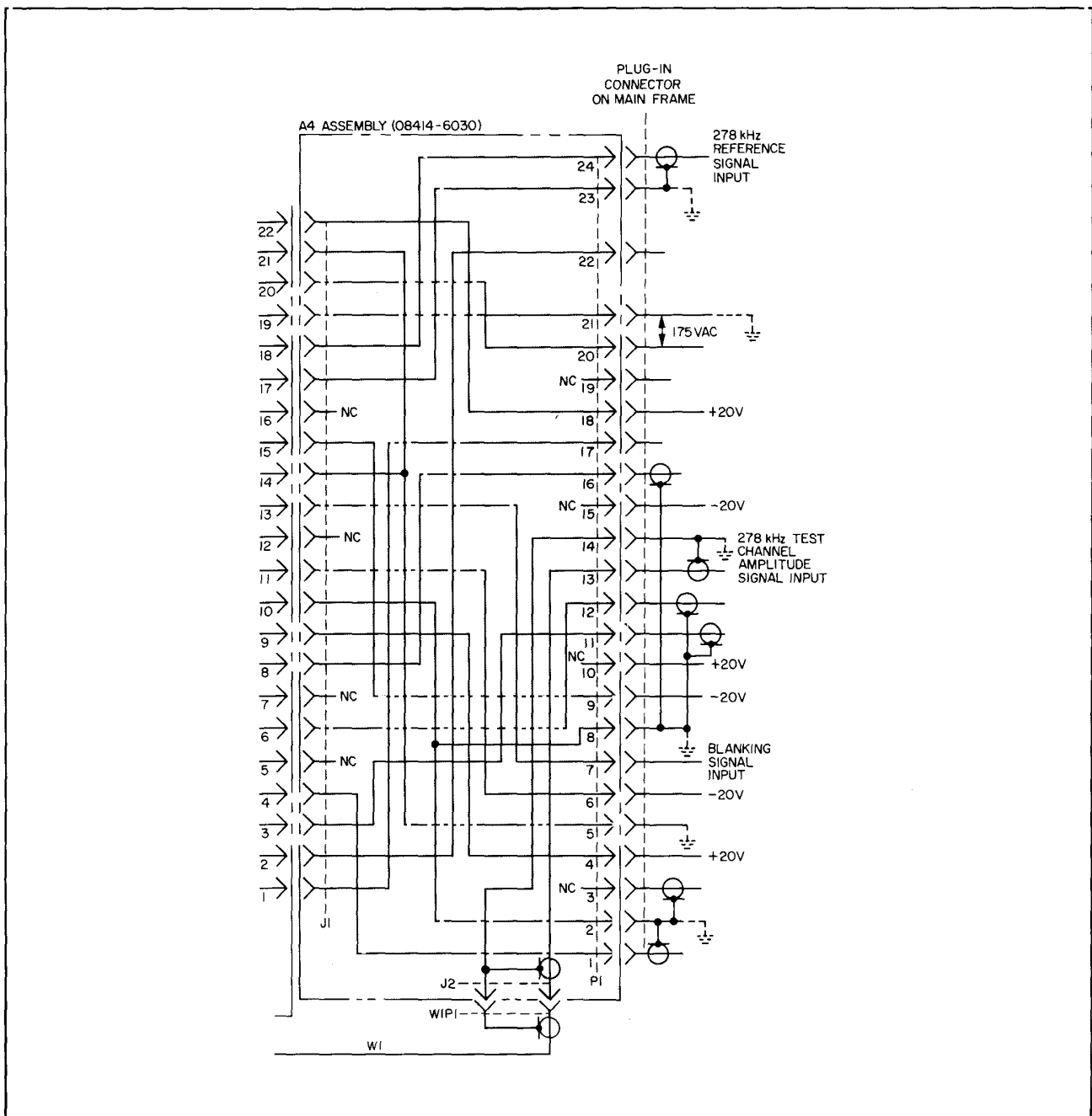
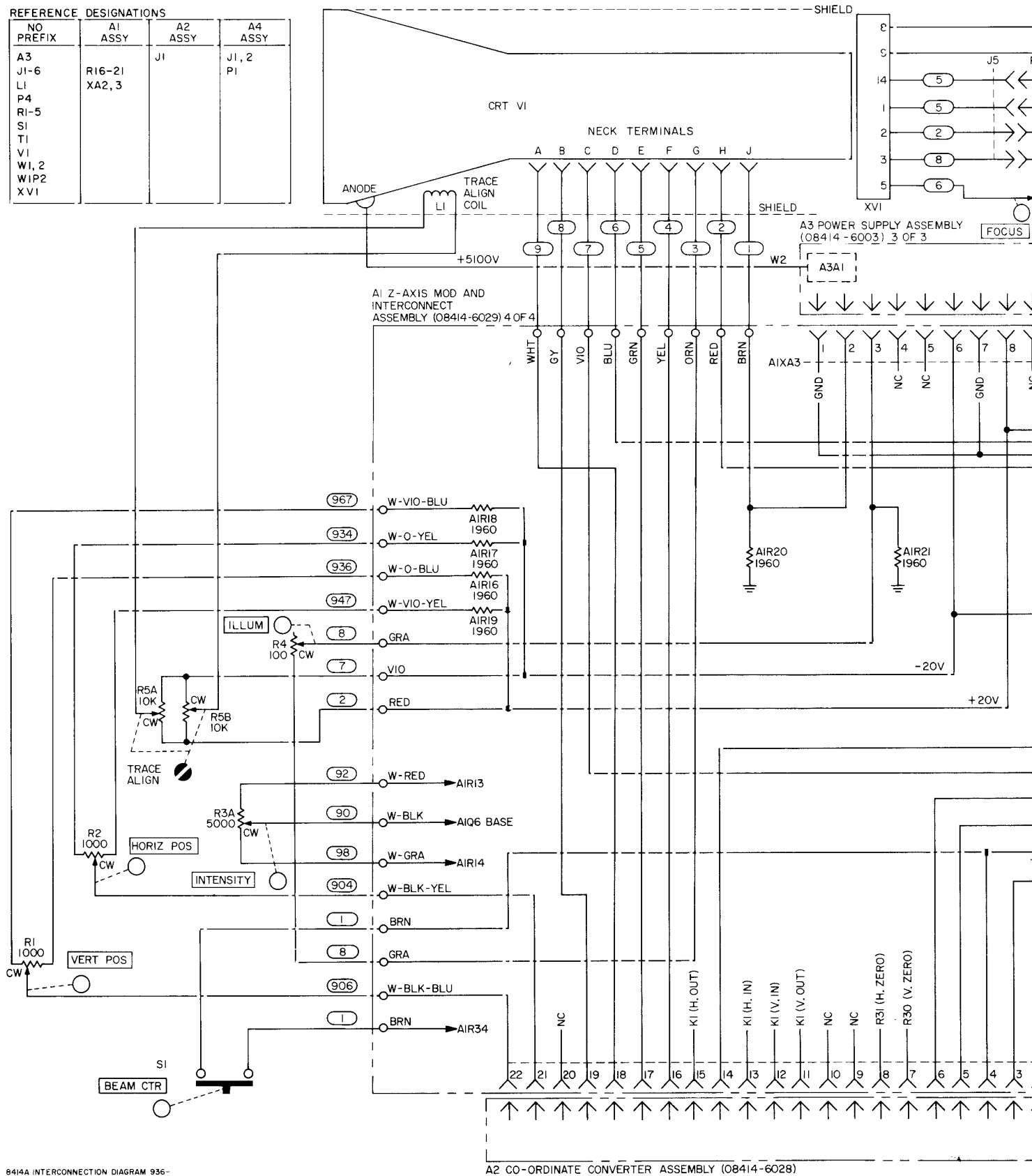


Figure 8-22. Mainframe Plug-In Connector Detail for Standard 8414A

# REFERENCE DESIGNATIONS

| NO<br>PREFIX                                                             | A1<br>ASSY       | A2<br>ASSY | A4<br>ASSY  |
|--------------------------------------------------------------------------|------------------|------------|-------------|
| A3<br>J1-6<br>L1<br>P4<br>R1-5<br>S1<br>T1<br>V1<br>W1, 2<br>WIP2<br>XV1 | R16-21<br>XA2, 3 | J1         | J1, 2<br>P1 |





# Section VIII Service

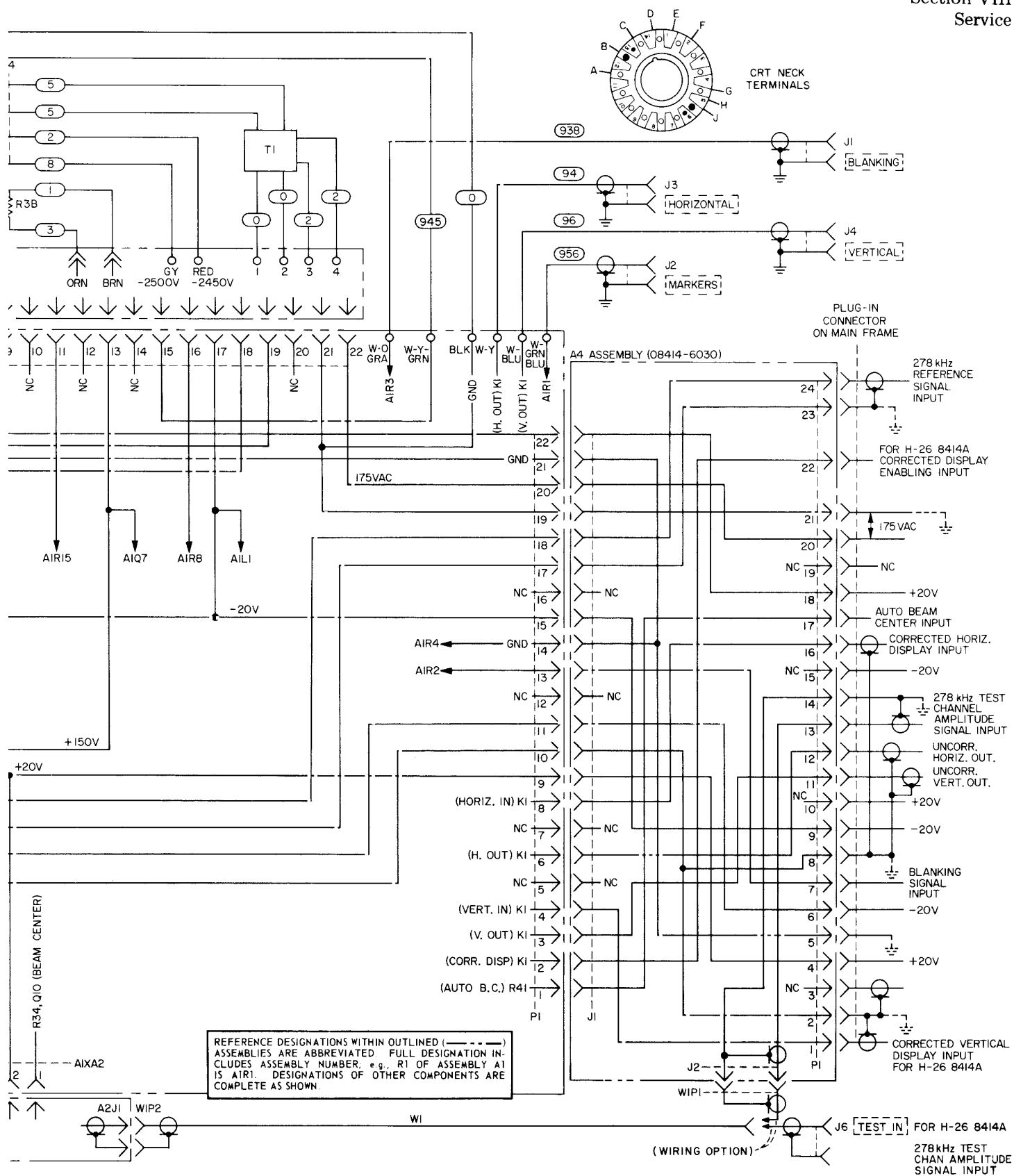
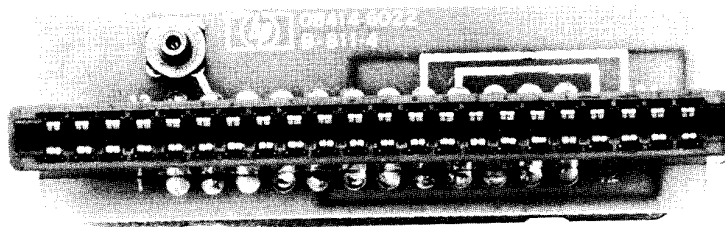
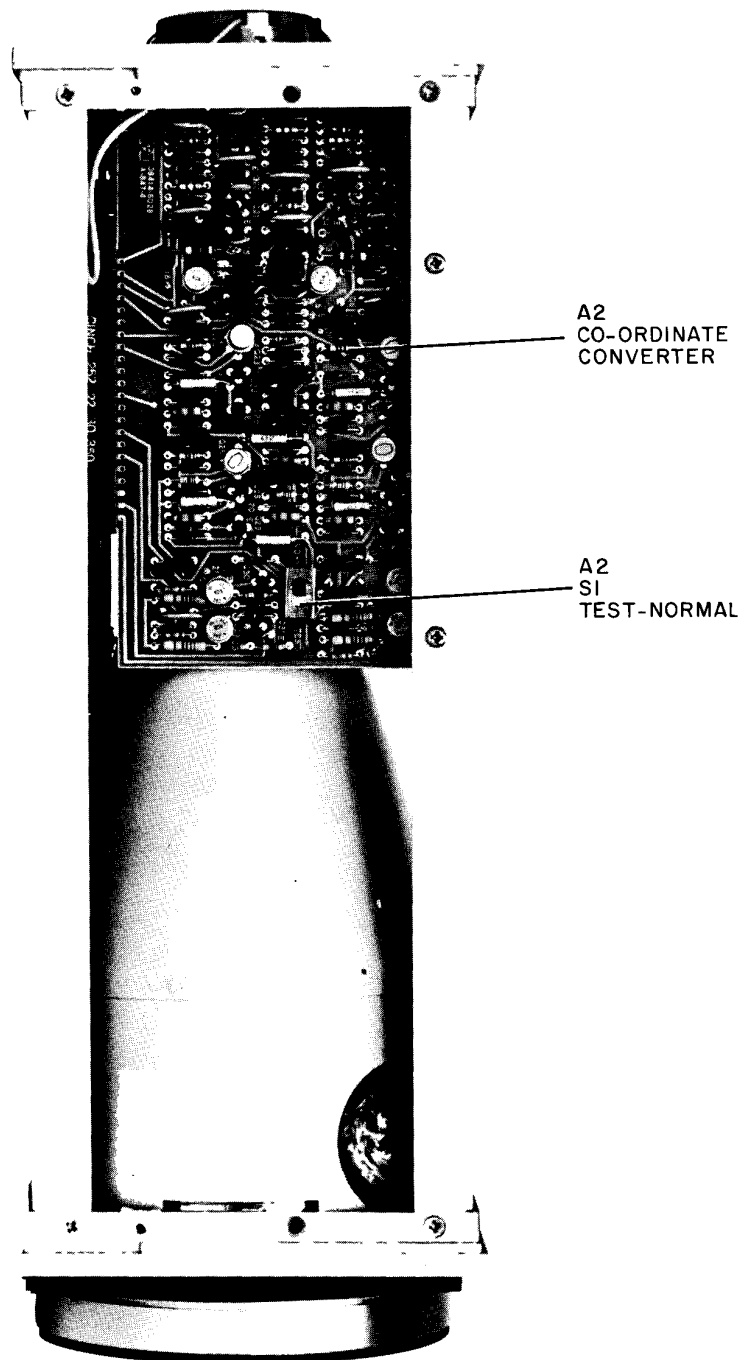


Figure 8-23. Interconnection Diagram

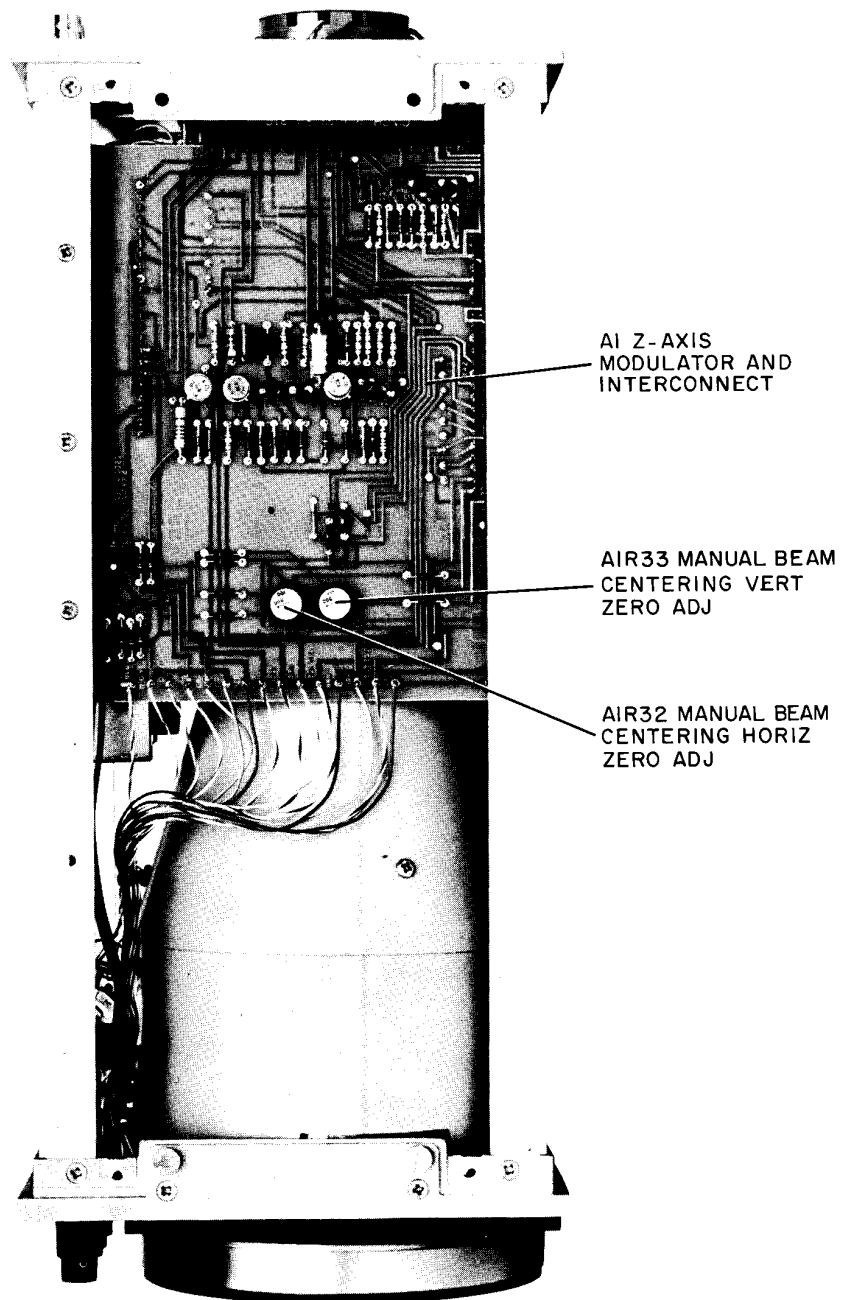


**A4 ASSEMBLY**

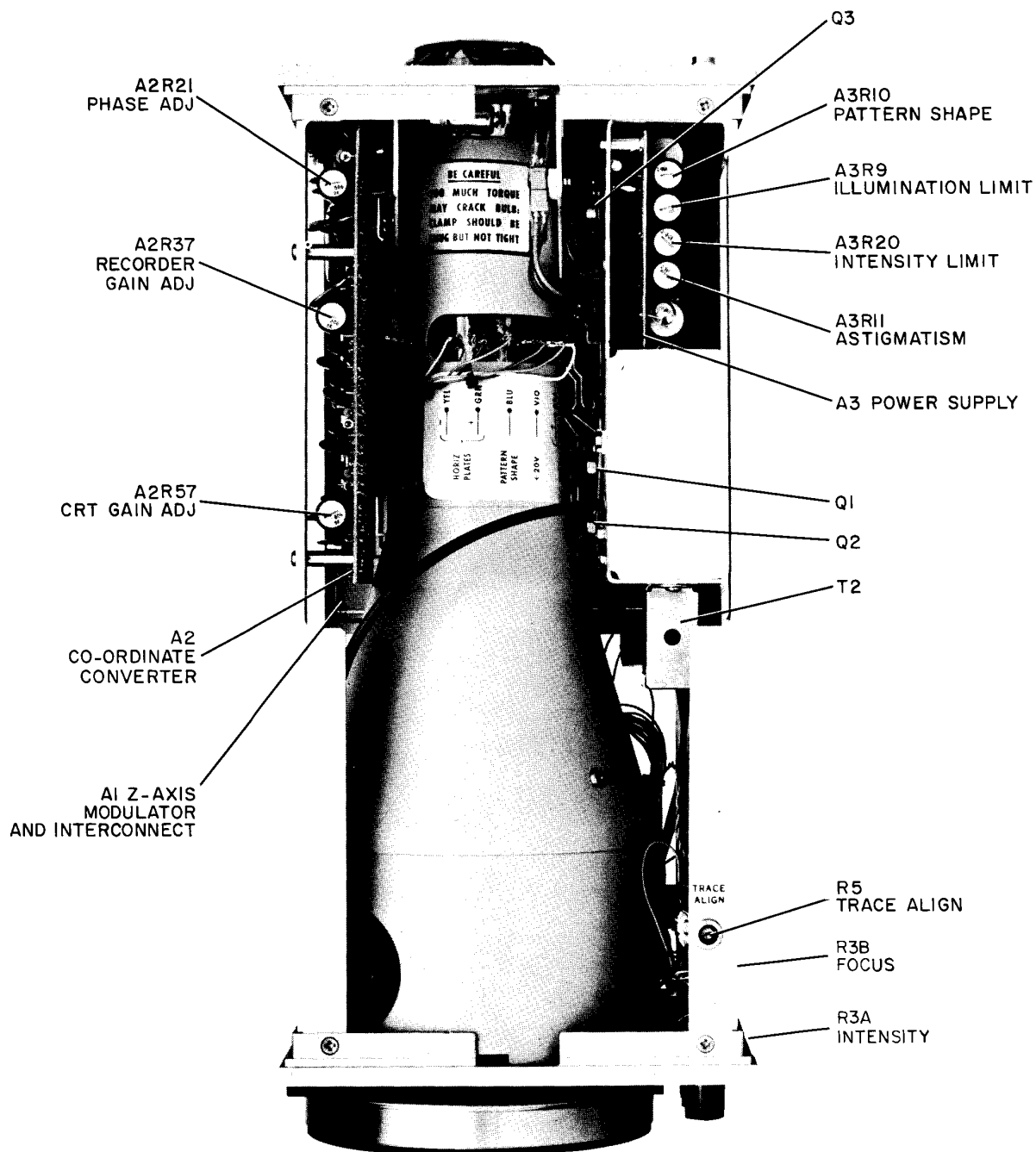
Model 8414A



LEFT SIDE



**BOTTOM**



TOP

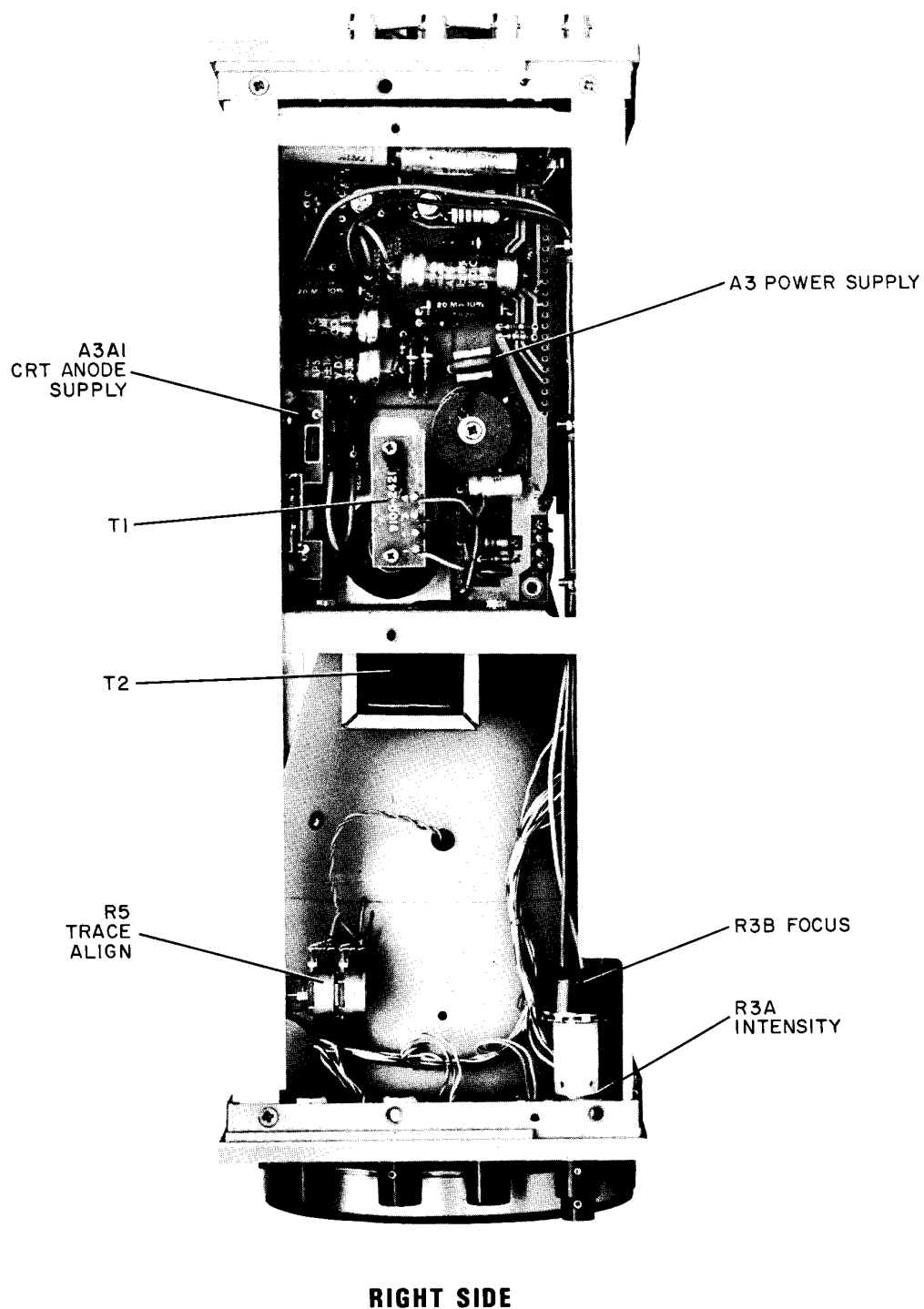


Figure 8-24. Location of Adjustments, Chassis-mounted Parts and Major Assemblies

