

TS 300. STACKER PARTS MANUAL

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Conventions

Outfeed direction

This legend applies to the Outfeed direction in the Component description.

Right = (A)

Left = (B)

Right and Left = (C)

Forward = (D)

Backward = (E)

Forward and Backward = (F)

Electrical documentation

For information on Electrical parts, not shown in this manual,
see relevant electrical drawings delivered for this unit.

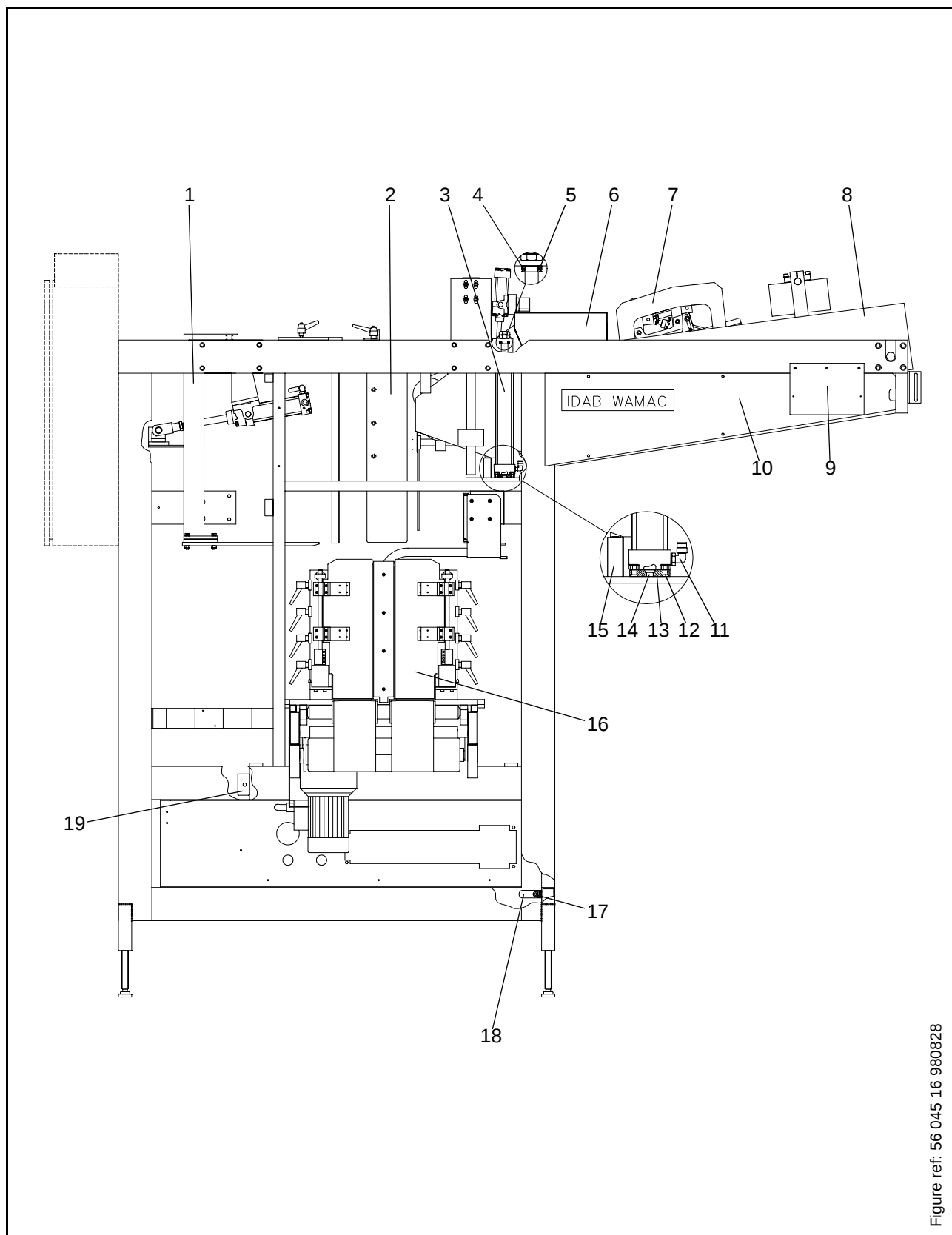


Figure ref: 56 045 16 980828

Figure 1-A Overview, side

Component description figure 1-A

Pos	Description	Part no.
1	Blade	See Figure 7-A, page 60
2	Blade side support	See Figure 7-D, page 66
3	Cylinder, 167 50-250	10 000 01
4	Spherical washer, 6319D M16	10 008 73
5	Spherical washer, 6319C M16	10 008 72
6	Infeed box	See Figure 6-A, page 46
7	Brushes	See Figure 5-A, page 40
8	Chain cover	50 020 86
9	Cover attachment plate	50 043 13
10	CE-covers	See Figure 2-A, page 12
11	Coupling, LVT 0814	10 000 23
12	Screw, MF6S HLG M6x20	10 009 65
13	Bracket	50 029 12
14	Screw, MF6S M8x25	10 014 12
15.1	Damper, ACE 600M	10 006 16
15.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
15.3	End cap	50 021 29
16	Turning basket	See Figure 8-A, page 68
17	Coupling (not at double outfeed), LAN 1214	10 001 14
18	Silencer, 438-130-000	10 005 64
19	Connection box	51 162 58

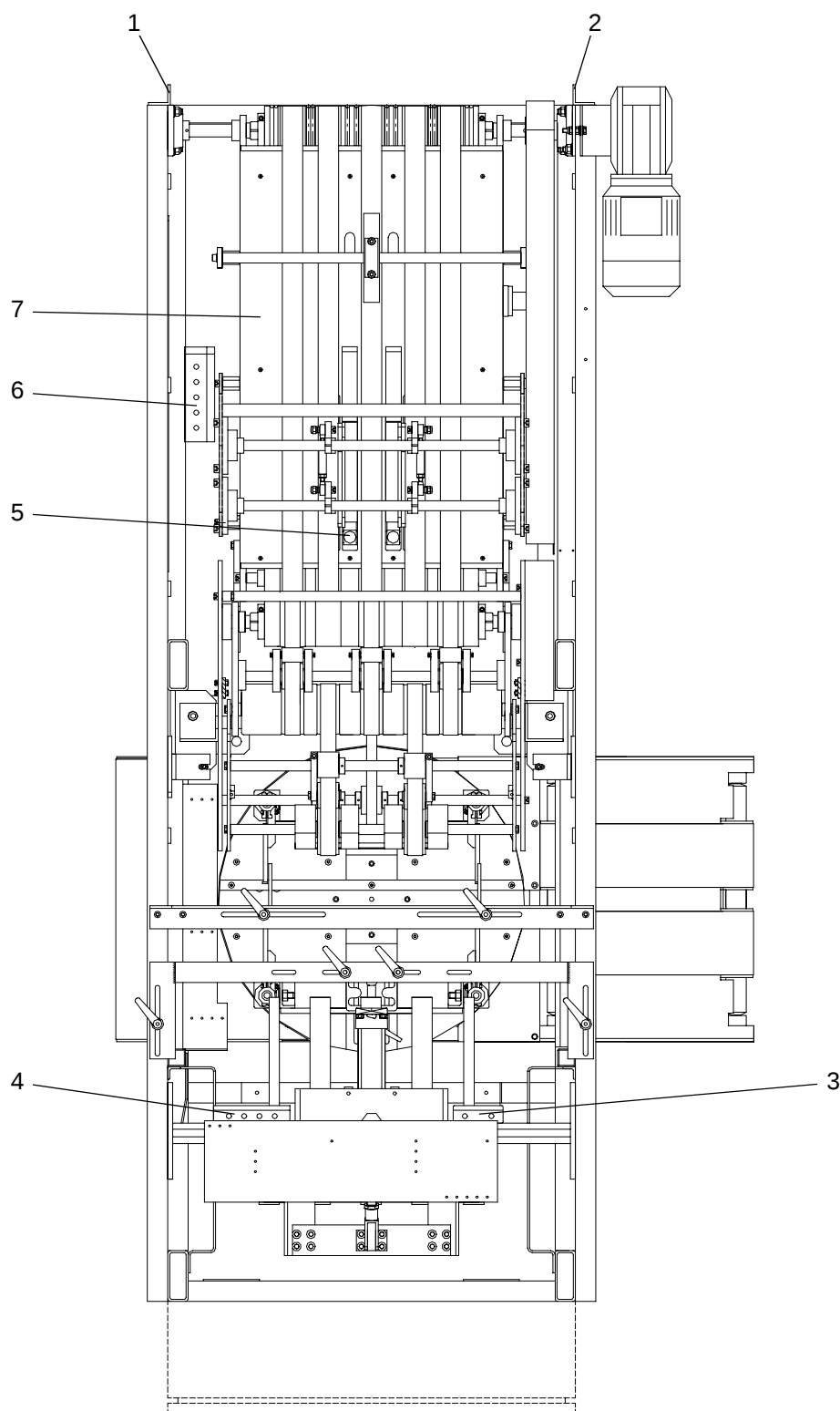


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Figure 1-B Overview, Top

Component description figure 1-B

Pos	Description	Part no.
1	Bracket, Right	50 015 93
2	Bracket, Left	50 034 80
3	Connection box	51 162 58
4	Connection box	51 162 57
5	Intercept	See Figure 4-A, page 36
6	Connection box	51 162 61
7	Infeed	See Figure 3-A, page 26

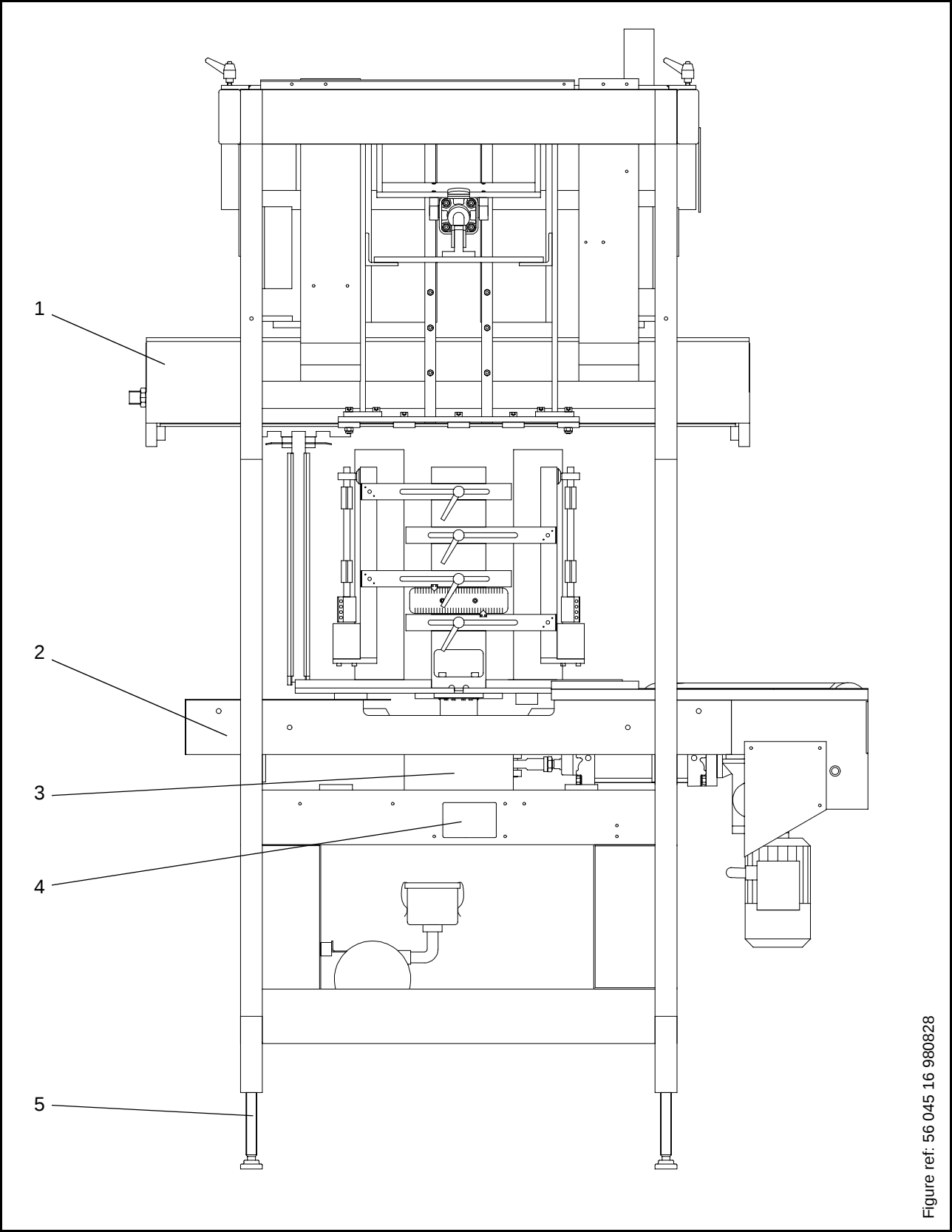


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Figure 1-C Overview, Front

Component description figure 1-C

Pos	Description	Part no.
1	Ejector	See Figure 10-A, page 78
2	Outfeed conveyor	See Figure 11-A, page 80
3	Basket turning	See Figure 9-A, page 74
4	Connection box	51 162 58
5	Foot	10 001 85

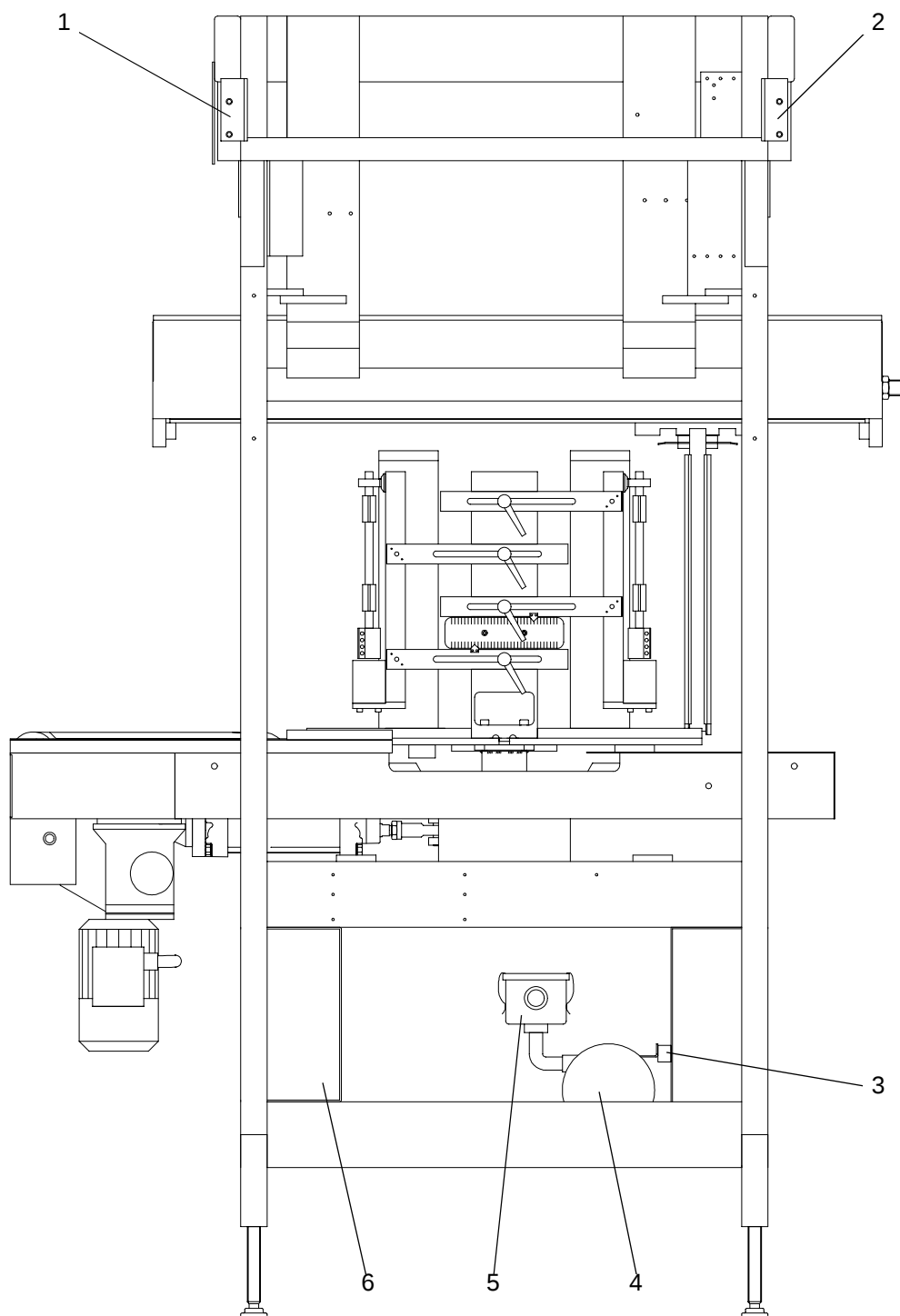


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Figure 1-D Overview, Back

Component description figure 1-D

Pos	Description	Part no.
1	Bracket, Left	50 034 80
2	Bracket, Right	50 015 93
3	Spacer	50 025 27
4	Vacuum pump, VT 3.6 INKL.FILTER	10 001 23
5.1	Filter+Housing, Complete C075	10 021 59
5.2	Filter, C75	11 003 07
6	Pneumatics	See Figure 12-A, page 86

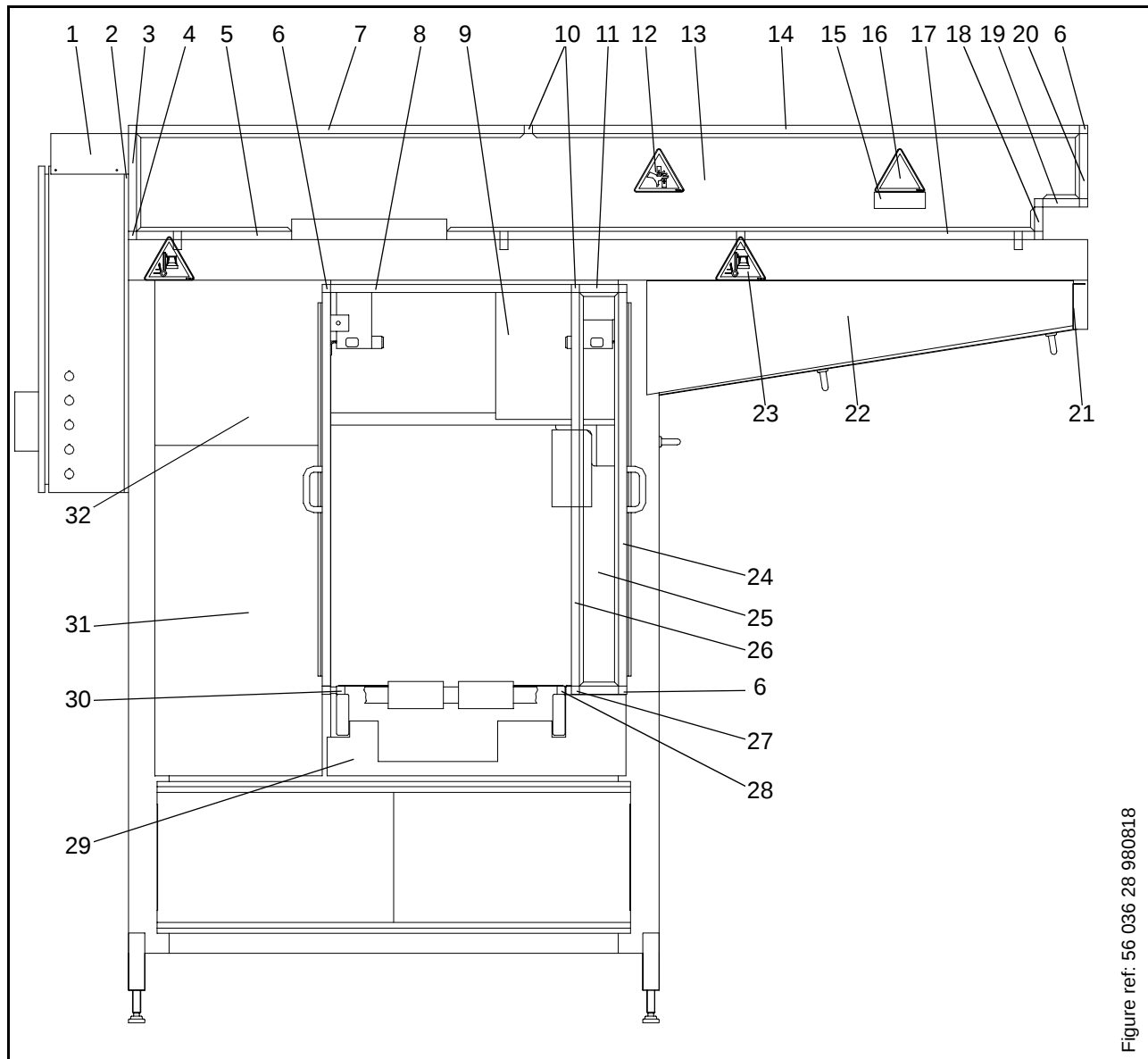


Figure 2-A CE-covers, Left side view

Component description figure 2-A

Pos	Description	Part no.
1	Electrical cabinet cap	51 131 90
2	Electrical cabinet bracket	51 131 91
3	Border profile	51 131 93
4	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
5	Border profile	10 133 62
6	Joint (ABC), 3TV 20mm 831.014.95	10 009 03
7	Border profile	51 131 96

Pos	Description	Part no.
8	Cross bar (ABC)	51 128 69
9	Infeed box cover (ABC)	51 139 12
10	Joint (ABC), 3TP 20mm 831.013.95	10 018 46
11	Profile, Side glass (ABC)	51 128 70
12	Sign	10 034 32
13	Plexiglass	51 133 60
14	Border profile	51 131 97
15	Warning sign, Laser	State language
16	Warning sign, General	10 008 97
17	Border profile	51 133 58
18	Border profile	51 131 94
19	Border profile	51 131 95
20	Border profile	51 131 92
21	Cover plate, Infeed	51 128 57
22	Side plate, Left	51 027 98
23	Sign	10 034 37
24	Door frame (ABC)	51 131 55
25	Side glass (ABC)	51 128 71
26	Profile, Side glass (ABC)	51 131 56
27	Joint (ABC), Special	51 139 13
28	Side plate (ABC)	51 131 59
29	Cover plate (ABC)	51 128 61
30	Spacer (ABC)	51 131 63
31	Cover plate	51 139 11
32	Door	51 139 01

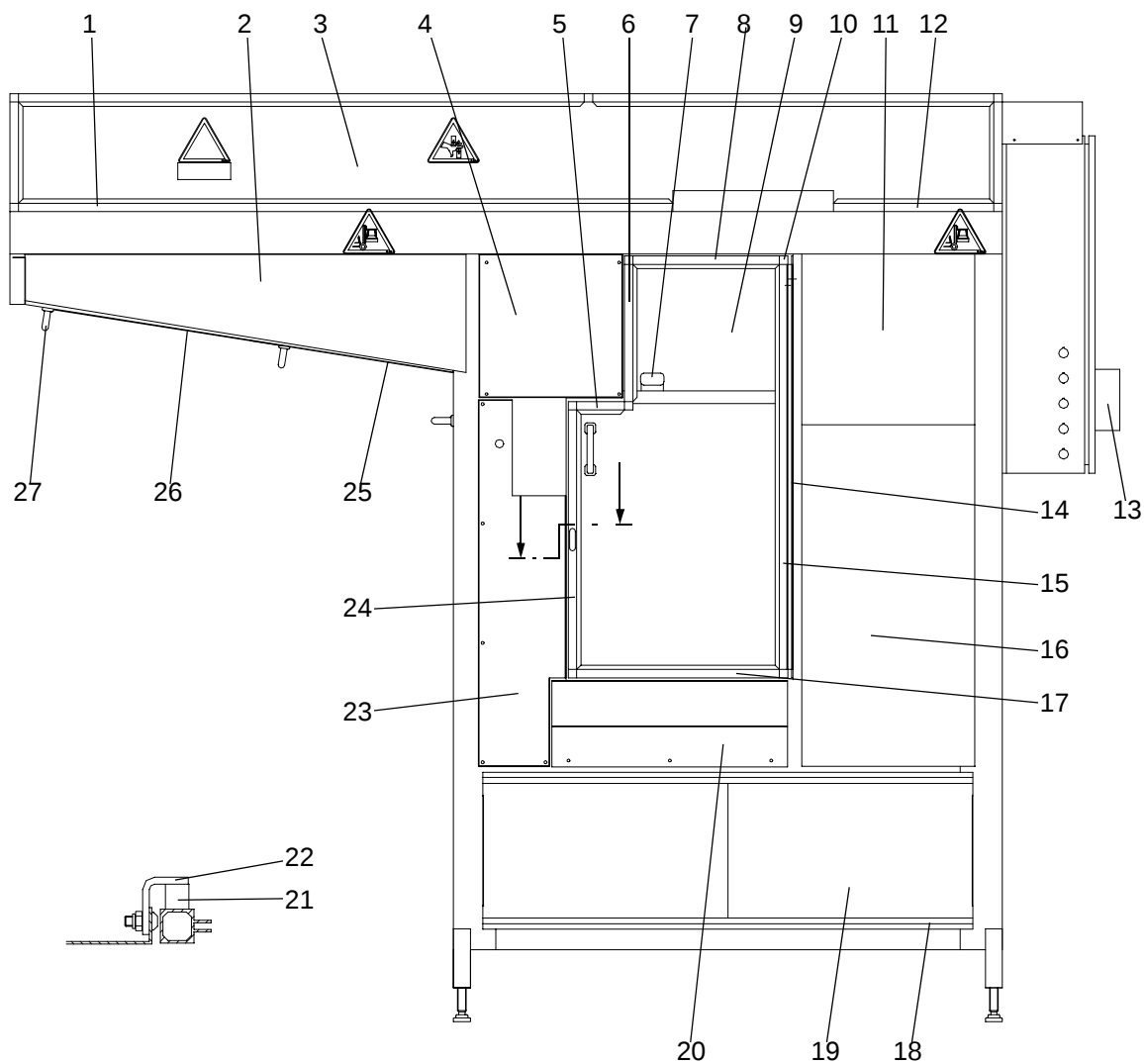


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Figure 2-B CE-covers, Right side view

Component description figure 2-B

Pos	Description	Part no.
1	Border profile	51 131 99
2	Side plate, Right	51 027 97
3	Plexiglass	51 133 61
4	Infeed box cover (ABDEF)	50 021 21
5	Door profile (ABDEF)	51 131 71
6	Door profile (ABDEF)	51 131 72
7.1	Safety switch (ABDEF), Schemersal AZ15ZVR	21 009 68
7.2	Magnet lock (ABDEF), B1+1747	21 009 97
8	Door profile (ABDEF)	51 131 73
9.1	Handle (ABC), 83040110	10 002 75
9.2	Plexiglass, Door (ABDEF)	51 131 68
10	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
11	Door	51 139 01
12	Border profile	51 131 98
13	Panel holder	51 148 93
14	Hinge (ABDEF)	51 131 76
15	Door profile (ABDEF)	51 131 75
16	Cover plate	51 139 11
17	Door profile (ABDEF)	51 131 74
18	Aluminium border, 930-3886-10 L=1160	10 018 20
19	Side plate, Pneumatics	50 026 49
20.1	Cover plate, Basket turning (AB)	51 131 84
20.2	Cover plate	51 128 62
21	Magnet lock (ABC), 16-7-3373	10 042 30
22	Stop, Magnet lock (ABDEF)	51 131 81
23.1	Cover plate, Ejector right (B)	51 131 82
23.2	Cover plate, Ejector left (A)	51 131 83
24	Door profile (ABDEF)	51 131 70
25	Cover plate	50 018 05
26	Cover plate	50 018 04
27	Handle (ABC), 83040110	10 002 75

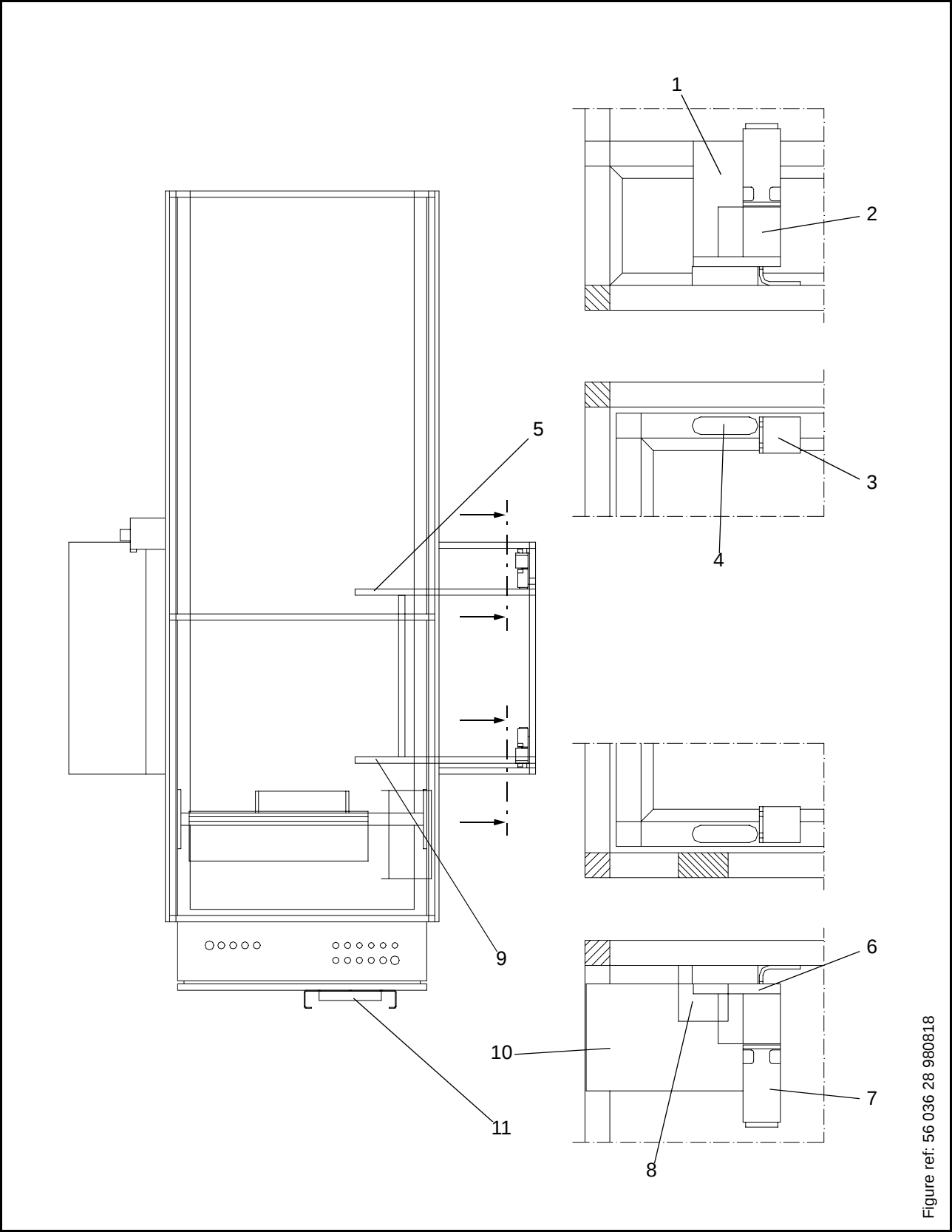


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Figure 2-C CE-covers, Top view

Component description figure 2-C

Pos	Description	Part no.
1	Switch bracket (ABC)	51 128 74
2	Lid (ABC)	51 131 51
3	Key (ABC)	51 131 52
4	Magnet lock (ABC), 16-7-3373	10 042 30
5	Square rod (ABC)	51 131 60
6	Plate (ABC)	51 131 64
7.1	Limit switch (ABC), AT 11-s-i	21 003 26
7.2	Roller (ABC)	21 006 52
8	Support plate (ABC)	51 131 53
9	Square rod (ABC)	51 131 62
10	Switch bracket (ABC)	51 131 50
11	Panel holder	51 148 93

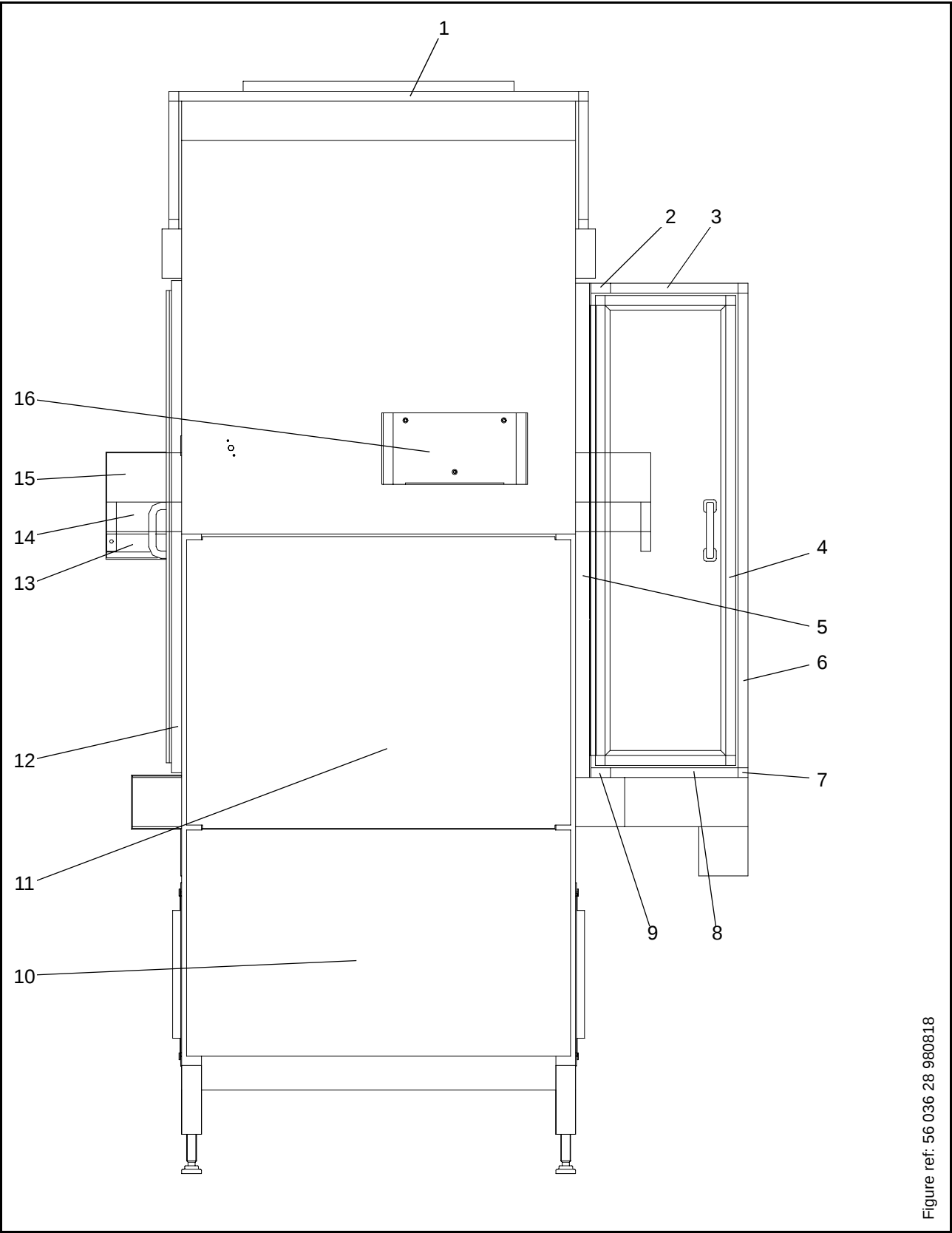


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Figure 2-D CE-covers, Front view

Component description figure 2-D

Pos	Description	Part no.
1	Border profile	51 133 59
2	End bracket (ABC)	51 139 14
3	Door frame (ABC)	51 131 57
4	Door profile (ABC)	51 128 68
5	Hinge angle bracket (ABC)	51 128 73
6	Door frame (ABC)	51 131 54
7	Joint (ABC), Special	51 139 13
8	Plate	50 021 62
9	Cover plate (ABCF)	51 165 16
10	Hinge bracket (ABDEF)	51 131 77
11.1	Cover plate, Ejector right (B)	51 131 78
11.2	Cover plate, Ejector left (A)	51 131 79
12	Cover, Ejector (ABDE)	50 019 46
13.1	Cover plate, Ejector right	50 030 31
13.2	Cover plate, Ejector left (A)	50 037 52
14	Panel holder	51 148 93

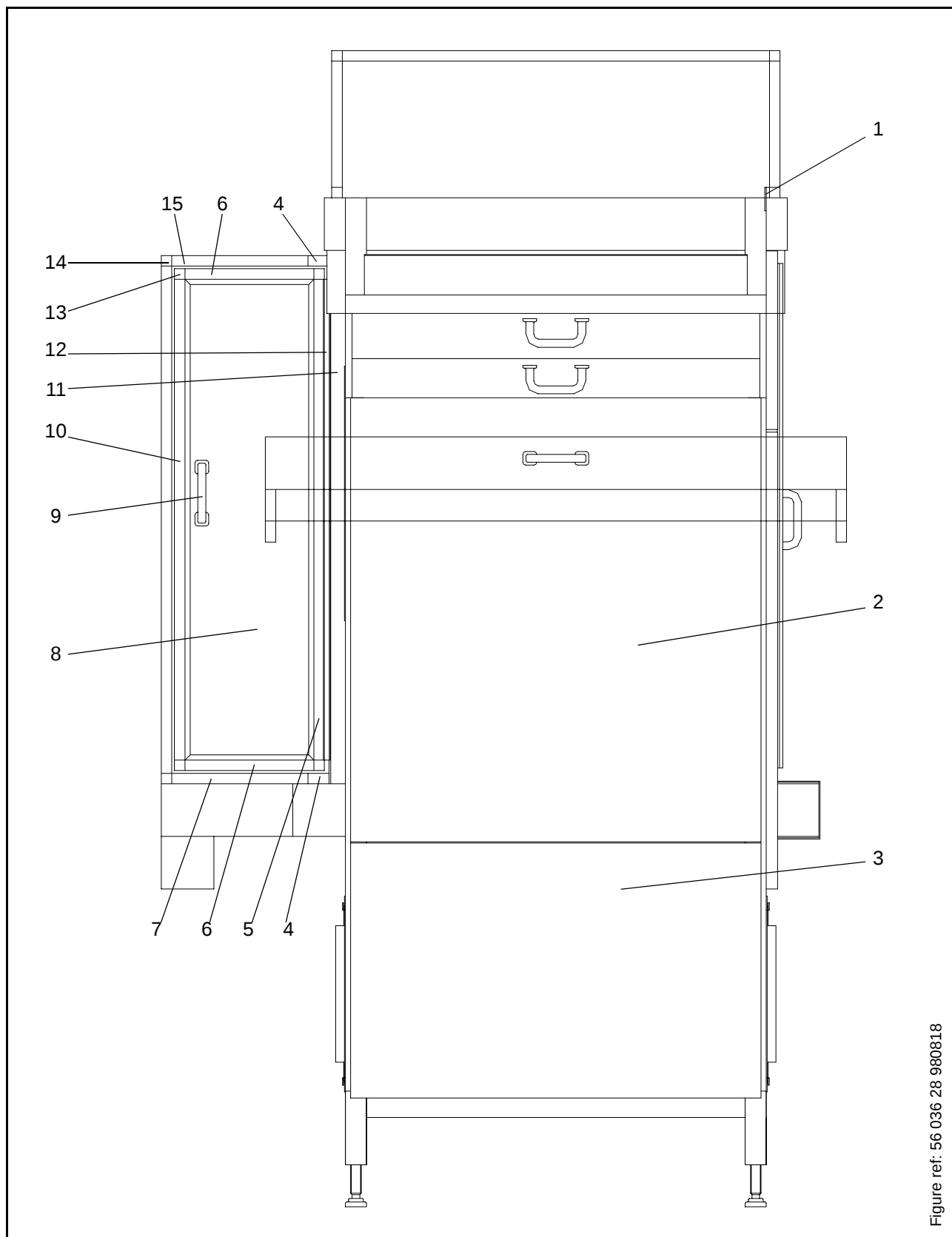


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Figure 2-E CE-covers, Back view

Component description figure 2-E

Pos	Description	Part no.
1	Bracket (ABC)	51 131 89
2	Cover plate (ABCD)	50 036 16
3	Cover plate	50 025 31
4	End bracket (ABC)	51 139 14
5	Door profile (ABC)	51 128 66
6	Door profile (ABC)	51 128 64
7.1	Door frame (ABC)	51 131 57
7.2	Door frame, lower (ABC)	51 131 58
8	Plexiglass, door (ABC)	51 128 65
9	Handle (ABC), 83040110	10 002 75
10	Door profile (ABC)	51 128 63
11	Hinge angle bracket (ABC)	51 128 72
12	Hinge (ABC)	51 128 67
13	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
14	Joint (ABC), 3TV 20mm 831.014.95	10 009 03
15	Door frame (ABC)	51 131 57

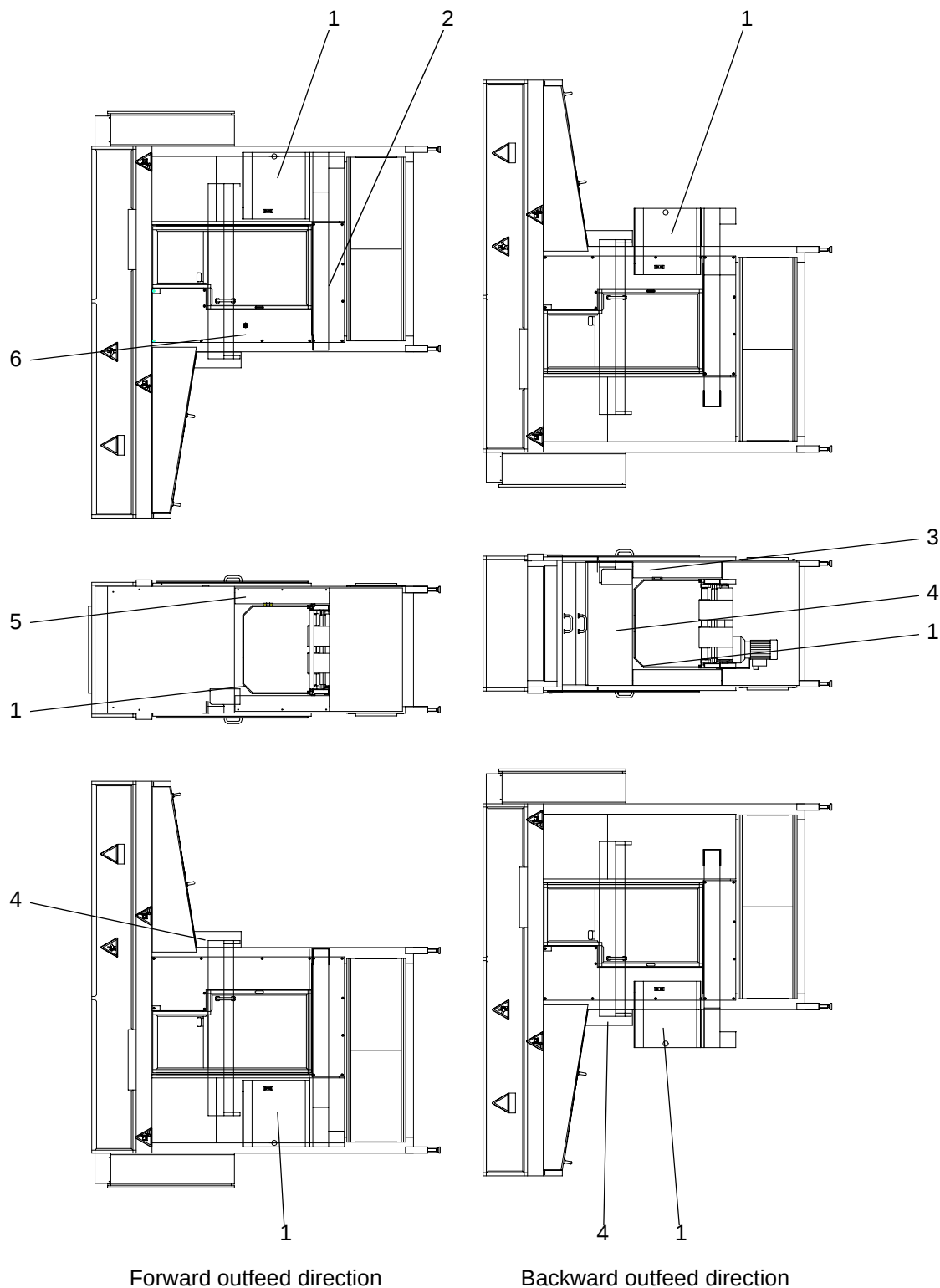


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Figure 2-F CE-covers, Alternative outfeed directions Forward-Backward

Component description figure 2-F

Pos	Description	Part no.
1	Protective cover (DEF)	See Figure 2-G, page 24
2	Cover plate (DEF)	51 150 60
3.1	Cover plate (EF)	51 165 29
3.2	Cover plate (D)	51 165 32
4	Ejector cover (DEF)	50 021 57
5	Cover plate (DF)	51 165 28
6.1	Cover plate, left (DEF)	51 150 62
6.2	Cover plate, right (DEF)	51 150 61

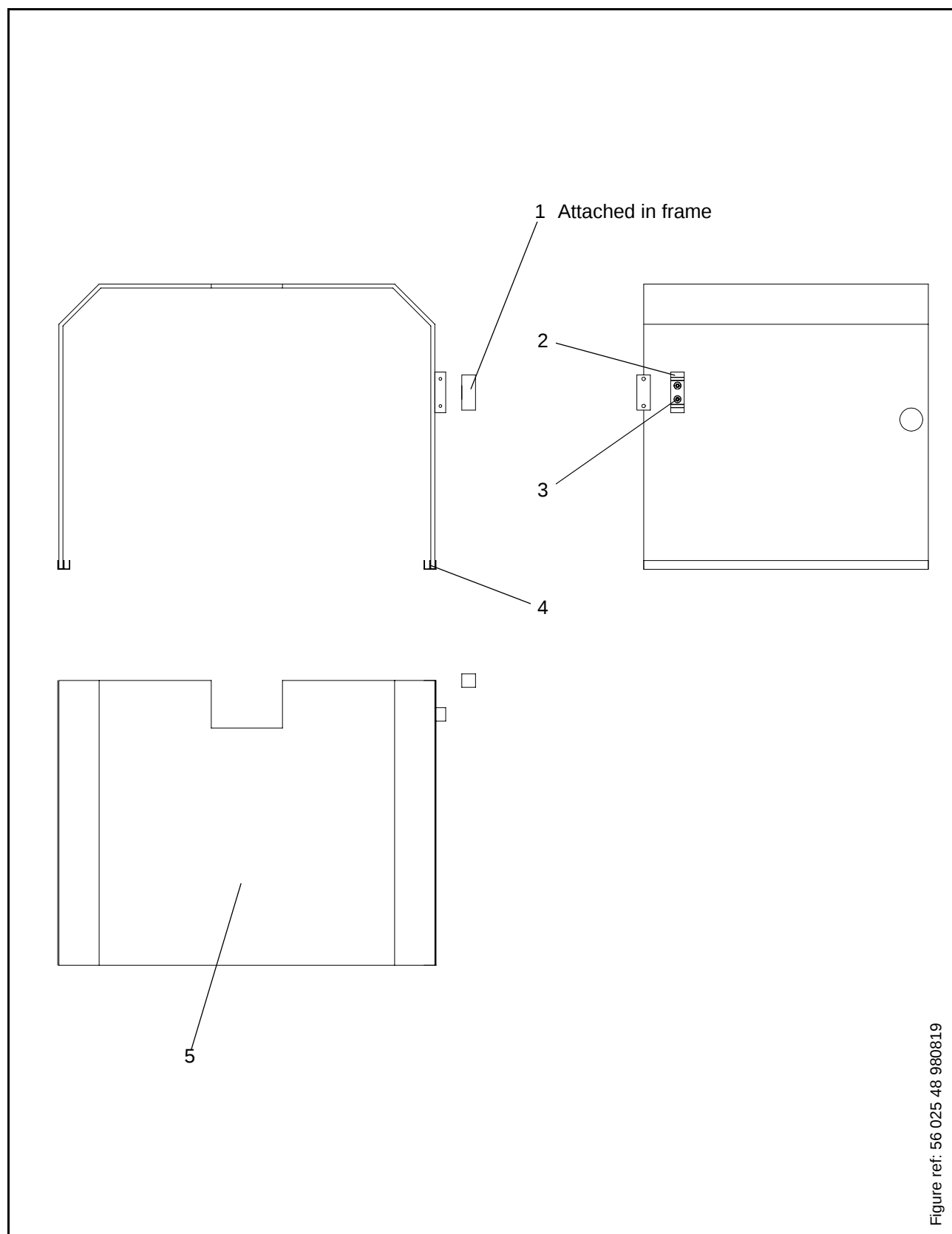


Figure 2-G CE-covers, Protective cover

Component description figure 2-G

Pos	Description	Part no.
1	Safety switch bracket	51 030 26
2	Safety switch bracket	51 030 25
3	Screw, MF6S M5x20 HLG	10 023 51
4	Guide list, E-Profil Alu L=420	51 030 28
5	Cover	51 030 27

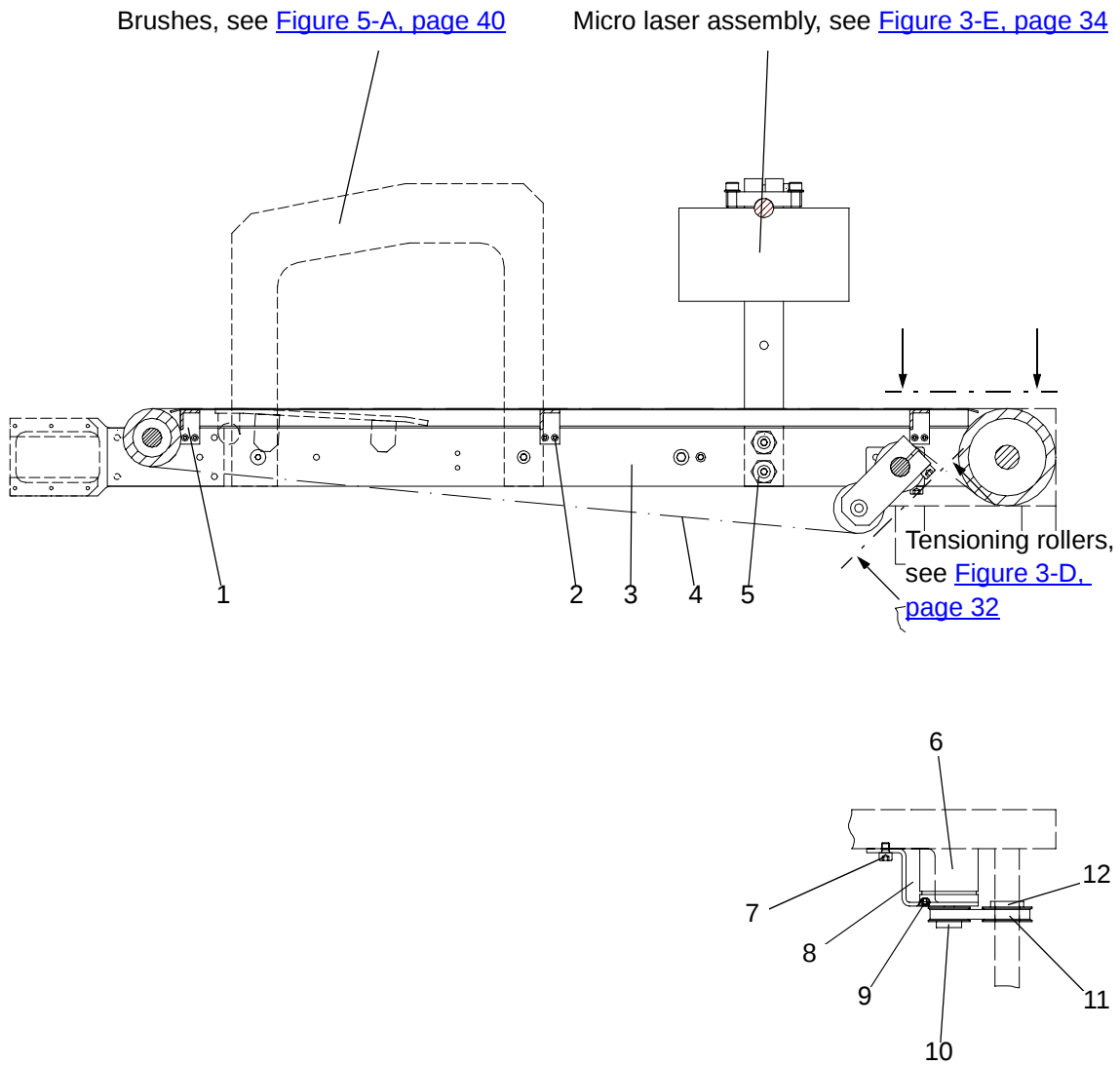


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Figure 3-A Infeed, sideview

Component description figure 3-A

Pos	Description	Part no.
1	Support	50 020 11
2	Screw, MC6S M4x16	10 010 04
3	Side plate, left	51 162 79
4	Belt, TTS/3 40x2160	10 000 50
5.1	Spacer	50 020 05
5.2	Screw, MC6S M8x25	10 013 46
6	Encoder, 530-006351-0053	21 010 47
7	Screw, MC6S HLG M8x10	10 000 31
8	Encoder bracket	51 126 67
9	Screw, MF6S M4x8	10 042 48
10	Pulley	51 134 84
11	Tooth belt, T5 295 Br.10	10 007 48
12	Pulley	51 134 83

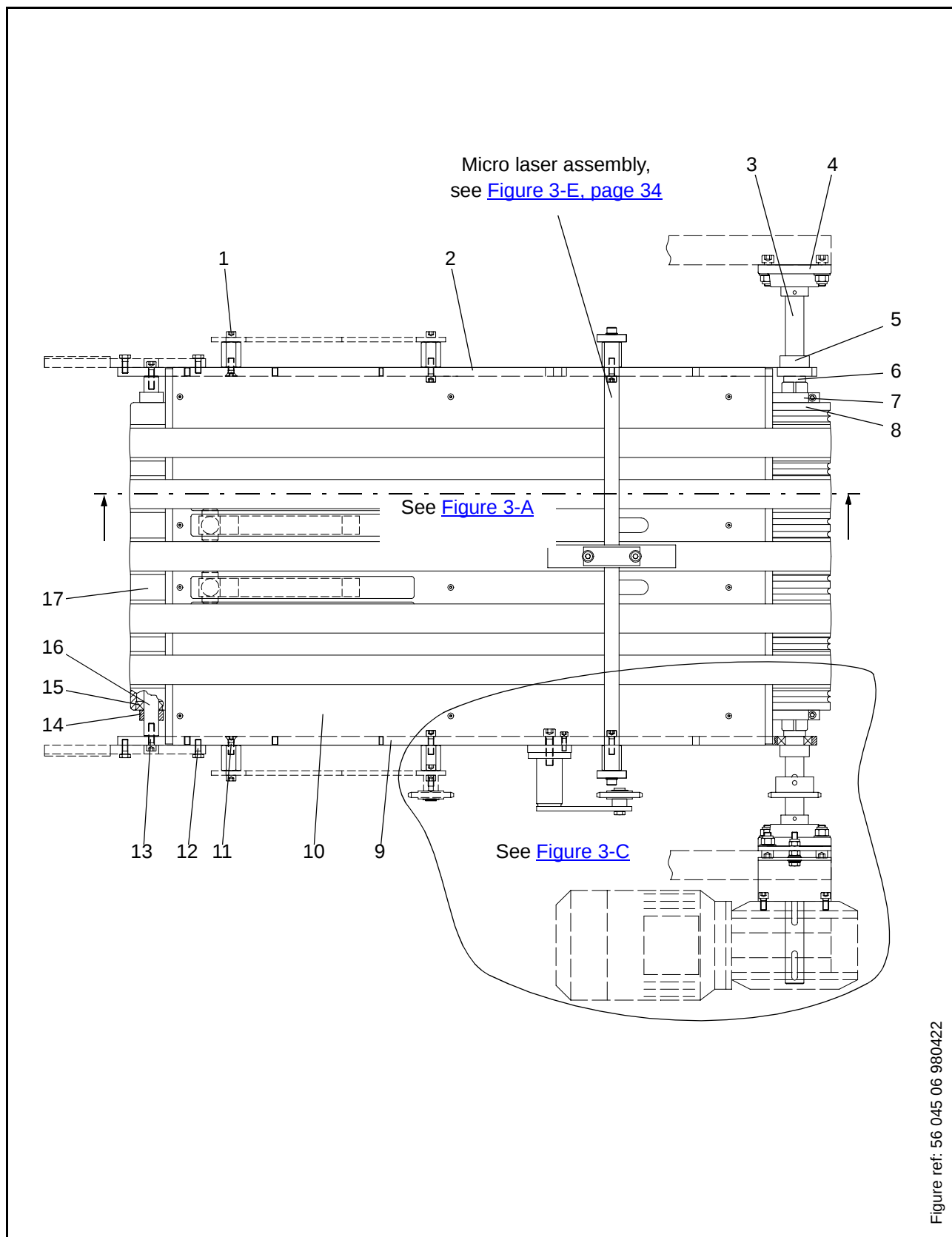


Figure 3-B Infeed, topview #1

Component description figure 3-B

Pos	Description	Part no.
1	Screw, MC6S M8x25	10 013 46
2	Side plate, left	51 162 79
3	Drive shaft	50 019 90
4	Flange bearing, FYTB 25 FM	10 000 05
5	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
6	Spacer, 16x82x15	50 031 59
7.1	Retaining ring	50 031 60
7.2	Screw, MC6S M6x35	10 013 75
8	Drive roller	51 033 99
9	Side plate, right	51 162 78
10	Slide plate	50 020 00
11	Screw, MF6S M8x25	10 014 12
12	Screw, M6S HLG M8x20	10 012 55
13	Screw, MC6S M8x30	10 014 11
14	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
15	Ball bearing, 6004-2RS1/QE6	10 000 06
16	Idle shaft, 20x492	50 020 36
17	Idle roller	50 019 72

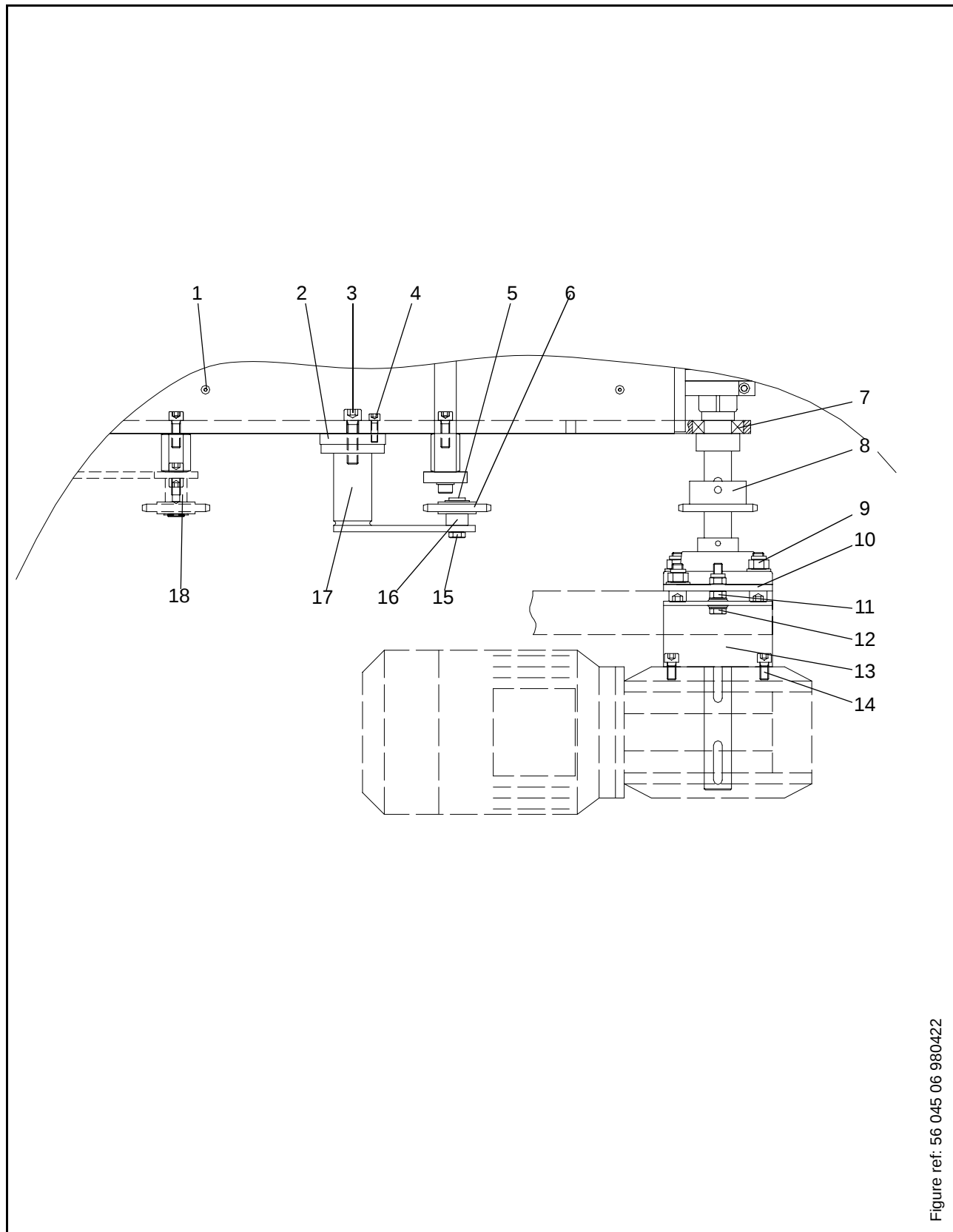


Figure 3-C Infeed, topview #2

Component description figure 3-C

Pos	Description	Part no.
1	Screw, MF6S M4x8	10 042 48
2	Spacer plate	50 020 10
3	Screw, MC6S M10x40	10 021 00
4	Screw, MC6S M6x20	10 014 50
5	Retaining ring, SgA 15	10 016 62
6.1	Tensioning wheel, S12-K	10 020 06
6.2	Chain, F 88H1/2	39 000 01
6.3	Chain lock, 1/2 RAKT	10 000 52
7	Ball bearing, 6005-2RS1/QE6	10 000 48
8.1	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
8.2	Key, RK Tol h9 8x7x30	10 014 59
8.3	Screw, SK6SS M8x10	10 013 03
9.1	Nut, M6M M10 Nyloc	10 026 79
9.2	Screw, MC6S HLG M10x35	10 009 68
9.3	Screw, MC6S M10x25	10 026 62
10	Plate	50 019 93
11.1	Nut, M6M M8	10 004 44
11.2	Nut, M6M Nyloc M8	10 012 58
12.1	Washer, BRB 8.4x16	10 013 57
12.2	Rubber bushing, 252-040	10 005 60
12.3	Screw, M6S M8x35	10 023 85
13	Support	50 019 92
14	Screw, MC6S M8x16	10 013 45
15	Screw, M6S HLG M10x16	10 046 24
16	Pin (for tensioning wheel)	50 020 34
17	Tensioning wheel, SKSE18-12	10 000 54
18	Pin	50 022 07

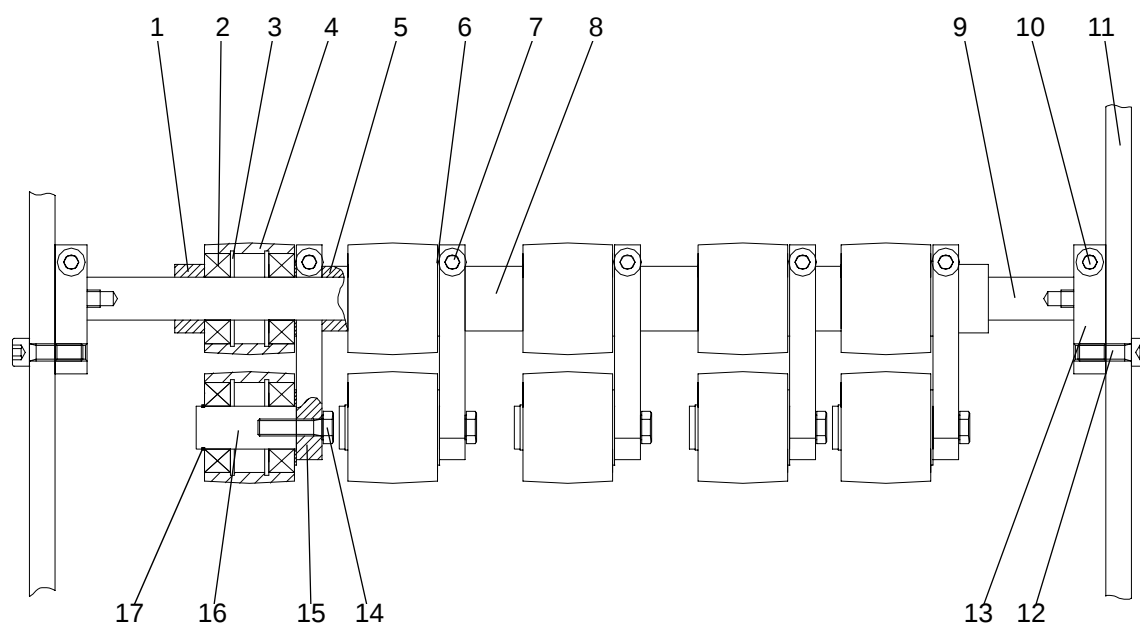


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Figure 3-D Infeed, tensioning rollers

Component description figure 3-D

Pos	Description	Part no.
1	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
2	Ball bearing, 6004-2RS1/QE6	10 000 06
3	Retaining ring, SgH 42	10 014 57
4	Tensioning roller	50 031 61
5	Spacer ring, 30x20x12	50 020 12
6	Washer, AS 2035	10 000 30
7	Screw, MC6S M8x40	10 009 67
8	Spacer ring, 30x20x27	50 031 62
9	Idle shaft, 20x492	50 020 36
10	Screw, MC6S M8x30	10 014 11
11	Side plate, right	51 162 78
12	Screw, MC6S M8x22	10 012 62
13	Retaining ring	50 017 12
14	Screw, M6S M8x30	10 023 81
15	Tensioning arm	50 019 71
16	Pin (for tensioner)	50 019 70
17	Retaining ring, SgA 20	10 016 65

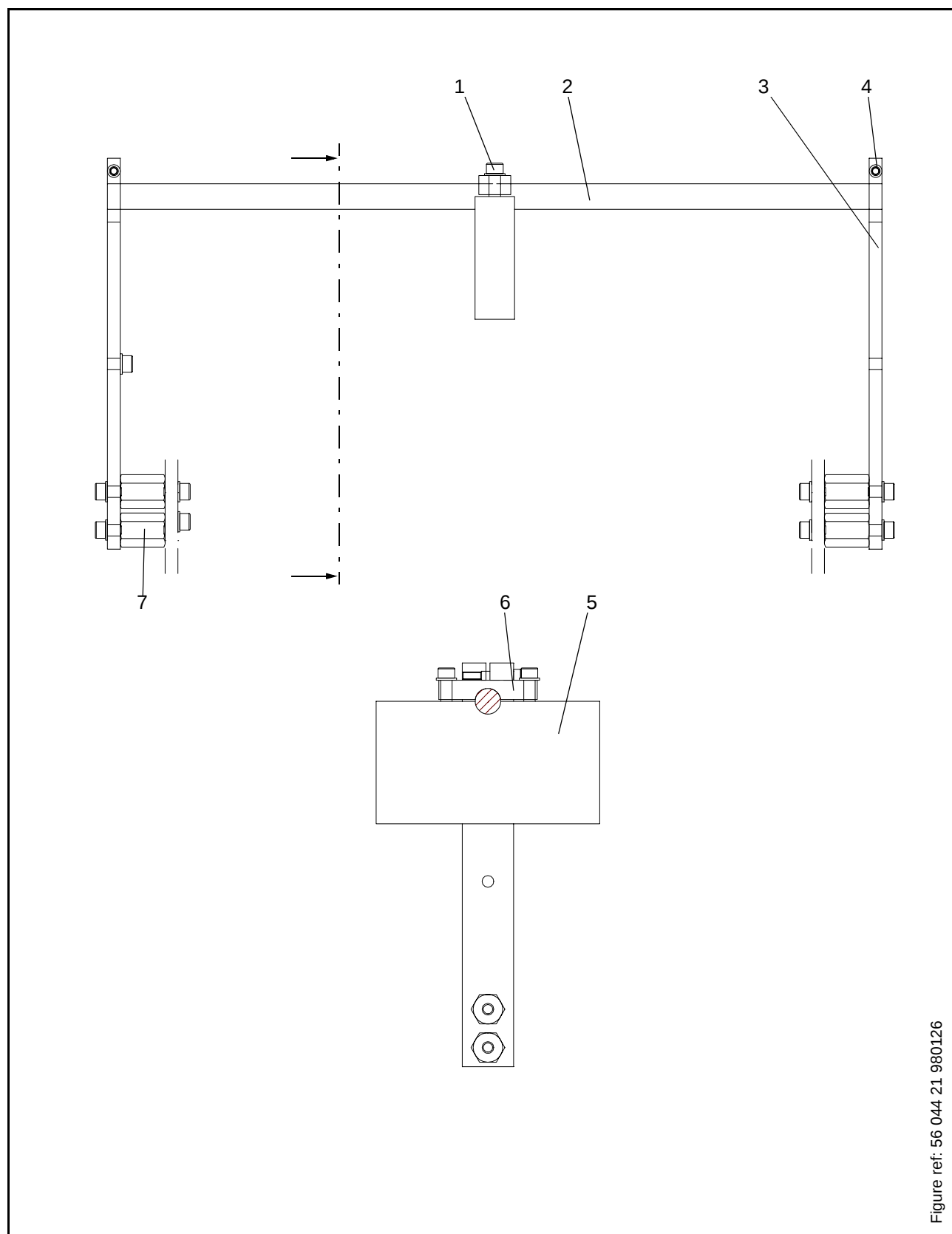


Figure 3-E Infeed, Micro laser assembly

Component description figure 3-E

Pos	Description	Part no.
1.1	Screw, MC6S M8x25	10 013 46
1.2	Washer, BRB FZB 8,4x16x1,5	10 030 01
2	Shaft	50 026 68
3	Micro laser bracket	51 157 27
4	Screw, MC6S M6x35	10 013 44
5	Micro laser	10 047 95
6	Micro laser bracket	51 157 26
7	Spacer	50 020 05

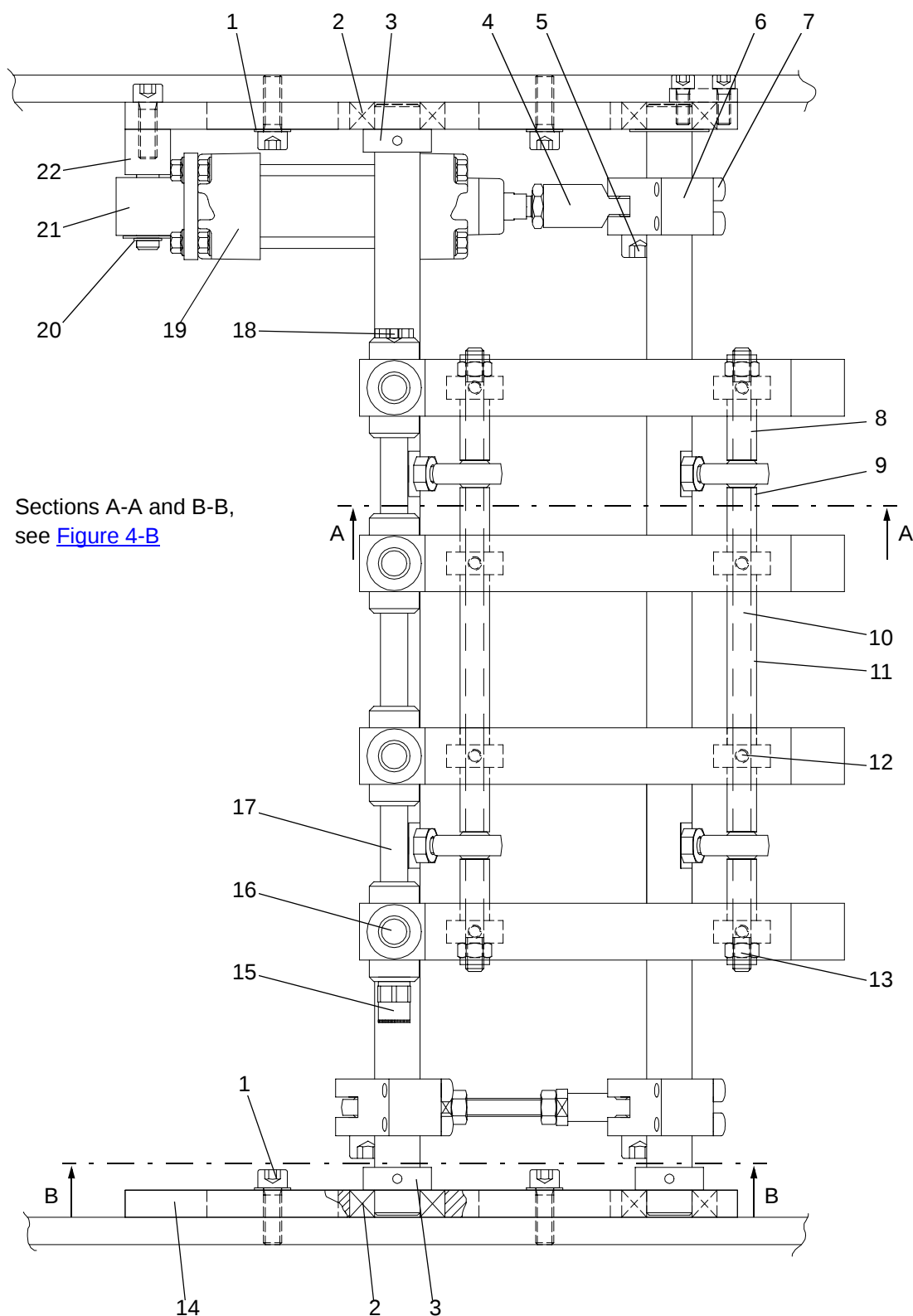


Figure 4-A Intercept topview

Component description figure 4-A

Pos	Description	Part no.
1.1	Screw, MC6S M8x25	10 013 46
1.2	Washer, BRB 8.4x16	10 013 57
2	Ball bearing, 6004-2RS1/QE6	10 000 06
3	Retaining ring	50 046 54
4	Piston bracket, 367-0902	10 005 02
5	Screw, MC6S M10x25	10 026 62
6	Linkarm	50 019 99
7	Screw, MC6S M6x25	10 013 75
8	Spacer tube	51 162 82
9	Spacer tube	51 162 83
10	Shaft	50 019 98
11	Spacer tube	51 162 84
12	Screw, SK6SS M5x6	10 041 27
13	Nut, M6M Nyloc M8	10 012 58
14	Bearing plate	50 020 02
15	Coupling, LAN 0814	10 000 97
16	Suction cup, VIT 9867201	10 000 28
17	Plastic tube, 12-9	39 000 12
18	Plugg, BPM 14	10 003 93
19	Cylinder, 167 32-25	10 000 33
20.1	Washer, BRB 10.5x22	10 019 95
20.2	Retaining ring, SgA 10	10 016 66
21	Cylinder bracket, 366-3203	10 000 34
22	Cylinder pin	50 020 01

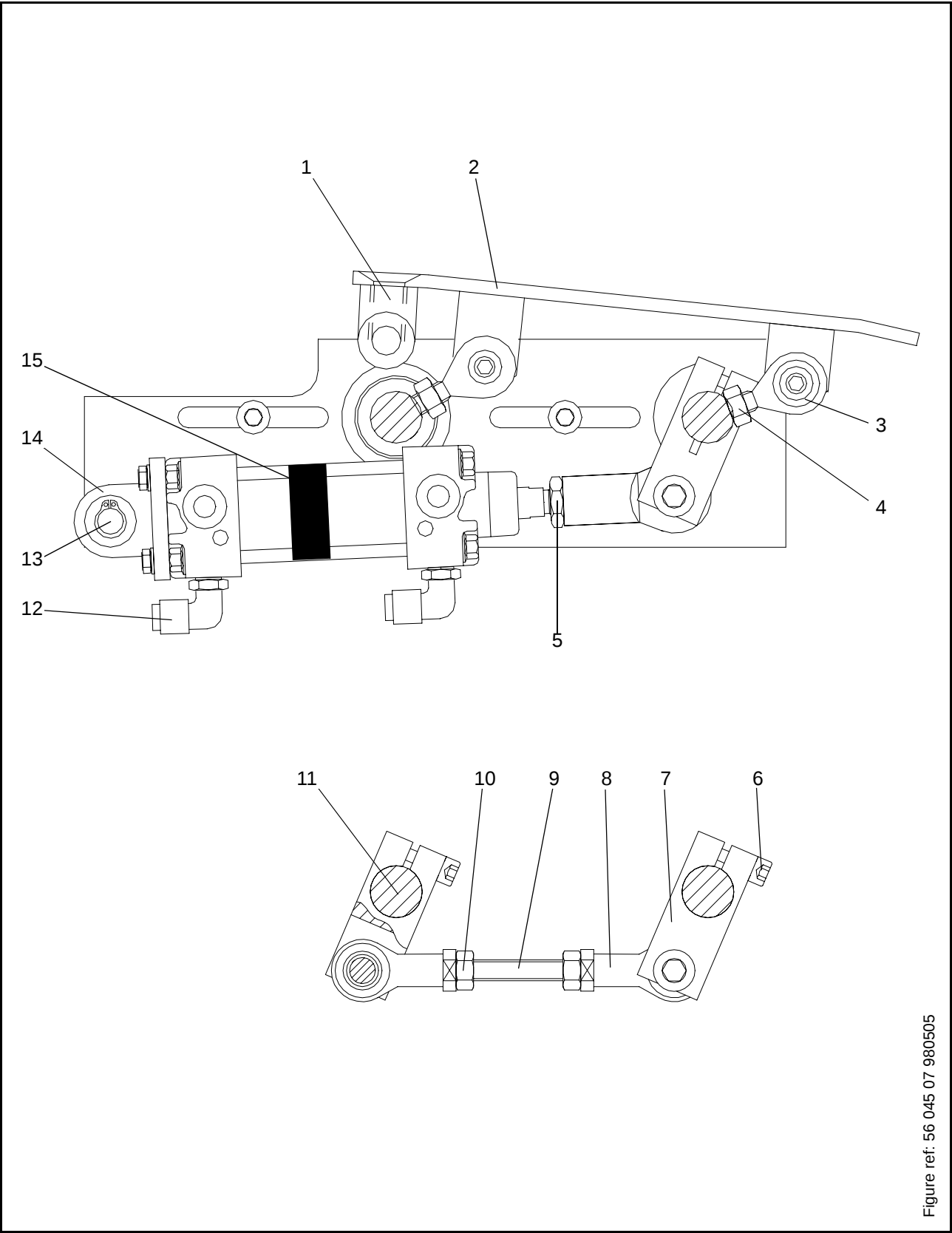


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Figure 4-B Intercept sections

Component description figure 4-B

Pos	Description	Part no.
1	Suction cup, VIT 9867201	10 000 28
2	Intercept plate	50 022 08
3	Link head, Sakac M8	10 000 26
4	Nut, M6M M8	10 004 44
5	Piston rod nut, U-26-32	10 004 98
6	Screw, MC6S M6x25	10 013 75
7	Link arm	51 160 27
8	Link head, Sikac M8	10 003 21
9	Link	50 019 94
10	Nut, M6M M8	10 004 44
11	Shaft	50 019 96
12	Coupling, LVT 0818	10 000 39
13	Cylinder pin	50 020 01
14	Cylinder bracket, 366-3203	10 000 34
15.1	Sensor, 322-12 0315	10 005 92
15.2	Contact, 440/112	10 027 56

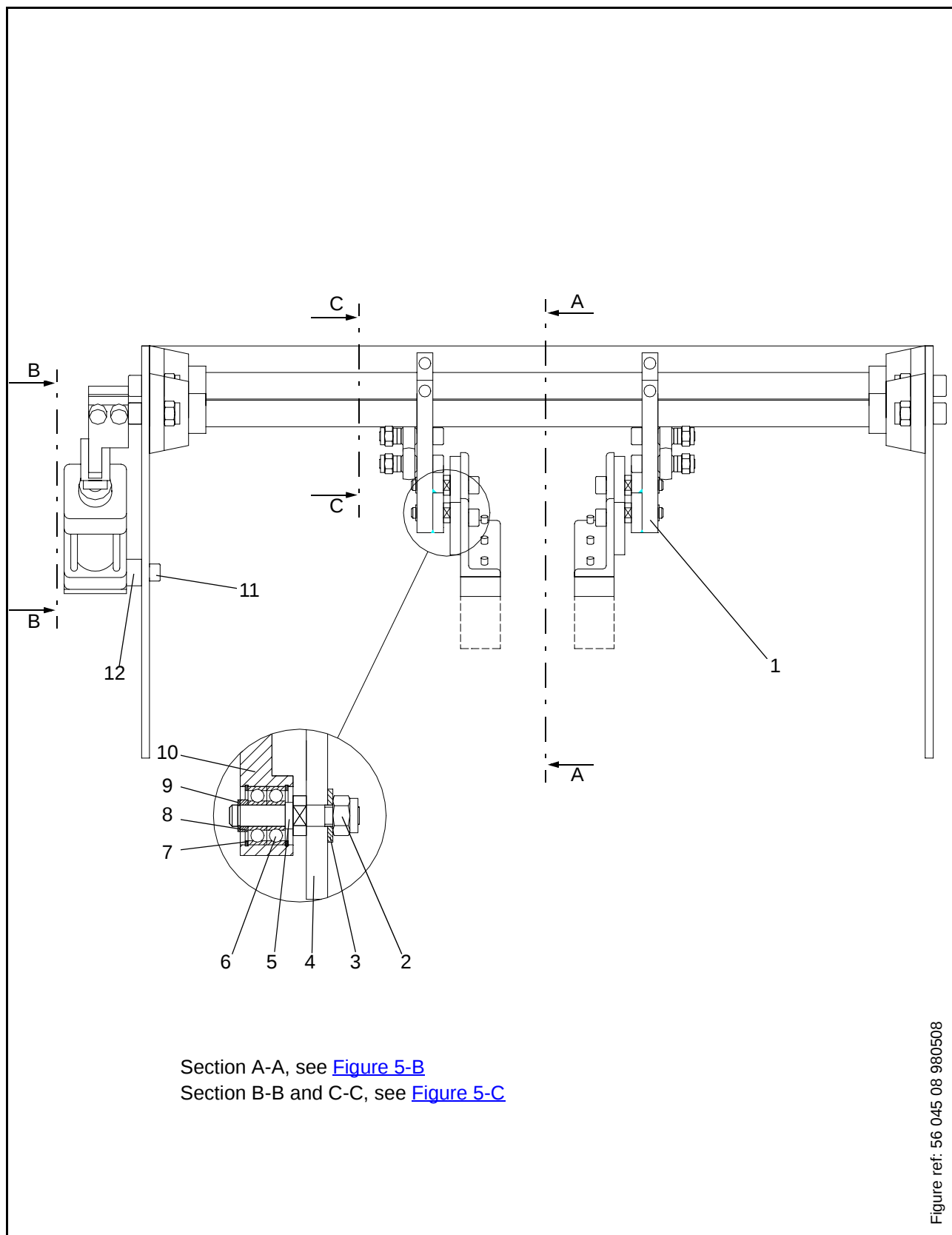


Figure 5-A Brushes frontview

Component description figure 5-A

Pos	Description	Part no.
1	Arm, left	51 162 81
2	Nut, M6M Nyloc M8	10 012 58
3	Washer, BRB FZB 8,4x16x1,5	10 030 01
4	Link, brushes	50 026 15
5	Pin, brushes	50 026 12
6	Ball bearing, 608-2RS1	10 000 69
7	Retaining ring, SgH 22	10 015 50
8	Spacer tube	50 026 28
9	Retaining ring, SgA 8	10 016 63
10	Arm, right	51 162 80
11	Screw, MC6S FZB M8x14 HLG	10 042 16
12	Cylinder pin	50 020 01

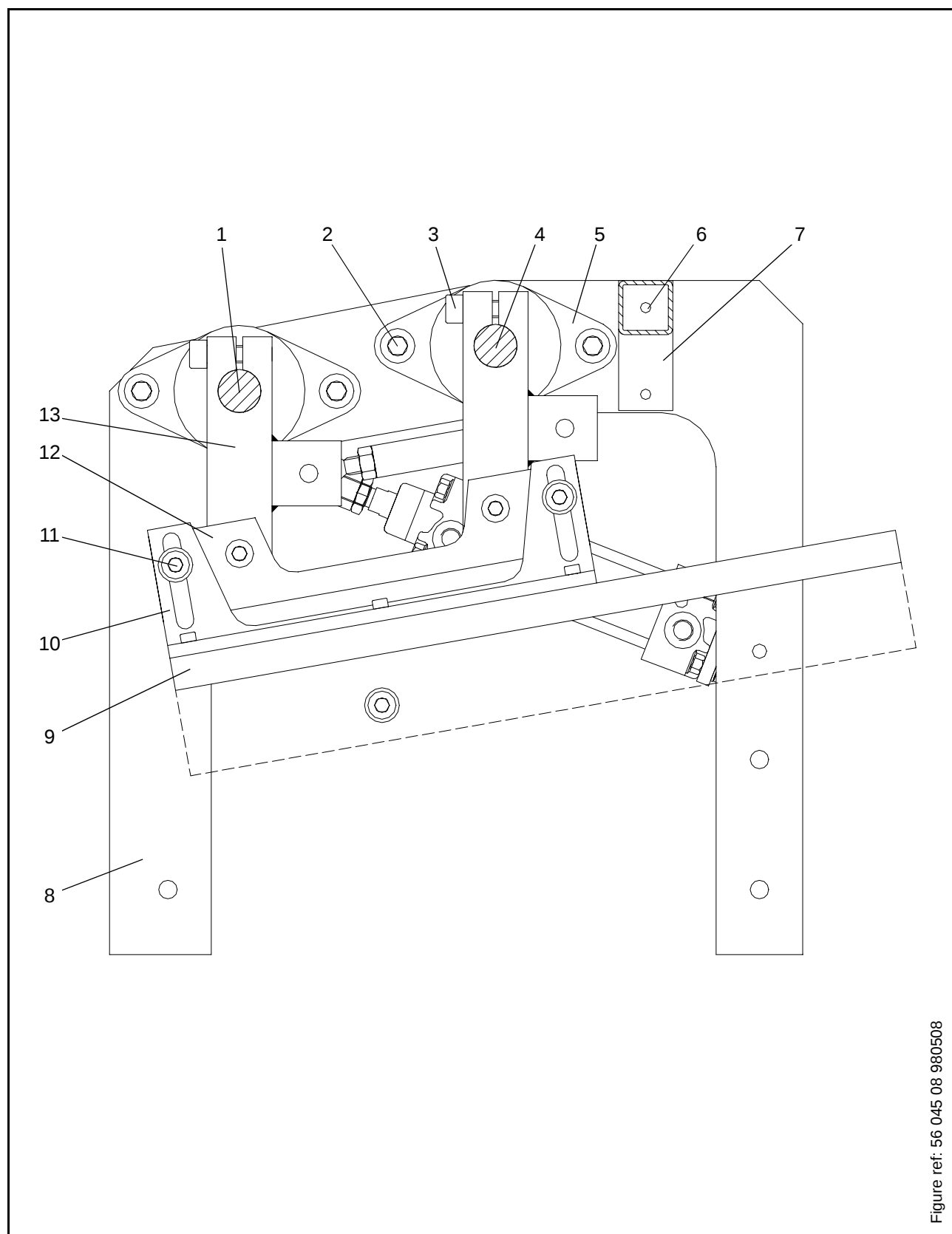


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Figure 5-B Brushes sideview

Component description figure 5-B

Pos	Description	Part no.
1	Shaft, 20x586	50 035 25
2.1	Screw, MC6S M10x30	10 009 66
2.2	Washer, BRB 10,5x22	10 019 95
2.3	Nut, M6M M10 Nyloc	10 026 79
3	Screw, MC6S M8x30	10 014 11
4	Shaft, 20x632	50 026 18
5	Bearing, FYTB 20 FM	10 000 59
6.1	Screw, MC6S FZB M6x14 HLG	10 042 16
6.2	Washer, BRB 6,4x12x1,5 FZB	10 010 14
7	Support, brushes	50 026 13
8	Brace, brushes	50 026 17
9	Brush	10 005 79
10	Brush holder	50 026 14
11.1	Screw, MC6S M8x16	10 013 45
11.2	Washer, BRB 8.4x16	10 013 57
12	Link, brushes	50 026 15
13	Arm, right	51 162 80

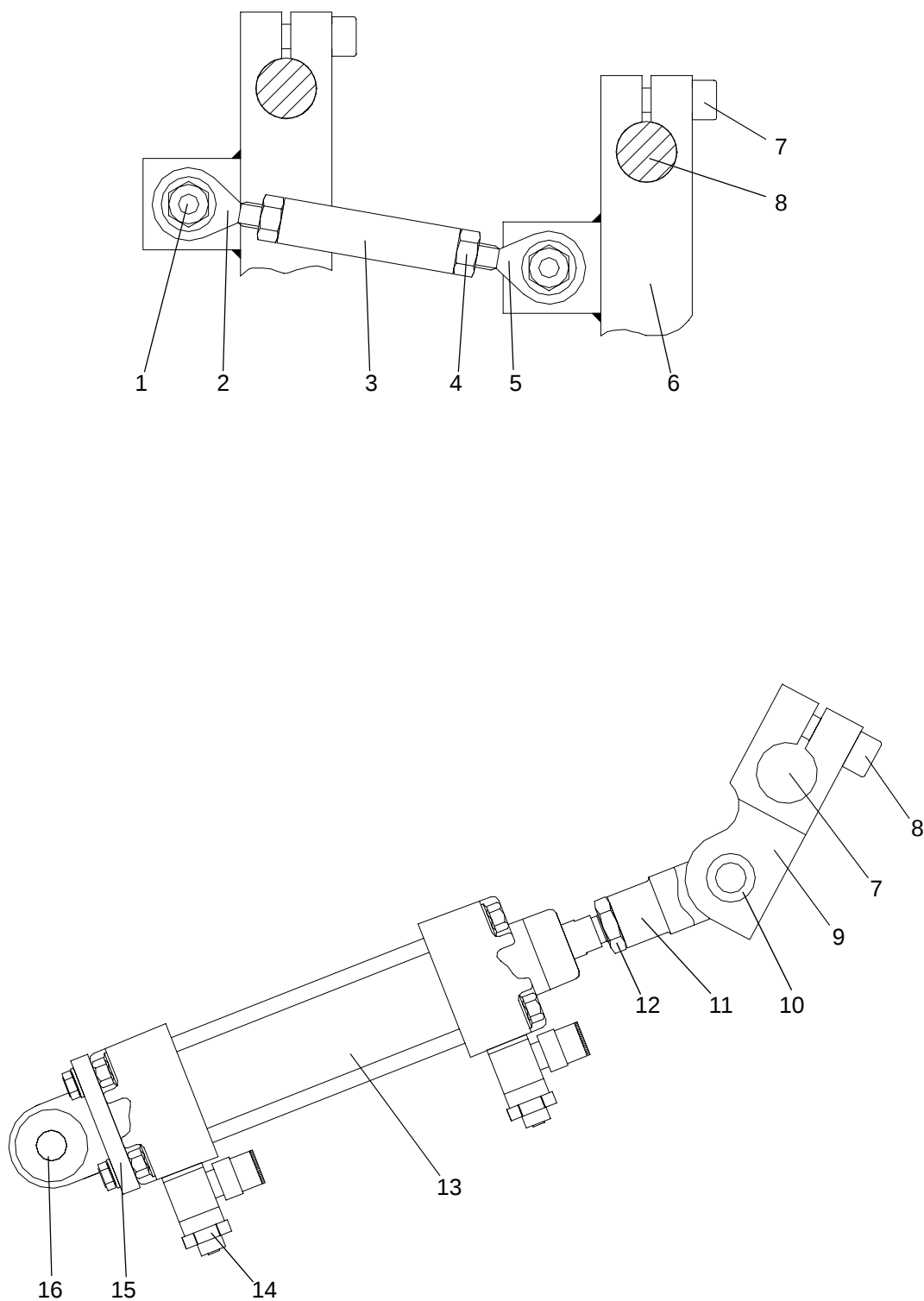


Figure ref: 56 045 08 980508

Figure 5-C Brushes sections

Component description figure 5-C

Pos	Description	Part no.
1.1	Screw, MC6S M8x40	10 009 67
1.2	Washer, BRB FZB 8,4x16x1,5	10 030 01
1.3	Nut, M6M Nyloc M8	10 012 58
1.4	Spacer tube	50 026 28
2	Link head, Sakac M8	10 000 26
3	Link rod, brushes	50 033 37
4	Nut, left steel M6M M8	10 040 52
5	Link head, Salkac 8M	10 000 71
6	Arm, right	51 162 80
7	Shaft, 20x586	50 035 25
8	Screw, MC6S M8x30	10 014 11
9	Bracket	50 026 19
10	Bronze bushing, 10-16-10	10 000 70
11	Link, 71751 C 10x20	10 000 73
12	Piston rod nut	10 004 98
13	Cylinder, 167 32-50	10 000 72
14	Valve, SCU-604-1/8+6610-6-1/8	10 004 85
15	Cylinder bracket, 366-3203	10 000 34
16.1	Cylinder pin	50 020 01
16.2	Retaining ring, SgA 10	10 016 66

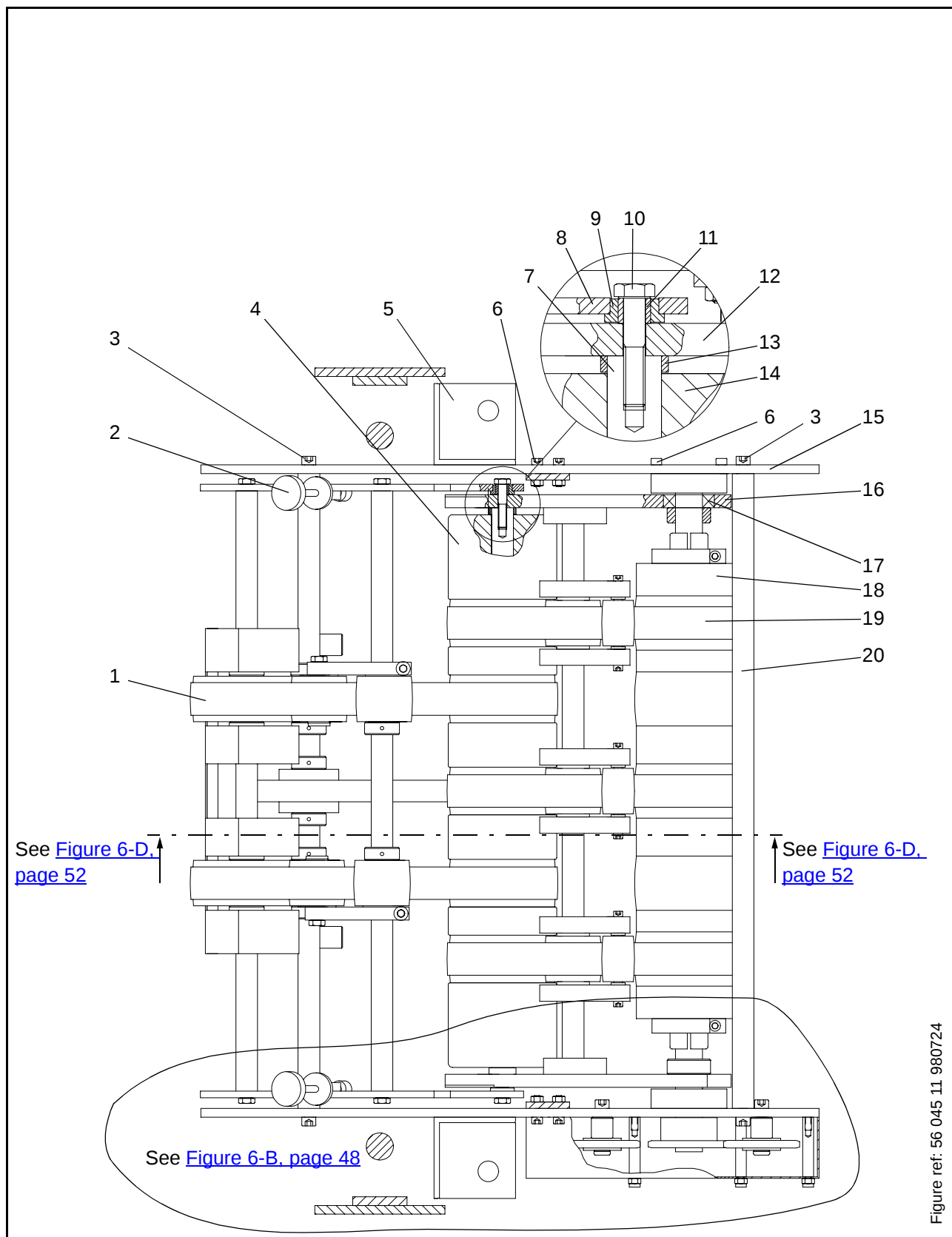


Figure 6-A Infeed box, Top view #1

Component description figure 6-A

Pos	Description	Part no.
1	Belt, TTS/3 30x885	10 002 85
2	Link, right	50 044 82
3	Screw, MC6S M8x25	10 013 46
4.1	Squeeze roller	50 019 73
4.2	Bearing, 6204-2RS1/QE6	10 002 82
5	Cylinder bracket, right	50 029 15
6	Screw, MC6S M6x25	10 013 75
7	Shaft, 20x523 (H)	50 020 21
8	Link, left	50 024 78
9	Bearing	50 024 74
10	Screw, M6S M8x40	10 042 14
11	Spacer ring	50 024 75
12	Squeeze roller arm, left	51 162 53
13	Spacer ring	51 162 64
14	Squeeze roller	50 019 73
15	Plate, left	51 162 67
16	Squeeze roller arm, right	51 162 54
17	Ball bearing, 6005-2RS1/QE6	10 000 48
18	Drive roller	51 034 00
19	Belt, TTS/3 30x685	10 002 86
20	Shaft, 20x586 (H)	50 034 21

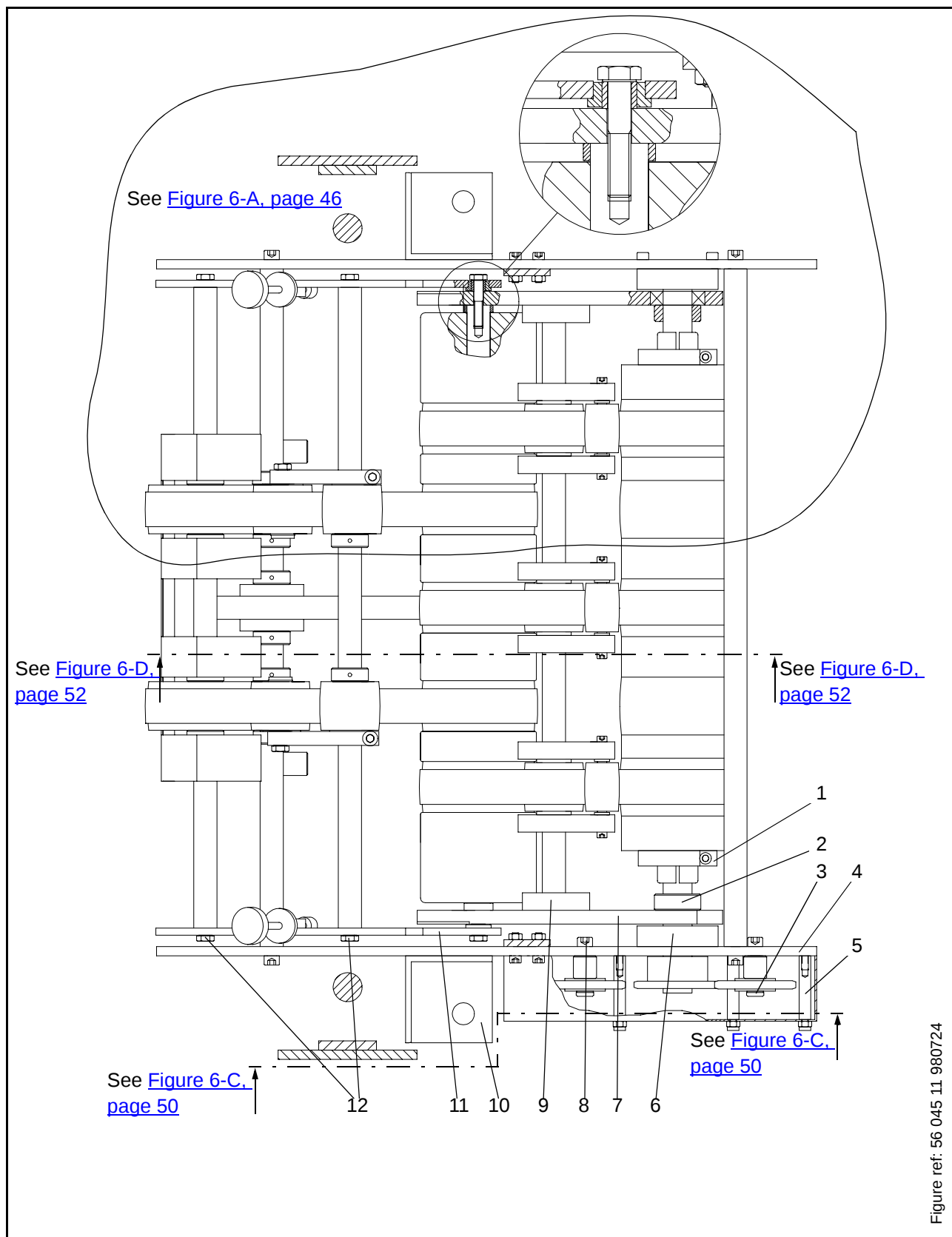


Figure 6-B Infeed box, Top view #2

Component description figure 6-B

Pos	Description	Part no.
1.1	Retaining ring	50 031 60
1.2	Screw, MC6S M6x35	10 013 44
1.3	Nut, M6M M6 NYLOC fzb	10 010 16
2	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
3	Pin	50 020 23
4	Plate, right	50 040 04
5	Spacer	50 022 46
6	Bearing house	50 020 24
7	Squeeze roller arm, left	51 162 53
8	Screw, MC6S M8x20	10 013 37
9	Retaining ring	50 017 12
10	Cylinder bracket, left	50 040 25
11	Link, left	50 024 78
12	Screw, M6S M8x25	10 023 80

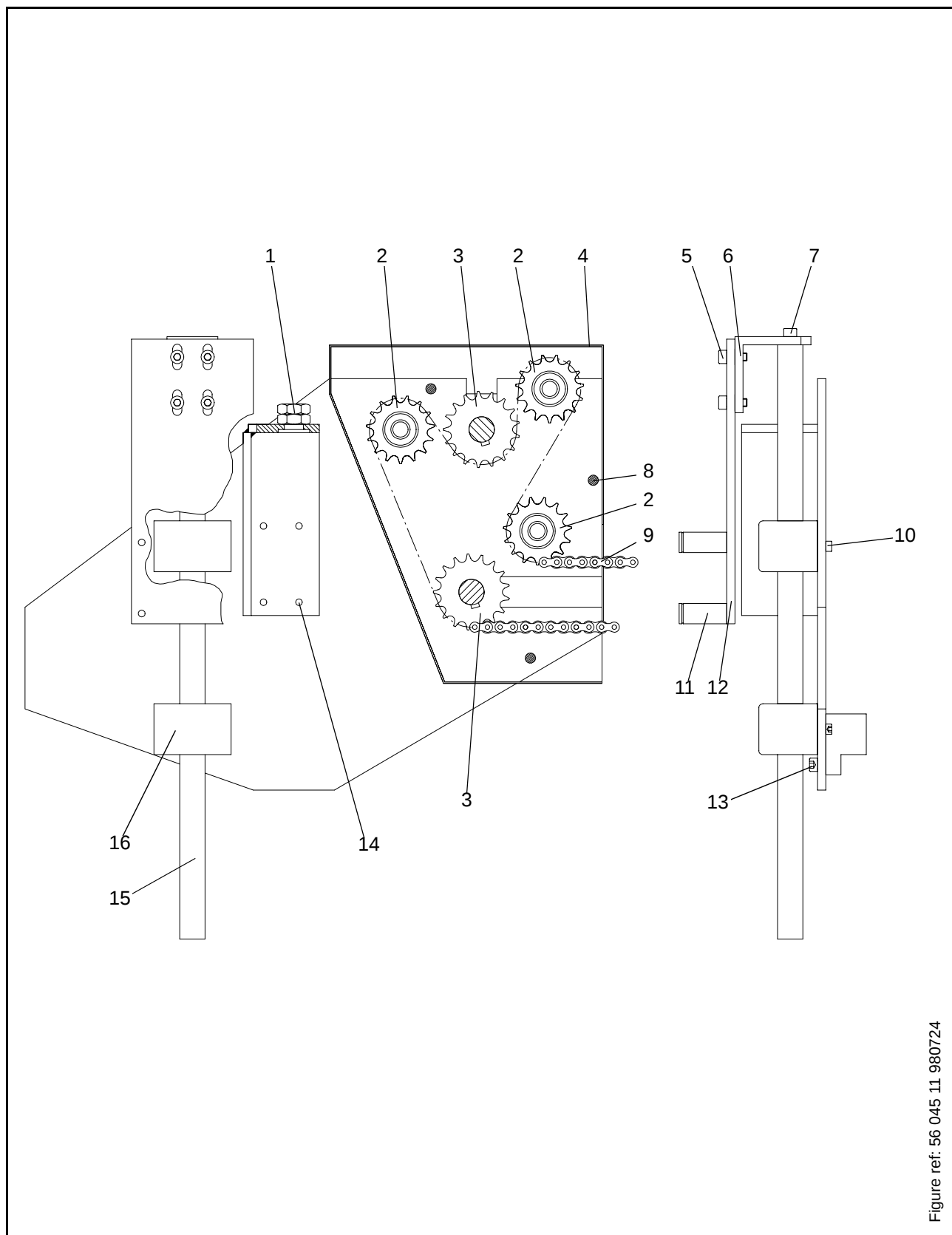


Figure ref: 56 045 11 980724

Figure 6-C Infeed box, Side view section #1

Component description figure 6-C

Pos	Description	Part no.
1	Piston rod nut, U-26-50	10 000 04
2	Tensioning wheel, S-1512-BUT	10 000 53
3	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
4	Chain cover	50 020 85
5	Screw, MC6S M8x20	10 013 37
6	Shaft bracket	50 029 13
7	Screw, MC6S M8x25	10 013 46
8	Spacer	50 022 46
9	Chain, F 88H1/2	39 000 01
10	Screw, MC6S M6x20	10 014 50
11.1	Pin (for tensioner)	50 019 70
11.2	Screw, MC6S M8x40	10 009 67
12	Shaft bracket	50 029 14
13	Screw, MC6S M8x22	10 012 62
14	Screw, M6S M8x16	10 012 56
15	Shaft	30 001 34
16	Ball bushing, KGHA 25 PP	10 000 02

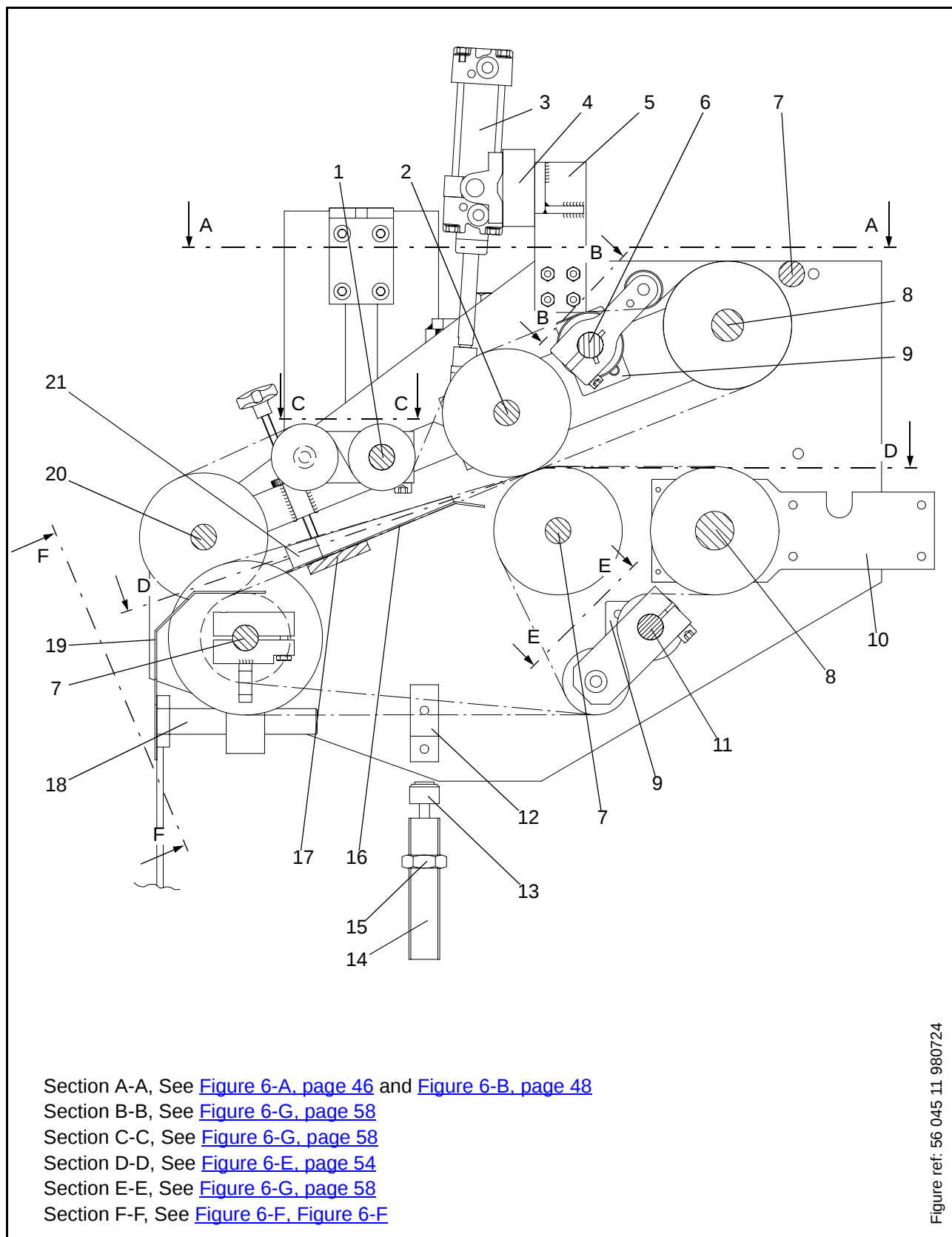


Figure 6-D Infeed box, Side view section #2

Component description figure 6-D

Pos	Description	Part no.
1	Tensioning shaft	50 024 77
2	Shaft, 20x523 (H)	50 020 21
3	Cylinder, 167 32-50/FÄSTE 28	10 010 99
4	Cylinder bracket	51 030 07
5.1	Holder, right	51 162 62
5.2	Holder, left	51 162 63
6	Shaft, 20x520	50 024 73
7	Shaft, 20x586 (H)	50 034 21
8	Shaft, 25x626 (K)	50 020 22
9	Retaining ring	50 017 12
10.1	Bearing plate	50 020 35
10.2	Plate, left	51 162 77
10.3	Plate, right	51 162 76
10.4	Screw, MF6S M4x12	10 010 26
11	Shaft	51 162 66
12.1	Stop head	50 022 05
12.2	Screw, MC6S M8x22	10 012 62
13	End cap	50 021 29
14	Damper, ACE 600M	10 006 16
15	Nut, T DÄMPARE 0-VÄRDE	10 006 17
16	Slide plate	50 020 27
17	Plate holder	50 020 30
18	Stacking support	50 025 81
19	Support plate	50 025 80
20	Shaft, 20x554	50 034 20
21	Wedge	50 020 28

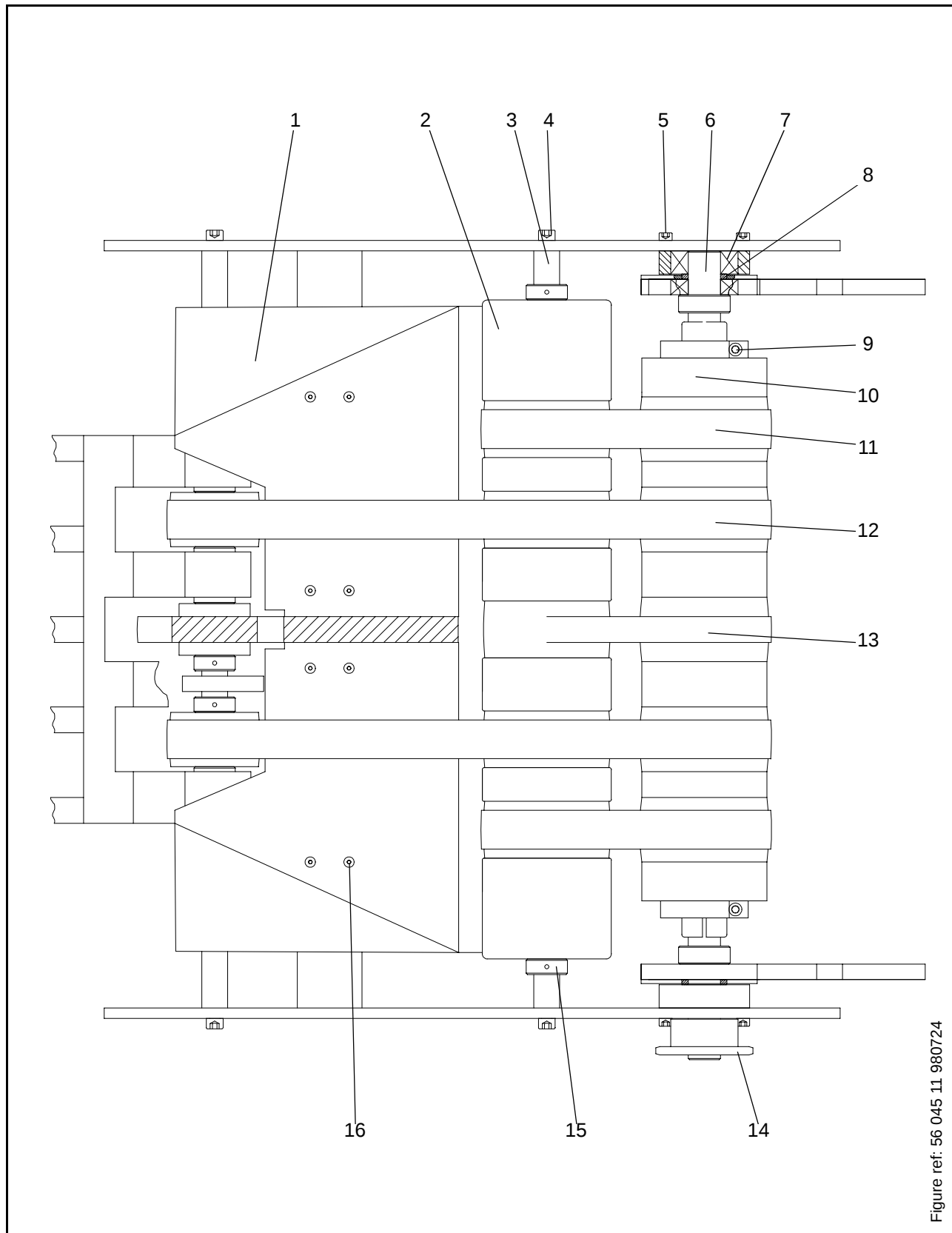


Figure ref: 56 045 11 980724

Figure 6-E Infeed box, Top view #3

Component description figure 6-E

Pos	Description	Part no.
1	Slide plate	50 020 27
2.1	Squeeze roller	50 019 73
2.2	Bearing, 6204-2RS1/QE6	10 002 82
3	Shaft, 20x586 (H)	50 034 21
4	Screw, MC6S M8x25	10 013 46
5	Screw, MC6S M6x25	10 013 75
6	Shaft, 25x626 (K)	50 020 22
7	Bearing, 2205 E-2RS1TN9	10 002 83
8	Spacer ring	51 162 65
9.1	Retaining ring	50 031 60
9.2	Screw, MC6S M6x35	10 013 44
9.3	Nut, M6M M6 NYLOC fzb	10 010 16
10	Drive roller	51 034 00
11	Belt, TTS/3 30x685	10 002 86
12	Belt, TTS/3 30x1110	10 002 87
13	Belt, TTS/3 20x1150	10 002 88
14	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
15	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
16	Screw, MF6S M4x10	10 040 54

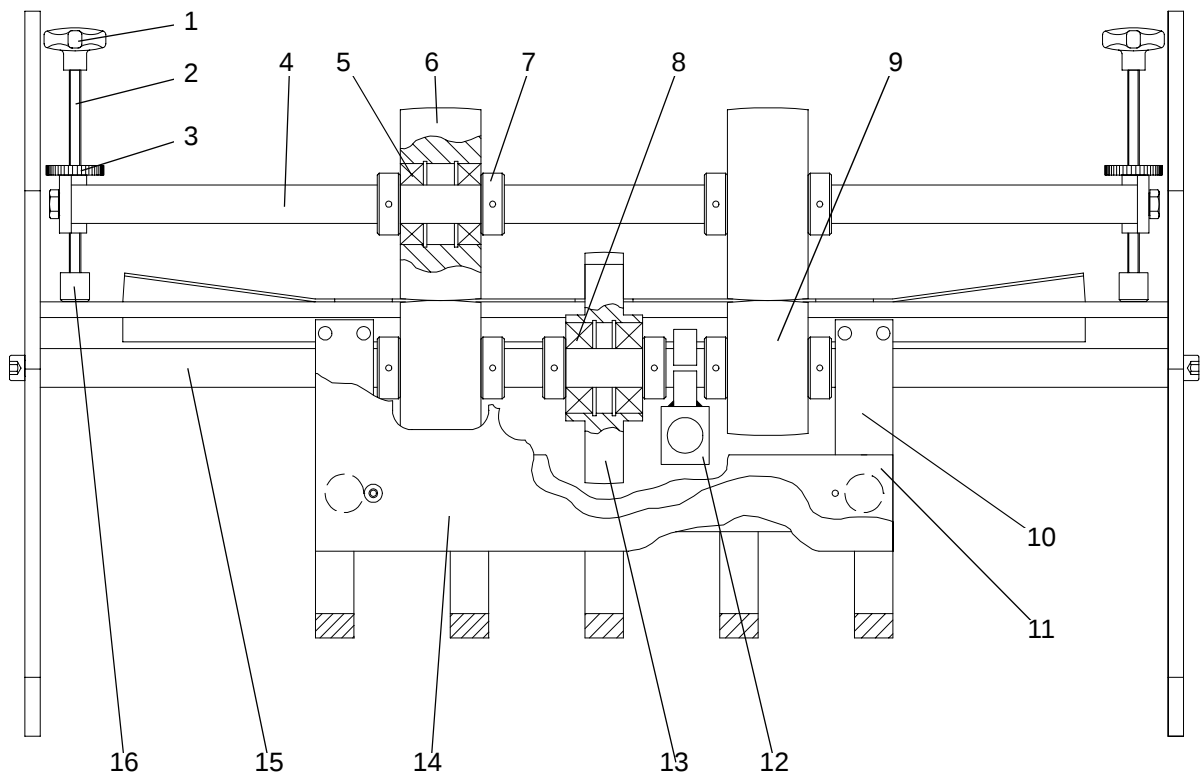
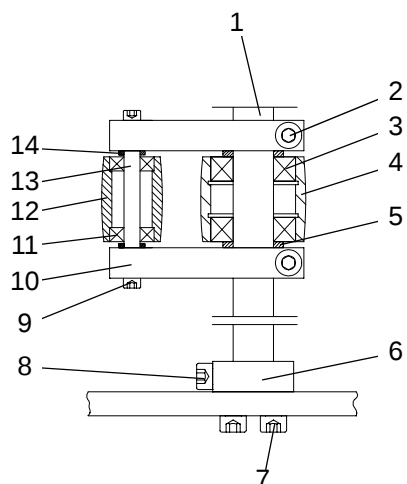


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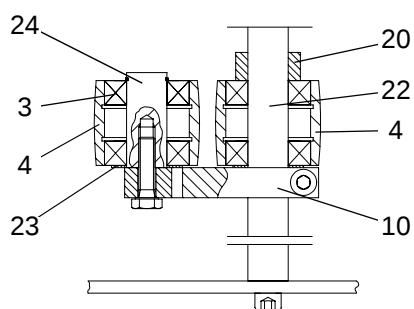
Figure 6-F Infeed box, Front view

Component description figure 6-F

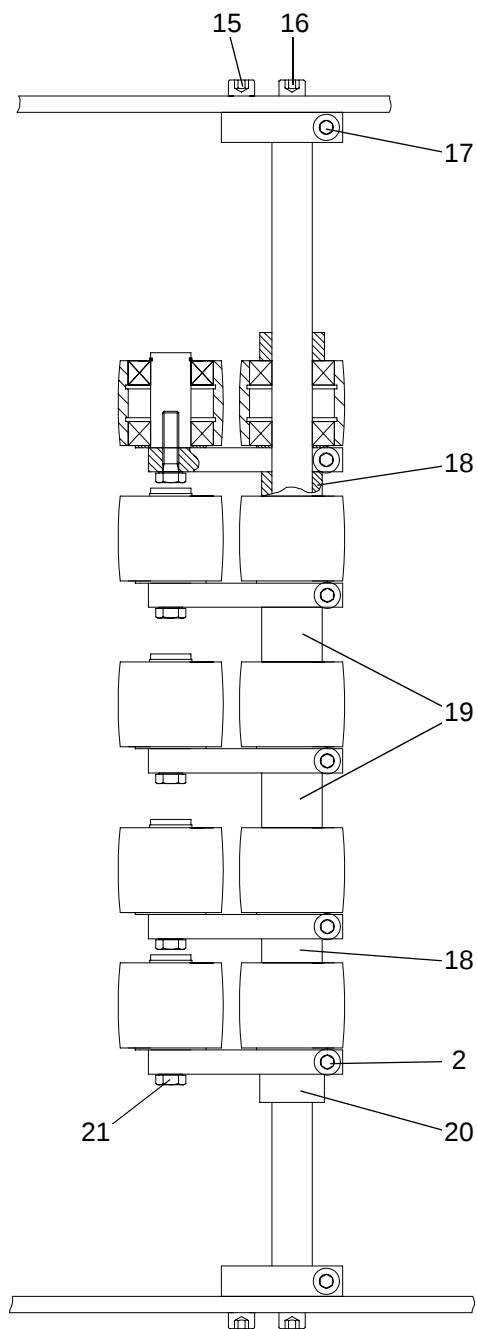
Pos	Description	Part no.
1	Handle, M6 83231218	10 002 90
2	Threaded rod, M6 L=115	51 165 34
3	Adjustment device, DIN 46715 M6	10 013 90
4	Shaft, 20x554	50 034 20
5	Ball bearing, 6004-2RS1/QE6	10 000 06
6	Tensioning roller	50 034 25
7	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
8	Bearing, 6204-2RS1/QE6	10 002 82
9	Tensioning roller	50 034 24
10.1	Stacking support bracket	50 025 82
10.2	Screw, MC6S M6x30	10 044 11
11	Stacking support	50 025 81
12.1	Photocell, MS2	21 013 37
12.2	Photocell bucket	50 020 56
13	Wheel	50 027 18
14	Support plate	50 025 80
15	Shaft, 20x586 (H)	50 034 21
16	Foot, adjustment device	50 028 61



Section B-B from [Figure 6-D](#)



Section C-C from [Figure 6-D](#)



Section E-E from [Figure 6-D](#)

Figure ref: 56 045 11 980724

Figure 6-G Infeed box, Various sections

Component description figure 6-G

Pos	Description	Part no.
1	Shaft	51 162 66
2	Screw, MC6S M6x40	10 014 89
3	Ball bearing, 6004-2RS1/QE6	10 000 06
4	Tensioning roller	50 031 61
5	Spacer ring, 30x20x3	50 023 89
6	Retaining ring	50 017 12
7	Screw, MC6S M8x20	10 013 37
8	Screw, MC6S M8x40	10 009 67
9	Screw, MC6S M5x25	10 014 01
10	Tensioner arm	51 031 87
11	Ball bearing, 608-2RS1	10 000 69
12	Idler roller	51 013 12
13	Shaft, 8x48 (H)	50 024 71
14	Spacer ring, 13x8x2	50 031 92
15	Screw, MC6S M8x22	10 012 62
16	Screw, MC6S M8x25	10 013 46
17	Screw, MC6S M8x35	10 014 95
18	Spacer ring, 30x20x12	50 020 12
19	Spacer ring, 30x20x27	50 031 62
20	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
21	Screw, M6S M8x30	10 023 81
22	Tensioning shaft	50 024 77
23	Washer, AS 2035	10 000 30
24	Spacer ring, 13x8x27	50 019 95

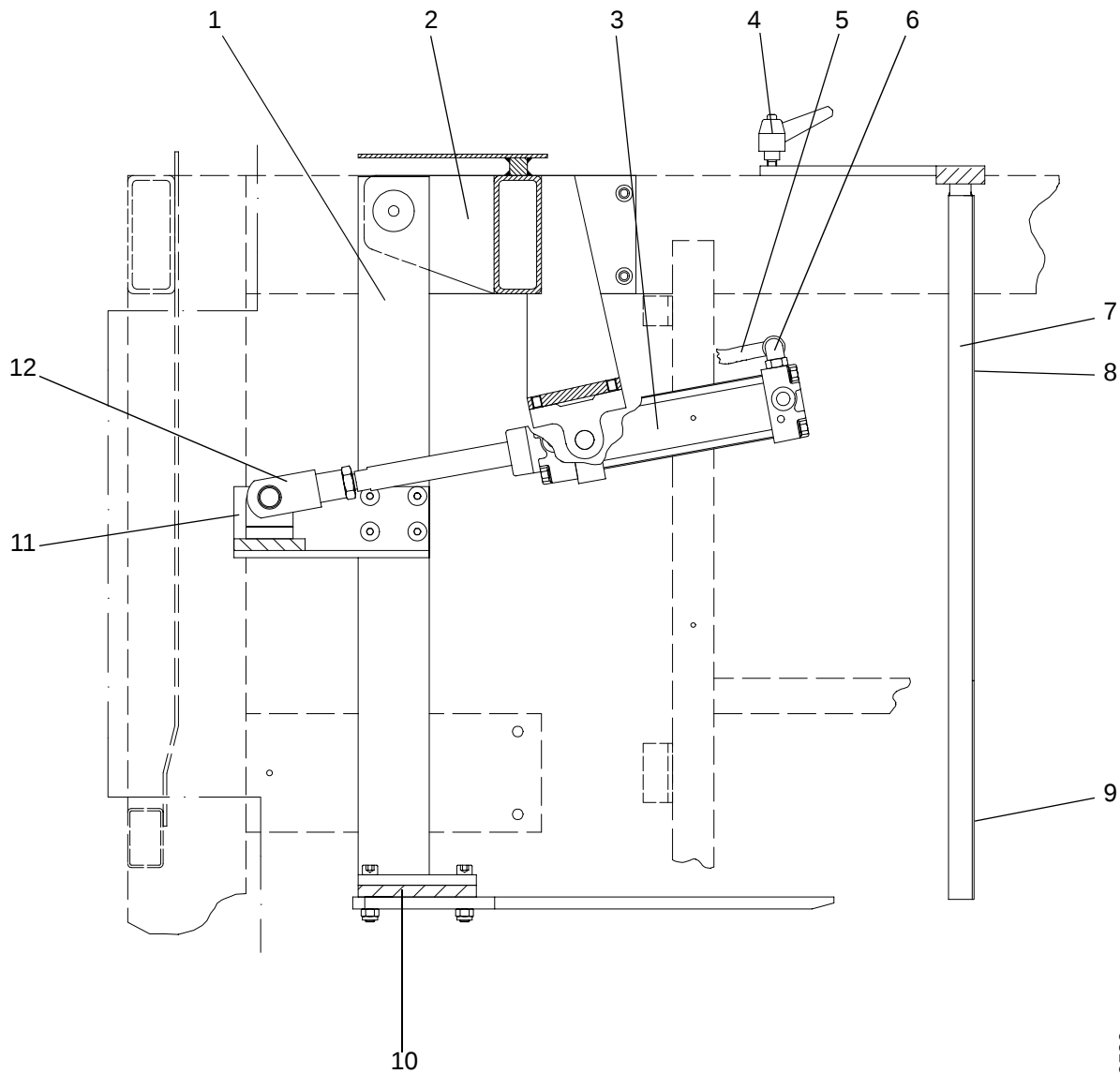


Figure ref: 56 045 10 980520

Figure 7-A Blade, sideview

Component description figure 7-A

Pos	Description	Part no.
1	Arm	50 025 66
2	Cylinder bracket	50 025 93
3	Cylinder with bracket, 167 50-125 / 26	10 000 75
4	Handle, MRX.63P-M8X25 SVART	10 000 81
5	Plastic tube, 12-9	39 000 12
6	Coupling, LVT 1214	10 000 76
7	Front egde support	51 162 74
8.1	Support plate (only with jogger)	51 160 35
8.2	Support plate (only without jogger)	51 160 36
9	Support plate	50 025 84
10	Plate	50 018 73
11.1	Swing bracket	50 025 94
11.2	Bearing, GLY.PG 161815A	10 008 04
12	Link head, 71751 C16x32	10 000 77

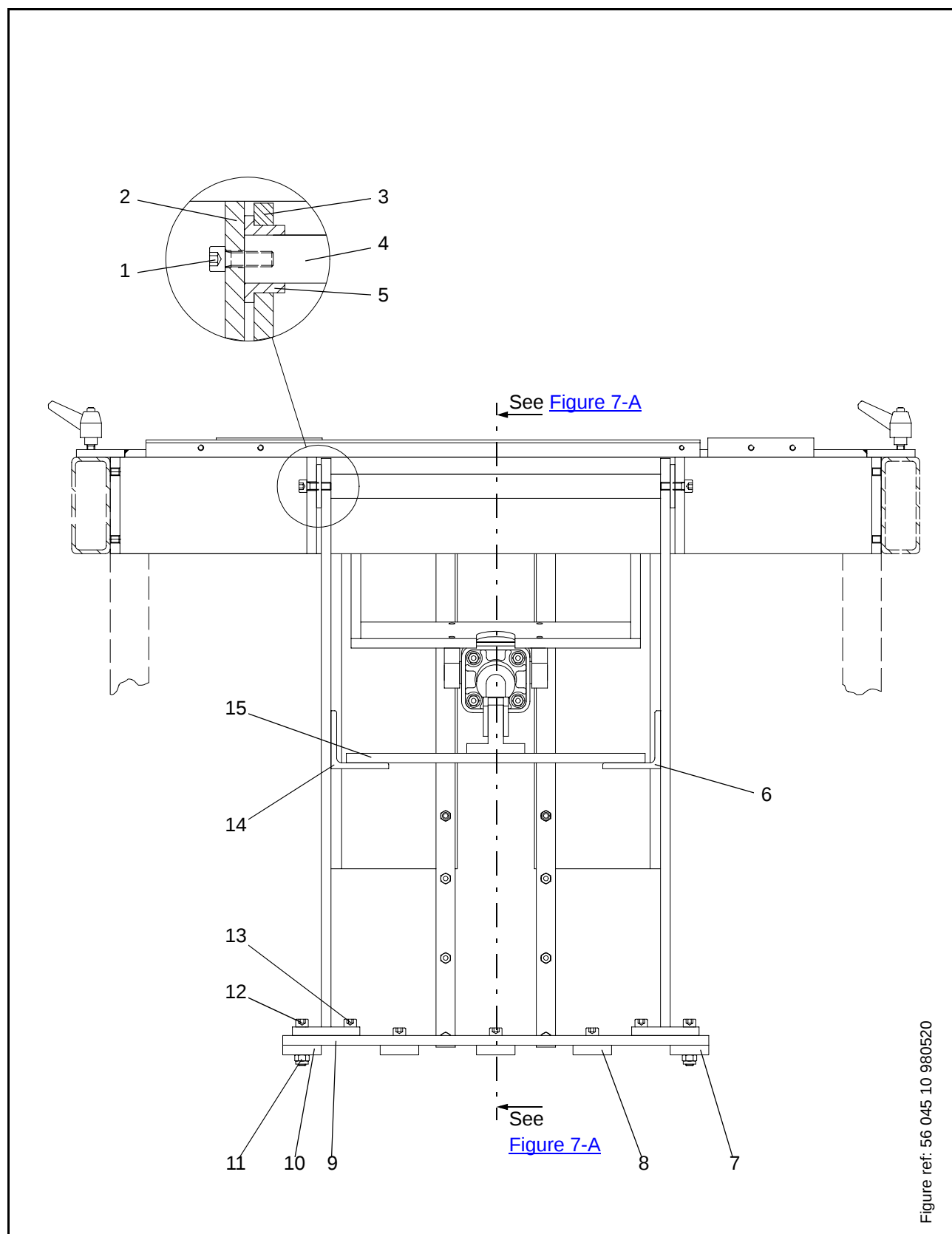


Figure 7-B Blade, frontview

Component description figure 7-B

Pos	Description	Part no.
1	Screw, MC6S M8x25	10 013 46
2	Cylinder bracket	50 025 93
3	Arm	50 025 66
4	Shaft	51 162 90
5	Bronze bushing	10 000 80
6	Angle bracket, right	50 046 30
7	Blade, left	51 162 88
8	Blade	50 027 23
9	Plate	50 018 73
10	Blade, right	51 162 89
11	Nut, M6M Nyloc M8	10 012 58
12	Screw, MC6S M8x40	10 009 67
13	Screw, MC6S M8x20	10 013 37
14	Angle bracket, left	50 025 95
15	Plate	50 026 77

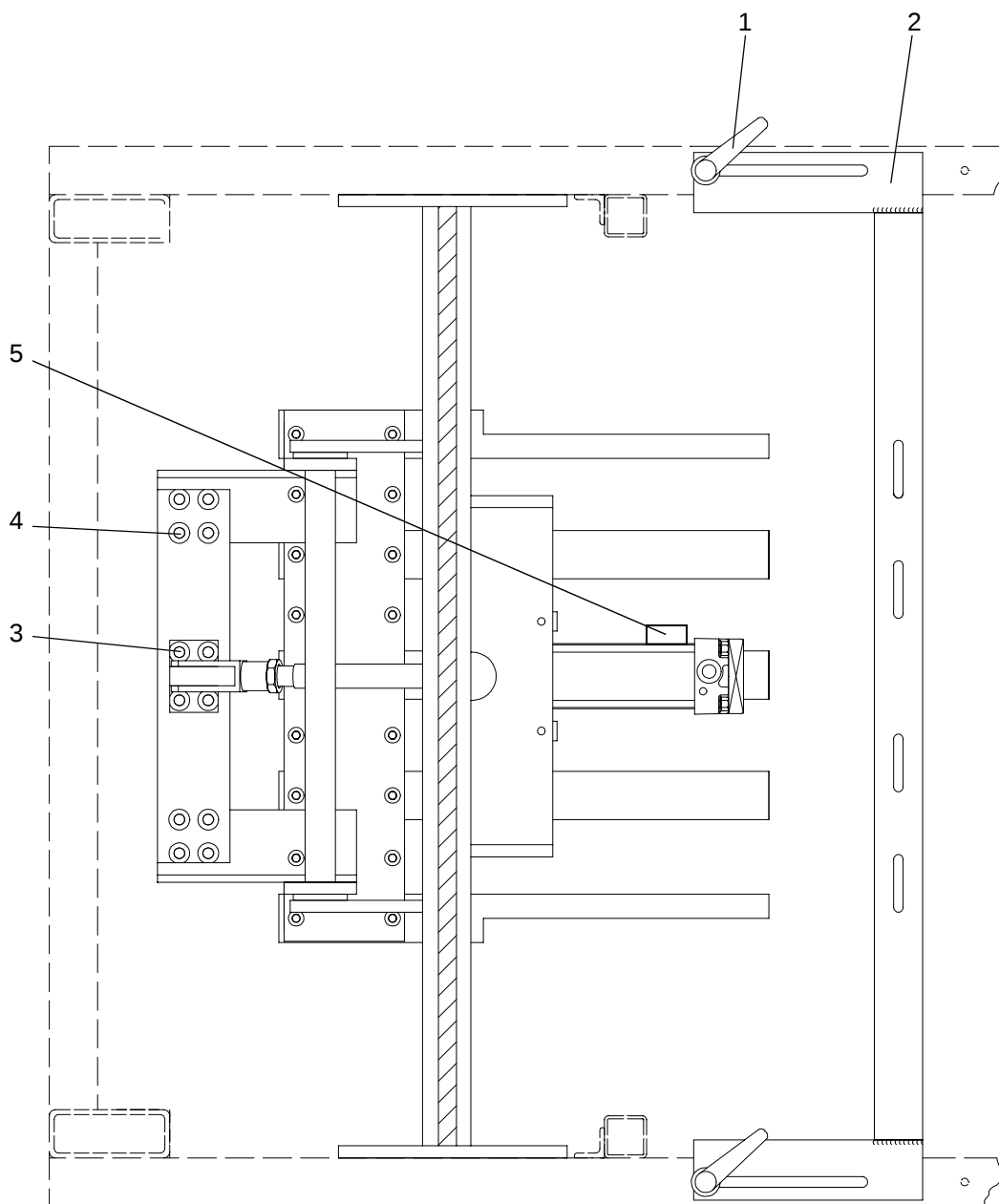


Figure ref: 56 045 10 980520

Figure 7-C Blade, topview

Component description figure 7-C

Pos	Description	Part no.
1	Handle, MRX.63P-M8X25 SVART	10 000 81
2	Holder	51 033 46
3	Screw, MF6S HLG M8x20	10 040 68
4	Screw, MF6S, HLG M8x16	10 023 52
5.1	Sensor, 322-12 0315	10 005 92
5.2	Contact, 440/112	10 027 56

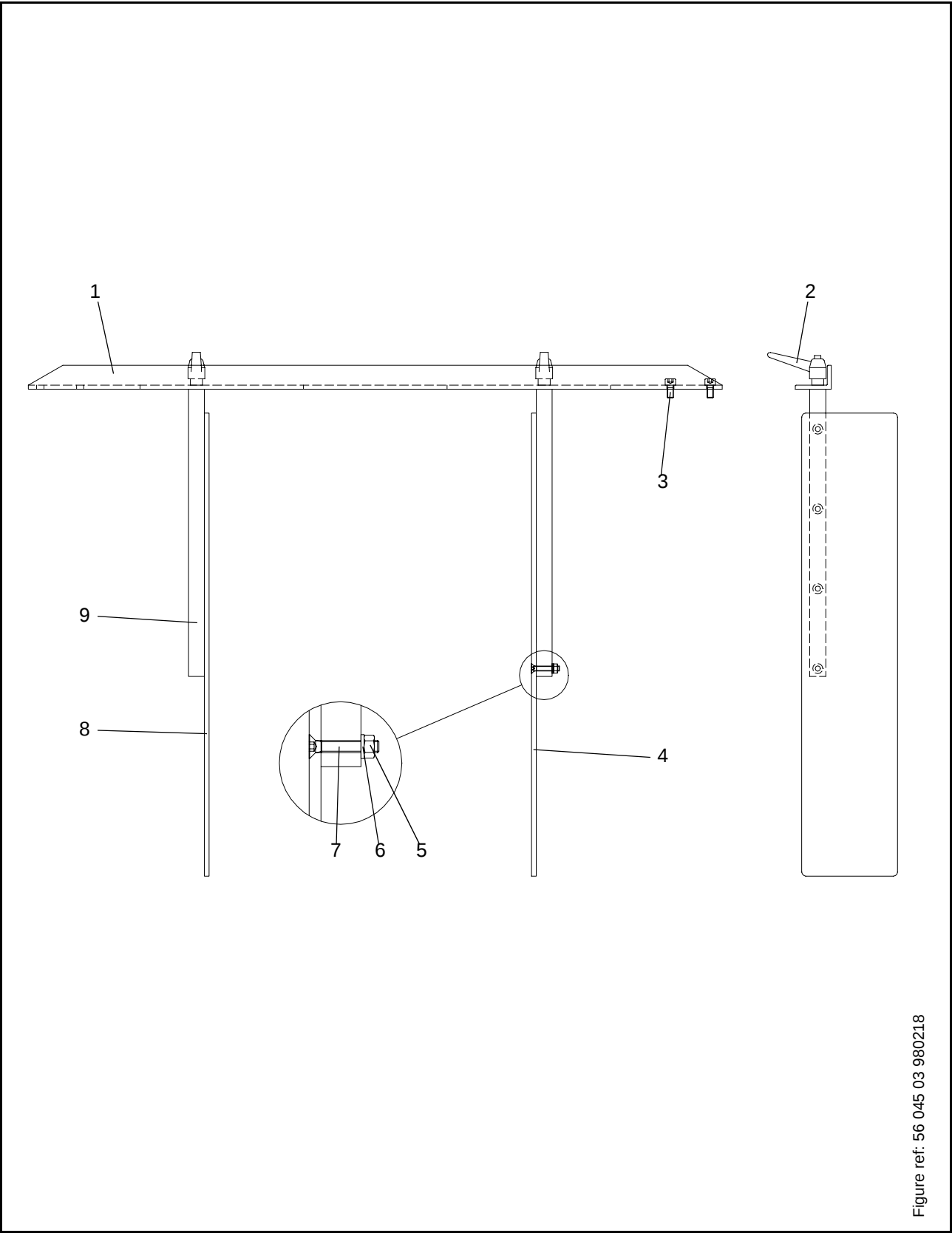


Figure ref: 56 045 03 980218

Figure 7-D Blade side support

Component description figure 7-D

Pos	Description	Part no.
1	Bracket	51 047 49
2	Handle, MRX.63P-M8X25 SVART	10 000 81
3	Screw, MC6S M8x16	10 013 45
4	Side support, right	51 060 28
5	Nut, M6M M6 NYLOC fzb	10 010 16
6	Washer, BRB 6,4x12x1,5 FZB	10 010 14
7	Screw, MF6S M6x40	10 030 06
8	Side support, left	50 009 80
9	Rod	50 009 59

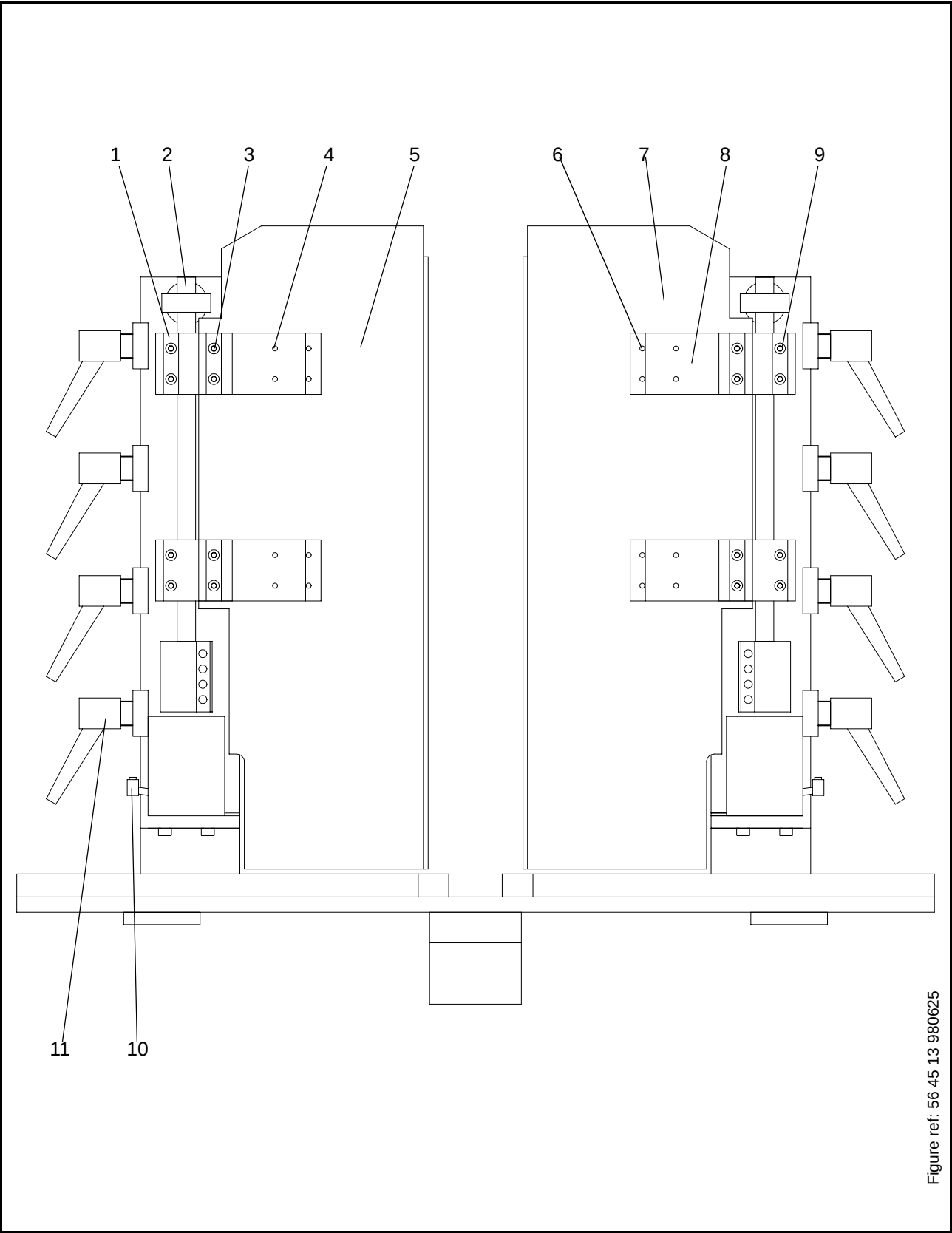


Figure ref: 56 45 13 980625

Figure 8-A Turning basket, Side view #1

Component description figure 8-A

Pos	Description	Part no.
1	Bracket	10 030 33
2	Shaft, 12x260 (K)	50 034 18
3.1	Screw, MC6S M6x20	10 014 50
3.2	Nut, M6M M6 NYLOC fzb	10 010 16
4	Screw, MF6S M4x25	10 050 62
5.1	Gate, left (F)	51 034 04
5.2	Gate, left (C)	50 040 01
6	Rubber bushing (F)	50 026 51
7.1	Gate, right (F)	51 034 03
7.2	Gate, right (C)	50 040 02
8	Gate reinforcement	51 030 74
9	Heli-Coil, M6x9	10 003 06
10	Coupling, LVT 0618	10 001 53
11	Handle, MRX.63P-M8X25 SVART	10 000 81

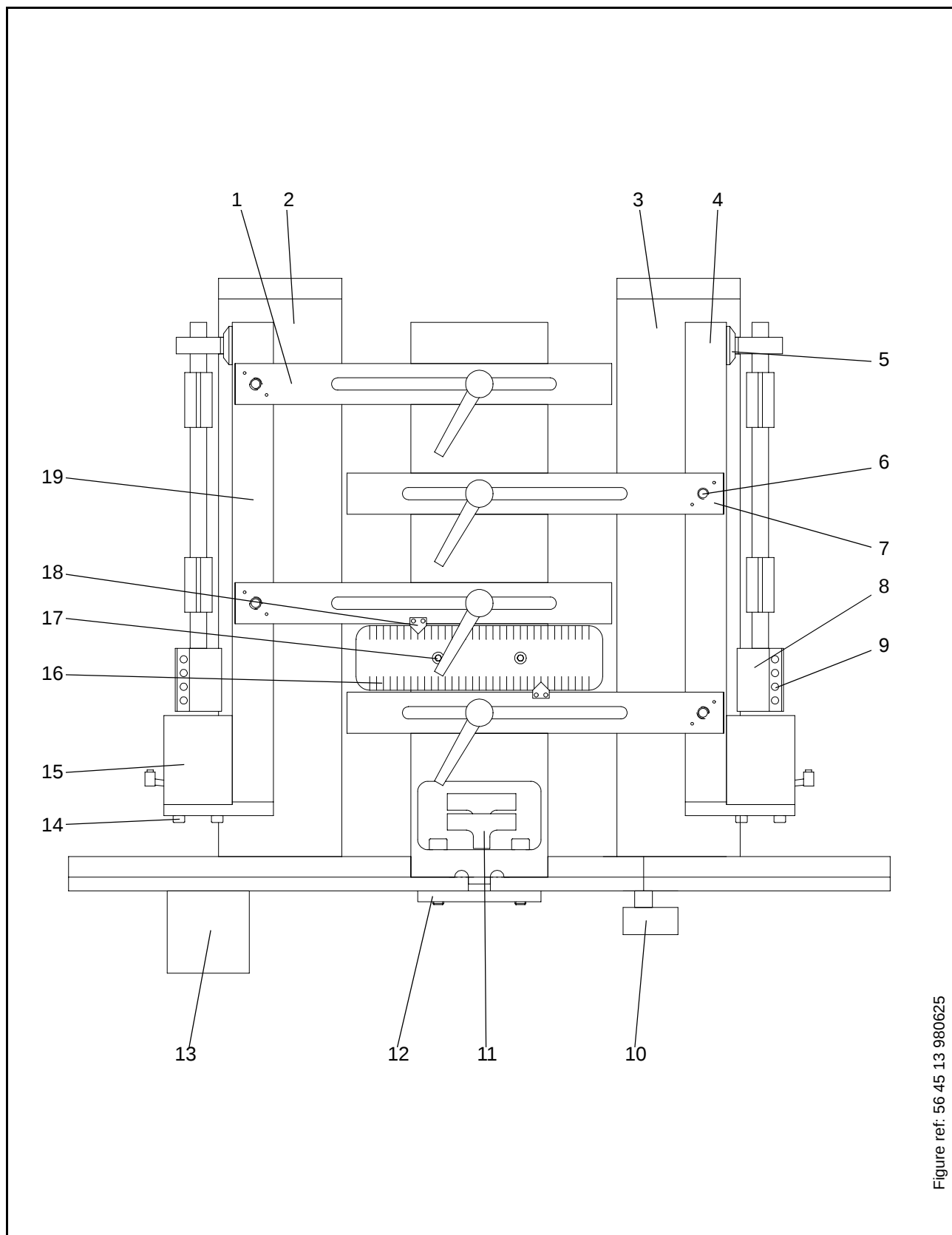


Figure ref: 56 45 13 980625

Figure 8-B Turning basket, Side view #2

Component description figure 8-B

Pos	Description	Part no.
1	Arm	50 010 36
2.1	Side plate, left	50 036 78
2.2	Screw, MF6S M4x6	10 000 49
3	Side plate, right	50 019 88
4	Cylinder bracket, right	51 071 22
5	Spacer ring, 28x12x6	50 011 23
6	Screw, M6S M8x16	10 012 56
7	Pin	
8	Coupling	31 002 76
9.1	Screw, MC6S M5x20	10 040 62
9.2	Nut, M5 DIN 985 fzb	10 010 22
10.1	Connection plate	50 003 69
10.2	Screw, MF6S M6x25	10 024 02
10.3	Spacer ring, 13x8x12	51 001 47
11	Coupling, LTK 0606	10 002 01
12.1	Bracket plate	51 113 54
12.2	Screw, MC6S M8x40	10 009 67
13.1	Stop head	50 031 37
13.2	Screw, MF6S M8x25	10 014 12
14	Screw, MC6S M5x16	10 019 75
15	Turn cylinder, PRN20 -90-90	10 003 04
16	Scale	10 018 99
17	Screw, MC6S M5x12	10 010 07
18	Indicator	50 027 38
19	Cylinder bracket, left	51 071 23

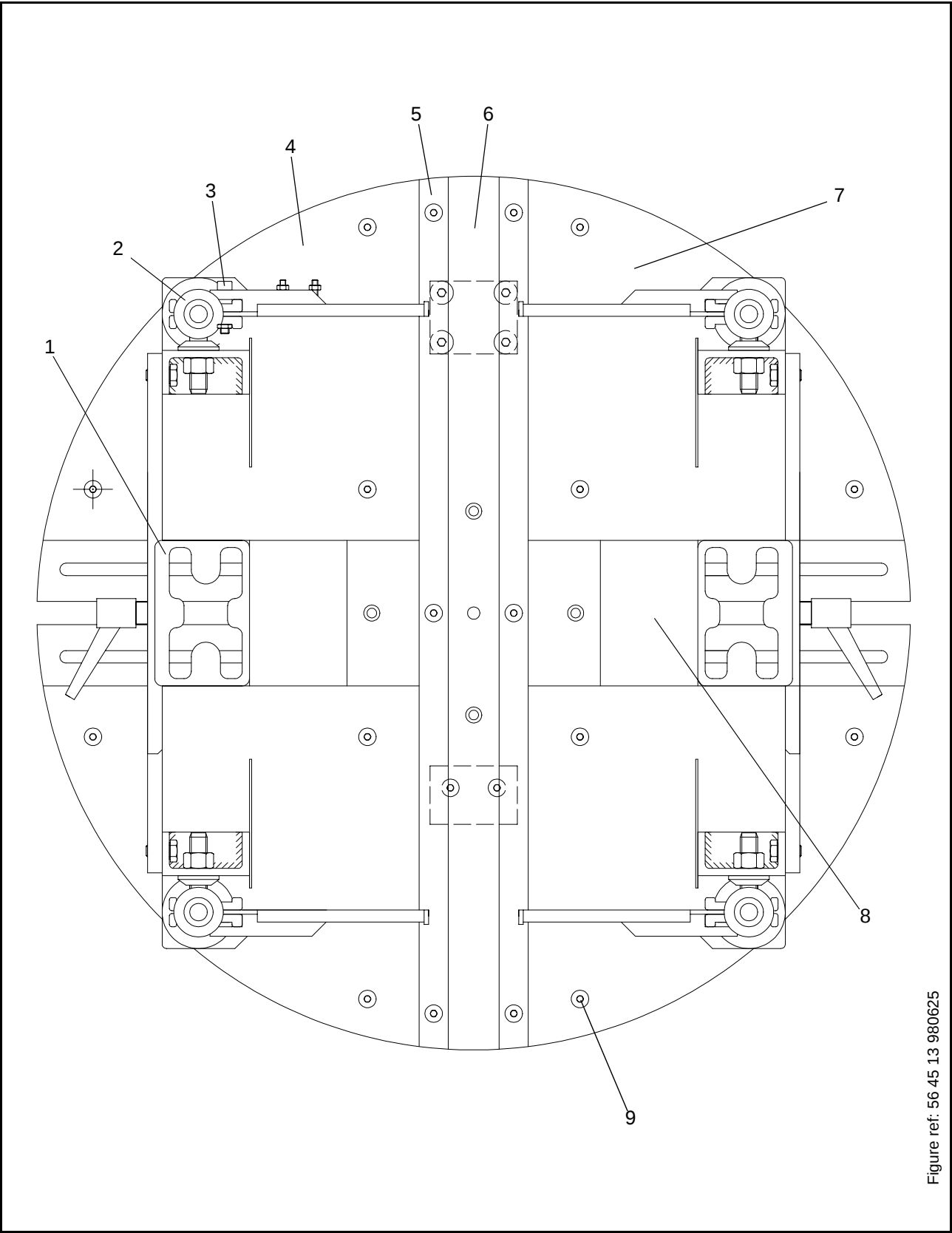


Figure ref: 56 45 13 980625

Figure 8-C Turning basket, Top view

Component description figure 8-C

Pos	Description	Part no.
1	Pillar	51 031 65
2	Link head, SAKAC 12 M	10 003 05
3.1	Screw, MC6S M6x35	10 013 44
3.2	Nut, M6M M6 NYLOC fzb	10 010 16
4	Disc, right	50 023 84
5	List	50 023 85
6	Bottom plate	50 033 43
7	Disc, left	50 036 79
8.1	Disc	50 023 60
8.2	Screw, MC6S M5x60	10 044 13
9	Screw, MF6S M6x25	10 024 02

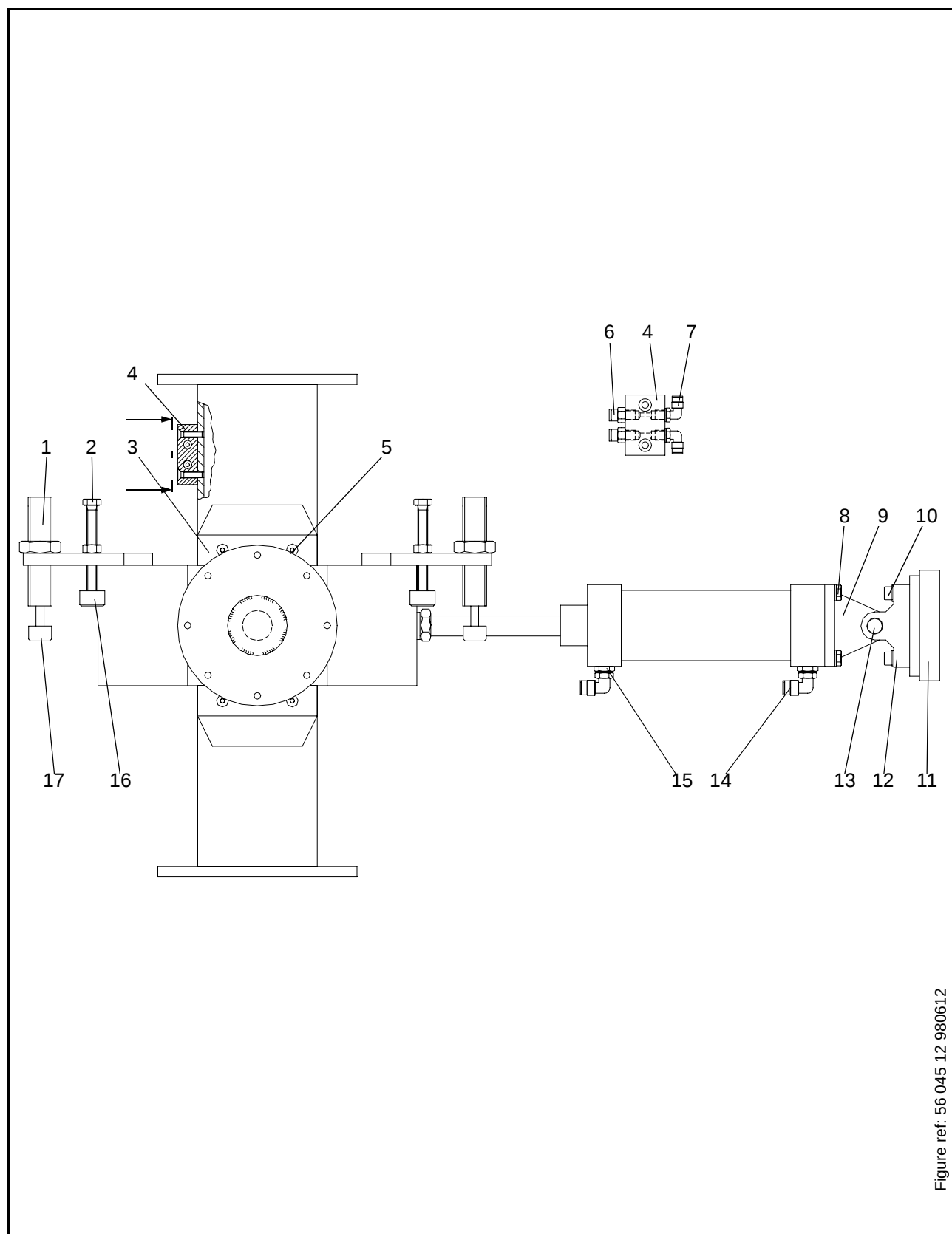


Figure 9-A Basket turning, Top view

Component description figure 9-A

Pos	Description	Part no.
1.1	Damper, ACE 600M	10 006 16
1.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
2.1	Screw, M6S M10x100	10 004 88
2.2	Nut, M6M M10 Nyloc	10 026 79
3	Cover	50 027 97
4.1	Connection block	50 003 68
4.2	Screw, MF6S M6x25	10 024 02
5	Screw, MF6S M6x15	10 042 25
6	Coupling, LAN 0618	10 001 52
7	Coupling, LVT 0618	10 001 53
8.1	Screw, M6S M8x16	10 012 56
8.2	Washer, BRB 8.4x16	10 013 57
9	Cylinder bracket, 366-3606	10 004 94
10.1	Screw, MC6S M8x25	10 013 46
10.2	Washer, BRB 8.4x16	10 013 57
11	Cylinder bracket	50 029 17
12	Bearing bracket, 367-1204	10 012 18
13	Shaft, 366-1304	10 007 75
14	Coupling, LVT 0814	10 000 23
15	Coupling, C 453	10 001 10
16	Foot, adjustment screw	50 010 13
17	End cap	50 021 29

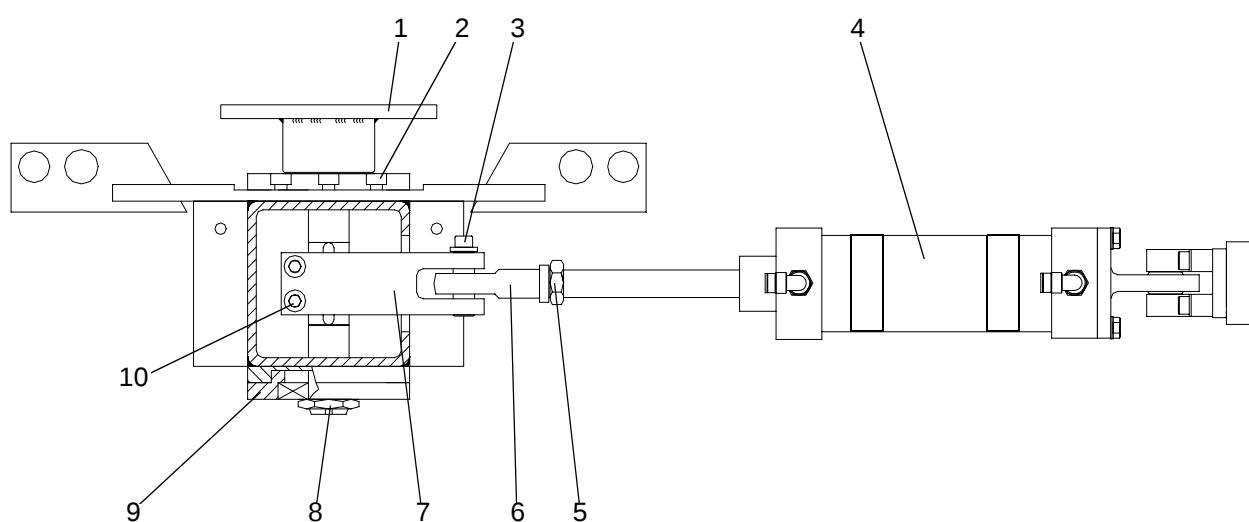


Figure ref: 56 045 12 980612

Figure 9-B Basket turning, Side view

Component description figure 9-B

Pos	Description	Part no.
1	Shaft	50 027 98
2.1	Bearing house	51 162 68
2.2	Bearing, 6009-2RS1	10 002 99
2.3	Screw, MC6S M8x20	10 009 69
3.1	Stud	30 001 32
3.2	Washer, T TAPP FÖRZ.	50 014 62
3.3	Screw, MC6S M8x16	10 013 45
4.1	Cylinder, 167 63-125	10 003 81
4.2	Sensor, 322-12 0315	10 005 92
4.3	Contact, 440/112	10 027 56
5	Piston rod nut, U-26-50	10 000 04
6	Link head, SIKB 16F / VZ019	10 002 96
7	Crank	50 027 69
8.1	Shaft nut, KM 6	10 003 75
8.2	Locking washer, MB 6	10 003 76
9.1	Bearing house	50 032 48
9.2	Bearing, 6006-2RS1	10 003 68
9.3	Screw, MC6S M8x20	10 009 69

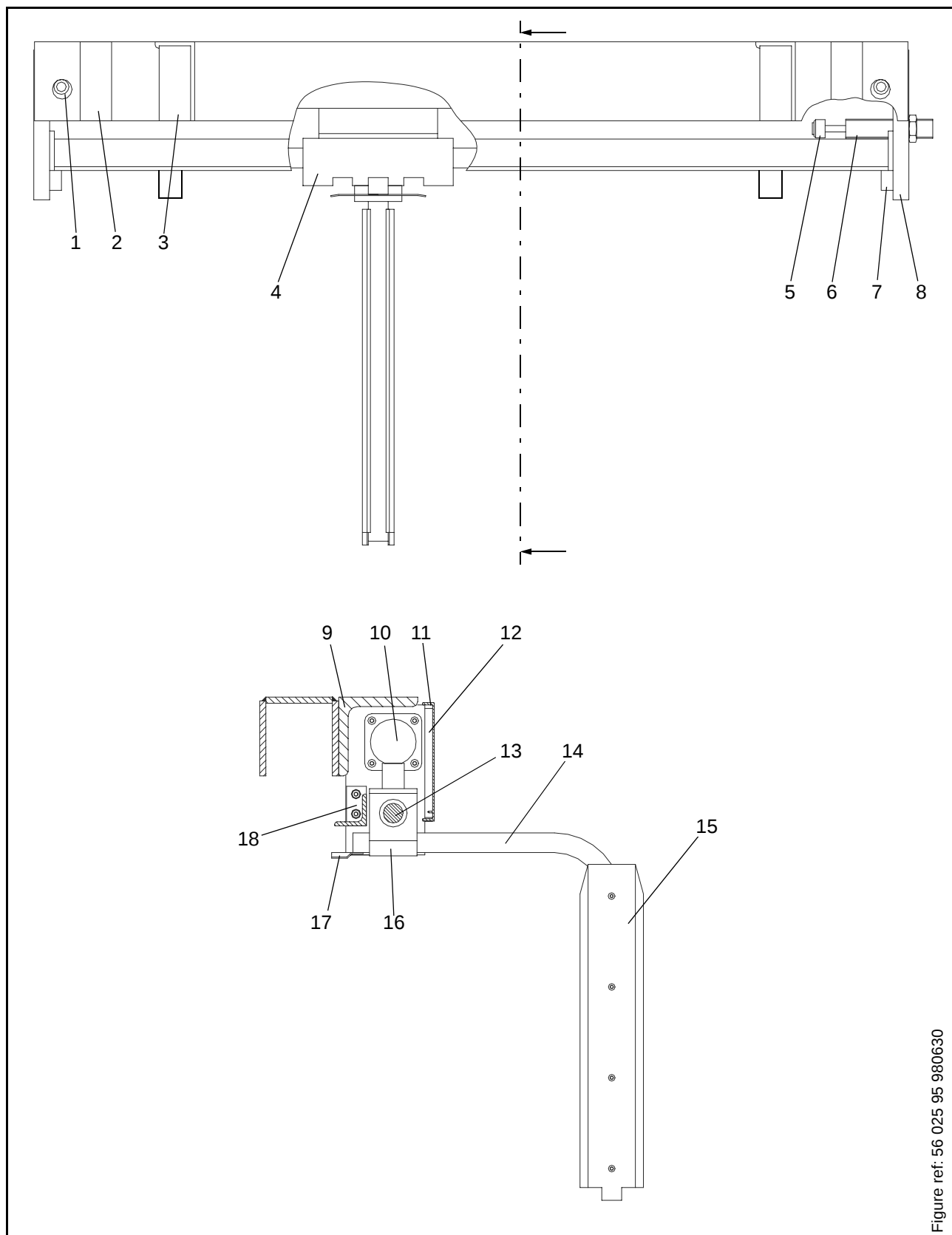


Figure ref: 56 025 95 980630

Figure 10-A Ejector

Component description figure 10-A

Pos	Description	Part no.
1	Coupling, LVT 1214	10 000 76
2	Spacer (AB)	51 034 58
3	Spacer (DE)	51 034 59
4.1	Bearing house	50 034 99
4.2	Ball bushing, KH2540	10 002 92
4.3	Sealing, G25x35x4	10 002 93
5	End cap	50 021 29
6.1	Damper, ACE 600M	10 006 16
6.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
7	Bracket	50 033 66
8	End	50 019 61
9	Pusher beam	51 048 41
10.1	Cylinder, P120S/2240-765	10 002 91
10.2	Inductive sensor, 3RG40 13-0AG01 M18	21 019 43
11	Cover	51 053 51
12	Spacer	51 053 52
13	Shaft, 25x1062	10 006 21
14	Arm	51 034 60
15.1	Belt, E8/2 U0/V20 AR 60x425	10 002 94
15.2	Plate	50 019 49
16	Clamp	50 033 68
17	Sensor plate	51 034 62
18	Bracket	50 019 60

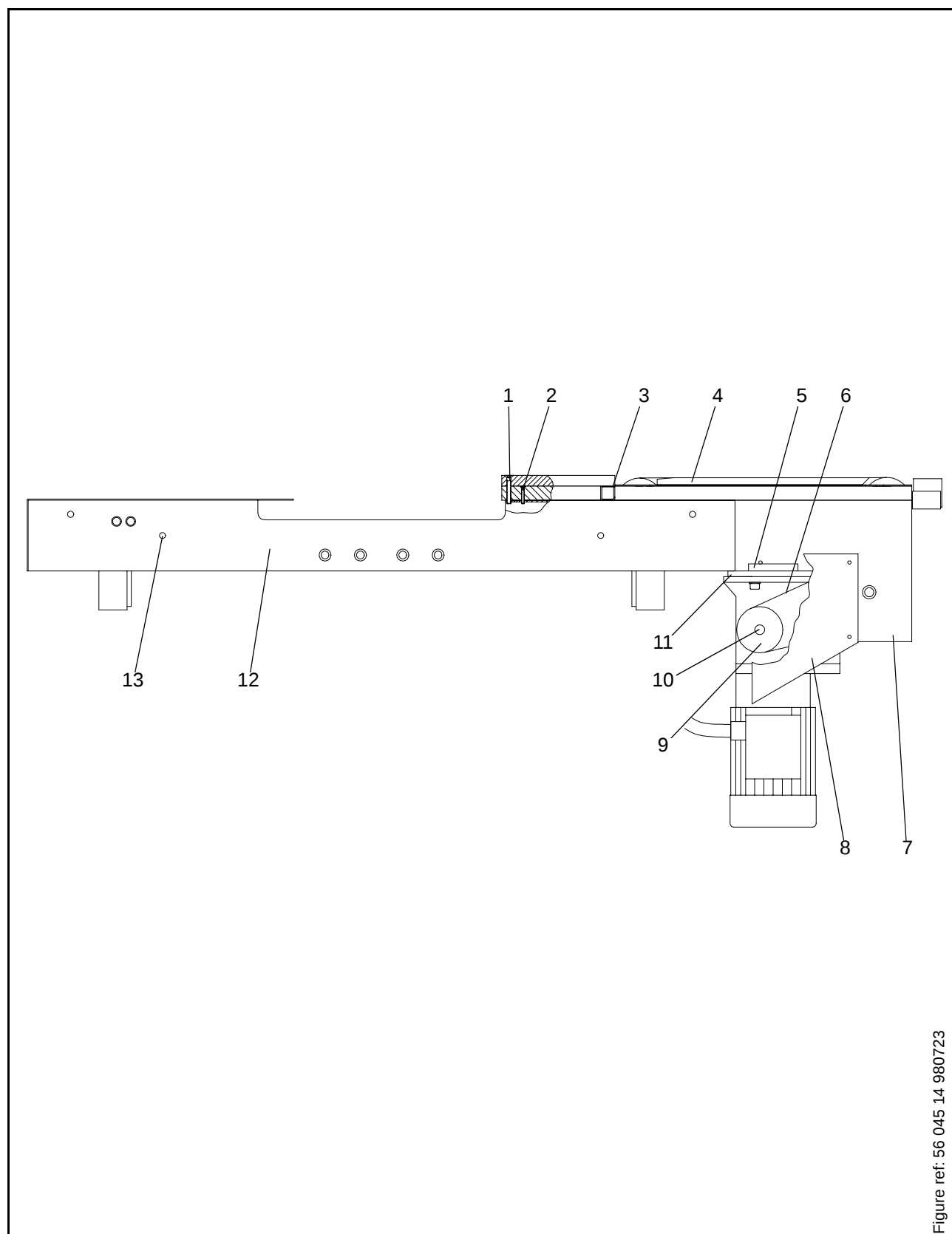


Figure ref: 56 045 14 980723

Figure 11-A Outfeed conveyor, Side view

Component description figure 11-A

Pos	Description	Part no.
1	Screw, MF6S M6x40	10 030 06
2	Screw, MF6S M4x25	10 050 62
3	List	50 024 13
4	List	51 009 77
5.1	Locking list	50 026 43
5.2	Screw, MC6S M8x30	10 014 11
6.1	Chain, F 88H1/2	39 000 01
6.2	Chain lock, 1/2' RAKT	10 000 52
7	Side, left	50 024 16
8	Chain cover	50 024 15
9	Sprocket, 1/2-18/18-6 4-1432-60	30 001 33
10	Shaft, MVF 44A	10 008 45
11	Motor bracket	50 029 20
12	Side	50 025 08
13.1	Shaft, 15x500 (H)	50 032 46
13.2	Screw, MF6S M8x40	10 048 98

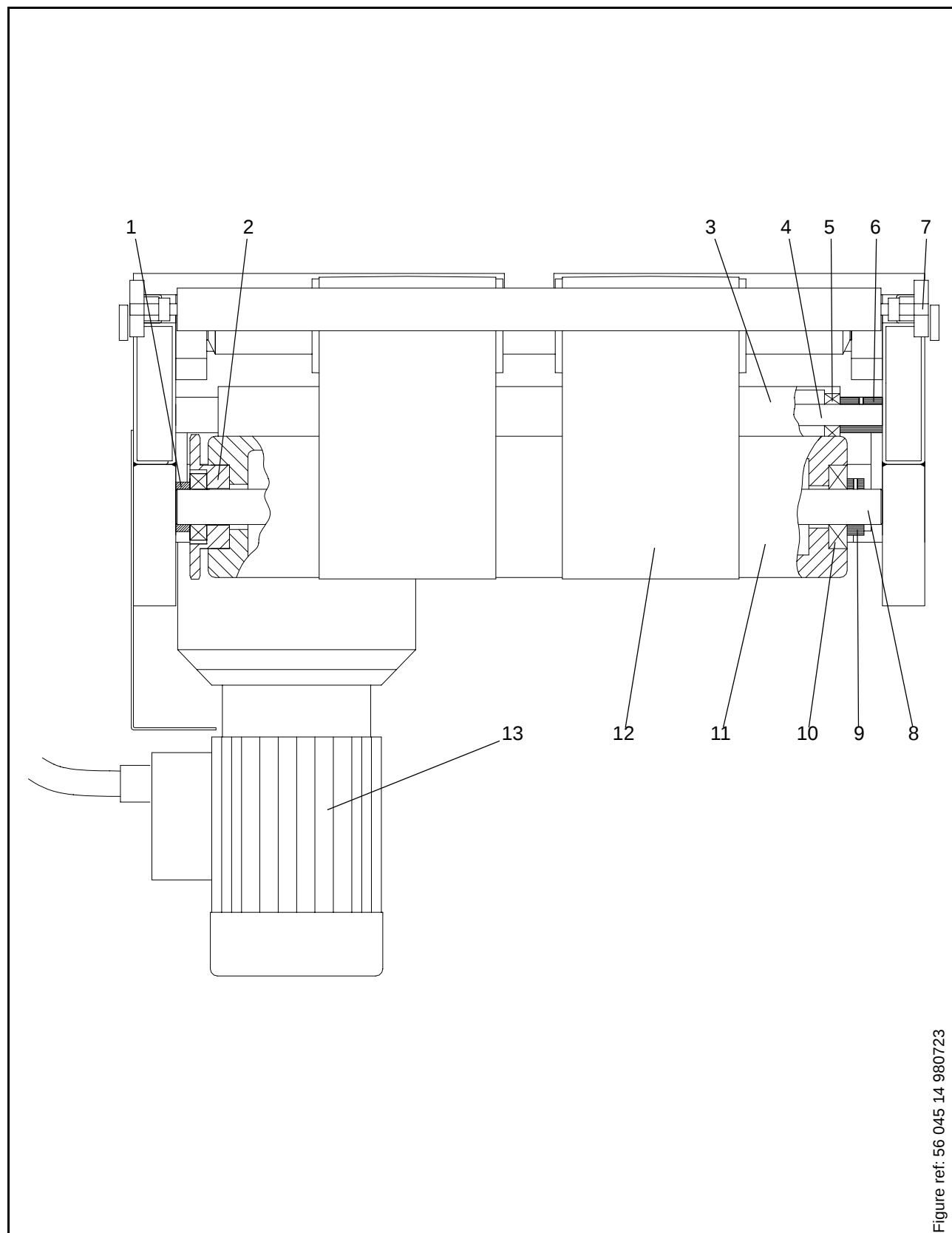


Figure ref: 56 045 14 980723

Figure 11-B Outfeed conveyor, Back view

Component description figure 11-B

Pos	Description	Part no.
1	Spacer ring, 35x25x10	50 035 84
2	Sprocket, 1/2-24/47M7	50 002 80
3	Pipe	50 006 70
4	Shaft, 15x500 (H)	50 032 46
5	Bearing, 6202-2RS1	10 002 79
6	Retaining ring, D 25/15 FÖRZ. +0.04	10 018 02
7	List	50 024 14
8	Shaft, 25x500 (H)	51 000 67
9	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
10	Ball bearing, 6005-2RS1/QE6	10 000 48
11	Drive roller	51 013 05
12	Belt, E5/2 UO/V5H 125x1450	10 002 76
13	Gear motor, MVF 44A 1:7 63-4B	19 000 06

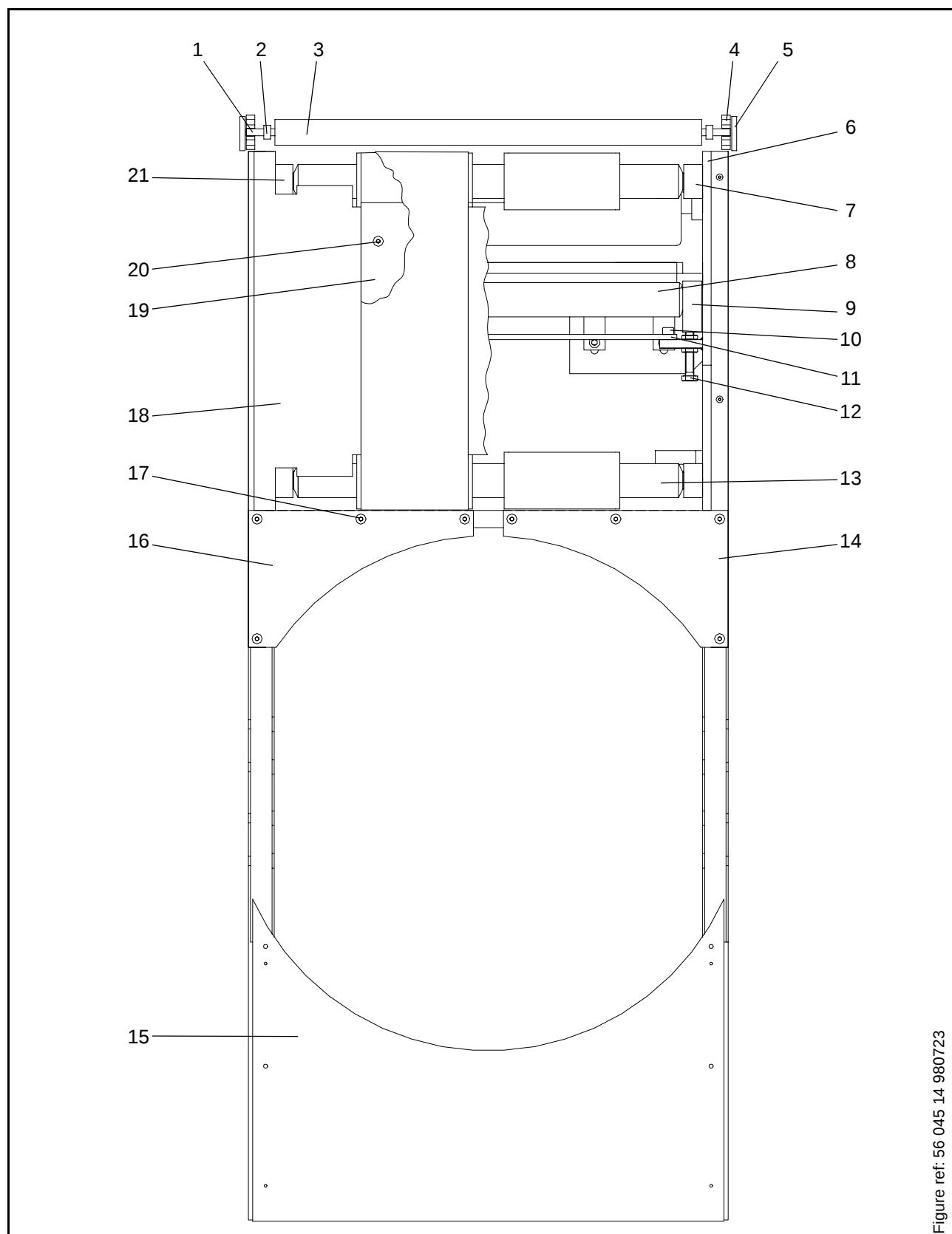


Figure ref: 56 045 14 980723

Figure 11-C Outfeed conveyor, Top view

Component description figure 11-C

Pos	Description	Part no.
1	Shaft (option), 8x565	50 009 93
2	Retaining ring (option), D 16/8 FÖRZ. +0.04	10 018 05
3	Roller (option), 30-498 UTAN AXEL	10 040 07
4	Roller bracket (option)	50 030 27
5	Washer (option)	50 030 28
6	Side, right	51 165 33
7	Bearing house, left	50 045 97
8	Roller, SLÄT L=484	50 039 98
9.1	Bearing, 2202 E-2RS1TN9	10 002 78
9.2	Bearing house	51 165 25
10	Screw, MC6S M8x16	10 013 45
11	Support	50 029 16
12.1	Screw, M6S M10x60	10 030 67
12.2	Nut, ML6M M10x17x5	10 023 58
13	Roller	50 023 56
14	Disc, left	51 160 29
15	Cover plate	50 025 37
16	Disc, right	50 024 12
17	Screw, MF6S M6x25	10 024 02
18	Sliding plate	50 024 11
19	List	51 009 77
20.1	Screw, MF6S HLG M6x20	10 009 65
20.2	Nut, M6M M6 NYLOC fzb	10 010 16
21	Bearing house, right	50 025 02

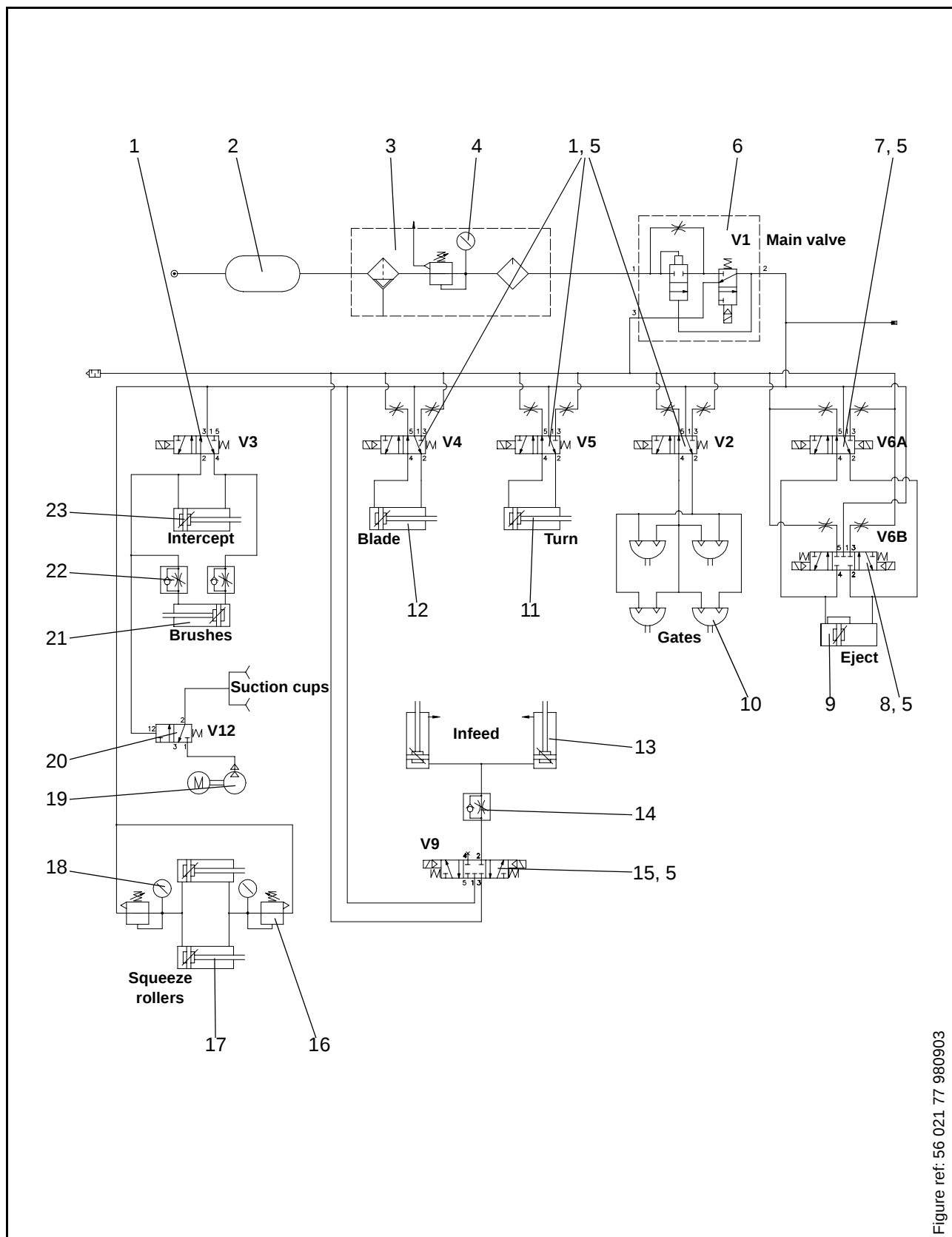


Figure ref: 56 021 77 980903

Figure 12-A Pneumatics

Component description figure 12-A

Pos	Description	Part no.
1	Valve, 581-211 EXKL.SPOLE	10 001 00
2	Tank, D125 1-3724	10 026 00
3	FRL unit, 57-103-004	10 011 47
4	Manometer, 4311P-KR-1/8"0-12BAR	10 005 67
5.1	Coil, 463 24V DC	10 003 02
5.2	Cable contact, LED+DIOD 24VDC SMAL	10 006 10
6	Valve, 583-211-110	10 017 83
7	Valve, 581-222 EXKL. SPOLE	10 002 49
8	Valve, 581-342	10 003 84
9	Cylinder, P120S/2240-765	10 002 91
10	Turn cylinder, PRN20 -90-90	10 003 04
11	Cylinder, 167 63-125	10 003 81
12	Cylinder with bracket, 167 50-125 / 26	10 000 75
13	Cylinder, 167 50-250	10 000 01
14	Valve, BRV-3/8"	10 000 17
15	Valve, 581-242-100	10 002 65
16	Regulator, N-1204 R-00	10 002 62
17	Cylinder, 167 32-50	10 000 72
18	Manometer, 918-610-141	10 001 51
19	Vacuum pump, VT 3.6 INKL.FILTER	10 001 23
20	Valve, 565-201	10 002 38
21	Cylinder, 167 32-50	10 000 72
22	Valve, SCU-606-1/4 +6610-8-1/4	10 003 95
23	Cylinder, 167 32-25	10 000 33

CROSS-INDEX PART NUMBER

Fig	Pos	Description	Part no.
8-B	7	Pin	
1-A	3	Cylinder, 167 50-250	10 000 01
12-A	13	Cylinder, 167 50-250	10 000 01
6-C	16	Ball bushing, KGHA 25 PP	10 000 02
6-C	1	Piston rod nut, U-26-50	10 000 04
9-B	5	Piston rod nut, U-26-50	10 000 04
3-B	4	Flange bearing, FYTB 25 FM	10 000 05
3-B	15	Ball bearing, 6004-2RS1/QE6	10 000 06
3-D	2	Ball bearing, 6004-2RS1/QE6	10 000 06
4-A	2	Ball bearing, 6004-2RS1/QE6	10 000 06
6-F	5	Ball bearing, 6004-2RS1/QE6	10 000 06
6-G	3	Ball bearing, 6004-2RS1/QE6	10 000 06
12-A	14	Valve, BRV-3/8'	10 000 17
1-A	11	Coupling, LVT 0814	10 000 23
9-A	14	Coupling, LVT 0814	10 000 23
4-B	3	Link head, Sakac M8	10 000 26
5-C	2	Link head, Sakac M8	10 000 26
4-A	16	Suction cup, VIT 9867201	10 000 28
4-B	1	Suction cup, VIT 9867201	10 000 28
3-D	6	Washer, AS 2035	10 000 30
6-G	23	Washer, AS 2035	10 000 30
3-A	7	Screw, MC6S HLG M8x10	10 000 31
12-A	23	Cylinder, 167 32-25	10 000 33
4-A	19	Cylinder, 167 32-25	10 000 33
4-A	21	Cylinder bracket, 366-3203	10 000 34
4-B	14	Cylinder bracket, 366-3203	10 000 34
5-C	15	Cylinder bracket, 366-3203	10 000 34
4-B	12	Coupling, LVT 0818	10 000 39
11-B	10	Ball bearing, 6005-2RS1/QE6	10 000 48
3-C	7	Ball bearing, 6005-2RS1/QE6	10 000 48
6-A	17	Bearing, 6005-2RS1/QE6	10 000 48

Fig	Pos	Description	Part no.
8-B	2.2	Screw, MF6S M4x6	10 000 49
3-A	4	Belt, TTS/3 40x2160	10 000 50
11-A	6.2	Chain lock, 1/2' RAKT	10 000 52
3-C	6.3	Chain lock, 1/2 RAKT	10 000 52
6-C	2	Tensioning wheel, S-1512-BUT	10 000 53
3-C	17	Tensioning wheel, SKSE18-12	10 000 54
5-B	5	Bearing, FYTB 20 FM	10 000 59
5-A	6	Ball bearing, 608-2RS1	10 000 69
6-G	11	Ball bearing, 608-2RS1	10 000 69
5-C	10	Bronze bushing, 10-16-10	10 000 70
5-C	5	Link head, Salkac 8M	10 000 71
12-A	17	Cylinder, 167 32-50	10 000 72
12-A	21	Cylinder, 167 32-50	10 000 72
5-C	13	Cylinder, 167 32-50	10 000 72
5-C	11	Link, 71751 C 10x20	10 000 73
12-A	12	Cylinder with bracket, 167 50-125 / 26	10 000 75
7-A	3	Cylinder with bracket, 167 50-125 / 26	10 000 75
10-A	1	Coupling, LVT 1214	10 000 76
7-A	6	Coupling, LVT 1214	10 000 76
7-A	12	Link head, 71751 C16x32	10 000 77
7-B	5	Bronze bushing	10 000 80
7-A	4	Handle, MRX.63P-M8X25 SVART	10 000 81
7-C	1	Handle, MRX.63P-M8X25 SVART	10 000 81
7-D	2	Handle, MRX.63P-M8X25 SVART	10 000 81
8-A	11	Handle, MRX.63P-M8X25 SVART	10 000 81
4-A	15	Coupling, LAN 0814	10 000 97
12-A	1	Valve, 581-211 EXKL.SPOLE	10 001 00
9-A	15	Coupling, C 453	10 001 10
1-A	17	Coupling (not at double outfeed), LAN 1214	10 001 14
1-D	4	Vacuum pump, VT 3.6 INKL.FILTER	10 001 23
12-A	19	Vacuum pump, VT 3.6 INKL.FILTER	10 001 23
12-A	18	Manometer, 918-610-141	10 001 51

Fig	Pos	Description	Part no.
9-A	6	Coupling, LAN 0618	10 001 52
8-A	10	Coupling, LVT 0618	10 001 53
9-A	7	Coupling, LVT 0618	10 001 53
1-C	5	Foot	10 001 85
8-B	11	Coupling, LTK 0606	10 002 01
12-A	20	Valve, 565-201	10 002 38
12-A	7	Valve, 581-222 EXKL. SPOLE	10 002 49
12-A	16	Regulator, N-1204 R-00	10 002 62
12-A	15	Valve, 581-242-100	10 002 65
2-B	9.1	Handle (ABC), 83040110	10 002 75
2-B	27	Handle (ABC), 83040110	10 002 75
2-E	9	Handle (ABC), 83040110	10 002 75
11-B	12	Belt, E5/2 UO/V5H 125x1450	10 002 76
11-C	9.1	Bearing, 2202 E-2RS1TN9	10 002 78
11-B	5	Bearing, 6202-2RS1	10 002 79
6-A	4.2	Bearing, 6204-2RS1/QE6	10 002 82
6-E	2.2	Bearing, 6204-2RS1/QE6	10 002 82
6-F	8	Bearing, 6204-2RS1/QE6	10 002 82
6-E	7	Bearing, 2205 E-2RS1TN9	10 002 83
6-A	1	Belt, TTS/3 30x885	10 002 85
6-A	19	Belt, TTS/3 30x685	10 002 86
6-E	11	Belt, TTS/3 30x685	10 002 86
6-E	12	Belt, TTS/3 30x1110	10 002 87
6-E	13	Belt, TTS/3 20x1150	10 002 88
6-F	1	Handle, M6 83231218	10 002 90
10-A	10	Cylinder, P120S/2240-765	10 002 91
12-A	9	Cylinder, P120S/2240-765	10 002 91
10-A	4.2	Ball bushing, KH2540	10 002 92
10-A	4.3	Sealing, G25x35x4	10 002 93
10-A	15.1	Belt, E8/2 U0/V20 AR 60x425	10 002 94
9-B	6	Link head, SIKB 16F / VZ019	10 002 96
9-B	2.2	Bearing, 6009-2RS1	10 002 99

Fig	Pos	Description	Part no.
12-A	5.1	Coil, 463 24V DC	10 003 02
12-A	10	Turn cylinder, PRN20 -90-90	10 003 04
8-B	15	Turn cylinder, PRN20 -90-90	10 003 04
8-C	2	Link head, SAKAC 12 M	10 003 05
8-A	9	Heli-Coil, M6x9	10 003 06
4-B	8	Link head, Sikac M8	10 003 21
9-B	9.2	Bearing, 6006-2RS1	10 003 68
9-B	8.1	Shaft nut, KM 6	10 003 75
9-B	8.2	Locking washer, MB 6	10 003 76
12-A	11	Cylinder, 167 63-125	10 003 81
9-B	4.1	Cylinder, 167 63-125	10 003 81
12-A	8	Valve, 581-342	10 003 84
4-A	18	Plugg, BPM 14	10 003 93
12-A	22	Valve, SCU-606-1/4 +6610-8-1/4	10 003 95
3-C	11.1	Nut, M6M M8	10 004 44
4-B	4	Nut, M6M M8	10 004 44
4-B	10	Nut, M6M M8	10 004 44
5-C	14	Valve, SCU-604-1/8+6610-6-1/8	10 004 85
9-A	2.1	Screw, M6S M10x100	10 004 88
9-A	9	Cylinder bracket, 366-3606	10 004 94
4-B	5	Piston rod nut, U-26-32	10 004 98
5-C	12	Piston rod nut	10 004 98
4-A	4	Piston bracket, 367-0902	10 005 02
3-C	12.2	Rubber bushing, 252-040	10 005 60
1-A	18	Silencer, 438-130-000	10 005 64
12-A	4	Manometer, 4311P-KR-1/8'0-12BAR	10 005 67
5-B	9	Brush	10 005 79
4-B	15.1	Sensor, 322-12 0315	10 005 92
7-C	5.1	Sensor, 322-12 0315	10 005 92
9-B	4.2	Sensor, 322-12 0315	10 005 92
12-A	5.2	Cable contact, LED+DIOD 24VDC SMAL	10 006 10
1-A	15.1	Damper, ACE 600M	10 006 16

Fig	Pos	Description	Part no.
10-A	6.1	Damper, ACE 600M	10 006 16
6-D	14	Damper, ACE 600M	10 006 16
9-A	1.1	Damper, ACE 600M	10 006 16
1-A	15.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
10-A	6.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
6-D	15	Nut, T DÄMPARE 0-VÄRDE	10 006 17
9-A	1.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
10-A	13	Shaft, 25x1062	10 006 21
3-A	11	Tooth belt, T5 295 Br.10	10 007 48
9-A	13	Shaft, 366-1304	10 007 75
7-A	11.2	Bearing, GLY.PG 161815A	10 008 04
11-A	10	Shaft, MVF 44A	10 008 45
1-A	5	Spherical washer, 6319C M16	10 008 72
1-A	4	Spherical washer, 6319D M16	10 008 73
2-A	16	Warning sign, General	10 008 97
2-A	6	Joint (ABC), 3TV 20mm 831.014.95	10 009 03
2-E	14	Joint (ABC), 3TV 20mm 831.014.95	10 009 03
1-A	12	Screw, MF6S HLG M6x20	10 009 65
11-C	20.1	Screw, MF6S HLG M6x20	10 009 65
5-B	2.1	Screw, MC6S M10x30	10 009 66
3-D	7	Screw, MC6S M8x40	10 009 67
5-C	1.1	Screw, MC6S M8x40	10 009 67
6-C	11.2	Screw, MC6S M8x40	10 009 67
6-G	8	Screw, MC6S M8x40	10 009 67
7-B	12	Screw, MC6S M8x40	10 009 67
8-B	12.2	Screw, MC6S M8x40	10 009 67
3-C	9.2	Screw, MC6S HLG M10x35	10 009 68
9-B	2.3	Screw, MC6S M8x20	10 009 69
9-B	9.3	Screw, MC6S M8x20	10 009 69
3-A	2	Screw, MC6S M4x16	10 010 04
8-B	17	Screw, MC6S M5x12	10 010 07
5-B	6.2	Washer, BRB 6,4x12x1,5 FZB	10 010 14

Fig	Pos	Description	Part no.
7-D	6	Washer, BRB 6,4x12x1,5 FZB	10 010 14
11-C	20.2	Nut, M6M M6 NYLOC fzb	10 010 16
6-B	1.3	Nut, M6M M6 NYLOC fzb	10 010 16
6-E	9.3	Nut, M6M M6 NYLOC fzb	10 010 16
7-D	5	Nut, M6M M6 NYLOC fzb	10 010 16
8-A	3.2	Nut, M6M M6 NYLOC fzb	10 010 16
8-C	3.2	Nut, M6M M6 NYLOC fzb	10 010 16
8-B	9.2	Nut, M5 DIN 985 fzb	10 010 22
6-D	10.4	Screw, MF6S M4x12	10 010 26
6-D	3	Cylinder, 167 32-50/FÄSTE 28	10 010 99
12-A	3	FRL unit, 57-103-004	10 011 47
9-A	12	Bearing bracket, 367-1204	10 012 18
3-B	12	Screw, M6S HLG M8x20	10 012 55
6-C	14	Screw, M6S M8x16	10 012 56
8-B	6	Screw, M6S M8x16	10 012 56
9-A	8.1	Screw, M6S M8x16	10 012 56
3-C	11.2	Nut, M6M Nyloc M8	10 012 58
4-A	13	Nut, M6M Nyloc M8	10 012 58
5-A	2	Nut, M6M Nyloc M8	10 012 58
5-C	1.3	Nut, M6M Nyloc M8	10 012 58
7-B	11	Nut, M6M Nyloc M8	10 012 58
3-D	12	Screw, MC6S M8x22	10 012 62
6-C	13	Screw, MC6S M8x22	10 012 62
6-D	12.2	Screw, MC6S M8x22	10 012 62
6-G	15	Screw, MC6S M8x22	10 012 62
3-C	8.3	Screw, SK6SS M8x10	10 013 03
6-B	8	Screw, MC6S M8x20	10 013 37
6-C	5	Screw, MC6S M8x20	10 013 37
6-G	7	Screw, MC6S M8x20	10 013 37
7-B	13	Screw, MC6S M8x20	10 013 37
3-E	4	Screw, MC6S M6x35	10 013 44
6-B	1.2	Screw, MC6S M6x35	10 013 44

Fig	Pos	Description	Part no.
6-E	9.2	Screw, MC6S M6x35	10 013 44
8-C	3.1	Screw, MC6S M6x35	10 013 44
11-C	10	Screw, MC6S M8x16	10 013 45
3-C	14	Screw, MC6S M8x16	10 013 45
5-B	11.1	Screw, MC6S M8x16	10 013 45
7-D	3	Screw, MC6S M8x16	10 013 45
9-B	3.3	Screw, MC6S M8x16	10 013 45
3-A	5.2	Screw, MC6S M8x25	10 013 46
3-B	1	Screw, MC6S M8x25	10 013 46
3-E	1.1	Screw, MC6S M8x25	10 013 46
4-A	1.1	Screw, MC6S M8x25	10 013 46
6-A	3	Screw, MC6S M8x25	10 013 46
6-C	7	Screw, MC6S M8x25	10 013 46
6-E	4	Screw, MC6S M8x25	10 013 46
6-G	16	Screw, MC6S M8x25	10 013 46
7-B	1	Screw, MC6S M8x25	10 013 46
9-A	10.1	Screw, MC6S M8x25	10 013 46
3-C	12.1	Washer, BRB 8.4x16	10 013 57
4-A	1.2	Washer, BRB 8.4x16	10 013 57
5-B	11.2	Washer, BRB 8.4x16	10 013 57
9-A	8.2	Washer, BRB 8.4x16	10 013 57
9-A	10.2	Washer, BRB 8.4x16	10 013 57
3-B	7.2	Screw, MC6S M6x35	10 013 75
4-A	7	Screw, MC6S M6x25	10 013 75
4-B	6	Screw, MC6S M6x25	10 013 75
6-A	6	Screw, MC6S M6x25	10 013 75
6-E	5	Screw, MC6S M6x25	10 013 75
6-F	3	Adjustment device, DIN 46715 M6	10 013 90
6-G	9	Screw, MC6S M5x25	10 014 01
11-A	5.2	Screw, MC6S M8x30	10 014 11
3-B	13	Screw, MC6S M8x30	10 014 11
3-D	10	Screw, MC6S M8x30	10 014 11

Fig	Pos	Description	Part no.
5-B	3	Screw, MC6S M8x30	10 014 11
5-C	8	Screw, MC6S M8x30	10 014 11
1-A	14	Screw, MF6S M8x25	10 014 12
3-B	11	Screw, MF6S M8x25	10 014 12
8-B	13.2	Screw, MF6S M8x25	10 014 12
3-C	4	Screw, MC6S M6x20	10 014 50
6-C	10	Screw, MC6S M6x20	10 014 50
8-A	3.1	Screw, MC6S M6x20	10 014 50
3-D	3	Retaining ring, SgH 42	10 014 57
3-C	8.2	Key, RK Tol h9 8x7x30	10 014 59
6-G	2	Screw, MC6S M6x40	10 014 89
6-G	17	Screw, MC6S M8x35	10 014 95
5-A	7	Retaining ring, SgH 22	10 015 50
3-C	5	Retaining ring, SgA 15	10 016 62
5-A	9	Retaining ring, SgA 8	10 016 63
3-D	17	Retaining ring, SgA 20	10 016 65
4-A	20.2	Retaining ring, SgA 10	10 016 66
5-C	16.2	Retaining ring, SgA 10	10 016 66
12-A	6	Valve, 583-211-110	10 017 83
11-B	9	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
3-B	5	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
6-B	2	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
3-B	14	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
3-D	1	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
6-E	15	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
6-F	7	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
6-G	20	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
11-B	6	Retaining ring, D 25/15 FÖRZ. +0.04	10 018 02
11-C	2	Retaining ring (option), D 16/8 FÖRZ. +0.04	10 018 05
2-B	18	Aluminium border, 930-3886-10 L=1160	10 018 20
2-A	4	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
2-B	10	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29

Fig	Pos	Description	Part no.
2-E	13	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
2-A	10	Joint (ABC), 3TP 20mm 831.013.95	10 018 46
8-B	16	Scale	10 018 99
8-B	14	Screw, MC6S M5x16	10 019 75
4-A	20.1	Washer, BRB 10.5x22	10 019 95
5-B	2.2	Washer, BRB 10,5x22	10 019 95
3-C	6.1	Tensioning wheel, S12-K	10 020 06
3-C	3	Screw, MC6S M10x40	10 021 00
1-D	5.1	Filter+Housing, Complete C075	10 021 59
2-G	3	Screw, MF6S M5x20 HLG	10 023 51
7-C	4	Screw, MF6S, HLG M8x16	10 023 52
11-C	12.2	Nut, ML6M M10x17x5	10 023 58
6-B	12	Screw, M6S M8x25	10 023 80
3-D	14	Screw, M6S M8x30	10 023 81
6-G	21	Screw, M6S M8x30	10 023 81
3-C	12.3	Screw, M6S M8x35	10 023 85
11-C	17	Screw, MF6S M6x25	10 024 02
8-B	10.2	Screw, MF6S M6x25	10 024 02
8-C	9	Screw, MF6S M6x25	10 024 02
9-A	4.2	Screw, MF6S M6x25	10 024 02
12-A	2	Tank, D125 1-3724	10 026 00
3-C	9.3	Screw, MC6S M10x25	10 026 62
4-A	5	Screw, MC6S M10x25	10 026 62
3-C	9.1	Nut, M6M M10 Nyloc	10 026 79
5-B	2.3	Nut, M6M M10 Nyloc	10 026 79
9-A	2.2	Nut, M6M M10 Nyloc	10 026 79
4-B	15.2	Contact, 440/112	10 027 56
7-C	5.2	Contact, 440/112	10 027 56
9-B	4.3	Contact, 440/112	10 027 56
3-E	1.2	Washer, BRB FZB 8,4x16x1,5	10 030 01
5-A	3	Washer, BRB FZB 8,4x16x1,5	10 030 01
5-C	1.2	Washer, BRB FZB 8,4x16x1,5	10 030 01

Fig	Pos	Description	Part no.
11-A	1	Screw, MF6S M6x40	10 030 06
7-D	7	Screw, MF6S M6x40	10 030 06
8-A	1	Bracket	10 030 33
11-C	12.1	Screw, M6S M10x60	10 030 67
2-A	12	Sign	10 034 32
2-A	23	Sign	10 034 37
11-C	3	Roller (option), 30-498 UTAN AXEL	10 040 07
5-C	4	Nut, left steel M6M M8	10 040 52
6-E	16	Screw, MF6S M4x10	10 040 54
8-B	9.1	Screw, MC6S M5x20	10 040 62
7-C	3	Screw, MF6S HLG M8x20	10 040 68
4-A	12	Screw, SK6SS M5x6	10 041 27
6-A	10	Screw, M6S M8x40	10 042 14
5-A	11	Screw, MC6S FZB M8x14 HLG	10 042 16
5-B	6.1	Screw, MC6S FZB M6x14 HLG	10 042 16
9-A	5	Screw, MF6S M6x15	10 042 25
2-B	21	Magnet lock (ABC), 16-7-3373	10 042 30
2-C	4	Magnet lock (ABC), 16-7-3373	10 042 30
3-A	9	Screw, MF6S M4x8	10 042 48
3-C	1	Screw, MF6S M4x8	10 042 48
6-F	10.2	Screw, MC6S M6x30	10 044 11
8-C	8.2	Screw, MC6S M5x60	10 044 13
3-C	15	Screw, M6S HLG M10x16	10 046 24
3-E	5	Micro laser	10 047 95
11-A	13.2	Screw, MF6S M8x40	10 048 98
11-A	2	Screw, MF6S M4x25	10 050 62
8-A	4	Screw, MF6S M4x25	10 050 62
2-A	5	Border profile	10 133 62
1-D	5.2	Filter, C75	11 003 07
11-B	13	Gear motor, MVF 44A 1:7 63-4B	19 000 06
2-C	7.1	Limit switch (ABC), AT 11-s-i	21 003 26
2-C	7.2	Roller (ABC)	21 006 52

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3-A	6	Encoder, 530-006351-0053	21 010 47
6-F	12.1	Photocell, MS2	21 013 37
10-A	10.2	Inductive sensor, 3RG40 13-0AG01 M18	21 019 43
3-C	8.1	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
6-C	3	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
6-E	14	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
9-B	3.1	Stud	30 001 32
11-A	9	Sprocket, 1/2-18/18-6 4-1432-60	30 001 33
6-C	15	Shaft	30 001 34
8-B	8	Coupling	31 002 76
11-A	6.1	Chain, F 88H1/2	39 000 01
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6-C	9	Chain, F 88H1/2	39 000 01
4-A	17	Plastic tube, 12-9	39 000 12
7-A	5	Plastic tube, 12-9	39 000 12
11-B	2	Sprocket, 1/2-24/47M7	50 002 80
9-A	4.1	Connection block	50 003 68
8-B	10.1	Connection plate	50 003 69
11-B	3	Pipe	50 006 70
7-D	9	Rod	50 009 59
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11-C	1	Shaft (option), 8x565	50 009 93
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9-B	3.2	Washer, T TAPP FÖRZ.	50 014 62
1-B	1	Bracket, Right	50 015 93
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3-D	13	Retaining ring	50 017 12
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6-G	6	Retaining ring	50 017 12
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7-A	10	Plate	50 018 73
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10-A	15.2	Plate	50 019 49
10-A	18	Bracket	50 019 60
10-A	8	End	50 019 61
3-D	16	Pin (for tensioner)	50 019 70
6-C	11.1	Pin (for tensioner)	50 019 70
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6-A	14	Squeeze roller	50 019 73
6-E	2.1	Squeeze roller	50 019 73
8-B	3	Side plate, right	50 019 88
3-B	3	Drive shaft	50 019 90
3-C	13	Support	50 019 92
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4-B	9	Link	50 019 94
6-G	24	Spacer ring, 13x8x27	50 019 95
4-B	11	Shaft	50 019 96
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4-A	6	Linkarm	50 019 99
3-B	10	Slide plate	50 020 00
4-A	22	Cylinder pin	50 020 01
4-B	13	Cylinder pin	50 020 01
5-A	12	Cylinder pin	50 020 01
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Fig	Pos	Description	Part no.
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6-D	2	Shaft, 20x523 (H)	50 020 21
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6-C	16	Ball bushing, KGHA 25 PP	10 000 02
10-A	4.2	Ball bushing, KH2540	10 002 92
6-A	9	Bearing	50 024 74
9-A	12	Bearing bracket, 367-1204	10 012 18
6-B	6	Bearing house	50 020 24
9-B	9.1	Bearing house	50 032 48
10-A	4.1	Bearing house	50 034 99
9-B	2.1	Bearing house	51 162 68
11-C	9.2	Bearing house	51 165 25
11-C	7	Bearing house, left	50 045 97

Fig	Pos	Description	Part no.
11-C	21	Bearing house, right	50 025 02
4-A	14	Bearing plate	50 020 02
6-D	10.1	Bearing plate	50 020 35
11-C	9.1	Bearing, 2202 E-2RS1TN9	10 002 78
6-E	7	Bearing, 2205 E-2RS1TN9	10 002 83
6-A	17	Bearing, 6005-2RS1/QE6	10 000 48
9-B	9.2	Bearing, 6006-2RS1	10 003 68
9-B	2.2	Bearing, 6009-2RS1	10 002 99
11-B	5	Bearing, 6202-2RS1	10 002 79
6-A	4.2	Bearing, 6204-2RS1/QE6	10 002 82
6-F	8	Bearing, 6204-2RS1/QE6	10 002 82
6-E	2.2	Bearing, 6204-2RS1/QE6	10 002 82
5-B	5	Bearing, FYTB 20 FM	10 000 59
7-A	11.2	Bearing, GLY.PG 161815A	10 008 04
11-B	12	Belt, E5/2 UO/V5H 125x1450	10 002 76
10-A	15.1	Belt, E8/2 U0/V20 AR 60x425	10 002 94
6-E	13	Belt, TTS/3 20x1150	10 002 88
6-E	12	Belt, TTS/3 30x1110	10 002 87
6-A	19	Belt, TTS/3 30x685	10 002 86
6-E	11	Belt, TTS/3 30x685	10 002 86
6-A	1	Belt, TTS/3 30x885	10 002 85
3-A	4	Belt, TTS/3 40x2160	10 000 50
7-B	8	Blade	50 027 23
7-B	7	Blade, left	51 162 88
7-B	10	Blade, right	51 162 89
2-A	5	Border profile	10 133 62
2-A	20	Border profile	51 131 92
2-A	3	Border profile	51 131 93
2-A	18	Border profile	51 131 94
2-A	19	Border profile	51 131 95
2-A	7	Border profile	51 131 96
2-A	14	Border profile	51 131 97

Fig	Pos	Description	Part no.
2-B	12	Border profile	51 131 98
2-B	1	Border profile	51 131 99
2-A	17	Border profile	51 133 58
2-D	1	Border profile	51 133 59
8-C	6	Bottom plate	50 033 43
5-B	8	Brace, brushes	50 026 17
8-A	1	Bracket	10 030 33
10-A	18	Bracket	50 019 60
5-C	9	Bracket	50 026 19
1-A	13	Bracket	50 029 12
10-A	7	Bracket	50 033 66
7-D	1	Bracket	51 047 49
2-E	1	Bracket (ABC)	51 131 89
8-B	12.1	Bracket plate	51 113 54
1-B	2	Bracket, Left	50 034 80
1-D	1	Bracket, Left	50 034 80
1-B	1	Bracket, Right	50 015 93
1-D	2	Bracket, Right	50 015 93
7-B	5	Bronze bushing	10 000 80
5-C	10	Bronze bushing, 10-16-10	10 000 70
5-B	9	Brush	10 005 79
5-B	10	Brush holder	50 026 14
12-A	5.2	Cable contact, LED+DIOD 24VDC SMAL	10 006 10
6-C	4	Chain cover	50 020 85
1-A	8	Chain cover	50 020 86
11-A	8	Chain cover	50 024 15
3-C	6.3	Chain lock, 1/2 RAKT	10 000 52
11-A	6.2	Chain lock, 1/2' RAKT	10 000 52
11-A	6.1	Chain, F 88H1/2	39 000 01
3-C	6.2	Chain, F 88H1/2	39 000 01
6-C	9	Chain, F 88H1/2	39 000 01
10-A	16	Clamp	50 033 68

Fig	Pos	Description	Part no.
12-A	5.1	Coil, 463 24V DC	10 003 02
9-A	4.1	Connection block	50 003 68
1-B	4	Connection box	51 162 57
1-A	19	Connection box	51 162 58
1-B	3	Connection box	51 162 58
1-C	4	Connection box	51 162 58
1-B	6	Connection box	51 162 61
8-B	10.1	Connection plate	50 003 69
4-B	15.2	Contact, 440/112	10 027 56
7-C	5.2	Contact, 440/112	10 027 56
9-B	4.3	Contact, 440/112	10 027 56
8-B	8	Coupling	31 002 76
1-A	17	Coupling (not at double outfeed), LAN 1214	10 001 14
9-A	15	Coupling, C 453	10 001 10
9-A	6	Coupling, LAN 0618	10 001 52
4-A	15	Coupling, LAN 0814	10 000 97
8-B	11	Coupling, LTK 0606	10 002 01
8-A	10	Coupling, LVT 0618	10 001 53
9-A	7	Coupling, LVT 0618	10 001 53
1-A	11	Coupling, LVT 0814	10 000 23
9-A	14	Coupling, LVT 0814	10 000 23
4-B	12	Coupling, LVT 0818	10 000 39
10-A	1	Coupling, LVT 1214	10 000 76
7-A	6	Coupling, LVT 1214	10 000 76
9-A	3	Cover	50 027 97
2-G	5	Cover	51 030 27
10-A	11	Cover	51 053 51
1-A	9	Cover attachment plate	50 043 13
2-B	26	Cover plate	50 018 04
2-B	25	Cover plate	50 018 05
2-E	3	Cover plate	50 025 31
11-C	15	Cover plate	50 025 37

Fig	Pos	Description	Part no.
2-B	20.2	Cover plate	51 128 62
2-A	31	Cover plate	51 139 11
2-B	16	Cover plate	51 139 11
2-A	29	Cover plate (ABC)	51 128 61
2-E	2	Cover plate (ABCD)	50 036 16
2-D	9	Cover plate (ABCF)	51 165 16
2-F	3.2	Cover plate (D)	51 165 32
2-F	2	Cover plate (DEF)	51 150 60
2-F	5	Cover plate (DF)	51 165 28
2-F	3.1	Cover plate (EF)	51 165 29
2-B	20.1	Cover plate, Basket turning (AB)	51 131 84
2-D	13.2	Cover plate, Ejector left (A)	50 037 52
2-D	11.2	Cover plate, Ejector left (A)	51 131 79
2-B	23.2	Cover plate, Ejector left (A)	51 131 83
2-D	13.1	Cover plate, Ejector right	50 030 31
2-D	11.1	Cover plate, Ejector right (B)	51 131 78
2-B	23.1	Cover plate, Ejector right (B)	51 131 82
2-A	21	Cover plate, Infeed	51 128 57
2-F	6.1	Cover plate, left (DEF)	51 150 62
2-F	6.2	Cover plate, right (DEF)	51 150 61
2-D	12	Cover, Ejector (ABDE)	50 019 46
9-B	7	Crank	50 027 69
2-A	8	Cross bar (ABC)	51 128 69
7-A	2	Cylinder bracket	50 025 93
7-B	2	Cylinder bracket	50 025 93
9-A	11	Cylinder bracket	50 029 17
6-D	4	Cylinder bracket	51 030 07
4-A	21	Cylinder bracket, 366-3203	10 000 34
4-B	14	Cylinder bracket, 366-3203	10 000 34
5-C	15	Cylinder bracket, 366-3203	10 000 34
9-A	9	Cylinder bracket, 366-3606	10 004 94
6-B	10	Cylinder bracket, left	50 040 25

Fig	Pos	Description	Part no.
8-B	19	Cylinder bracket, left	51 071 23
6-A	5	Cylinder bracket, right	50 029 15
8-B	4	Cylinder bracket, right	51 071 22
4-A	22	Cylinder pin	50 020 01
4-B	13	Cylinder pin	50 020 01
5-A	12	Cylinder pin	50 020 01
5-C	16.1	Cylinder pin	50 020 01
12-A	12	Cylinder with bracket, 167 50-125 / 26	10 000 75
7-A	3	Cylinder with bracket, 167 50-125 / 26	10 000 75
12-A	23	Cylinder, 167 32-25	10 000 33
4-A	19	Cylinder, 167 32-25	10 000 33
12-A	17	Cylinder, 167 32-50	10 000 72
12-A	21	Cylinder, 167 32-50	10 000 72
5-C	13	Cylinder, 167 32-50	10 000 72
6-D	3	Cylinder, 167 32-50/FÄSTE 28	10 010 99
1-A	3	Cylinder, 167 50-250	10 000 01
12-A	13	Cylinder, 167 50-250	10 000 01
12-A	11	Cylinder, 167 63-125	10 003 81
9-B	4.1	Cylinder, 167 63-125	10 003 81
10-A	10	Cylinder, P120S/2240-765	10 002 91
12-A	9	Cylinder, P120S/2240-765	10 002 91
1-A	15.1	Damper, ACE 600M	10 006 16
10-A	6.1	Damper, ACE 600M	10 006 16
6-D	14	Damper, ACE 600M	10 006 16
9-A	1.1	Damper, ACE 600M	10 006 16
8-C	8.1	Disc	50 023 60
8-C	7	Disc, left	50 036 79
11-C	14	Disc, left	51 160 29
8-C	4	Disc, right	50 023 84
11-C	16	Disc, right	50 024 12
2-A	32	Door	51 139 01
2-B	11	Door	51 139 01

Fig	Pos	Description	Part no.
2-D	6	Door frame (ABC)	51 131 54
2-A	24	Door frame (ABC)	51 131 55
2-D	3	Door frame (ABC)	51 131 57
2-E	7.1	Door frame (ABC)	51 131 57
2-E	15	Door frame (ABC)	51 131 57
2-E	7.2	Door frame, lower (ABC)	51 131 58
2-E	10	Door profile (ABC)	51 128 63
2-E	6	Door profile (ABC)	51 128 64
2-E	5	Door profile (ABC)	51 128 66
2-D	4	Door profile (ABC)	51 128 68
2-B	24	Door profile (ABDEF)	51 131 70
2-B	5	Door profile (ABDEF)	51 131 71
2-B	6	Door profile (ABDEF)	51 131 72
2-B	8	Door profile (ABDEF)	51 131 73
2-B	17	Door profile (ABDEF)	51 131 74
2-B	15	Door profile (ABDEF)	51 131 75
11-B	11	Drive roller	51 013 05
3-B	8	Drive roller	51 033 99
6-A	18	Drive roller	51 034 00
6-E	10	Drive roller	51 034 00
3-B	3	Drive shaft	50 019 90
2-F	4	Ejector cover (DEF)	50 021 57
2-A	2	Electrical cabinet bracket	51 131 91
2-A	1	Electrical cabinet cap	51 131 90
3-A	8	Encoder bracket	51 126 67
3-A	6	Encoder, 530-006351-0053	21 010 47
10-A	8	End	50 019 61
2-D	2	End bracket (ABC)	51 139 14
2-E	4	End bracket (ABC)	51 139 14
1-A	15.3	End cap	50 021 29
10-A	5	End cap	50 021 29
6-D	13	End cap	50 021 29

Fig	Pos	Description	Part no.
9-A	17	End cap	50 021 29
1-D	5.1	Filter+Housing, Complete C075	10 021 59
1-D	5.2	Filter, C75	11 003 07
3-B	4	Flange bearing, FYTB 25 FM	10 000 05
1-C	5	Foot	10 001 85
6-F	16	Foot, adjustment device	50 028 61
9-A	16	Foot, adjustment screw	50 010 13
12-A	3	FRL unit, 57-103-004	10 011 47
7-A	7	Front egde support	51 162 74
8-A	8	Gate reinforcement	51 030 74
8-A	5.2	Gate, left (C)	50 040 01
8-A	5.1	Gate, left (F)	51 034 04
8-A	7.2	Gate, right (C)	50 040 02
8-A	7.1	Gate, right (F)	51 034 03
11-B	13	Gear motor, MVF 44A 1:7 63-4B	19 000 06
2-G	4	Guide list, E-Profil Alu L=420	51 030 28
2-B	9.1	Handle (ABC), 83040110	10 002 75
2-B	27	Handle (ABC), 83040110	10 002 75
2-E	9	Handle (ABC), 83040110	10 002 75
6-F	1	Handle, M6 83231218	10 002 90
7-A	4	Handle, MRX.63P-M8X25 SVART	10 000 81
7-C	1	Handle, MRX.63P-M8X25 SVART	10 000 81
7-D	2	Handle, MRX.63P-M8X25 SVART	10 000 81
8-A	11	Handle, MRX.63P-M8X25 SVART	10 000 81
8-A	9	Heli-Coil, M6x9	10 003 06
2-E	12	Hinge (ABC)	51 128 67
2-B	14	Hinge (ABDEF)	51 131 76
2-E	11	Hinge angle bracket (ABC)	51 128 72
2-D	5	Hinge angle bracket (ABC)	51 128 73
2-D	10	Hinge bracket (ABDEF)	51 131 77
7-C	2	Holder	51 033 46
6-D	5.2	Holder, left	51 162 63

Fig	Pos	Description	Part no.
6-D	5.1	Holder, right	51 162 62
3-B	17	Idle roller	50 019 72
3-B	16	Idle shaft, 20x492	50 020 36
3-D	9	Idle shaft, 20x492	50 020 36
6-G	12	Idler roller	51 013 12
8-B	18	Indicator	50 027 38
10-A	10.2	Inductive sensor, 3RG40 13-0AG01 M18	21 019 43
2-A	9	Infeed box cover (ABC)	51 139 12
2-B	4	Infeed box cover (ABDEF)	50 021 21
4-B	2	Intercept plate	50 022 08
2-A	10	Joint (ABC), 3TP 20mm 831.013.95	10 018 46
2-A	6	Joint (ABC), 3TV 20mm 831.014.95	10 009 03
2-E	14	Joint (ABC), 3TV 20mm 831.014.95	10 009 03
2-A	4	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
2-B	10	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
2-E	13	Joint (ABC), EHT 2T 20mm 831.012.95	10 018 29
2-A	27	Joint (ABC), Special	51 139 13
2-D	7	Joint (ABC), Special	51 139 13
2-C	3	Key (ABC)	51 131 52
3-C	8.2	Key, RK Tol h9 8x7x30	10 014 59
2-C	2	Lid (ABC)	51 131 51
2-C	7.1	Limit switch (ABC), AT 11-s-i	21 003 26
4-B	9	Link	50 019 94
4-B	7	Link arm	51 160 27
7-A	12	Link head, 71751 C16x32	10 000 77
8-C	2	Link head, SAKAC 12 M	10 003 05
4-B	3	Link head, Sakac M8	10 000 26
5-C	2	Link head, Sakac M8	10 000 26
5-C	5	Link head, Salkac 8M	10 000 71
4-B	8	Link head, Sikac M8	10 003 21
9-B	6	Link head, SIKB 16F / VZ019	10 002 96
5-C	3	Link rod, brushes	50 033 37

Fig	Pos	Description	Part no.
5-C	11	Link, 71751 C 10x20	10 000 73
5-A	4	Link, brushes	50 026 15
5-B	12	Link, brushes	50 026 15
6-A	8	Link, left	50 024 78
6-B	11	Link, left	50 024 78
6-A	2	Link, right	50 044 82
4-A	6	Linkarm	50 019 99
8-C	5	List	50 023 85
11-A	3	List	50 024 13
11-B	7	List	50 024 14
11-A	4	List	51 009 77
11-C	19	List	51 009 77
11-A	5.1	Locking list	50 026 43
9-B	8.2	Locking washer, MB 6	10 003 76
2-B	21	Magnet lock (ABC), 16-7-3373	10 042 30
2-C	4	Magnet lock (ABC), 16-7-3373	10 042 30
2-B	7.2	Magnet lock (ABDEF), B1+1747	21 009 97
12-A	4	Manometer, 4311P-KR-1/8"0-12BAR	10 005 67
12-A	18	Manometer, 918-610-141	10 001 51
3-E	5	Micro laser	10 047 95
3-E	6	Micro laser bracket	51 157 26
3-E	3	Micro laser bracket	51 157 27
11-A	11	Motor bracket	50 029 20
5-C	4	Nut, left steel M6M M8	10 040 52
8-B	9.2	Nut, M5 DIN 985 fzb	10 010 22
3-C	9.1	Nut, M6M M10 Nyloc	10 026 79
5-B	2.3	Nut, M6M M10 Nyloc	10 026 79
9-A	2.2	Nut, M6M M10 Nyloc	10 026 79
11-C	20.2	Nut, M6M M6 NYLOC fzb	10 010 16
6-B	1.3	Nut, M6M M6 NYLOC fzb	10 010 16
6-E	9.3	Nut, M6M M6 NYLOC fzb	10 010 16
7-D	5	Nut, M6M M6 NYLOC fzb	10 010 16

Fig	Pos	Description	Part no.
8-A	3.2	Nut, M6M M6 NYLOC fzb	10 010 16
8-C	3.2	Nut, M6M M6 NYLOC fzb	10 010 16
3-C	11.1	Nut, M6M M8	10 004 44
4-B	4	Nut, M6M M8	10 004 44
4-B	10	Nut, M6M M8	10 004 44
3-C	11.2	Nut, M6M Nyloc M8	10 012 58
4-A	13	Nut, M6M Nyloc M8	10 012 58
5-A	2	Nut, M6M Nyloc M8	10 012 58
5-C	1.3	Nut, M6M Nyloc M8	10 012 58
7-B	11	Nut, M6M Nyloc M8	10 012 58
11-C	12.2	Nut, ML6M M10x17x5	10 023 58
1-A	15.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
10-A	6.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
6-D	15	Nut, T DÄMPARE 0-VÄRDE	10 006 17
9-A	1.2	Nut, T DÄMPARE 0-VÄRDE	10 006 17
2-B	13	Panel holder	51 148 93
2-C	11	Panel holder	51 148 93
2-D	14	Panel holder	51 148 93
6-F	12.2	Photocell bucket	50 020 56
6-F	12.1	Photocell, MS2	21 013 37
8-C	1	Pillar	51 031 65
8-B	7	Pin	
6-B	3	Pin	50 020 23
3-C	18	Pin	50 022 07
3-D	16	Pin (for tensioner)	50 019 70
6-C	11.1	Pin (for tensioner)	50 019 70
3-C	16	Pin (for tensioning wheel)	50 020 34
5-A	5	Pin, brushes	50 026 12
11-B	3	Pipe	50 006 70
4-A	4	Piston bracket, 367-0902	10 005 02
5-C	12	Piston rod nut	10 004 98
4-B	5	Piston rod nut, U-26-32	10 004 98

Fig	Pos	Description	Part no.
6-C	1	Piston rod nut, U-26-50	10 000 04
9-B	5	Piston rod nut, U-26-50	10 000 04
4-A	17	Plastic tube, 12-9	39 000 12
7-A	5	Plastic tube, 12-9	39 000 12
7-A	10	Plate	50 018 73
7-B	9	Plate	50 018 73
10-A	15.2	Plate	50 019 49
3-C	10	Plate	50 019 93
2-D	8	Plate	50 021 62
7-B	15	Plate	50 026 77
2-C	6	Plate (ABC)	51 131 64
6-D	17	Plate holder	50 020 30
6-A	15	Plate, left	51 162 67
6-D	10.2	Plate, left	51 162 77
6-B	4	Plate, right	50 040 04
6-D	10.3	Plate, right	51 162 76
2-A	13	Plexiglass	51 133 60
2-B	3	Plexiglass	51 133 61
2-E	8	Plexiglass, door (ABC)	51 128 65
2-B	9.2	Plexiglass, Door (ABDEF)	51 131 68
4-A	18	Plugg, BPM 14	10 003 93
2-A	11	Profile, Side glass (ABC)	51 128 70
2-A	26	Profile, Side glass (ABC)	51 131 56
3-A	12	Pulley	51 134 83
3-A	10	Pulley	51 134 84
10-A	9	Pusher beam	51 048 41
12-A	16	Regulator, N-1204 R-00	10 002 62
3-D	13	Retaining ring	50 017 12
6-B	9	Retaining ring	50 017 12
6-D	9	Retaining ring	50 017 12
6-G	6	Retaining ring	50 017 12
3-B	7.1	Retaining ring	50 031 60

Fig	Pos	Description	Part no.
6-B	1.1	Retaining ring	50 031 60
6-E	9.1	Retaining ring	50 031 60
4-A	3	Retaining ring	50 046 54
11-C	2	Retaining ring (option), D 16/8 FÖRZ. +0.04	10 018 05
11-B	6	Retaining ring, D 25/15 FÖRZ. +0.04	10 018 02
3-B	14	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
3-D	1	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
6-E	15	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
6-F	7	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
6-G	20	Retaining ring, D 32/20 FÖRZ. +0.04	10 018 01
11-B	9	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
3-B	5	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
6-B	2	Retaining ring, D 40/25 FÖRZ. +0.04	10 018 00
4-A	20.2	Retaining ring, SgA 10	10 016 66
5-C	16.2	Retaining ring, SgA 10	10 016 66
3-C	5	Retaining ring, SgA 15	10 016 62
3-D	17	Retaining ring, SgA 20	10 016 65
5-A	9	Retaining ring, SgA 8	10 016 63
5-A	7	Retaining ring, SgH 22	10 015 50
3-D	3	Retaining ring, SgH 42	10 014 57
7-D	9	Rod	50 009 59
11-C	13	Roller	50 023 56
2-C	7.2	Roller (ABC)	21 006 52
11-C	3	Roller (option), 30-498 UTAN AXEL	10 040 07
11-C	4	Roller bracket (option)	50 030 27
11-C	8	Roller, SLÄT L=484	50 039 98
8-A	6	Rubber bushing (F)	50 026 51
3-C	12.2	Rubber bushing, 252-040	10 005 60
2-B	7.1	Safety switch (ABDEF), Schemersal AZ15ZVR	21 009 68
2-G	2	Safety switch bracket	51 030 25
2-G	1	Safety switch bracket	51 030 26
8-B	16	Scale	10 018 99

Fig	Pos	Description	Part no.
3-C	15	Screw, M6S HLG M10x16	10 046 24
3-B	12	Screw, M6S HLG M8x20	10 012 55
9-A	2.1	Screw, M6S M10x100	10 004 88
11-C	12.1	Screw, M6S M10x60	10 030 67
6-C	14	Screw, M6S M8x16	10 012 56
8-B	6	Screw, M6S M8x16	10 012 56
9-A	8.1	Screw, M6S M8x16	10 012 56
6-B	12	Screw, M6S M8x25	10 023 80
3-D	14	Screw, M6S M8x30	10 023 81
6-G	21	Screw, M6S M8x30	10 023 81
3-C	12.3	Screw, M6S M8x35	10 023 85
6-A	10	Screw, M6S M8x40	10 042 14
5-B	6.1	Screw, MC6S FZB M6x14 HLG	10 042 16
5-A	11	Screw, MC6S FZB M8x14 HLG	10 042 16
3-C	9.2	Screw, MC6S HLG M10x35	10 009 68
3-A	7	Screw, MC6S HLG M8x10	10 000 31
3-C	9.3	Screw, MC6S M10x25	10 026 62
4-A	5	Screw, MC6S M10x25	10 026 62
5-B	2.1	Screw, MC6S M10x30	10 009 66
3-C	3	Screw, MC6S M10x40	10 021 00
3-A	2	Screw, MC6S M4x16	10 010 04
8-B	17	Screw, MC6S M5x12	10 010 07
8-B	14	Screw, MC6S M5x16	10 019 75
8-B	9.1	Screw, MC6S M5x20	10 040 62
6-G	9	Screw, MC6S M5x25	10 014 01
8-C	8.2	Screw, MC6S M5x60	10 044 13
3-C	4	Screw, MC6S M6x20	10 014 50
6-C	10	Screw, MC6S M6x20	10 014 50
8-A	3.1	Screw, MC6S M6x20	10 014 50
4-A	7	Screw, MC6S M6x25	10 013 75
4-B	6	Screw, MC6S M6x25	10 013 75
6-A	6	Screw, MC6S M6x25	10 013 75

Fig	Pos	Description	Part no.
6-E	5	Screw, MC6S M6x25	10 013 75
6-F	10.2	Screw, MC6S M6x30	10 044 11
6-B	1.2	Screw, MC6S M6x35	10 013 44
6-E	9.2	Screw, MC6S M6x35	10 013 44
8-C	3.1	Screw, MC6S M6x35	10 013 44
3-B	7.2	Screw, MC6S M6x35	10 013 75
3-E	4	Screw, MC6S M6x35	10 013 44
6-G	2	Screw, MC6S M6x40	10 014 89
11-C	10	Screw, MC6S M8x16	10 013 45
3-C	14	Screw, MC6S M8x16	10 013 45
5-B	11.1	Screw, MC6S M8x16	10 013 45
7-D	3	Screw, MC6S M8x16	10 013 45
9-B	3.3	Screw, MC6S M8x16	10 013 45
9-B	2.3	Screw, MC6S M8x20	10 009 69
9-B	9.3	Screw, MC6S M8x20	10 009 69
6-B	8	Screw, MC6S M8x20	10 013 37
6-C	5	Screw, MC6S M8x20	10 013 37
6-G	7	Screw, MC6S M8x20	10 013 37
7-B	13	Screw, MC6S M8x20	10 013 37
3-D	12	Screw, MC6S M8x22	10 012 62
6-C	13	Screw, MC6S M8x22	10 012 62
6-D	12.2	Screw, MC6S M8x22	10 012 62
6-G	15	Screw, MC6S M8x22	10 012 62
3-A	5.2	Screw, MC6S M8x25	10 013 46
3-B	1	Screw, MC6S M8x25	10 013 46
4-A	1.1	Screw, MC6S M8x25	10 013 46
6-A	3	Screw, MC6S M8x25	10 013 46
6-C	7	Screw, MC6S M8x25	10 013 46
6-E	4	Screw, MC6S M8x25	10 013 46
6-G	16	Screw, MC6S M8x25	10 013 46
7-B	1	Screw, MC6S M8x25	10 013 46
9-A	10.1	Screw, MC6S M8x25	10 013 46

Fig	Pos	Description	Part no.
3-E	1.1	Screw, MC6S M8x25	10 013 46
11-A	5.2	Screw, MC6S M8x30	10 014 11
3-B	13	Screw, MC6S M8x30	10 014 11
3-D	10	Screw, MC6S M8x30	10 014 11
5-B	3	Screw, MC6S M8x30	10 014 11
5-C	8	Screw, MC6S M8x30	10 014 11
6-G	17	Screw, MC6S M8x35	10 014 95
3-D	7	Screw, MC6S M8x40	10 009 67
5-C	1.1	Screw, MC6S M8x40	10 009 67
6-C	11.2	Screw, MC6S M8x40	10 009 67
6-G	8	Screw, MC6S M8x40	10 009 67
7-B	12	Screw, MC6S M8x40	10 009 67
8-B	12.2	Screw, MC6S M8x40	10 009 67
1-A	12	Screw, MF6S HLG M6x20	10 009 65
11-C	20.1	Screw, MF6S HLG M6x20	10 009 65
7-C	3	Screw, MF6S HLG M8x20	10 040 68
6-E	16	Screw, MF6S M4x10	10 040 54
6-D	10.4	Screw, MF6S M4x12	10 010 26
11-A	2	Screw, MF6S M4x25	10 050 62
8-A	4	Screw, MF6S M4x25	10 050 62
8-B	2.2	Screw, MF6S M4x6	10 000 49
3-A	9	Screw, MF6S M4x8	10 042 48
3-C	1	Screw, MF6S M4x8	10 042 48
2-G	3	Screw, MF6S M5x20 HLG	10 023 51
9-A	5	Screw, MF6S M6x15	10 042 25
11-C	17	Screw, MF6S M6x25	10 024 02
8-B	10.2	Screw, MF6S M6x25	10 024 02
8-C	9	Screw, MF6S M6x25	10 024 02
9-A	4.2	Screw, MF6S M6x25	10 024 02
11-A	1	Screw, MF6S M6x40	10 030 06
7-D	7	Screw, MF6S M6x40	10 030 06
1-A	14	Screw, MF6S M8x25	10 014 12

Fig	Pos	Description	Part no.
3-B	11	Screw, MF6S M8x25	10 014 12
8-B	13.2	Screw, MF6S M8x25	10 014 12
11-A	13.2	Screw, MF6S M8x40	10 048 98
7-C	4	Screw, MF6S, HLG M8x16	10 023 52
4-A	12	Screw, SK6SS M5x6	10 041 27
3-C	8.3	Screw, SK6SS M8x10	10 013 03
10-A	4.3	Sealing, G25x35x4	10 002 93
10-A	17	Sensor plate	51 034 62
4-B	15.1	Sensor, 322-12 0315	10 005 92
7-C	5.1	Sensor, 322-12 0315	10 005 92
9-B	4.2	Sensor, 322-12 0315	10 005 92
6-C	15	Shaft	30 001 34
4-B	11	Shaft	50 019 96
4-A	10	Shaft	50 019 98
3-E	2	Shaft	50 026 68
9-B	1	Shaft	50 027 98
6-D	11	Shaft	51 162 66
6-G	1	Shaft	51 162 66
7-B	4	Shaft	51 162 90
11-C	1	Shaft (option), 8x565	50 009 93
6-C	6	Shaft bracket	50 029 13
6-C	12	Shaft bracket	50 029 14
9-B	8.1	Shaft nut, KM 6	10 003 75
8-A	2	Shaft, 12x260 (K)	50 034 18
11-A	13.1	Shaft, 15x500 (H)	50 032 46
11-B	4	Shaft, 15x500 (H)	50 032 46
6-D	6	Shaft, 20x520	50 024 73
6-A	7	Shaft, 20x523 (H)	50 020 21
6-D	2	Shaft, 20x523 (H)	50 020 21
6-D	20	Shaft, 20x554	50 034 20
6-F	4	Shaft, 20x554	50 034 20
5-B	1	Shaft, 20x586	50 035 25

Fig	Pos	Description	Part no.
5-C	7	Shaft, 20x586	50 035 25
6-A	20	Shaft, 20x586 (H)	50 034 21
6-D	7	Shaft, 20x586 (H)	50 034 21
6-E	3	Shaft, 20x586 (H)	50 034 21
6-F	15	Shaft, 20x586 (H)	50 034 21
5-B	4	Shaft, 20x632	50 026 18
10-A	13	Shaft, 25x1062	10 006 21
11-B	8	Shaft, 25x500 (H)	51 000 67
6-D	8	Shaft, 25x626 (K)	50 020 22
6-E	6	Shaft, 25x626 (K)	50 020 22
9-A	13	Shaft, 366-1304	10 007 75
6-G	13	Shaft, 8x48 (H)	50 024 71
11-A	10	Shaft, MVF 44A	10 008 45
11-A	12	Side	50 025 08
2-A	25	Side glass (ABC)	51 128 71
2-A	28	Side plate (ABC)	51 131 59
8-B	2.1	Side plate, left	50 036 78
2-A	22	Side plate, Left	51 027 98
3-A	3	Side plate, left	51 162 79
3-B	2	Side plate, left	51 162 79
2-B	19	Side plate, Pneumatics	50 026 49
8-B	3	Side plate, right	50 019 88
2-B	2	Side plate, Right	51 027 97
3-B	9	Side plate, right	51 162 78
3-D	11	Side plate, right	51 162 78
7-D	8	Side support, left	50 009 80
7-D	4	Side support, right	51 060 28
11-A	7	Side, left	50 024 16
11-C	6	Side, right	51 165 33
2-A	12	Sign	10 034 32
2-A	23	Sign	10 034 37
1-A	18	Silencer, 438-130-000	10 005 64

Fig	Pos	Description	Part no.
3-B	10	Slide plate	50 020 00
6-D	16	Slide plate	50 020 27
6-E	1	Slide plate	50 020 27
11-C	18	Sliding plate	50 024 11
3-A	5.1	Spacer	50 020 05
3-E	7	Spacer	50 020 05
6-B	5	Spacer	50 022 46
6-C	8	Spacer	50 022 46
1-D	3	Spacer	50 025 27
10-A	12	Spacer	51 053 52
10-A	2	Spacer (AB)	51 034 58
2-A	30	Spacer (ABC)	51 131 63
10-A	3	Spacer (DE)	51 034 59
3-C	2	Spacer plate	50 020 10
6-A	11	Spacer ring	50 024 75
6-A	13	Spacer ring	51 162 64
6-E	8	Spacer ring	51 162 65
8-B	10.3	Spacer ring, 13x8x12	51 001 47
6-G	14	Spacer ring, 13x8x2	50 031 92
6-G	24	Spacer ring, 13x8x27	50 019 95
8-B	5	Spacer ring, 28x12x6	50 011 23
3-D	5	Spacer ring, 30x20x12	50 020 12
6-G	18	Spacer ring, 30x20x12	50 020 12
3-D	8	Spacer ring, 30x20x27	50 031 62
6-G	19	Spacer ring, 30x20x27	50 031 62
6-G	5	Spacer ring, 30x20x3	50 023 89
11-B	1	Spacer ring, 35x25x10	50 035 84
5-A	8	Spacer tube	50 026 28
5-C	1.4	Spacer tube	50 026 28
4-A	8	Spacer tube	51 162 82
4-A	9	Spacer tube	51 162 83
4-A	11	Spacer tube	51 162 84

Fig	Pos	Description	Part no.
3-B	6	Spacer, 16x82x15	50 031 59
1-A	5	Spherical washer, 6319C M16	10 008 72
1-A	4	Spherical washer, 6319D M16	10 008 73
3-C	8.1	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
6-C	3	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
6-E	14	Sprocket, 1/2-17/25-8 4-1432-31	30 000 09
11-A	9	Sprocket, 1/2-18/18-6 4-1432-60	30 001 33
11-B	2	Sprocket, 1/2-24/47M7	50 002 80
2-C	5	Square rod (ABC)	51 131 60
2-C	9	Square rod (ABC)	51 131 62
6-A	4.1	Squeeze roller	50 019 73
6-A	14	Squeeze roller	50 019 73
6-E	2.1	Squeeze roller	50 019 73
6-A	12	Squeeze roller arm, left	51 162 53
6-B	7	Squeeze roller arm, left	51 162 53
6-A	16	Squeeze roller arm, right	51 162 54
6-D	18	Stacking support	50 025 81
6-F	11	Stacking support	50 025 81
6-F	10.1	Stacking support bracket	50 025 82
6-D	12.1	Stop head	50 022 05
8-B	13.1	Stop head	50 031 37
2-B	22	Stop, Magnet lock (ABDEF)	51 131 81
9-B	3.1	Stud	30 001 32
4-A	16	Suction cup, VIT 9867201	10 000 28
4-B	1	Suction cup, VIT 9867201	10 000 28
3-C	13	Support	50 019 92
3-A	1	Support	50 020 11
11-C	11	Support	50 029 16
6-D	19	Support plate	50 025 80
6-F	14	Support plate	50 025 80
7-A	9	Support plate	50 025 84
2-C	8	Support plate (ABC)	51 131 53

Fig	Pos	Description	Part no.
7-A	8.1	Support plate (only with jogger)	51 160 35
7-A	8.2	Support plate (only without jogger)	51 160 36
5-B	7	Support, brushes	50 026 13
7-A	11.1	Swing bracket	50 025 94
2-C	1	Switch bracket (ABC)	51 128 74
2-C	10	Switch bracket (ABC)	51 131 50
12-A	2	Tank, D125 1-3724	10 026 00
6-G	10	Tensioner arm	51 031 87
3-D	15	Tensioning arm	50 019 71
3-D	4	Tensioning roller	50 031 61
6-G	4	Tensioning roller	50 031 61
6-F	9	Tensioning roller	50 034 24
6-F	6	Tensioning roller	50 034 25
6-D	1	Tensioning shaft	50 024 77
6-G	22	Tensioning shaft	50 024 77
6-C	2	Tensioning wheel, S-1512-BUT	10 000 53
3-C	6.1	Tensioning wheel, S12-K	10 020 06
3-C	17	Tensioning wheel, SKSE18-12	10 000 54
6-F	2	Threaded rod, M6 L=115	51 165 34
3-A	11	Tooth belt, T5 295 Br.10	10 007 48
12-A	10	Turn cylinder, PRN20 -90-90	10 003 04
8-B	15	Turn cylinder, PRN20 -90-90	10 003 04
1-D	4	Vacuum pump, VT 3.6 INKL.FILTER	10 001 23
12-A	19	Vacuum pump, VT 3.6 INKL.FILTER	10 001 23
12-A	20	Valve, 565-201	10 002 38
12-A	1	Valve, 581-211 EXKL.SPOLE	10 001 00
12-A	7	Valve, 581-222 EXKL. SPOLE	10 002 49
12-A	15	Valve, 581-242-100	10 002 65
12-A	8	Valve, 581-342	10 003 84
12-A	6	Valve, 583-211-110	10 017 83
12-A	14	Valve, BRV-3/8'	10 000 17
5-C	14	Valve, SCU-604-1/8+6610-6-1/8	10 004 85

Fig	Pos	Description	Part no.
12-A	22	Valve, SCU-606-1/4 +6610-8-1/4	10 003 95
2-A	16	Warning sign, General	10 008 97
11-C	5	Washer (option)	50 030 28
3-D	6	Washer, AS 2035	10 000 30
6-G	23	Washer, AS 2035	10 000 30
5-B	2.2	Washer, BRB 10,5x22	10 019 95
4-A	20.1	Washer, BRB 10.5x22	10 019 95
5-B	6.2	Washer, BRB 6,4x12x1,5 FZB	10 010 14
7-D	6	Washer, BRB 6,4x12x1,5 FZB	10 010 14
3-C	12.1	Washer, BRB 8.4x16	10 013 57
4-A	1.2	Washer, BRB 8.4x16	10 013 57
5-B	11.2	Washer, BRB 8.4x16	10 013 57
9-A	8.2	Washer, BRB 8.4x16	10 013 57
9-A	10.2	Washer, BRB 8.4x16	10 013 57
5-A	3	Washer, BRB FZB 8,4x16x1,5	10 030 01
5-C	1.2	Washer, BRB FZB 8,4x16x1,5	10 030 01
3-E	1.2	Washer, BRB FZB 8,4x16x1,5	10 030 01
9-B	3.2	Washer, T TAPP FÖRZ.	50 014 62
6-D	21	Wedge	50 020 28
6-F	13	Wheel	50 027 18

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